

Issue 59

PS  
★

1967 Series

# THE PREVENTIVE MAINTENANCE MONTHLY

WHEE, LEE! THE  
CONCRETE PAVED...

YOUR DELAYED MAINTENANCE HAS  
BROUGHT THEM TO A STOP.

THAT'S THE LACK OF A PM, WHICH  
WAS CAUSING THE PROBLEM.

SO AGREE WITH  
THE OBJECTS ... AHEAD.

MAINTENANCE  
MONTHLY



## DEAL YOURSELF IN (On Vehicle Parts)

**Y**ou might deal yourself in on auto. Dad it home if your Obedient effort can do the deal.

It'd be a washed-dish if an auto had to sit around with half its vehicle deal-lined, while direct support was not tied up with work to make all the necessary repairs or replacements.

The rule book for this game is the TBM for your car's make. No matter which one you look in, it'll tell how to do some jobs that direct support is supposed to handle. But the Dad? In the same vehicle doesn't see the of limit, and says you from going anywhere with this dog.

Seems like the Dad Type books don't go along with the idea of allowing using auto on under-spares for the bigger repair jobs. If they did, every auto would be cluttered up its work room with a lot of parts for just routine (direct support) repair work, but accounts or printed details.

Going back to the TBM page 2 in any one of 'em says something like this: Using auto can remove and replace anything in up to a complete assembly—like an engine or trans-





# THEY ONLY HAVE EYES FOR YOU ...

YOU'LL LOVE  
"Specialty Optics"  
"The Eye!"



Specialty opticians are the people who will give you the best service, the most complete selection of specialty instruments, and the most complete eye care.

## So you have all kinds of gadgets... like -

PRISM GLASSES

PERISCOPE

CAMERA

RANGE FINDER



YOU'LL WANT TO SEE  
"Specialty Optics"  
"The Eye!"

One new way to find out as to how their specialty instruments are particularly able to be designed to have the job to you.

This is specialty glass... specially made, specially ground and in need of special care. That means you're got to be good to your specialty instruments if they're going to do a job for you.



## These things are poison to aphids ...



Too many aphids have the habit that doesn't do any harm. They rub it off as soon as a handkerchief or their finger. Part is ... dust can scratch a lens. And, if there's any grit on the handkerchief or your finger, it could be good-bye lens.

## NORMAL TREATMENT



When you're done, wipe away the compound with lens paper that has been folded twice. You fold the paper that way so it'll come off your slide doesn't get through to the lens. Rub from the inside outward, and change the paper once it's unable to get rid of any grime that collects on it.



**OUT FROM INSIDE OUT!**



...and you can't see through them. The coating is a thin film that reflects light away from the lens. The coating is a thin film that reflects light away from the lens. The coating is a thin film that reflects light away from the lens.

but your breath will do it if you want to wipe away finger smudges. You need cleaning compound or alcohol to get rid of stuff like grease, tho.  
If you're not going to use the lens right away, wrap it in some lens paper.



Incidentally ... you want to be kind to coated lenses. The coating is a thin film that reflects light away from the lens. The coating is a thin film that reflects light away from the lens. The coating is a thin film that reflects light away from the lens.



Let's not forget that you also want to use care in cleaning lensing sides. After all, ... besides, on the real glass I make it harder to use the lensing table.

Example also ... don't let anyone bump into you into falling polishing liquids, pastes or abrasives can be used in cleaning a lens. That stuff may scratch the lens, make it even dirt or fog up the lens.



## PAINTING

Be careful when you're painting near a lens or other optical glass. Keep the materials covered.

... if some paint should get on 'em, wipe it off before it dries.

Use lens paper dampened with water like normal optics.

Wipe that with an alcohol swab.



Clear clear off a lens that's gauding water, steam or oil when you're cleaning a lens. A blot from a lens, if it comes, can leave a lens full of scratches.

If you have the lighting equipment pointed in the direction of the lens you're cleaning, the lens. Otherwise... the heat of the sun's focused rays may soften the lens coating, causing an etch. The outside of the glass disk coated with mounting lens.



For the most part, we've been talking about the care of optical equipment under normal conditions—something you don't run into all the time.



Supposing you're in a spot where it's sub-freezing. Now, it doesn't matter if you breathe or a lens to drop all condensation. But don't breathe a word around a lens when it's below 32°! You'll get a coating of frost which could crack the lens. Or at least harm it.



It's hard to have the equipment outside and protected from snow and freezing rain because you can run into double trouble when you take something cold into a warm place.



For one thing... condensation will form both in and on the instrument. Moisture, of course, can cause rust on metal parts and if left on the lens when the lens is taken outside again will freeze and scratch most the glass.



If frozen optical equipment is placed over a hot stove, the sudden change in temperature could cause the different parts will expand enough to cause a loss of alignment.

You also have an "roof" when you go to, like, The trick is to use a base lined and covered with a continuous piece of heat insulating material, like aluminum foil. The base should also have a tight fitting lid.



What you do is keep the box outside as it stays as cold as the boxes and things.



Before taking the equipment delivery, put it in the box and close the lid.



Once inside the box and contents will warm up slow like. When you figure it's near your temperature, you can remove the instrument.

Now that is done, you can start using the box to keep your equipment warm and dry. It's a good idea to use a dry cloth to wipe the inside of the box before you use it.



Simple. The insulating compound—the stuff that rolls a rapid heat to lagging. Put the compound on the box with less paper and about the best use weather there to patch the glass tightly.

Insulation is something else to think about in cold weather. So check your tubes instructions for the right kind of tubes to use.



Keep in mind of the old hat holder that has made lubrication you were making parts to get things—your hat altogether.

## HOT HUMID WEATHER

Jumping from the hot-temperature into the flying pan... hot, humid weather won't hurt the lenses, but you've got to keep an eye on the rest of the optical instrument. Sweat flows freely in hot weather, and you've got to keep it off metal parts of your instruments.



Sweat soaks cold, and will cause corrosion.



To stop the moisture absorption, oil and put a thin film of oil on the exposed metal parts. Don't get any on the objectives or a dust cap.



High humidity means there's dampness in the air and that means you've gotta watch for rust and fungi (mold) all the time.



Pay close attention to scope and pins. They could rust to pieces. For life on the ball is along with light is over a week.

There's a way of beating rust and fungi to the punch, the ... with a dehydrator. You can store optical equipment in a dehydrator and know that when you're ready to use the instruments they'll be in good shape.

## DRY LOCKER



Get three 1-in. balls, 1 to 2 inches, from both the top and bottom of the cabinet. Ball one on either the front or back side — the front being where the door is.

OK ... now build two shelves, each with eight 1-in. holes, and put one in the cabinet on the cabinet in "out" is inside.

The goal that runs the cabinet into a dry locker is a light bulb that you put on the bottom of the cabinet. A 15-watt bulb should do the trick, but you may need a bigger one to the lamp. Put a shield, the aluminum lid, around the bulb as protection against a possible fire.

The dehydrator works like an air pump through the holes at the bottom of the cabinet. It is essential to get the balls ... and take the dampness with it on the inside of the top. Course, you don't want to let heat build up in the cabinet 'cause it might damage the instruments, and melt the tubes.

# Leather Cases



Don't get this machine on you!

The splotcher'll do more than take care of the instrument, make it bigger and you'll have a cabinet that'll also take the dampness out of your leather instrument carrying cases.

There's one thing to remember... you want to treat the leather with "kid gloves" since too much heat will cause it to become brittle and crack.



Remember to use the splotcher on the inside of the case.



The case should be thoroughly cleaned in side, top and again.



Take a piece of glass and rub leather for a rub of another article.



Wipe away the remaining grease with a soft clean sponge and saddle soap.



Wipe away the soap with warm water and follow with another drying.



Wipe with clean cloth that dry it out for you use splotcher for work the rest.



After leather dries out, you'll want to a piece of wetted wool.



Rub leather with clean treatment with soap's foot oil.



Wipe away the excess oil and rub the leather to a shine.

If the leather has been treated with milder preservative leather dressing, Don't name will to inspect it after the washing.

## DON'T's

## DO's



Don't rub your glasses and all its accessories on rubber eyeglasses, and don't ...



... use rough material pads or dry cleaning solvent to remove the grime from rubber.



Do clean them with mild soapy water. Don't ...



... clean them lightly with kerosene.



Don't be rough on the rubber eyeglasses in cold weather since rubber gets brittle and can break in sub-freezing temperatures.



Do be extra careful with these eyeglasses when the mercury takes a tumble.



Don't use strong nose buffers or deodorizing pads or tissues.



Do take it slow and when you get to the stop sign, do just that—stop.



Don't tighten, loosen, bend or use other kind of stress to reach your feet up the stairs.



Do tighten the screws until they're snug and then stop.

## DON'T'S:



Don't take apart riding equipment to see what makes it tick.



Don't let bleeding, sores or other small-injury-type things go to the bone.



Don't set up a tripod or other



to spread the legs and extend the feet in the ground. If the legs are extended, adjust them so the head is level. On a slope, put two legs on the downhill side. Keep the extension leg always tight.

## DO'S:



Do what your FE tells you to do and do it.



Do adjust the ring by adjusting it or by tying a loop in it so there'll be less chance they'll hit something when you draw forward.

## The Horse Assistant

You take care of your special instruments and carrying cases according to the man you're in. The optics and cases need special attention if you're in a dusty, damp or cold spot. The best rule is that there is no set rule in caring for the equipment. Do the job when it needs to be done ... over-handling and over-maintenance can do harm to these delicate items.

## The Things You Can Do



Compound, oiling ...  
FVN 482-264-579



Pads, low foam ...  
FVN 482-264-592



Talk, treated ...  
FVN 482-264-492



Waxes, past, colored optics ...  
FVN 482-264-288



Waxed, sheep ...  
FVN 482-264-576



Wax, saddle ...  
FVN 482-264-604



Waxing compound, optics lens head ...  
FVN 482-264-482



Wax's best oil ...  
FVN 482-264-482



Wax, saddle ...  
FVN 482-264-482



Wax, cleaning, best ...  
FVN 482-264-576



Call 1-800-451-5273 for more information on all our products and services.

POOF



## Paste This In Your Noggin

### TO INSERT AND SELECT HARD

1. REMOVE HARDWARE ELEMENTS AS FAR AS POSSIBLE & LAY THEM TO ONE SIDE.
2. PUSH OR PULL HANDLE TO SELECT HARD DRIVE.

### CAUTION:

1. WITH CHARGING TAB ON LEAD INDICATOR WHITE, SET HARD DRIVE SELECTOR HANDLE TO SOFT DRIVE.
2. COMPUTER POWER MUST BE OFF WITH CHARGING TAB.
3. DO NOT SWITCH SELECT BUTTON WHEN HANDOVER IS ENGAGED.
4. DO NOT OPERATE HARD SELECTOR HANDLE IN COMPUTER MODE. SELECTOR IS AVAILABLE ONLY IN A MODE.

To Keep Your  
MIB (FBI)  
Believe  
Computer  
Coppin'



## WHATZIT??



Look like a robot or monster from some B-grade, but don't get scared. This is a real state-of-the-art piece of equipment. The sight of this thing is enough to make you flip, but it's easy to figure what it is by comparing your knowledge. See page 27.

# Maggie's Different

How different  
 What's the difference  
 between a magnet system  
 and a battery system?  
 How? we'll tell you  
 soon!

## MAGNETIC CIRCUIT

Here's how your magnetic works, real quick and simple like.



Now you get magnet, right? It sticks on a dial.



Around the magnet you've got a metal wire in field.



See how close that the magnetism between the pole pieces.



A magnetic line is set up in the wire, but in one direction...



Now in the other direction.

## PRIMARY CIRCUIT

Around the core you have a coil made up of relatively heavy wire, just like the primary of a battery-type ignition coil.

The wire end is connected through a set of brush points similar to those in the battery-type coil circuit.



The end of the coil is grounded to the core.

A secondary coil is connected across the points.

Text 197 17, 1, 4.

The main difference between a battery-type ignition system and a magnet ignition system is in the source of the low voltage or primary current. In your battery system, as the name implies, that current comes from the regular battery-generator system of the vehicle. The magnet system, as the name also tells you, involves a magnet inside a coil to generate low voltage primary current.



Magnet creates and sets up magnetic line in wire.



But the power through lines of primary coil induces current in coil.



Current stops as magnetic line breaks down.



As the field of magnetic line breaks down, it also creates...

Primary windings on a magnet that is current is induced action, they slow it in a magnet and create a magnetic field of their own.

The field is larger and more powerful than the field of the existing magnet and appliances in...



Now, think about induced current for a second. We all know that if you have a strong magnet field building up and collapsing across a coil of wire, you induce a current in that wire. But how much current you induce depends on how many turns on how large the magnet field.

Which is why you have the heavier gauge wire in your magnets. Without that you would have any secondary current in the primary, and I could be real to induce a higher voltage in a secondary winding, used as a transformer.

But this would not be too efficient, since the collapse of the field would be relatively slow. We can get a higher voltage of this field by suddenly breaking off the primary current. This is done by opening the breaker points. The distributor helps take care of the self-induced voltage, and prevents arcing of the points. We instant these points open the circuit changes to flow, no current, no action.

## SECONDARY CIRCUIT

OK, so now we've got a system for generating a current in a primary coil, using that current to boost the magnetic flux through the core, and then suddenly dropping it off at its highest point. But this doesn't do anything to fire the charge in our engine cylinder. The right panel shows that a secondary winding of the magnets is needed. This is a coil consisting of a great many turns of real fine wire wound right over the primary winding.



The other end of the secondary winding is grounded. It is grounded through the primary windings here.



The end of the secondary goes to the outer contact of the distributor section of the mag.

You see that when the ignition points are open, the coils generate secondary current entering the primary winding case so it builds through the primary to the grounded end. This is done purposely so that the primary windings serve as tubes here in the secondary circuit (the coils are wound in the same direction) and as they pick up a little more boost from the collapsing magnetic field. Once each firing cycle, you've got the winding there anyway, so they can fire.

It looks like because our magnet runs from the rear to contacts in the cap, and then out through the ignition harness to the spark plug, just the same as the battery type system. The rotor and cap are a part of the magnet and the rotor is driven by the same shaft that rotates the magnets.

## GROUND CIRCUIT

OK, so now you've got everything you need to make your engine run. You are generating a primary current, using it to build up an additional magnetic field, then interrupting it to cause the field to suddenly collapse. Then you are using the collapsing magnetic field to induce a high tension current in your secondary winding and taking that high tension current through a distributor to the spark plugs. Good deal, the engine will run.



But, sometimes times, you might want to stop the engine while you heat your feet. Also, its hardly like to have some way to shut off the ignition while you work on the engine. Saddest starts could be embarrassing.

So, here is a grounding lead protocol. The lead runs from the negative to the metal part—either on the back of vehicle, or on the point of ground, etc.—then through the ignition switch to ground.



## CAUTION

Now, with this, here and here, a magnetic ignition system is OFF when the switch is ON. This is just the opposite of the battery system, and forgetting it has caused accidents. When the ground lead is removed from some magnet the ignition is ON. The only way you can be sure your ignition is off when removing the engine or the panel is to run a jumper lead from the magnetic grounding terminal to a ground on the engine, or remove the magnetic cover and/or distributor cap. Keep this difference in mind and you'll never be started by a pole-pole or an engine tuning wrench.

## BOOSTER COILS

There is one problem to be solved in starting a magnet-fired engine. You have to get the engine turning pretty fast before the mag will put out enough spark to fire a plug. Or else you have to do something else to create that starting current.

On the little single cylinder engines with flywheel magnetism, such as you find on power mowers and water pumps or small light plants, they just depend on your good right arm to be able to crank the engine fast enough to fire it. On one of these pull-puts, it isn't hard. But, your Continental 4X-1700 type engines are based on a diffusion-pole. Nobody, but nobody, spins that big fly fast enough to cut in the magnets, so they start it by means of vibrator coil.

This is simply a battery-powered inductor coil which has its own vibrating breaker points and supplies an output of approximately 400 volts, alternating current.



Booster current of about 400 volts is applied to magnets-primary winding via ground lead.

Booster current causes rapid build up and collapse of magnetic field.

If strong enough current is induced in secondary in the spark plug.



**CAUTION, Easy on that booster coil.** It is intended to be an *on* over 20 seconds at a time, and you can burn it out real easy if you break this rule.

Later tanks, including most of those you're likely to meet, have a little different booster system. On this one, the booster coil has no vibrator points, and no secondary. It is just a coil wound on an iron core.



The coils and apparatus are there for *real* experiments. This booster, too, is only to be used for 20 seconds at a time.

You'll never have to monkey with either of these starters. If they fail, you replace the whole unit.

## IMPULSE STARTERS

Sometimes you will find a magnet installed on an engine which is too big to be cranked fast by hand, but which has no battery and starter system—such as a water pump, generating plant, or some light aircraft or tractor. These magnets are equipped with what is called an "impulse starter."



All impulse starters have some form of centrifugal or fly-weight mechanism which cuts them out when the engine picks up enough speed to fire without 'em. You can hear the snap-snap-snap-snap-snap as the magnet starts to fly, and you hear it quit when she picks up speed. Sometimes you hear it again after you have shut the engine off and while she cranks to a stop.

## SPARK ADVANCE

Some magnets have an impulse spark advance mechanism which advances the spark as the engine RPM increases. On your tank engines, the advance mechanism is separate from the magnet, and is in the drive train. That one advance unit controls two magnets. Often a magnet with an impulse starter will be set to fire at the optimum RPM of the engine—and will get a spark retard for starting from the setting of the advance slug in the impulse device. Most of the little ones are simply set to run right at normal RPM, and you just have to crank fast and hard enough to carry 'em over the starting. (These 17 models sometimes kick like a mule when you crank 'em.)

So, that's it, serge, a quick rundown on magnets. Some of the old fellows may take exception to some of this, but I tried to keep it as simple as possible.



*Ray-Start*



## FOLLOW LO

LO-1058 has all the answers when it comes to lubricating the 105-mm recoilless rifle and its operating rifle.



Pay real attention to "Wear 5" which tells you Ordinance grease QL in the steering and reversing mechanisms and the firing transfer bar on the 105. This is done when the weapon is dismantled—or about every six months.

And, in case you're not clear on steering and latching the horns of the rear rifle and the breach and firing mechanisms of the 105, you'll get figured every right way.

Clean the parts with bare cleaner right after you've fired the weapon. Be the same thing for the next three days . . . wipe the parts dry . . . and then apply some W. Special.

### AN OIL-LOGGING

THE OIL-LOGGING  
RECORD BOOK  
IS THE ONLY  
RECORD BOOK  
FOR THE  
105-MM  
RECOILLESS  
RIFLE  
AND  
ITS  
OPERATING  
RIFLE.  
IT  
RECORDS  
THE  
NUMBER  
OF  
SHOTS  
FIRED  
AND  
THE  
DATE  
OF  
FIRING.

## PUT IT IN THE BOOK



The 48 tells you what to do when the piece becomes obsolete, or is destroyed, condemned or what-have-you. A note should be made in Part II of the record book. And the person who says the weapon has had it should sign and date the book. Then you send the book to: "Ordinance Weapons Command, Rock Island, Illinois, ATTN: ORDOW-PM."

That's also the address you want to remember when you find a record book that has joined company with its weapon.

And if you have lost your book, get a new one quick like—EIA Form 5-13, Ord Book No. J005-8407800, for Part I, and EA Form 5-13-1, Ord Book No. J005-8407801, for Part II. Ord Book No. J005-8408817 gets you both. Ordinance will estimate the number of rounds you have fired . . . you fill in the rest—at least as much as you can remember.



## When a Feller Needs a Friend—**YOU'VE GOT**



Some fellers are wondering why they get giggled every time an inspector checks the handlebar adjustment on their Mitsubishi wheeled vehicles. Well, the reason is simple—there is more than one adjustment spec floating around on a couple of your tractors.

Take TM 8-8004 (Class III), for an example. On page 143 it says, "Stop the vehicle on an incline; then apply the parking brake and observe if it holds the vehicle effectively; then the application lever has over-extended its travel in reverse..."

That is, if less than one-third of the parking brake lever travel is in reverse, you need an adjustment.

On the other hand, the same TM on page 157 says, "Parking brake adjustment is required when hand lever requires more than three-quarters travel for full application." In other words, one-third is its minimum and three-quarters travel is its maximum.

What some guys have been doing—and their inspectors aren't following the specs given in the Organizational Handbook or Maintenance Class C or D Preventive Maintenance Service table in their TM. They figure that until the TM's stuck in file, this would be the best thing to do.

So, if you want to follow the same deal and make things a little easier, here're the specs given for each TM in this table:

TM	Spec
TM 8-8004 (Class III)	one-third to three-quarters
TM 8-8005	one-third to three-quarters
TM 8-8006	one-third to three-quarters
TM 8-8007	one-third to three-quarters
TM 8-8008	one-third to three-quarters
TM 8-8009	one-third to three-quarters
TM 8-8010	one-third to three-quarters
TM 8-8011	one-third to three-quarters
TM 8-8012	one-third to three-quarters
TM 8-8013	one-third to three-quarters
TM 8-8014	one-third to three-quarters
TM 8-8015	one-third to three-quarters
TM 8-8016	one-third to three-quarters
TM 8-8017	one-third to three-quarters
TM 8-8018	one-third to three-quarters
TM 8-8019	one-third to three-quarters
TM 8-8020	one-third to three-quarters
TM 8-8021	one-third to three-quarters
TM 8-8022	one-third to three-quarters
TM 8-8023	one-third to three-quarters
TM 8-8024	one-third to three-quarters
TM 8-8025	one-third to three-quarters
TM 8-8026	one-third to three-quarters
TM 8-8027	one-third to three-quarters
TM 8-8028	one-third to three-quarters
TM 8-8029	one-third to three-quarters
TM 8-8030	one-third to three-quarters
TM 8-8031	one-third to three-quarters
TM 8-8032	one-third to three-quarters
TM 8-8033	one-third to three-quarters
TM 8-8034	one-third to three-quarters
TM 8-8035	one-third to three-quarters
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TM 8-8078	one-third to three-quarters
TM 8-8079	one-third to three-quarters
TM 8-8080	one-third to three-quarters
TM 8-8081	one-third to three-quarters
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TM 8-8084	one-third to three-quarters
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TM 8-8093	one-third to three-quarters
TM 8-8094	one-third to three-quarters
TM 8-8095	one-third to three-quarters
TM 8-8096	one-third to three-quarters
TM 8-8097	one-third to three-quarters
TM 8-8098	one-third to three-quarters
TM 8-8099	one-third to three-quarters
TM 8-8100	one-third to three-quarters

# A HANDY BRAKE



On your GMF (2½-ton GM 4400) and your GM 3½-ton (GM 94000) models, if less than ½ inch of your handbrake levers is visible when you pull it up, the brake needs adjusting. It's best to set the levers for these models when they're in an "idle" state of some kind.

While on the subject of handbrake adjustments, here's some dope to add to your knowledge about handbrakes on your Blaziken trucks:

When adjusting your GM 2½-ton's handbrake, make sure that before you adjust the handbrake cable, the center shock-stop screw should be adjusted so position the top of the center shock ½ inch of an inch away from the brake drum. The same dope holds true for your GM 3½-ton trucks. It may be necessary when you adjust the brake for this truck to move from that ½ inch clearance figure a bit to get equal clearance between the inner and outer shocks and the brake drum.

On your GM 3½-ton—before you start adjusting, the center pin and stop plate (anchor stop pin) have to be removed. You can turn the anchor pin only to one of two positions 180 degrees apart because of the position the stop plate takes when it's installed. So, your adjustment is limited to ½ inch toward or away from the brake drum.

## WHATZIT ANSWER



It's the humming right AGS (3154) for the twin all-year gears on the M421 motor, M421 vehicle. To check the right or left once a week.

Never feel with the right or the motor without removing the right's outside covers or plastic cover.

Forward by turning the speed levers from 0 to 700 RPM, the drive shafts feel to its maximum, and rotating the counter head a couple of revolutions by turning the counter head.

Never try to make the counter right again for repairs or holding—she's too delicate. Keeping her un-attended covered when not in use is your maintenance job.

## Couche Rodd's

"MADE IN THE U.S.A."



### Jeep Dependent Drive

There will seem to be some confusion about which dipstick to use in the G740 Jeep and which to use in the G738. The dipsticks for these two Jeeps just can't be switched, and that's for anybody will you disagree.



They may look alike, but that's all.

You can't put the G738 stick into the G740—it's just too long and won't fit. The trouble comes along when you put the G740 stick into the G738—this can be done and gives you a wrong reading. The full mark on this gives you a high oil level and causes your engine to wear oil.



One way your dealer can be sure to get all their G740 sticks together and paint the tops some noticeable color. Leave the G738 sticks be—then you'll be able to tell which is which at a glance.

## Get that dope out

The dope I'm talking about is commercial chassis grease that may have been dished into the steering gear assemblies of your 1/2-ton Model 1004 Chevy Pickups and in some of those 1976 Chevy sedans at the factory.

The first sign that something's wrong is when the bending and bushing fever sets up. If the grease is left in for a longer time, the gears'll start foaling. You see, what happens is that the chassis grease is thrown up against the steering gear assembly's wall when the gears turn. The grease sticks there in wads, something like glue. These gears are designed to take an oil which'll lubricate them at all times. So, get the vehicle back to Oldsmobile before something like this happens, and have 'em check it out—just to make sure.



What they'll do if they find grease is to get it out of there and fill the box with either commercial multi-purpose gear oil or military universal gear lubricant (MGL).

If you have this trouble with your vehicle, get a URB call. If the damage is already done your Oldsmobile support will see the local manufacturer's representative before the warranty period runs out.

## Get a hole?

Some do, and some don't—have drain holes in the bottom of the door panels of their Model 1014 1/2-ton vans and platform trucks, that is.

But thing is to believe that bottom of those doors start to rust not in to take a peep under there. If you find no holes, still run into the bottom part of that door—make 'em 1/4-in.

Now, don't be fooled by any weather-stripping under there. Could be the holes are there, but are covered by this stripping. If so, loosen the stripping and pry open the holes. If not so, you can go ahead and cut that weather-stripping away from the holes, so when it'll be first and easy.

## A case for brass

If the exhaust air cleaner on your F-100 1/2-ton food pickups have been flapping, there's probably a good reason for it—you may not have a brass holding that air cleaner in place.



Check 'er out—if you don't have a brass you or your Oldsmobile support can get one from your local Ford dealer as local purchase.

Just ask him for one, Brass, air cleaner, exhaust, Part No. 86A-9003-A. Use SB 9-60 and SB 711-110-10 as your authority for buying.

## Get Propelled



Cases of forward windshields in the 2024 and 2024.5 Jeps have been popping up. Reason? Guys crawling into that back seat are swinging the ambient driver's seat forward with all their might—right into the windshield.

No, take some caution, please. When you go to crawl into the rear seat of that Jeep, hold onto that ambient driver's seat and don't send it flying forward like a jav. Could mean a moment of danger.

## Tongue Right?



What's a tongue rod right enough and when isn't it?

Well... just get down and see if you can get any noticeable noise that rod. If she doesn't moan — or if she moans a bit, but it takes a lot of work, strength and oomph to do it — you haven't got a thing to worry about. That's OK.



But, if that rod can be moved, any like so it there's any play there, then that's the time to go ahead and have it checked.

## ELECTRONIC FAILURE REPORT



It'll pay you AA dollars in 75-min, 90-min and 120-min cycles to get to know AR 700-59 real good. The AR is the one that tells you how to fill out DD Form 187—the Electronic Failure Report.

There's another electronic failure report—DD Form 187-1—but that's the one used by the Signal Corps for their equipment. Ordnance and AA modules don't use that form.

When you send in a 707, it doesn't get stored into some dark corner.

No, sir. Ordnance checks it against others to see what electronic parts are breaking up and how often. All the checking helps you find out why things aren't working right. And the faster you send in the reports, I think it's a good idea—the quicker Ordnance can get rid of the bugs.

See DD-Circular 700-8 18 Apr 57 L.

In other words, those reports are important. So Ordnance wants all the prep possible. Yours ... there are some things Ordnance can do without, and we'll go into that.

Turn the page for a free sample. It's a report that 700-min battery would send in. Let's browse through it.

*First—you make the form out in duplicate—send one copy in and you keep the carbon copy.*

QUESTION: How do I know if my car is worth more than it's worth? I've been driving it for a while and I'm thinking about selling it. I don't want to sell it for less than it's worth.



QUESTION: I need to replace my car by selling my old car and buying a new one. How do I know if my car is worth more than it's worth?

**WHAT IS THE VALUE OF MY CAR AND HOW DO I KNOW?**

1. **Check the value of your car.** Use a car value guide or a car value website to find out what your car is worth. The value of your car will depend on its make, model, year, and condition.

QUESTION: I need to replace my car by selling my old car and buying a new one. How do I know if my car is worth more than it's worth?

ANSWER: The value of your car will depend on its make, model, year, and condition. Use a car value guide or a car value website to find out what your car is worth.

**My used car papers refer to the overall agreement.**

QUESTION: I need to replace my car by selling my old car and buying a new one. How do I know if my car is worth more than it's worth?

ANSWER: The value of your car will depend on its make, model, year, and condition. Use a car value guide or a car value website to find out what your car is worth.

**The following four spaces are for info on the major unit - like the computer.**

QUESTION: I need to replace my car by selling my old car and buying a new one. How do I know if my car is worth more than it's worth?

ANSWER: The value of your car will depend on its make, model, year, and condition. Use a car value guide or a car value website to find out what your car is worth.

**My used three spaces refer to what you might call the main parts of the major unit.**

QUESTION: I need to replace my car by selling my old car and buying a new one. How do I know if my car is worth more than it's worth?

ANSWER: The value of your car will depend on its make, model, year, and condition. Use a car value guide or a car value website to find out what your car is worth.

**My spaces in the used two lines on the report mean we're getting down to work.**

QUESTION: I need to replace my car by selling my old car and buying a new one. How do I know if my car is worth more than it's worth?

ANSWER: The value of your car will depend on its make, model, year, and condition. Use a car value guide or a car value website to find out what your car is worth.

QUESTION: I need to replace my car by selling my old car and buying a new one. How do I know if my car is worth more than it's worth?

1997	1998	1999
2000	2001	2002
2003	2004	2005

**QUESTION: I need to replace my car by selling my old car and buying a new one. How do I know if my car is worth more than it's worth?**

Year	Make	Model	Year	Make	Model
1997	Ford	Mustang	1998	Ford	Mustang
1999	Ford	Mustang	2000	Ford	Mustang
2001	Ford	Mustang	2002	Ford	Mustang
2003	Ford	Mustang	2004	Ford	Mustang
2005	Ford	Mustang	2006	Ford	Mustang

QUESTION: I need to replace my car by selling my old car and buying a new one. How do I know if my car is worth more than it's worth?

ANSWER: The value of your car will depend on its make, model, year, and condition. Use a car value guide or a car value website to find out what your car is worth.

QUESTION: I need to replace my car by selling my old car and buying a new one. How do I know if my car is worth more than it's worth?

60 787

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ANSWER: The value of your car will depend on its make, model, year, and condition. Use a car value guide or a car value website to find out what your car is worth.

**WHAT IS THE VALUE OF MY CAR AND HOW DO I KNOW?**

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**My used three spaces refer to what you might call the main parts of the major unit.**

QUESTION: I need to replace my car by selling my old car and buying a new one. How do I know if my car is worth more than it's worth?

ANSWER: The value of your car will depend on its make, model, year, and condition. Use a car value guide or a car value website to find out what your car is worth.

**and**

QUESTION: I need to replace my car by selling my old car and buying a new one. How do I know if my car is worth more than it's worth?

ANSWER: The value of your car will depend on its make, model, year, and condition. Use a car value guide or a car value website to find out what your car is worth.

**They refer to the thing that actually goes on the plant.**

QUESTION: I need to replace my car by selling my old car and buying a new one. How do I know if my car is worth more than it's worth?

1997	1998	1999
2000	2001	2002
2003	2004	2005

**QUESTION: I need to replace my car by selling my old car and buying a new one. How do I know if my car is worth more than it's worth?**

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2001	Ford	Mustang	2002	Ford	Mustang
2003	Ford	Mustang	2004	Ford	Mustang
2005	Ford	Mustang	2006	Ford	Mustang

60 787

Now that we're out of gears, let's go over a couple more things.

When filling out the report, remember one of the three "E's" you learned, way back when. Careful like ... "Read" the numbers and other info on equip tags and in publications. Then "Etc" is done in the report with everyone's conf and understood it.

It's all right to abbreviate some things—like WFOC for Western Electric Company. But don't go overboard.

For each faulty part use a separate form

DD FORM 787, 1 FEB 54

FRANKFORD ARSENAL

Commanding Officer  
Frankford Arsenal  
Philadelphia 27, Pennsylvania  
ATTN: DEORA-ARM-19

Send the completed report to:

Commanding Officer  
Frankford Arsenal  
Philadelphia 27, Pennsylvania  
ATTN: DEORA-ARM-19

When you have a blank space, what you actually should do is run a line or a couple dashes across the space. This way Ordnance knows that you just haven't plain shipped the space.

Something else to keep in mind. . . whenever you have to send an entire electronic assembly back to the repair shop or depot, fill out and attach a DD Form 787 to the faulted-up part. The shop or depot guys will fill in the blank space you've left. . . and then send the report on to Frankford Arsenal. Then, everybody's happy.



# JOE'S DOPE

AM WAS THERE  
'THE BIG LITTLE  
THINGS THAT  
MADE HISTORY!

"THERE'S AN GREAT PLACE TO  
SEARCH FOR GREAT THINGS!  
WE'VE FOUND A GREAT PLACE  
TO SEARCH FOR GREAT THINGS!  
WE'VE FOUND A GREAT PLACE  
TO SEARCH FOR GREAT THINGS!  
WE'VE FOUND A GREAT PLACE  
TO SEARCH FOR GREAT THINGS!  
WE'VE FOUND A GREAT PLACE  
TO SEARCH FOR GREAT THINGS!

WE'VE FOUND THE  
GREAT PLACE!

WE'VE FOUND THE  
GREAT PLACE!

WE'VE FOUND THE  
GREAT PLACE!

WE'VE FOUND THE  
GREAT PLACE!

WE'VE FOUND THE  
GREAT PLACE!

WE'VE FOUND THE  
GREAT PLACE!

WE'VE FOUND THE  
GREAT PLACE!

WE'VE FOUND THE  
GREAT PLACE!

WE'VE FOUND THE  
GREAT PLACE!



I DON'T KNOW HOW  
LARGE A FOOT  
THAT IS!

LET'S  
TRY TO  
GET  
A  
BETTER  
VIEW  
FROM  
UP  
HERE!



HEY, I WOULDN'T WISH THE  
SKELETON WASN'T THERE  
TOO CLOSE TO OUR  
HEADQUARTERS!

WHY? I WOULD  
SOON WANT TO  
GET A BETTER  
VIEW!



A LONG LINE THAT REACHES UP TO THE  
MOUNTAIN PEAKS IS VISIBLE IN THE  
DISTANCE. THE SKELETON IS VISIBLE IN  
THE MOUNTAIN RANGE.



THE SKELETON  
IS VISIBLE  
IN THE  
DISTANCE!

THE SKELETON  
IS VISIBLE  
IN THE  
DISTANCE!



WELL, I WOULDN'T  
WISH THE SKELETON  
WASN'T THERE  
TOO CLOSE TO  
OUR HEADQUARTERS!

WHY? I WOULD  
SOON WANT TO  
GET A BETTER  
VIEW!



WELL, I WOULDN'T  
WISH THE SKELETON  
WASN'T THERE  
TOO CLOSE TO  
OUR HEADQUARTERS!



*That's the search gone... with the it's. Every night's come out all wrong. It's like Providence Machinery, things might've changed.*

**Joe's**

**Dope Sheet**



**R**ustin Hood, the Lone Eagle, Fawcett.  
Did their jobs without worry or fear.  
But what if their stuff  
Hadn't been up to snuff?  
The difference is well maintained gear.



**WE HAVE THE WORLD'S BEST EQUIPMENT... Take care of it**

# JOE'S DOPE

## How to use your Electric Tachometer



Is the tachometer  
connected  
to the engine?  
Yes, but with  
the key  
in the  
ignition  
off!

Check to be sure the  
tachometer leads are  
connected to the  
tach coil.



Check to be sure  
you're using the  
right tachometer.



STOP!



Be sure  
you're  
using the  
right tachometer.



Now, I think you've got a  
tachometer connected to  
the tach coil. The tachometer  
will show the RPM of the  
engine. Now, if you want to  
check the tachometer, make  
sure the key is in the  
ignition. The tachometer  
will show the RPM of the  
engine.

When you check the tachometer,  
make sure the key is in the  
ignition. The tachometer  
will show the RPM of the  
engine.



The tachometer will show the  
RPM of the engine. The tachometer  
will show the RPM of the  
engine.



Here's a handful of how it works. The stop call bellows send current through water to charge condenser.



When a discharge valve opens on a storage tank and a secondary jet or sprayer jet opens the condenser.

When a high velocity jet opens from the spray plug valve tank, the charge jet is cut and condenser. The bellows now sends more for more when the bellows and the water current flow through the water ... which discharges the water battery.

A condenser will provide current to flow until it's fully charged. Then it goes off-charge. It'll automatically charge another charge. So, the more often you discharge the condenser, the more current will have to keep it charged.



## HOW TO USE IT...



When you connect the green wire to the red wire, you'll see the condenser will charge. The bellows will send more for more when the bellows and the water current flow through the water ... which discharges the water battery.



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## NOW THAT WE KNOW HOW TO DO IT ...



## WHEN TO USE IT

- 1. All other things equal on the 170 and other vehicles — adjust the jetting.
- 2. If you're bothered by steady governor fluctuations from low —
- 3. Disturbed performance on vehicles which do most work — use your jets.

## ON SPECIAL IGNITION SYSTEMS



The manufacturer's manual gives several tests using the tach to check of some special features. Like it might be helpful running down a high-speed mile. Proceed.

Not all manufacturer's carburetors are exactly the same (though they have the same stock number). Do check the setting instructions carefully.





## WINDSHIELD SCRUBBER

Dear Half-Mast,

This little scrubber does quite a few commercial-type vehicles that run very heavily-traveled roads. On a dirty day, the windshields on our trucks get pretty muddy and dirty from passing cars and trucks.

Full size does the same adapted the windshield wipers for its commercial vehicles like those on similar cars and trucks?

CWO P. M.

Dear CWO P. M.,

You can get those windshield wipers on local purchase if your CO thinks it's worth to operate your vehicles without them.

Here's what BR 9-115 (15 Aug 54) says on the subject: "Upon approval of installation or organization commanders, windshield wipers may be installed on commercial-type general purpose vehicles when conditions warrant their use for the safe operation of such vehicles."

You can get 'em in kit form from your local dealer by using BR 9-40 and BR 715-119-90 as your authorities.

*Half-Mast*

## FILTER FILTER

Dear Half-Mast,

Most of our new H-1 van Chevy pickup vehicles are feeling bad because of dirt. The fact is that these trucks don't have fuel filters. Could this be what's wrong and, if so, what filter should I use and how do I go about getting it?

Sgt L. T. Y.

Dear Sgt L. T. Y.,

No fuel filter plus high-flying-dirt and dust can sure cause expensive trouble.

But, the fact is you're supposed to have a fuel filter. You can get 'em for all your commercial-type vehicles that don't have 'em under BR 9-141 (15 Aug 54).



This SB says, "This bulletin furnishes instructions for the procurement and installation of a ceramic-type fuel filter in the fuel line, between fuel tank and fuel pump, on all commercial-type vehicles not equipped with a fuel filter."



So, you'd better get yours and put 'em on. This SB gives you two make-or-buy (MBO) or an AC-1797831. Get them as final purchase, with your authorization being SB 9-58 and SB 7-11-130-58.

*Half-Mast*

### DASH IT

Dear Half-Mast,

Can you please tell me if there is any directive that says you can go ahead and paint your truck's tire pressure on the dashboards in your military vehicles?

Atty L. P. M.

Dear M Sgt L. P. M.,

Not only will you do you-can, but we you must. The directive you're looking for is AR 168-1508-1 (10 Dec 57), para 18.

This paragraph deals with commercial vehicles as well as military. Here's what it says:

"The prescribed tire pressure will be marked on the dash of all motor vehicles, and in the case of trucks, also on the fenders and body over each wheel or other conspicuous location near the dash.



For motor vehicles and equipment, such marking will be forward on the body or frame in a conspicuous location near the dash. This marking will be composed of the letter "TP" followed by the number representing the pressure, and will be applied in black letters and numerals, 1-in high, and in the same color as the registration markings."

Which all means—you, the pressure's gotta be put, not only on the dash, but also over each tire.

Article-wise and able. You've gotta job.

*Half-Mast*

## BATTERY CLEANING

Dear Half-Mast,

What's the story on cleaning batteries? Some say the driver does it, some say the service station shop does it. Mr. I don't know.

—Mr. P. K. P.

Dear Mr. P. K. P.,

When new, I know! I'm not going to take sides in that little fight. Tradition and custom says that the driver does the cleaning on his vehicle. But, if a driver gets to pulling his batteries with the 30-in. common wrench from his OEM tool roll, he'll leave the clamp nuts and loose things up for you. On the other hand, most service good shops are the men with tools as it is, keeping up the service.



Looks to me like it's up to the master mechanic or master electric to set up the local ground rules. Only thing sure, if the job is given to the driver, the shop has got to provide him with the proper wrench to remove the battery.



Some shops leave it up to the driver to clean his batteries every time he washes the truck, but don't let it place. Then when the truck comes into the shop for a C or D service, the shop crew pulls the batteries and cleans and paints the battery box. Of course, in a well-run shop, the driver comes in with his truck and helps service it anyway.

The biggest thing to watch out for is to be sure the battery is cleaned with water and sodium bicarbonate only — never with dilute, solvent or gasoline. These will dissolve the sealing compound and tend to rot the case.

You can draw sodium bicarbonate under FPN 68 10-34-404 R. It's a Chemical Corps item. BS 5-4 (1 Oct 56) gives you a scale to replicate on. This number gives you a one-pound box. BS 1 is one-half pound to a gallon of water. FPN 6810-207-0051 gives you 100 pounds.

First you clean your battery with plain water, then scrub it with a scrub brush and the soda solution. When all foaming has stopped, rinse again with clear warm water and let dry. **CAUTION:** Be sure your battery caps are all in tight, and that no solution gets in the air vents. Sulfate inside the cells will neutralize the electrolyte.

While you're at it, clean the terminal clamps in the same solution, rinse, dry and grease.

## REPAIRING

Dear Sgt. Half-Buck,

What's better with repairing vehicles? Are there any directions which'll tell us when to have them repaired? Or do we just guess?

Sgt. G. G.

Dear Mfg. G. G.,

Wouldn't you like us to say "guess" — but you do have to use your own judgment as to when a vehicle needs repairing. No—there's no direction that lay down any hard and fast rules.

The things that'll influence a paint job are—the way in which you're operating—in weather and climate, whether the truck shows wear on its surface or certain mechanisms, and what your commander has laid down as SOP.



The inspection can be real helpful in seeing this. During an inspection, if they think a vehicle needs repairing, they'll tell you so.

Your local maintenance SOP will tell you what's supposed to be repaired. Whoever does it should use TM 9-1000 (Dec 47), "Painting Instructions for Field Use," and AR 740-2000-1 (29 Dec 51), "Color and Marking of Vehicles and Equipment," as guides.

Half-Buck

## MISSED MIXTURE

Dear Half-Buck,

Just why is it that we're not supposed to mix G-4 and WB 2 gases? What happens if we do? Do they explode, or go to bits, or what?

Sgt. E. D. B.



Dear Sgt. E. D. B.,

A good question deserves a good answer.

G-4 and WB 2 are made with different thicknesses. Mixing 'em will foul up the capabilities of each other—these gases just can't be mixed. A high ambient temperature causes the structure of each to break down, when they're mixed—and you'll get a semi-liquid kinda stuff.

It boils down to this: Keep 'em apart and they're the best of friends. Get 'em together and they'll knock each other on the head.

Half-Buck

For Vehicles With Bodies Drop Up and Get Out—

# AC-DC 100-AMP GENERATING SYSTEM

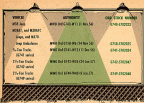
If you're one of those who drive a Jeep-type model, a GMP-series 2½-ton truck, a G740-series 2½-ton truck, or a GMP-series 2½-ton truck, you won't want to get on until you've read this. It's mighty important.



You just can't get the best from a really hot truck that truck of yours unless you have one of these new-fangled AC-DC 100-ampere generating systems—the official manufacturer is IRL, 100-ampere, 28-volt, rectified AC-DC, generating system.

The kit we have for you to get—no sweat, no bother, plenty of authority and a set of complete dash numbers. All you have to do is order the thing, get it installed and, then, rest easy.

SEE OUR LISTINGS AND STOCK NUMBERS FOR  
YOUR PARTICULAR MODEL'S KIT ON NEXT PAGE.



The AMP's are your authority for getting your 100-amp vehicle. But you must have a signed statement from your supply officer accompanying your 100-amp requisition—verifying that you have one of these radio sets in your truck. ■ ■ ■

#### WHEEL INSTALLATION

W501-100-1  
W502-100-10  
W502-100-10  
W502-100-10  
W502-100-10  
W502-100-10  
W502-100-10  
W502-100-10  
W502-100-10  
W502-100-10  
W502-100-10  
W502-100-10

#### CONVERSION INSTALLATION

W501-100-1 or 10 + W502-10  
through 10  
W502-10 through 10 + W502-10  
+ W502-10, 1 or 10  
W502-10 + W502-10, 1 or 10  
W502-10 + W502-10 through 10  
W502-10 + W502-10 + W502-10  
W502-10 + W502-10 or W502-10  
W502-10 + W502-10  
W502-10 or 10 + W502-10  
W502-10, 1 or 10 + W502-10

If you haven't got one of these radio sets in your truck—no dice—you can't get the 100-amp deal.

Once you get your 100-amp kit—er, if you feel like buying up before you get it—why not dig through till you find PB lower #12. It lays down the maintenance steps and other stuff on this 100-amp system.

Detailed installation instructions are in the AMP's.

# CHEMICAL



## More Elbow Room

*(After Operating From 40 Years For 40 Years)*

You Market your product as MS flame inhibitors in an LVT?

Get dangerously crowded, there's not!

The way these stiff fuel lines get kinked up in the coils, they've got no choice but to curve out wide—and hog a lot of space.

First thing you know you've got a fuel-flooded line crowding the nearby air compressor... so, it's stuck in the path of the compressor's hot exhaust blast.

Well, here's good news. The fix you need to keep these lines away from the compressor is a quick-disconnect elbow assembly.

Just ask for one each of the following for each suction line and one for each discharge line.

1. Bending ball, with discharge hose, 1 1/2 in. female quick-disconnect end, male threaded, FN 470-241-0001 Code Book No. 470-1-124



2. Bending ball, with discharge hose, 1 1/2 in. male quick-disconnect end, female threaded, FN 470-241-0002 Code Book No. 470-1-124



3. Elbow, pipe, brass or bronze, 1 1/2 in. FN 470-241-0004 (brass) Spec 470-1-645, Code 47





Quick-disconnect  
Hose assembly  
for discharge hose



Quick-disconnect  
Hose assembly  
for suction hose

Assemble the two quick-disconnect couplings to the effluent. This makes up the effluent assembly which connects between the inlet connection and the suction hose, or between the outlet connection and the discharge hose.

New M's will get the effluent as part of their work-related accessories.

## Safety Pits



Just got some bad news from one of the rangers. Seems like some of the men began about safety rules they got in training and disregarded the safety plan on their generators as they could use 'em fast.

They didn't use all of their generators, and they didn't remember to spread the plan back to safety. They just put 'em in a box so they could haul 'em back to camp. Somewhere one of those pits worked loose. No one got' into the generators' details—you know what happened.



SPREAD



SECURE

Always make sure the safety pins are spread out and safe when you handle generator—especially when it starts to spin.

## Cushion the Blow

Dear Cousin,

You're sure right! It pays to take it easy on the back stroke when you're working the pump handle on your M&M model generator. The cushion helps to prevent cracking of the base on the magnesium-ole pump handle.

Here's another tried and true old that'll keep the base from being pounded to pieces.

It's no easy fix. An earth's organizational mechanic can do the job if he's got the tools and parts. (If not, Field Maintenance'll have 'em). He'll need a drill, some small pieces of medium hard, oil-resisting rubber and a couple of small rivets. Preparation is essential stuff for this fix. A check of the salvage yard may turn up some old airplane engine sections.

### Here's What You Do

1. Remove the two metal strips from the end by drilling out the two slots.



2. Cut two strips of rubber (1/2 by 1/4 by 1/8 inches) and drill holes in each strip to match the holes in the metal strips and in the end.



3. Insert the rubber strips between the end and the metal strips. Use a 1/8" by 1/4" by 1/8" round-head rivet through each hole. Bend the strips in a U-shape, and tap 'em.



Reassemble the magnesium-ole pump assembly and there'll be no more banging of the base.

If airplane isn't handy, any well-weathered rubber will do a good job. Only trouble with rubber (like I mean old steel) is that it doesn't stand up to oil and grease. You'll have to keep close tabs on the rubber padding and replace it when it gets chewed up.

Jack Poliochillo  
Army Chemical Center, Md.



## QUARTERMASTER

# Rope TRICKS

Here the crew hangs onto a safe harbor at the Emerald, as illustrated. Five precautions prevent the lines and the life rope sinking under an anchor.



Yikes. Real bad. This crew member had a real dead going with an Italian rope trick—and he slipped up on his 101.

He let the anchor lay... forgot how to sail... and hope slugging his rope in the sand. Tell me why the rope just popped and failed.

He told a long-long way.

Guys, be just forget these basic tips on the care and handling of rope. If it ain't broke...

It holds us better when the rope's made of it. It's nothing more than vegetable fibers twisted together, and as such, can rot, burn, mildew, mold and stretch.

Now there are kinds of fiber rope and types of fiber rope.

THE ANCHOR LINE  
THE HULL LINE  
THE DECK LINE  
THE LIFE LINE  
THE SAIL LINE



The labels tell you what the rope is made of—the types tell you how the rope is made.

## CARE

Buy before buying.



Save in shipping. Call it an "easy pull" (or say please where air can flow through).

Loosen up lines that've dry and that'll sink or wet weather is bound to' your way. Wet rope stretches. If it's already pulled tight, the main runs in likely to stretch in at the snapping point.

And if you throw some care over your rope to keep the sun off, make sure the tarp isn't holed off or even so the weather chews up. You won't break it to get the rope to dry it. Keeping the canvas over it helps in the weather, increasing the chance of mold setting.



Always use water to clean rope and keep cool and get out of it.

Yikes, don't let knots that even a round wouldn't survive. It's tough on nerves, dangerous and rope.

## USAGE



DO NOT  
LOAD  
LINES  
ON  
ANCHORS  
OR  
POSTS



It's spreading over a block or with a knot in it but not that of its strength.



Stretching a rope over a block under stress is enough nearly to half its strength. Use sharp rope is left.



That is boiling water weakens rope by 25 percent.

The big question when using rope, naturally, is how much strain it can take. Remember that fibers are elastic and stretch. That's why rope has always been good for a thousand and one chores.



But one big trouble kills its usefulness — which destroys the life, instead of the rope. Keep from stretching a rope up to the breaking point. "Give-way" if it doesn't snap this time, it's gone for good help for future use.

## COILING — UNCOILING

THE ROPE IS STRONGER IN THE LAY...



**WINDSE - WINDSE**  
**UNCOILING - UNCOILING**  
 WINDSE - WINDSE - WINDSE - WINDSE  
 UNCOILING - UNCOILING - UNCOILING - UNCOILING  
 WINDSE - WINDSE - WINDSE - WINDSE  
 UNCOILING - UNCOILING - UNCOILING - UNCOILING



Make sure to take  
 special attention when  
 using rope.



Make sure.



Use and handle the rope  
 with the rope — what  
 message gives for  
 use the rope.



If you're going into  
 the field, make sure  
 it's done right and  
 look every time you  
 look at it if it's done, the  
 rope's condition.

The use of a rope makes from  
 all these stories, it's still got some  
 use in it. Chop it into small pieces  
 for animal use, James's bits never  
 used for heavy work.



Use the rope in a  
 way that's  
 right for the  
 job. Use the  
 rope in a way  
 that's right for  
 the job. Use the  
 rope in a way  
 that's right for  
 the job.



## Drum Beater

Dear Cousin,

Every time I order something in a 20-gal drum, I've gotta make a choice between a 10-gal and an 18-gal drum. Do I just buy a coin, or is there some good reason why I should spend more on the other?

Eye G. M. D.



Dear Eye G. M. D.,

Your question has troubled many a GI boy, but maybe this will help you beat the drum situation.

The 10-gal drum is made of double metal and is designed for long hauls and rough treatment. It'll give you the most mileage—and it can be used for ship, more times and more again.

The 18-gal drum is lighter, about 25 percent cheaper, and is designed mostly for one-time deals. It's specially suited for long-term duty in one spot. It'll handle anything the 10-gal drum can—but not so well and so long.

In which drum you order will depend pretty much on your own needs. You know—duration, weight, exposed usage... that sort of thing.

*Carroll*

## ENGINEERS



Say you've got a new Joy sipping compressor at your Mike's site!

That little bundle of Joy equipment is bound now and then a very important job for you.

Being new means that few people have operated it... and fewer have worked on it in shops. So it'll take a lot of good preventive maintenance by you to keep the Joy compressor going. You've gotta treat her like a real new baby.

And that important job—getting the air charge in the intake—gotta done right, only if you take good care of the compressor. That takes a mean good preventive maintenance—the making of stuff on a checklist. It means a little elbow grease, time, and trouble.

Otherwise... those minutes'll be paying for air, and you won't have it.



MAINTENANCE CHECK LIST

- Check oil level
- Check oil quality
- Check air filter
- Check air intake
- Check air hose
- Check air hose connections
- Check air hose for leaks
- Check air hose for kinks
- Check air hose for damage
- Check air hose for wear
- Check air hose for age
- Check air hose for color
- Check air hose for texture
- Check air hose for smell
- Check air hose for taste
- Check air hose for touch
- Check air hose for sight
- Check air hose for sound
- Check air hose for feel
- Check air hose for smell
- Check air hose for taste
- Check air hose for touch
- Check air hose for sight
- Check air hose for sound
- Check air hose for feel

## St. Peter Mike's Got a



Good idea to cut those minutes right off this page and pass 'em on the instruction panel of the compressor. That's how important this oil check is. Wheel you around that mean gear have got wanted right off in the compressor crankcase. That's the same as feeding a real new baby T-bone steak. The compressor can't digest standard engine oil.

HERE'S THE ONLY OIL THE ENGINE IS BUILT BY THE COMPRESSOR MANUFACTURER. USE THIS OIL ONLY. ANYTHING ELSE IS NO-NO.

### Compressor Crankcase Oil

REDUCES WEAR AND TEAR ON CRANK PISTONS

10" H - 10" T	5-GAL. DRUM	PN 1100-024-01
5-GAL. DRUM	10-GAL. DRUM	PN 1100-024-021
10" H - 10" T	1-GAL. DRUM	PN 1100-024-02P
1-GAL. DRUM	5-GAL. DRUM	PN 1100-024-021

JOY EQUIPMENT COMPANY

## BEFORE OPERATION

Like any other piece of equipment, you've got to check your handle of joy over to be sure she's ready to run.

First thing to do after turning her on the job is set the hand brake. If you forget to do it on steep terrain, you'll have a runaway for sure. Set the brake on level ground, too. ... Just to make sure the compressor won't stop.



### Fuel

All the gas valves and get the supply valve to the right position, which is usually ON.



Now the valve is set to operate from a down position to the fuel connection inside the valve.



### Fuel Filter

Look for dirt and debris.



### Battery

Batteries level should be 7 1/2 volts above top of plates. Don't let specific gravity get below 1.225 at 80° F. Remember it's a lead system.

### Air Extinguisher

Security checked and free of charge.

### Tires

Make pressure checks before you start. For use, inflate and inflate.



### Cooling System

Support the fan on the intermediate-pressure fan fan line of that 80° level, or any intermediate. That includes just. Read those little bits, and the cooling valve will be set down. You can't cover 'em, and you can't white 'em. ... but you still don't paint 'em. Because any sludge from the compressor cylinder and condenser fan, and the engine cylinder block and head, leak over the engine air stream.



### V-Belt

Check for cracks and bad alignment. They should have less 1/2 to 1/4 inch gap. Replace only if safe.

## ON

Double check important things about the compressor conditions as your handle of joy is in the air. It takes three jobs ... no more ... get those jobs, turning the fuel over the spark ball each in the way that's best to make.



If the reading is halfway between the full scale and the bottom of the spark ball, half a job of oil.



When the reading is just barely on the top of the spark ball, take a job. You get on line of low scale of to get in the adding a couple times.



After you walk off—no matter how much—take a spark reading to make sure the compressor conditions is not over. (That if you.) Check for down for the spark ball work.

Check the tank and don't keep in fuel some of the gas, will go out of which, but remember ... use the oil you get with these (check condition) on page 54 and after.



### Air Cleaner

Keep the oil clean and at the proper level.

### Oil Level



Check for damaged and clean the tank.

### Emergency

They should be securely mounted. Don't use to work, and have no glass cracked or broken.

### General Check-Out

Look over the whole outfit!



Just any other trouble spots.

## DURING OPERATION

Without going into every operating step, here're a few tips and warnings to help you trim your baby's right and keep yourself out of trouble.



Always check the engine oil level before starting. Check the oil level every 100 hours. Use only the oil specified in the manual.

Turn the pilot valve clockwise until there's no reaction. Then give it one more turn... that's all. Keep turning the valve and it'll come all the way up. Move the air pressure down as build-up starts. Keep an eye on the gauges. Pressure in the four stages should read like this:

Start her up and let the engine warm up for about five minutes at 1200 RPM. Warming may take a little more or less time, depending on the weather. If you don't have oil pressure, shut her down.

Let 'er up to 1200 RPM. Check the gauges to make sure there's no pressure at the first, second or third stages. If there isn't, it's OK to engage the clutch by pulling toward you. You don't need to engage that clutch unless there's oil there. Stop on that.

Turn the pilot valve counter-clockwise until there's no reaction. Then give it one more turn... that's all. Keep turning the valve and it'll come all the way up. Move the air pressure down as build-up starts. Keep an eye on the gauges. Pressure in the four stages should read like this:



Generally, the readings won't change that all the time. For the first ten hours of operation on a new job. On the next few hours if you've already got oil, let down the readings to the first stage (stage) when the compressor is fully loaded. Once you're established an average reading, it shouldn't vary more than 1 PSI in the first stage, 10 PSI in the second stage, or 30 PSI in the third stage.

For example, suppose you operate for ten hours—four or five days—and come up with these readings each time:

1st stage	2nd stage	3rd stage
44 PS	141 PS	700 PS



**HOW THEN DO THE READINGS COME OUT THAT WAY?**

1st stage	2nd stage	3rd stage
44-45 PS	160-200 PS	800-900 PS



It's a tough way to find out, but you'll know more as the fourth-stage pressure reaches 2400 PSI whether you've closed the service hose valve on the control panel and the valve on the service line. A primary valve prevents air from entering the service hose until the pressure reaches 2400. Then the air is let in the hose—and quick!

Your instructor'll be fast or you'll at least get first place on the skidball line if those two valves aren't closed. If 2400 pounds of air hit that service line all at once with the valves open, you get a snapping noise something like a circus strong man cracking a whip.



Now get this, because it's something that's gotta be done or the minute air receiving tanks will get frosted up.



**BY THE WAY—THE AIR FOR AN HOUR—OR MORE—WITH THE PRESSURE AT 2400 PSI AND THE SERVICE HOSE BEING OPEN.**

Why? It takes an hour for that air to get down to the right dew-point. The minute takes dry air only. If you stop it before running air through the compressor for an hour, the air will have too much moisture in it—it won't be at the

proper shut-point—and that's no good. The air receiving tanks in the receiver eventually get out order.

To make sure you run air through the compressor for 60 minutes before stopping minutes.



What happens if you open the receiver drain valve before the pilot valve? Well, once the receiver tank is drained, the pilot valve becomes useless until you build up at least 10 PSI in the receiver—you can't release air in the low stage stages with less than 10 PSI. This leaves air trapped in the cylinders.

The next guy tries to start up the compressor with the cylinders mistimed... and the clutch generally burns out or makes a bad bearing. Only way to release the air and outside these cylinders when things get backwards is by disconnecting a line—which you're not supposed to do.

Release pressure on the pilot valve by turning it counter-clockwise until there's no tension. Remember... don't turn it too far.



## AFTER OPERATION

When your little friends at Joy's through making with the air, give her another looking over so she'll be ready for another day.



The last thing before close is to put a tag on the compressor.





Here's the general change times for filtering and cleaning units. Climate and weather may make yours a little different.



**ROCKWELL  
DISTRIBUTION**  
Change every  
two hours.



**ALL CLIMATE**  
Clean every day  
for dirt.



**ALL FILTERS  
ON FLEX**  
Change every  
100 hours.

**CHANGE AND CLEANING  
SEPARATOR OIL...**  
Change every 100 hours.

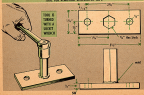


**ALL FLEX  
LEAFLET**  
Change every  
50 hours.

## MAINTENANCE AND SAFETY TIPS

Now, about changing these cartridges. You gotta leave a peep-hole between those studs on the diaphragm caps and twist off the cap. It's easier on the cap threads and you, with this little tool which is easy to make.

### HOW TO MAKE A SPECIAL DIAPHRAGM CAP



**TOOL IS  
TURNED  
WITH A  
SOCKET  
WRENCH**

It's tough sometimes to hold up a pump or fill the tires. Some guys figure it's no use making the time and trouble when they've got plenty of air right there above the tank, so they try filling the tires right out of the compressor.

Wrong, that's bad. About like using a fire hose instead of an eye-dropper to put drops in your eye. The compressor could very well a fire—and more.

And don't try to use the compressor as a paint sprayer. Sounds okay, but it



Engaging the clutch when the compressor is under load is like shifting your car into first gear at 60 MPH.

Always have the clutch in gear when operating the engine.

When you gotta use a handbrake to turn the motor, give it one good pull upward. Repeat the one-pull operation until the starts. Don't try to spin the engine with the handbrake.

One last and real important item. The only publications out right now on the Joy Compressor are a manufacturer's manual and parts catalog. If you haven't got 'em, send a requisition to field maintenance, Eng. 5th Flg. TOL-C-4-0562 will get you the operation and maintenance manual and parts catalog. They'll get the publications for you from the Engineer Maintenance Center at Columbus, Ohio.



has actually been done. Hook the working line to a paint sprayer, and you'll have a paint bomb.

Like all other equipment, the handle of Joy gets a LOT TIR filled out every day. Report all deficiencies on it.

If the clutch gets out of whack, get authorized people to adjust it. Check the oil level now and then.

Make sure the governor is connected when running the engine.



## THEY'RE NOT MAGICIANS

Rebuild shops don't have a string for a magician—that ROK is hard to come by. But sometimes they need a crystal ball to read the identification plates on equipment and components sent back for replacement or rebuild . . . when the plates are bent up and ruined.



And that's bad. When the shop gets equipment, they send away a lot of information on those name plates. Expecting them to work without that info is like telling a tailor to make you a suit—and not giving him your size.

To keep the ID plates free of pain and dirt . . . and give 'em a light coating of oil now and then to fight rust, it'll help all along the line.

### EYES RIGHT



That's how the best upper eye-bolts on the Nike elevator equalizer-cable-assembly have to be.



If the eye of the bolt is not looking straight at you when you slide the elevator, the operation could be halved. When the bolt is installed, it could stick one of the limit switches on the elevator—at the wrong time.

Keep the bolt's eye flat against the side of the pit. Make an eye-right check after each equalizer-cable-assembly adjustment.

## LOFTY LOWBOY

Some I've been aware of some lowboy trailers who are having some difficulties getting the 10-00s 11 14-ply tires for their trailers.



Well, those tires go under ESR 1018-109-0024 and are classified as AC items in supply control. This means that the tire is supposed to be produced locally —they aren't to supply. The dipos want to make a few, but they general 'em out and no more are being put back in.

So, what you better do when you need tires to keep your lowboy rolling is to follow through on this local purchase deal like SR 9-08 and SR 715-110-90 say.

## READ BEFORE YOU LEAP



Everybody's done it at one time or another. Picked up an Eng 788, grabbed maintenance and work manuals, and requisitioned. And started when the requisition bounced like a bad check.

To really know what a supply manual is all about, you gotta read the preface. These pages at the beginning, where it says GENERAL and EXPLANATION OF COLUMNS, and such.

Looks like a lot of reading, but those pages tell you what is what and how to use the SR.

Read that preface over before using any military supply manual. It's a good rule. And that rule's getting more important every day, with the changes in Federal Stock Numbers and other new stuff coming out.

Don't buy a pig in a poke, and don't use an Eng 788 without reading those scoop pages in the front of it. Saves a lot of time and trouble.

# CONTRIBUTIONS



## YOUR FINGER—RAW!

Dear Editor,

Whenever you're out there checking the fluid level on your 675-series 2½-ton truck's brake master-cylinder—can your finger?

It's never for . . . not so well as a 4-in. length of ¼-in. acetylene-welding wire. Here's how we made a dipstick out of it.



We keep a well-made dipstick in each vehicle's map compartment along with a piece of clean wiping cloth—blotting's handy way to keep your finger clean, eh, wow!

ENC. B. B. Cole

## SAFETY TRICKS

Dear Editor,

If you've ever had the experience of replacing the safety wire between the hydraulic disconnect and nutrod 3 on the Pöhl-Saar engine, ... you know what a job it can be.

When the wire breaks, it tends to pull out of the hole in nutrod 3. Then you've got a headache trying to replace the wire without removing the bush and the nutrod.

What we do is cross the wire like shown here. This crossing creates sharp bends which help to hold the wire in place if it breaks. The wire usually breaks where the ends are tied together, so it's a simple matter to attach a new wire to the broken end and pull it through the hole.



Another idea came that is using wire and nut on the elevator platform bracket. It keeps the diagonal brace at the forward end of the bracket from getting too up.

You know what happens if a guy removes only the upper end of the brace to work on the "J" bar ... the brace extends beyond the edge of the elevator. Then if someone accidentally operates the elevator, the brace is bent by the end travel, storage rolls or elevator shaft.



What we did was mark the brace with the words "Remove at Both Ends" Haven't had a bent brace since.

WD Lester J. Griffith  
Crownsville, Md.

## UNASSISTED RESCUE

Dear Editor,

When you get a lot of new recruits in an outfit like this, you always get some mishap before they start learning. To save map time and keep our wheels rolling, we thought up this idea to get our fledgling drivers to put the correct trailer hook line on the right connection on the truck.

All we did was this was for training purposes—was to mark the connections on the emergency side with an "XX" and the connections on the service side "OO" on both the truck and trailer connections. The matching marks did the trick—no more trailers having the wrong hook wrapped their wheels—just match up the markings.



But hope when guys use use this idea it saves a lot of sweat and a lot of rubber.

CWO E. F. Gray  
National Guard  
North Carolina

(Ed Note—That's solving a problem.)

# Concise Radd's BRIEFS

## *Top trap*

It's not unusual, confining the top cover assembly for the M16 1/2-ton ambulance with the top cover for the M26A1 Jeep. The ambulance trap is a bit longer and has a zipper at the rear curtain. . . . Includes FSH 25-48-51 3-9141. The M26A1 Jeep top trap comes in your order FSH 2610-240-2138.

## *Right gearhead, wrong gear*

The 36 Mesh Flying attachment is used with the A81FA4 and A811 J30 and machine guns—these all, in other words, it just isn't made for using with the J30 and machine gun. So . . . when you write FSH 1081-048 J30 for the appropriate parts, make sure you have the A81FA4 and A811 in mind.

## *Dampener*

You want to get something done when it's dampen a lot of that radiator vibration in your G24-2400 2 1/2-ton truck, and also help stop those radiator baffles from flexing? Get your car and vehicle shop to get MVO Card G24-2400 (21 Apr 57) on your truck. It tells them how to make and get two rubber cushion washers on those baffles to help stop the extra stuff.

## *Maintenance learning*

Looking for a list of courses on maintenance that you might want to attend? Look up further than Ed Pennington 26-11, "The Army School Catalog," with Changes 1-7. It gives 'em all.

## *Rolling rolls*

You might wonder your support unit that MVO Card 816-M12 is important to your M16 1/2-ton gear and its M26 combination form rather common. The "urgent" MVO installs a break-away interlock to prevent the connecting rolls from turning when the breakback is closed. Changes 1 to the same MVO gives the M261 gun the same fix.

## *The bellows's rimping*

You can now do something positive to stop that steering bellows' pivot shaft from loosening loose on your M26, M26A1 and M16 vehicles. MVO Card G1-4855 (21 Apr 57) gives your Ordnance support the go-ahead on drilling a hole in the pivot shaft and putting a drilled hole nut (FSH 6318-028-2424) and a roller pin (2nd Spec'd No. H81-012704) on that bellows. Why not drop over and see when they can do the job for you?





DON'T  
JUST YELL—  
SEND A  
UER



Get that UER (DA Form 468) off to the chief of the Technical Service that's responsible for the equipment. The UER'll do the job. AR 700-58 gives you all the dope.