

June 1964

PS

1963 Series

**THE
PREVENTIVE
MAINTENANCE
MONTHLY**



**PREVENTIVE MAINTENANCE
FOLLOW YOUR NOSE
ON ELECTRICAL ITEMS**
See page 25

Visual inspection is a fairly simple, if you'll pardon the expression, a good-looking way of doing a maintenance service to your car's front-end suspension. You'll be able to tell if your front-end is in good shape.

Visual inspection means you look at components one by one for anything that doesn't look right.

But a scheduled service isn't the only time to look over your gear.

LOOK IT OVER

spot troubles that could happen tomorrow. Do better than you get the chance during a full... while you're not waiting around... any



Maybe you'll look over your gear every once in a while instead of taking care, and it won't do a bit of good. For that headbush, you could spot the difference between just going out... or going out and coming back.

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PS Magazine
 Reader Service
 Attention: The Editor

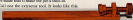
EXTRACTIONS



No doubt about it... removing and replacing the extractor assembly on the belt of the M19 machine gun is the kind of job that would go easier if you had an extra set of thumbs.

Except thumbs being kinda hard to come by—here's a pair of tools you can have made that'll make the job a cinch.

Call one the extractor tool, it looks like this:



Tag the other one the SP (Spring-plunger) tool. It's a real simple deal and looks like so:



Now... here's a picture story of how they work together to save the user another set of thumbs.

Slide just the extractor tool...



Fit the gun in the hole of extractor plunger and press the base of the nose against the belt stop.

Hold the tool and both firmly against back of nose. Extractor will extricate it from plunger and spring.



Still keeping a tight grip on the tool-and-belt, roll your hand over and flip the extractor out of the job.



To remove the spring and plunger, make sure the open end of the belt is held tight against a table or desk. Then turn the tool handle counter-clockwise until spring snaps out.

MADE EAST



Don't go twisting the bolts around while adjusting tension on the spring—the spring often rusts, and would then move freely.

Oh, after you've checked the extractor plunger and spring—and replaced them as needed—here's how to get those bolts into the hull.

Place spring in slot and put pin of plunger in the spring with the hole in the plunger facing up.



Put tip of CP tool pin down, in bottom cut of plunger—pin is well-placed to extract lip of the hull.



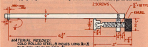
Now, reposition the extractor tool and use both doublets until it takes up tension on the spring.



Hold extractor tool and hull firmly, remove CP tool, replace extractor—tool and first—two both counter doublets to release spring tension—remove tool.



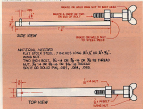
Ready to get it right? Here are the drawings and list of items you'll need to get the tools made.



- and finally, materials:
 ONE 48" LONG 1/2" DIA. 304 STAINLESS STEEL ROD
 TWO 1/2" DIA. 1/4" THICK WASHERS
 ONE 1/2" DIA. 1/2" LONG NUT
 TWO MACHINE SCREWS, 1/2" DIA., 1/4" LONG



If you run into a wallblock on grinding this extension tool made, you can improve and come up with an extension rig that's easier to make and use that'll get the job done just as well. For instance, you can get your started on the right track here's what can be done with a block of steel, a common $\frac{1}{2}$ " nut and bolt, a wing nut and a link bearing and welding. The spring-plunger end is the best way money which extension tool you have made.



If you use this idea—and it works just like the other one—don't forget to leave a couple drops on the tip of the bolt—to serve as a safety buffer—and keeps you from banging up the 3000-lb. plug.



Hot Air



That's right, man! Your Mini tank's cargo accessories box can help snow, sleet and ice melt like little men.

The box, with an open bottom, is wide open for snowfall. If the clumping device builds on your 40-man snow-cake, it swings upward and makes contact with the hot-circuit breaker terminals.

The air can melt the sparks so it's not anything can happen.

There's a couple things you can do now—to protect you and your vehicle from any possible disaster.

1. Insulate the handle with tape because you can't see a child in the snow when they're little friends.
2. Ah, make up a protective plate with some cheap wood (approx. 7/8-in. thick). Get a good 1/2 in. in you for the go-around on the plate. Do the cutting across so that if any insulator takes your view, you can remove the plate. The same plate is going to take protection only, so there shouldn't be any accidents on the snow.

PROTECTIVE PLATE



INSULATOR BOX

PROTECTIVE PLATE IN POSITION



Once you've got the protective plate made, prime and paint it like it says in TM 9-2811 ("Painting Instructions for Field Use.") Use primer paint FEN 8048, 804-4284 (Fed Spec TT-P-459), and enamel, White (Fed Spec TT-E-489), color code number 13875; FEN 8048-258-2285 give you a 1-qt. can.

Remember, just use existing snow to lower the plate (handle) onto your cargo accessories box.

Wired in a bind



Don't laugh . . . it's happened more'n once.

A guy goes into his trucked vehicle to remove some fire control equipment.

He gets it free . . . and then starts to leave the vehicle.

But he finds himself tangled up in the wiring harness.

He's in real shape—can't bring able to move up, down or sideways. And there's no place to put the fire control equipment on his own feet himself.

The only thing left to do is yell for help . . . and hope somebody gets the word before any damage is done.

To stay out of a jam like this, disconnect any wiring that might get in your way when removing the control equipment . . . especially in this quarter.

Range finder range

Adjust the vertical and horizontal levels of the range finder.

Use the range finder to check the range of the target.



Range finder

The KS and H-ling levels on the MTC Range Finder of your M40 Tank are used to adjust the instrument vertically like it says on pages 71 to 73 of TM 9-216-215-00 (Jan 60). After you get the vehicle adjusted, the red double set ballast lens plate over the two levels to protect everybody. KYCPRC—Keep Your Cannon Pickle! Heads Off It—so all your tanks has to be adjusted again.

You adjust the vehicle whenever you

periodic calibration check of the range finder with a target of known range shows range error. There's more steps on that in para 115 of FM 17-13 (Apr 64).

To adjust the vehicle for temperature changes, use the vertical and horizontal levels only.

Replace only what you need.

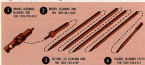
That's for sure.

And, among other things, it applies to barrels, but to special cleaning rods for the M1 and M14 rifles.

It used to be that if the handle, or one of the sections, was damaged, you'd have to replace the entire cleaning rod to replace the one bad part.

Now no longer. Now you have a choice.

If you've got an M1—you can get either the entire rod, or any part of it by using one, or all, of the following FSM's.



That, it follows, that if you've gotta replace the whole rod you use all four FSM's—if only one part is on the block, replace only that part.

On the 7.62-mm M14 rifle—the only thing you have to remember is that the combination tool replaces the cleaning rod handle assembly that came with the M1.

But there's no need here.

If it's among the missing or damaged—replace it by retooling.

155, COMBINATION
FOR M14 RIFLE



And you're in business.

And from the combination tool you replace missing parts on the cleaning rod for the M14 the same as you do for the one used with the M1.

Tip on Tools

Some people have been complaining they get tools out on their TCM, wish they didn't ask for, don't need, or don't know what they're for.

If that's your problem, do yourself and everybody else a big fat favor: Ask ... find out what's going on. Your support unit will have the answers.

If they're not yours, turn them in. They're just extra baggage for you, and besides, some tools across the way may be looking for 'em.

Another thing: If some maintenance tools happen to be in use your unit is supposed to have, let the supplying unit service know what you're thinking and whether you're having. Use a LTR (DA Form 488).

And if some of the authorized components of your tool set are no longer needed make sure DA Form 1771 (Recommendation for Elimination of Equipment) isn't spelled out in AR 700-11.



The box's gap is full, it doesn't need a cover knob, or a square control symbol, and you need it through channels to the unit service responsible for the item, or to whoever gave it to you.

There's one thing to keep in mind

though, and that is you must be prepared for any situation. Even though you may not need some of the tools now, would you need them if you were awarded one million from someone?

ROCKET MECHANIC TOOL KIT



That'd be—

Tool Kit, Operational Maintenance, Rocket Motors, Model: OPM 218000181703, MSRP \$28,000.00.

The TOE calls for one tool kit per burner. Check your gear and see that you've got all the items you're supposed to have. And there's one of each item in each kit.

Don't let your bird become a good guess 'cause you lack the right tools to keep your muscle system in top-notch condition.

<p>404104, SOCKET BRUSH: 1/4 in. wide by 1/4 in. by 1/4 in. MSRP.</p>		<p>404104, SOCKET Phillips type screw bit, size No. 4, 1/4 in. length by 1/4 in. dia., 1/4 in. g. MSRP.</p>	
<p>ITEM 404104-001</p>	<p>01</p>	<p>ITEM 404104-001</p>	<p>01</p>
<p>404104, SCREWDRIVER Head and Pin: size 1/4 in. dia., 1/4 in. by 1/4 in. dia., 3/4 in. g. MSRP.</p>		<p>404104, SCREWDRIVER Phillips type screw bit, size No. 4, 1/4 in. length by 1/4 in. dia., 1/4 in. g. MSRP.</p>	
<p>ITEM 404104-001</p>	<p>01</p>	<p>ITEM 404104-001</p>	<p>01</p>
<p>404104, SCREWDRIVER Phillips type screw bit, size No. 2, 1/4 in. length by 1/4 in. dia., 1/4 in. g. MSRP.</p>		<p>404104, SOCKET 1/4 Inches by 1/4 Inches by 1/4 MSRP.</p>	
<p>ITEM 404104-001</p>	<p>01</p>	<p>ITEM 404104-001</p>	<p>01</p>



EXTENSION, SOCKET
 BRANCH: 1/2 in. dia. x 1/2 in. long



FOR BRUSHING

100

FLY, BRUSH BRANCH
 1/2 in. dia. x 1/2 in. long, tapered, rounded edges, 1/2 in. long



FOR BRUSHING

100

FLY, BRUSH Almost
 1/2 in. dia. x 1/2 in. long, tapered, rounded edges, 1/2 in. long



FOR BRUSHING

100

HANDLE, SOCKET
 BRANCH: 1/2 in. dia. x 1/2 in. long, tapered, rounded edges



FOR BRUSHING

100

HANDLE, SOCKET
 BRANCH: 1/2 in. dia. x 1/2 in. long, tapered, rounded edges



FOR BRUSHING

100

WAGON, 1/2 in. dia. x 1/2 in. long, tapered, rounded edges, 1/2 in. long, 1/2 in. dia. x 1/2 in. long, tapered, rounded edges, 1/2 in. long



FOR BRUSHING

100

FLYERS, 1/2 in. dia. x 1/2 in. long, tapered, rounded edges, 1/2 in. long



FOR BRUSHING

100

FLYERS, 1/2 in. dia. x 1/2 in. long, tapered, rounded edges, 1/2 in. long



FOR BRUSHING

100

FLYERS, 1/2 in. dia. x 1/2 in. long, tapered, rounded edges, 1/2 in. long



FOR BRUSHING

100

FLYERS, 1/2 in. dia. x 1/2 in. long, tapered, rounded edges, 1/2 in. long



FOR BRUSHING

100

FLYERS, 1/2 in. dia. x 1/2 in. long, tapered, rounded edges, 1/2 in. long



FOR BRUSHING

100

WAGON, 1/2 in. dia. x 1/2 in. long, tapered, rounded edges, 1/2 in. long, 1/2 in. dia. x 1/2 in. long, tapered, rounded edges, 1/2 in. long



FOR BRUSHING

100

WAGON, 1/2 in. dia. x 1/2 in. long, tapered, rounded edges, 1/2 in. long, 1/2 in. dia. x 1/2 in. long, tapered, rounded edges, 1/2 in. long



FOR BRUSHING

100

SCREWDRIVER, FLAT
 TP: steel and brass
 top, plastic handle, 3/4-
 in. dia. by 3 in. lg. black



FOR REPAIR BOX

100

SCREWDRIVER, FLAT
 TP: Phillips head, plastic
 handle, 3/4 in. dia. by 4 in.
 lg. black



FOR REPAIR BOX

100

SCREWDRIVER, FLAT
 TP: Phillips head, plastic
 handle, 3/4 in. dia. by 4 in.
 lg. black



FOR REPAIR BOX

100

SCREWDRIVER, FLAT
 TP: Phillips head, plastic
 handle, 3/4 in. dia. by 4 in.
 lg. black



FOR REPAIR BOX

100



SCREWDRIVER, FLAT
 TP: steel gas tube
 wooden handle, 3/4 in.
 dia. by 3 in. lg. black



FOR REPAIR BOX

100

SCREWDRIVER, FLAT
 TP: plastic handle, 3/4-
 in. x 3/8 in. dia. by 4 in. lg.
 black



FOR REPAIR BOX

100

SCREWDRIVER, FLAT
 TP: plastic handle, 3/4 in.
 dia. by 4 in. lg. black



FOR REPAIR BOX

100

SCREWDRIVER, FLAT
 TP: plastic handle, 3/4 in.
 dia. by 4 in. lg. black



FOR REPAIR BOX

100

**SCREWDRIVER, PHIL-
 LIPS**, 3/4 in. x 3/8 in.
 long overall



FOR REPAIR BOX

100

**SCREW BIT, SCREW BIT
 WRENCH**, 3/4 in. by
 3/8 in. 1/2 in. dia. by
 3/4 in. long



FOR REPAIR BOX

100

**SCREW BIT, SCREW BIT
 WRENCH**, 3/4 in. by
 3/8 in. 1/2 in. dia. by
 3/4 in. long



FOR REPAIR BOX

100

WRENCH, END AND OPEN END, COMBINATION, offset type, 11 deg angle, 7/16 in 12 of length, 1/2 in 12 of overall length.



FOR DISASSEMBLY 124

WRENCH, END AND OPEN END, COMBINATION, offset type, 11 deg angle, 1/2 in 12 of length, 1/2 in 12 of overall length.



FOR DISASSEMBLY 125

WRENCH, END AND OPEN END, COMBINATION, offset type, 11 deg angle, 1/2 in 12 of length, 1/2 in 12 of overall length.



FOR DISASSEMBLY 126

WRENCH, END AND OPEN END, COMBINATION, offset type, 11 deg angle, 1/2 in 12 of length, 1/2 in 12 of overall length.



FOR DISASSEMBLY 127

WRENCH, END AND OPEN END, COMBINATION, offset type, 11 deg angle, 1/2 in 12 of length, 1/2 in 12 of overall length.



FOR DISASSEMBLY 128

WRENCH, END AND OPEN END, COMBINATION, offset type, 11 deg angle, 1/2 in 12 of length, 1/2 in 12 of overall length.



FOR DISASSEMBLY 129



WRENCH, END AND OPEN END, COMBINATION, offset type, 11 deg angle, 1/2 in 12 of length, 1/2 in 12 of overall length.



FOR DISASSEMBLY 130

WRENCH, END AND OPEN END, COMBINATION, offset type, 11 deg angle, 1/2 in 12 of length, 1/2 in 12 of overall length.



FOR DISASSEMBLY 131

WRENCH, END AND OPEN END, COMBINATION, offset type, 11 deg angle, 1/2 in 12 of length, 1/2 in 12 of overall length.



FOR DISASSEMBLY 132

WRENCH, END AND OPEN END, COMBINATION, offset type, 11 deg angle, 1/2 in 12 of length, 1/2 in 12 of overall length.



FOR DISASSEMBLY 133

YOU KNOW THAT...



"Heat makes waste." "Pollution is a virtue."

Either one of those quotes—or both—would look good tacked some place around the indicator panel in your Car. Good, painted inside the engine.



Some kind of reminder may be needed to make sure you don't shut down the 11.7-volt marine generator before the 400-cycle voltmeter on the indicator panel reads less than 30 volts.

When you shut down the generator before the voltage drops below the 30 figure, the control voltage is taken out of the controller before the 400-cycle power has fallen off. This sets the controller to running... and it keeps going till the 400-cycle power dies down.

Then when you go to reengage the motor... the controller starts running right off. That means you waste—because of heat—a couple seconds before you can reengage the controller. And seconds can be mighty important kinds of time.

YOUR BEST BET



Until something else comes along, there's one way to get rid of the condensation that builds up in the container for your 1000-liters rocket motor. Take out the drain plug and raise the other end high enough for the stuff to run out.



Your MIT protective field mask does not have a cushion but it does have filter elements inside.

When you breathe in, air is drawn into the lungs from your mask through inlet valves and then passes through the filters which are in the pouches molded in the cheeks of the lungs.

These filters will do their job but you've got to keep them dry. No you don't have to drink your mask in water to get them all wet. They'll get wet if the chin portion of the nose cup is not sealed the way it ought to be. When the bottom of the nose cup is sealed inside or turned under, your respira-

tor does dig down into the filters and gets them wet and ruins them.

Masks with the element pouch flaps are hinged down and that the nose cup is hinged to the mouth flaps. You've got your hinged on each side of the mask.

Before you put your mask back in the carrier and whenever you inspect your mask, take a second to check the chin portion of the nose cup to see that it's not hooked in and that the nose cup and flaps are hinged right.



LET'S COMMUNICATE



TRAVELING COMPANIONS

That's what you'll see in **ANTYPHRO** or **AN/UPHRO** and its calibration chart should be wherever the car goes back to support for repair or modification.

These charts are good only for the particular car for which they were made. So when you don't send them along with the car, what started out as only a repair or modification job grows into something bigger.

Before repair work can get underway, the car must be re-calibrated and another chart made up. All this takes time ... time that the car is away from you. So keep 'em together wherever they are ... and wherever they go.

KEEP PAINT AWAY

Now that your vehicle is slated for a trip to the paint shop, take time to get the excess equipment off ... all of it.

If you don't, paint will show up on the constant springs, on shock and leveling gauges on the rolls or back, and on the various members of the chassis frame.

PAINT WILL BE ON CONSTANT SPRINGS, SHOCK, LEVELING GAUGES AND ON THE BACK.



All this leads to a nice painted wagon, but bad communications.

And, whether you take the car off to have it from a spray job or for any other reason, be sure you get it back right. First, make sure that the gauges, shock absorbers, and the other parts are installed the way they're supposed to be. Double-check to be sure they're installed that way.

~~A TUNING TRICK~~



Have having troubles when you sit both of the tuning controls on your T-105? CBC 18 don't work together with the picture (especially)?

If so, the trouble could be the result of a loose locking bar on pins.

Here's how it happens to you, try this little routine:

Twist the locking bar of the local selector in the tuning control depending on which bar you need, turn the control or controls completely counter-clockwise. When you can't go any further, don't stop—repeat, eight—times.

Then turn the control or controls to the opposite direction, eight put on a little pressure when you reach the end.

Twist the locking bar and your control should be synchronized with the preset frequencies.



Now don't get stuck when you find you've lost one of your presets. You're bound to lose the one your tuning controls were set to while the locking bar was loose.

~~FOR ZIPPING ONLY~~

Sometimes your shoulder gets tired carrying that telephone on TA-432 FT or TA-432 FT on a long walk.

So, to give it a rest, you carry it in your hand or tuck it under your arm. Or maybe even hold it by the carrying strap. That's fine.

Or maybe you grab it by the narrow loop attached to the side-flange of the slipper. That's not so fine.

That 5½ pounds of phone will put a heavy strain on the slipper. Some or less something's gonna give. The slipper



might pull loose from the carrying strap. Or, the side flange might come off the slipper.

The loop is there only to make it easier for you to open or close the case, especially if you're wearing gloves.

SNAKE CHARMER



Usually the right way is the only way—and the way means the long way.

Well, that's enough philosophy for this case.

But few people will argue that slipping the handset cord and binding your customer into the twisting coil of your TA-LIFT telephone set can give you the answer it's close the right way.

Once trying to stuff it in any old way leads to loss of voice and sometimes leads to damaged equipment.

So here, don't



That way, it'll be easier to snake the cord down into position without any stress.

That part of the cord left over after the phone is hung in its case can be rolled around the top of the phone—with plenty of room to spare—rather than to close the cover.

It's a fairly tight fit, but a man who snakes the whole snake down into the case floor and say-like will always make out a good case for himself.





Snake eyes!

No, that's not a "game of chance" going on inside a crane's trolley.

It's just an operator pulling his crew when he found snaking at him when he pulled his set out of his case to do some PM.

This is likely to happen when your set—whether it's terminal or relay equipment—stays outside during foul weather. Snakes and sea licks to wriggle up to something warm and dry, like your set's filament.

Of course, these characters are dangerous any time... but more so when they're stuck up by a PM-minded operator as he spots his set. And, they can knock communications out if they gnaw on the through insulation or touch a contact. Kick themselves out, too.

To keep these unwanted guests out of your equipment, add rodenticides (Honey comes for rat killing) and traps to the list of items you carry into the field.

And... keep your eyes open.

~~BRITTLE WIRES~~

Really brittle.

That's the warning out on these airborne current when coming from the leading elements of prime wireline sets: PH-145, PH-145A, PH-145(1), PH-145(2), and PM-145(5).

These wires won't last very long unless you follow the TM when it comes time to add water. In short, pour it in. The other method—unplugging the lower cable and carrying the water pan to the nearest disk—weakens the wires.

And, watch that water level. If it gets too low, you'll learn one more wire. To be safe, keep the level between the half and three-quarters mark.



WHEN IT COMES TO ANTIMINE...

IT'S THE CAT'S WHISKERS



The real test the cat's whiskers will Tabby whether she can fit through a spot or not.

If just the ends of her whiskers touch, chances are there's room to slip through.

But if those whiskers get here-woy, woy down, then she should be figuring the fit's not right... and look for another opening.

Oh so deep say.



BACK TO THE STORE...

But the cat's whiskers might be an idea for a device to keep in mind if his truck, tank, APC, or other heavy rig, is used in mine-infested environments.





And don't forget to take into account the height of the vehicle at work, and you're maybe 20 or 30 feet up in the air. And that's when a driver has to keep an eye on those poles for a few overhead.

And that 11 feet is the height of the vehicle at work, and you're maybe 20 or 30 feet up in the air. And that's when a driver has to keep an eye on those poles for a few overhead.

First, that. Your whip antenna lives up to their moniker... they can whip around as much as Tobby's tail when she's less than the moon. They're designed and built to flex to help with the rough-terrain maneuvering that a vehicle can perform.

The heads, links, cranes and hangers begin to show when your antenna constantly gets banged against overhead obstacles. Things like tree limbs, wires, bridges and the roof.

In some extreme cases, the mast base itself may be damaged if its antenna is depressed almost to ground level. The heavy rubber insulation on the base can be cracked, reducing the flexibility of the base, and springing cracks that soon begin to let water in.

Now, an O2 engine's a tank driver to some around low-hanging tree limbs when his four-huggy starts climbing into action. Same goes for all the others: a 35-ton or 45-ton truck... a 110-ton truck carrying a communications shelter... or maybe a loaded APC heading up to its discharge point.

When the screen is hot, anything and everything goes!

And if some antenna have an head mightier low—that's the way it has to be. But the rest of the driver-vehicle is most of the time a good driver can go a long way around keeping his antennas flexible and usable.

One of the skills he can develop follows the old "car's whisker" approach. When rolling along on either a good or not-so-good road, train his mind the overall direction of your antenna. And with that in mind, keep an eye up for such things as overhead wires, tree branches, bridges and others.

If they're not on the low, your antenna can absorb the impact and flex its whips. But if you're heading for a really low



overhead, why not slow down enough to reduce the impact and run down on the whip effect?

Some strategy good for anti-aircraft operations, but in a slightly different way. If you're on a collision course with a low aircraft which is barely high enough to clear the vehicle's low wheels, will falling your antennas down as low as a cat's tail—why not turn right or left a bit to avoid it?



One advantage your truck or tank enjoys over the low-footed bird with the vehicle's, of course, is the air-down technique. Knowing in advance that a maneuver will take its course through wooded terrain or under and over more than a few bridges, a good driver can position antennas progressively underrun in advance by keeping his wings dived down.



Antennas:

Before using the leader and securing a vehicle, a driver will want to look up and look around. Because if a vehicle is parked at a slight angle—and is also straggled close to a wall or side of a hill—the antenna might be leaning over enough to scrape against it.



That won't hurt the antenna, maybe, but it can sure cut down on its electronic performance. Just lockup the vehicle a bit so the antenna is free to stand up by itself.

Some birds find fat taking up position where you have room for other neighbors. It shouldn't take too much maneuvering to park the vehicle as to give the antenna room to swing in back.



Speaking about windows reflects, a Gold wrecker has a way of creeping up on his victims when she's standing still.



Big wheels and a wet antenna make a bad combination. But they've been known to get together when a 14-ton truck mounting an ANTRIC-15 radio set is parked on uneven ground.



The weight of a full 14-ton antenna is enough to make it drop all the way down to the wet tarp on the vehicle—if the weight of the truck is enough.



As a good driver with some equipment ahead and antenna flying will keep at least one thought in mind:



THE END



IN THE RED



That's where you want to be.

In the red.

Which is why the red is there.

What it all means, of course, is that the red zone on the METER (MM1) of your ET-60/ERC, ET-60/ERC and ET-60/ERC receiver-transmitters marks the target for the needle when checking the filament circuit.

And if the needle trips anywhere outside that red zone, the time has arrived to check for trouble in the circuit.

But how to check? What if your METER SWITCH (MS1) is set at number position, Filament, and the needle indicates a low reading. What do you do instead?

Just about this point you need a chart. As it turns out, that "Filament Circuit Trouble Identification Chart" just might be overlooked among the many other charts, drawings, etc., in TM 11-205.

It shows up in part 60, page 116, and spells out what the proper readings should be for the various settings for positions 2-11 of your METER SWITCH.

And like its name suggests, the chart locates the trouble and points a finger at the item that's probably causing the trouble.

Keeping an eye on the meter and the chart will be all you need to make sure you have a healthy receiver, proper filament conditions, and well-tuned voltage supply.



Position	Normal Reading	Abnormal Reading	Probable Cause
1	100	100	Normal
2	100	100	Normal
3	100	100	Normal
4	100	100	Normal
5	100	100	Normal
6	100	100	Normal
7	100	100	Normal
8	100	100	Normal
9	100	100	Normal
10	100	100	Normal
11	100	100	Normal

PWR AND RSS

Yep, all nine of those letters are important clues to some powerful information in your MINI 1.6i's new truck.

Take **PWR** (power weight ratio) and you've got a peppy little truck because it's loaded with power on a light-weight chassis.

When you've coupled this **PWR** up to **RSS** (responsive steering system), you'd better start by forming some idea of your MINI's driving capabilities. Be-

cause if its short running radius, take to step on those bumps—especially over rough terrain so you can flip to one.

There is a third characteristic in your MINI—that an important one, nevertheless—**IRS** (Independent wheel suspension). With this type of suspension, you may not realize the speed isn't going because much of the bumping is absorbed (no warning telegraphed)... so you try to turn on a dime and can't make it.

Traveling is fully in accordance country? OK, as the speed's high—before you start downshifts a proper gear range (the same gear used to go up the hill) for loop switching the service brake enough to keep the speed controlled while the speed limit dial on the cruise plate—had in step 3, page 22, of TM 3-2026-11 8-80 (May 1980). Keeping the limits in step 3 is what the service "where you're driving", even if you hafta remember "yes, make good turns.

WITH IWS



WHEN READING THE TOP OF THE HILL, WE'RE TALKING TO GO DOWN IS AS YOU CAN'T UP...

WITH YOUR HAND BEHIND YOUR SEAT'S, BUT BE FORWARD!

BE CAREFUL NOT TO GET TOO CLOSE TO THE EDGE OF THE HILL... YOU COULD FALL OFF!

Whenever the countryside has hills, are, bumps, etc., around here and there... pick your trail right careful-like. If you're unabled one of the objects and subjected to height, the top taken by the understeering could mean a disabled truck.

Keep the angle you posted for communication with, the the exposed working drive shafts are pick up and wind the staff around 'em.

Diagram 2 thru 4 of your "Wheeled Vehicle, Drivers Manual" (TM 21-200, Doc 24) has some good-driving hints for you—check it out.

Drivers know-how and common sense work hand-in-hand when it comes to handling your MINI... let's see it.

MINI MEMBER'S CLUB SPEED IN THE USA—NOW OUR POSTING

CUT-IN	
1 1/2" in front	1 1/2" in front
1 1/2" in front	1 1/2" in front

ONE MORE CRUISE PLATE FOR HIGH SPEED!









Dope Sheet

Presenting

FITCALS

Feel, Inspect, Tighten,
Clean, Adjust, Lube, **Smell**

(THE FIRST LETTER
OF MAINTENANCE)



Among the tools on the scene:
Beside your hands and your "boon"
is a good sense of smell
with which you can tell
When a piece of equipment gets mean.



WE HAVE THE WORLD'S BEST EQUIPMENT... *Take care of it*

IF YOU WANT TO DISPLAY THIS CONTENTPAGE ON YOUR BULLETIN BOARD, WRITE MARVAL, GUYTON, MISSOURI 64469 AND PAY \$1.00.



OZONE

SAYF

SAYF

THEY CAN MAKE ONLY ONE
THING... **HIGH VOLTAGE
ARCIMS ON CORONA!**

WOULD ILL
SHOOT OUT
EVERY
LITTLE THING
IN THE
AREA...

AND SO BY MORNING...



WELL... WE WISHED
ALL NIGHT!

YEAH, BUT ARE YOU THERE
ALL (MAYBE IN MARCH)... I HOPED
TO TALK WITH SOMEONE EXPERT
TO ME ON THE BEST PROTECTION.

IT'S READING... THE PROBLEM YOU CAN
DETECT IS THE SPORE... JUST
BY SWELLING. SO ORIGINAL OPERATIONS SUFFER
AND GET A (SOMEHOW) GOOD, IF YOU
WANT A DIFFERENT AN ORIGINAL... YOU... IT
USUALLY MEANS TROUBLE!



SPREAD
YOUR GEAR FROM
NOW??

I STILL
DON'T (YOUR)
SPREAD THEM!
BUT I CAN
IDENTIFY IT!



TRY CHEAT TRY... I HOPED I'D
GET ALL THE INFO TO HELP
YOU IN THE MARCH (YOU) ALL THE
TIMES I HOPED TO BE WITH YOU...
... **DON'T FAIL ME NOW??**



A WEIGHTY MATTER

Dear Hal-Max,

I can't figure out any way for the 20-lb scale in the 2nd column. No. 2 Common Foot Air. I've asked a couple people and they don't know either. Could you help me out?

SFC H. W.

Dear Sergeant H. W.,

The scale is used to weigh your contents, whether CO₂ portable gas extinguishers every three months or whenever an extinguisher need is needed.

It goes by ESN 8070-1010440 and can weigh up to 20 pounds. This makes it just right for the so-called "10-lb extinguishers" which weigh about 10 1/2-lbs FULL and 10 1/2-lbs EMPTY. (These weights are stamped on the neck of the extinguisher.)



Using your scale, weigh your portable extinguisher "as is." Subtract the weight of the cylinder EMPTY—remember, you will find that figure stamped on the cylinder.

Subtracting the EMPTY weight of the cylinder from the total weight gives you the weight of the contents—*how much!*

If the contents are "light" by 20 per cent or more, have the extinguisher recharged.

<p>10 LBS 10 1/2 LBS</p>	<p>FULL 10 1/2 LBS EMPTY 10 1/2 LBS</p>	<p>10% OF 100%</p>	<p>10 1/2 LBS OF 100%</p>	<p>10 1/2 LBS OF 10 1/2 LBS</p>
<p>WEIGH THE EXTINGUISHER</p>	<p>WEIGH THE EXTINGUISHER WITH CONTENTS</p>	<p>10 1/2 LBS 100%</p>	<p>10 1/2 LBS OF 100%</p>	<p>WEIGH THE EXTINGUISHER</p>

Of course the scale is too light to weigh the 10-lb extinguishers—which usually weigh about 30 1/2 pounds.

To weigh these 10-lb fixed extinguishers you will need a scale with more capacity. The scale, dial indicating 0 to 40 lb, will do the trick and it goes under ESN 6170-104-2164.

In case you can't get it, any good scale that will take 40 pounds or more will do. In some companies the man-organ may have one or you might borrow a scale from some post activity to weigh your 10-lb extinguishers.

Remember, this weighing dial applies only to CO₂ type extinguishers.

HOLD YOUR FIRE!!

Some are subject
to a recall because
of a defect.

Dear Half-Back,

We have in our our tactical trucks, including wreckers, in the armoured storage area. And most of these vehicles are not equipped with spark arrester mufflers.

Where can we get spark arrester to put on when needed... for the trucks used in the same area?

We need PSP's and the way to how to requisition this equipment.

Capt J. J. K.

Dear Captain J. J. K.,

A few tactical vehicles come equipped with spark arrester mufflers, like the B-100 but these are mostly gas tankers like the B-100 or truck tractors like the M-100 and M-175 (and in some earlier configurations) and truck tractor wrecker like the M-100.

All of the G-74-series GMC 1/2-tonners are factory equipped with spark arrester mufflers.

For the other tactical trucks, your command can purchase the spark arrester mufflers if they're needed.

Muffler, catalytic, flame and spark arrester, FSM 3909-204-2117, listed in TM 3-1120-111-20P (14 Jan 93), should fit the M-100 and M-175 wrecker and other G-74-series vehicles.

Muffler, catalytic, FSM 3909-11-64738, listed in TM 3-1120-209-20P (8 Apr 93) for the B-100 and M-175, should fit the M-100 wrecker and other G-74-series vehicles.

If spark arrester are needed for 1/2-ton and 1/2-ton trucks, you get 'em from commercial suppliers or Edman's Inc.

Here's a list of spark arrester manufacturers that may be able to supply the services you need:

Bar Inc, Inc
Barnwell Mills Co
134 N. Michigan Ave
Chicago, IL

Edman Products Co
3742 Carroll Ave
San Antonio, TX, 78211

Eveready Eng'g Inc, Inc
Lakeland, FL
Milton, Penn

Performance Inc
104 S. Western Ave
Chicago, IL

As Stone Corp
1010 10th Ave
Grand Bl, Miss



TANK LUBE LEAKS



Dear Herb-Matt,

AMMO-Dad GI-87-100 (Jan 30) called for a standard lube fitting and a backing on the rear wheels of our M45C tank. We installed them but we're still got a problem.

Some of our mechanics go up with the grease gun and pop the hub nuts.

We ordered the pressure relief lube fittings (PN 4730-542-500) mentioned in FE 14, page 11.

Is there any way we can save our tank until the new lube fittings get here?

Sgt J. H. M.

Dear Sergeant J. H. M.,

The only right way is to replace the standard lube fittings with the 14-25 PM pressure relief fittings you ordered.

But, strictly as an emergency measure, here is what you can do until the fittings arrive. Remove the hub cap plug. Lube the wheel through the standard lube fitting, but when grease starts coming out at the hub cap plug hole, stop lubing.

Put the plug back in again and your wheel's all set.

This will work for all members of the M4B and M10 tank families, and for the M4 SP gun, M10 SP howitzer, and M10 VTR.

HERB-MATT





BATTERY BULGE



pressure
the battery top
the battery bulge



Dear Half-Mast,

Articles on some of our M&M's facts are building up pressure inside the cell. The caps have vent holes, but they don't seem to release the pressure until the cells swell up.

Can any ideas about the cause of this battery bulge?

Art J. A. B.

Dear Specialist J. A. B.,

The first thing to check, of course, is these vent holes. Take the caps off and run a mill wire through ... about like you would with a pipe-main cleaner ... to make sure they're not stopped with dirt or other gunk. You'll find the same word on this in parts 30j and 32c of TM 5-4140-309-15 (15 Jul 58).



If the battery's bulging with its vent holes open, here are some possible causes. Battery case drain holes and vents may be sealed to the battery case's breather.

The voltage regulator may be set too high. A test at the positive output terminal of the regulator should show the voltage as, but not above 28.4 volts, with some generator load to stabilize the voltage regulator. Turning on the lights should do it. If your regulator output's more than 29 volts, heat from excess charging may cause the battery to bulge.

Battery cells may have swollen because:

1. Electrolyte specific gravity may be too low by weight. Check your vehicle for a 50-50-50-50-50 for the right specific gravity.
2. The electrolyte level may have dropped below the top of the cell plates.



Anyway, if you have this condition, fire off a quick LEX (or DR if you're under the New Equipment Return System) with all details to Commanding General, Ordnance Truck-Assembly Co (Command), 1501 Grand St., Detroit, Mich., ATTN: ORDMAC-PM. This'll let these people figure out how big the problem is and what causes it.



NO OIL

Dear Half-Way,

How about settling an argument?

Do you put oil in the oil buffer of the M2 .50-cal heavy barrel machine gun?

SFC R. M.

Dear Sgt. James R. H.,

In your words, No.

And to explain why in a few more words, the oil and some components of the oil buffer have been left out of the M2. (Some there's not as much punch with the small as there is with the light barrel machine gun that do need the oil.) And to make sure the oil-free oil buffer gets attached to heavy barrel machine gun, look for the initials "HB" stamped on the oil buffer tube.

Very Steady



of 5 1/2

VERY-STEADY



How does your 3-ton M4A1-series tank move these days?

Does the power steering try to take you down the road when you want to go this way? Or do you have doubts about coming out of turns on the next time? Or is it in any way not right?

If so, then you're got a Big Fix To-Go Trouble. Before your steering wears you out and your tank loses its legs, get the 3-ton job-in your support unit.



Get the job done with the jags, calipers and other die-die die's just power steering and front wheel alignment is complete! Handle check-up, including torquing the steering arm seal nuts to 200 foot-pounds.



Old eggs with normal wear could get your steering system on the critical list. Get that check-up today.

CUT THE SWEAT

As much as prevention's worth a pound of sweat . . . every day!

That's why it's smart to take an extra minute or three to protect the air cylinder on your rough terrain forklift and the swing cylinder on your MC 10 crane before parking these vehicles away for a spell.



Park your MB-100 with his boom down and facing straight ahead. This'll collapse the lift cylinder and help protect it against the weather.



Remember, this trick only works when the boom is down!

And park your MC 10 with the boom down and facing all the way to the right, if you possibly can. This'll close the swing cylinder piston rod so the weather can't get at it.

These simple habits'll save you a muscle session with every clock or week you'd trying to get the rust off.

Trust, if you use these cranes when the rust is being cylinders are real easy, you could save the packing right out of the cylinders . . . and wind up with hydraulic leaks.



And then, brother, you'd really sweat!

Incidentally, you also don't want to forget the MB-100's lift and extension cylinders when you're using soft legs. For a long period . . . like for a month or more. Remember, these cylinders are always exposed to the weather then, and that's you keep 'em coated with G&A you'll end up with another great session.



Remember that you want to be sure you wipe the G&A off the hydraulic cylinder piston rods when your MB-100's changed back for use as a fork lift truck. Dirt and grime piled up in the G&A could change the cylinder packing just like a rusty piston rod would.



... AND DOUBLE CHECK!



Don't be half-awake or you might end up all over!

Even if MFWO 10-1024-A1 (17 Jul 61) has been applied to your NC-10 cases, you'd be wise to make sure you have a second check on this powerful hydraulic steering.

The MFWO, you remember, provided steering mechanism caps and a ball check support bracket.

But, lest you're mighty gentle from you apply that power steering, you can still bang up the MFWO caps and the steering linkage. Not to mention what you could do in the field!

Think where the second check comes in. Get your mechanics to eyeball the caps on the piston steering gear arm brackets. These caps should be set in such a way that they'll cut off the hydraulic steering bearing cylinder just before the piston arm reaches the limit of its travel.



And speaking of MFWO's sometimes installation's only part of the deal, it's the follow-up PM that counts.

Like MFWO 10-1024-A2 (16 Nov 61), for instance, which provides a hole so's you can get at the retaining hole in the NC-10's wheel shaft assembly. Un- less you use the hole to service the hole, the MFWO's been wasted.

Make a habit of checking that hole regularly to see that it's clean and tight. It's got to be clean to keep dirt from working into the wheel and eventually the drum shaft. And, since you can't look in, you should get the most good and tight ... scrape tight ... say, about 1/16" hole.



TO SHAPE UP YOUR

CF₃Br



WELL, I'VE GOT TO GO NOW. I'VE GOT TO GO NOW.



OPERATION

Almost that long-awaited new fire extinguisher that you'll be getting in place of ozone-CO₂ and carbon in eyes. About that, too, some folks already have chosen. In addition to the pump in that old CF₃Br, there's a thing or two you want to know about this new fire extinguisher.

First off, it's an all-around lighter. You can use it on any sort of fire except around LOOS generating rigs.

Now let us speak in technical terms. This new fire extinguisher is a basic line item with new equipment. The name TM's is the full name.

But when the CF₃Br comes in cold as a replacement for your old CO₂ or carbon fire extinguisher, you need a nice new pump that what you see on the instruction book.



AFTER OPERATION

There you are, you need another by hand.

First you get the new, lighter all-around and make all the necessary tests.

Now you look at the new, lighter all-around and make all the necessary tests.

Now, if the lighter can't go all along, you get the lighter all-around and make all the necessary tests.

Finally, you get the new, lighter all-around and make all the necessary tests.

WEIGHT

The cylinder should be weighed every six months.

To check the weight, you take off the head assembly first. Then, if your cylinder weighs more than 4 ounces or more below the changed weight, figure stamped on the cylinder, you need a new cylinder.



REPLACEMENT

After using the extinguisher... You know the weight check shows you're light four or more ounces compared to replacement cylinder.

Use the new 1000-1000 (1000) - this covers just the replacement cylinder which is all you'll need.



BABY THE BRUTE

Big rigs like the TD-28 and TD-28HHC scooper look tough enough to walk off with all the work you can pile up in their way. They're tough as they look, too, as long as you can't see like you read in the book.

There's one thing, Filmore, they can't stand. That's a lanky-janky operator that keeps dumping rocks on the power train.

Softer shock rates up the transmission and universal joints.

Now your rig won't move much dirt with a fractured transmission, so here's a number of times when you want to avoid that sudden shock on the power train.

ON THE TD-28 AND THE TD-24—

<p>When flat blades are locked—you don't move the rig one inch before you release these blades.</p>	<p>When you engage the engine clutch—you can't interengage until three lay points. Since flat lanky-boys rotate like a wheel.</p>	<p>When you engine won't hold—you'll sit, or even if that is possible, you'll be the party to find the engine—yes, yes.</p>
---	---	---

When you reverse direction—you brake the rig to a full, dead, total stop. You want no engine after you're shifting from forward to reverse, or vice-versa.

When tracks are broken to the ground—you don't judge before you break these tracks loose with lay on rock. You won't have the position to be that place, if you push your rig as plastic.

ADD ON THE 11-30 ONLY—

When you pull both steering levers back—you want to ease 'em down again when the time comes. You want to 'em creep them, especially if the engine is revved up.



When you have being conditions...you look at both the sig for getting any way EXCEPT by locking the steering bridle. You can really test up the propeller trying to come out with loads loads loads in the down.



STOP THE SHAKES

STOP THE SHAKES

Hydraulic vibrations may be appreciated in some circles.

But vibration of the Waspower Model GM154-1408-1 generator causes the fuel fuel tank mounting screws to work loose. When this happens the fuel tank picks up the heat, begins its own version of the rick, and chews off the screws.

Here's the glitch.

The fuel tank and the mounting base are drilled on size 11-in screws. Since the No. 10-24 screws being used are smaller, it's easy for them to work loose.

You can stop the fuel tank generator and save yourself a lot of possible grief by replacing the No. 10-24 11-in screws with 11-30 11-in screws, making sure and weather.



You'll have to make the hole in the ground wrap a size bigger—from $\frac{1}{2}$ -in to $\frac{1}{4}$ -in—to take the 11-30 screws.

MET-PRO GRAB BAG



Here's a stack of essential riggers that gives working around the Met-Pro 1500-GPM and 5000-GPM water production an extra boost-up.

Mostly these multi-erring, riggers apply to both Met-Pro models of three- and two-well rigs, so the "stack" won't be over-board except on those rigs where only one model needs the special services.

Note!

NO-SEAL PUMPS

Filter Pumps are three- or four-stage design to intake the drain tank. To be sure this design can't stop draining, give us a seal that will work with any size. And to get enough air for complete drainage, you remove the pipe plug from the top of the pump.

no pipe plug



When ball valves don't drain right unless you open both vent plugs on top of the ball valve coil, something like blocking the air in course. When left in close lines will split 'em in forcing weather.



The Discharge Release Tank water line won't drain unless you break the clamp that holds this plastic tube, and lower the loop to be it released. After draining, you clamp the tube back in place.



High Walk HIGH WALK LINE

On the long, high-walk from slurry tanks to filter units, the water supply pipe gets somewhat slack by vibration when the pump is operating. A pipe wrap is run, supporting the pipe and fastened to the run ceiling by clamped mounting covers with lock washers, can double the slack on this high-line. Here's how and where you wrap the line on the 1500 GPM and the 5000 GPM units.

IMPROVE BOX FRAME

On the 1500-GPM Met-Pro unit, the lowering legs on the frame under the savings line are not so flush with the run floor. This was added for gap between leg and floor by either releasing the legs so they're flush with the bottom of the frame or by loading the cap screws with washers or size plated steel washers like FSM 114 0.127-0500 (Std). Otherwise you must tighten on the cap screws and bend or break these legs.



Don't worry, I can't lay out flush.



NO-SEA PROTECTION HEATER

On those 1500-GPM Met-Pro pumps that come with the Performance Model 2024-2024 heater, lots of parts—like when the gear case spacer can stop the pair of link cranks mounted under the heater. When this happens, you have to push the case bottom to back back cranks before the heater will start turning again.

These case bottom are out of sight, but it's under the feet 'em that we replace the cranks or drive while you work the somebody to answer your "out-of-order" report on the heater.

Don't bottom out these legs...



A guy likes to have plenty of breathing room.

And, that's just what you want to give the engine on your trailer-mounted Kuhn & Rasmussen 1 and Heroldhögger Model 400A 41 KCV generators — plenty of breathing room.

The standard air line oil drain tube assembly on these rigs is short-stubbed—extending only about three inches past the oil line.

This is OK when the generator is in a fixed replacement, but the three inches isn't enough when the generators are trailer-mounted. An oily vapor sprays out of this tube when the generator is operating—with the trailer air and exhaust getting the full blast.

A longer tube will let you direct the oil away from the clear and keep the underside of the trailer from getting all greasy up.

You can get an extension on the drain tube by cutting a 40-in. length from 1/2-in. bulk tubing, P/N 4710-150-0000 (Eng).

Next, just take one end of the upper tubing and slip it over the lower line runs through the generator side.

Fasten it in place with a clamp, P/N 4758-200-1771 (Eng).

Then, run the upper tubing out the back of the generator and bend it down and away from the trailer. Be sure there's no kinks or pinches in the tubing.

That'll let the vapor and greasy sprays without crumpling up the dirt on the underside of the trailer.



ARMY AIRCRAFT

The biggest part of the trouble with the track is the color.

It's the color of the track that's the trouble.

That's right, that's the trouble.



WITH AFRONT OF BROWING THE BROWER THE ... COLOR OR NO-TRACK BLADES

Color coding today's the big thing. Just ask any no-the-hall man if he doesn't think his color coding when people pass back on his aircraft ... gives him a margin of safety!

Take the old color code and make assembly in your frequency (HPL-14):



Anytime you have to pull the assembly apart to get the slider out and away to

your support for magnetic inspection, there's no problem in color' the slider out. But people' it back and looking' up your piece change links could give you too.

For example, maybe some type came along and put on new links and passed it to the adjustment by comparing it with the removed links. That can show a blade out of track real easy. After all, it only takes a half-hour on an adjustment not to change the blade pitch ... even a guy with 20-25 can't see a half-inch by comparing pairs. And an accidental removal of the crosshead assembly, with the links attached, can show just tell your blade a mile out of track.



You know what a blade out of track means: a high frequency vibration that causes stress on the link assembly, may

to crack some gear and give you a real some failures in the bargain!

Caution: when you put the parts of the belt and blade assembly back together your best friend is your maintenance manual, TM 95-1536-207-20 (10 Mar 61), Chapter 2, Section VI, paragraph 5-1, has as the first step—a reminder to **check your roller coding.**

However, there's always the possibility that after long use the roller coding will get worn off. No matter how thorough there's one way to make sure you've got the right adjustment on your pitch change links and that's to crack the blades after assembly. Then you can make any necessary adjustments before



the blades back in track.

But—before we go—play it safe with an extra margin of safety. Check your roll cover blades every time you work on your roll cover assembly... it's good fit!

ALL THE WAY



When you drain it, drain it all the way. That's the word on the Rover 11-19C engine drain box.

The purpose of this drain box is to collect oil from the crankcase breather vent and from the exhaust side of the vacuum pump. But there's no way in which this oil can be pumped back into the oil sump as it is in other engines.



So it just has to be drained out or waste oil, along with a top worry that's accustomed.

The trouble is some types drain off only the moisture that collects in the bottom of the box when they should completely drain the moisture and oil. Otherwise the oil level builds up—up—and use the overflow space.

Normally you won't get an overflow if you follow the maintenance manual, TM 1-11-204-2, page 115A, paragraph 3-17C, has a note that can easily get overlooked in daily maintenance. It says that the box should be drained at each gear flight (but never completely).

DON'T GET PUSHY—AROUND JACKS



No need to jack and run when you want to sit your froggys (ORLI) on stilts. But please don't push the soldier unnecessarily, either—or the might decide to go temperamental on you.

No one can say an froggys is afraid of heights. It's just that she's not used to being off the ground with long metal stilts. Doesn't you'd feel a little shaky under the circumstances, too. Right?

Part of the reason the poor bird comes into an unstable position when she's jacked up is the location of the sit (jacking post . . . about 14 inches off center on the left-hand side. Nothing wrong with this location, because it's still

And that means NO—

CLUMPING™'s **ARMED**
AND DANGEROUS **SHOWING**

And—above all—definitely NO crawling into or on this bird any time it's being raised, lowered or just sitting still on the jacks.

By the way, you did remember, of course, to lock the jacks . . . well, didn't you?

ORLI ORLI! So you're not going to be the one to upset her equilibrium because you know better. But how 'bout the other guys in the hangar bay? They know better, too. Only how come one forgetful guy got one friendly (the only friend on here) and over the supply?

The comic was on very sick bird. Luckily, "wasn't a "truly" cautionable development! Ever see a human press the between a cleavage and the deck?

Since humans are more likely to make clappers than vice versa, your best safety approach is to step off the area around the froggys and post some signs where everybody will be sure to read 'em. Let everybody know your bird's reflecting from jacksite,



within the allowable CG limits—but it may also not add to the bird's stability on jacks.

She'll behave herself as long as you leave her alone once she's up on her polonads.

which can be dangerous to business air-
 travelers that's kept in complete isolation.

This might convince you that there's
 a real need for holding out which was
 not available when it's introduced to a
 line. No need to draw you a picture—
 it's there already . . . Fig 1-2, page 1-4,
 Section 1, Chapter 1.



Naturally, the rope work does you no
 good while you're usually doing the
 jacking or for any maintenance where
 you might have to do while the bird's
 jacked up. But the answer to that is a
 quick look at the good book . . . TSM 55-
 1128-207-20 (28 Nov 61).

The only safe way to jack up the
 Troopco is to hook it up to structural
 beam or the like and take up the slack
 in the cable or chain. Then jack and
 raise the airframe.

It's not the damage to the chopper
 that matters so much as the matter of
 medical maintenance types you can end
 up with by forgetting this hookup. So
 feel free to use that hole on anybody
 who won't agree it belongs on the Troopco
 as part of the jacking operation.

WHEELS BEHIND US NOW . . .

SWISS CHEESE STYLE



To do in your paper pants and get back to filing. For eye holder (FPM 7118-
 281-4717) or knee hole (FPM 7118-148-0001) . . . the frame air parts for 'see look.
 Five—count 'em—Five holes machine drilled in every case. Like Swiss cheese!
 P.S. The PG 188 1 page 140-600 is just an invitation to.



DISPLAY YOUR HARDWARE, PARTNER



Me saying the fact that this Army Aircraft Hardware Kit (FSM 1508-000-5617) is one of the greatest supply guidelines ever to be fulfilled has a maintenance manager ... unless you'd like to gripe that it sometimes does not still address of time locating the right piece of hardware.

Well, you'd have a good point there, partner. Unless you know the AM part number to start with, you usually have to hunt up and down across and back — as long as the last number of that list — on the kit's identification list.

Kit identification list									
Part	Part	Part	Part	Part	Part	Part	Part	Part	Part
101	102	103	104	105	106	107	108	109	110
111	112	113	114	115	116	117	118	119	120
121	122	123	124	125	126	127	128	129	130
131	132	133	134	135	136	137	138	139	140
141	142	143	144	145	146	147	148	149	150

Even then, unless you know how to read the right description one of the AM numbers, you might still head for the wrong bin first time around. The difference is the size of the boxes and the size of the hardware items makes it hard of hard to fit both the part and bin numbers in any one of consecutive numerical order.

It's a lot easier on the eyeballs displaying the hardware right in front of the store on a big board. You can either feature the board right to the CONEX, mount it or stand it up on its



own feet nearby ... depending on space available.

Just pull out one each of every size for each different type of hardware you're stocking in the kit—and wire 'em right to the board. Keep each type together in neat order. Then stick the P/W, or P/N, and bin number under each display item.

Now since these kits are only distributed to support dealers for joint use by both 1st and 2nd edition maintenance apps, one board does the job real smart when both editions are in the same hangar—or close to each other.

But where the organizational and field maintenance hangars are separated by a fair distance, the organizational maintenance units might have to keep a small supply of hardware on the premises. This is where a duplicate display board is such 1st edition maintenance hangar comes in real handy.

Using a display board cuts down the hunting, time, and so on, makes saving time and cost on the hole identification plate that comes with the kit.

Finding the right replacement part becomes as simple as walking right up to the board with the defective part.



was and matching it up with the like-sized display item.

A quick glance below the bolt, clamp, cone pin, etc., you're looking at . . . and you've got the hex number. Top inside. Take out, two—or more as you need—and you're back to work quicker's you can tell somebody about it.

If you can see it, you can find it.

For more information on this product, contact the author.

RED—FOR SURE

There are times when it pays for a bird to be in the red—rather than the black.

Take the hydraulic fluid in the boost system of a Boeing 747-400. If you notice, during your daily check of the reservoir, that the fluid, MIL-H-8188, has turned black, you've got a dirty system.

This can be caused by engine oil mixed in with the hydraulic oil . . . which means your filter could have a plugged vent line or an engine oil seal leak. TM 10-1128-294-20 CIT Sep 801, Chapter 1, Section 7B, will also present how to get your hydraulic fluid back where it belongs—in the red.



CHECK YOUR CABLE CLEARANCE



There's only a few things heavy and won't feed on ... and a Bird Dog (L-15) rubber cable is not one of 'em.

Not too long ago, according to one editor of heavy cable, a Bird Dog was being tested in a wilderness area. All of a sudden the rubber cable snapped an inch-and-a-half from the right rubber pulley. Guess what? The heavy chain hoist was choked clear through by the cable, allowing the heavy acid and bones to go on work. All that was left was a few strands of cable. No damage to the bird, but it was a close shave! (Suppose it had happened on take off or landing?)

The problem is that a heavy battery hoist can get out of shape, what with the battery coming in for a steady share of maintenance and the hoist

gears' disconnected and reconnected every so often. So it must be sag from the rubber cable, which sags away at the chain hoist on your bird until the choking wears out the hoist.

Your best bet is to give your hoist and rubber cable the big eye for clearance—just to be sure. If the hoist looks anything like this, then it's still too close for comfort and you want to replace that hoist, pronto. When you put the new hoist in, be sure you get the maximum clearance possible between it and the rubber cable.

If, by chance, you can't get enough clearance with a new hoist, an adjustable (flex, phone-like wire wrapped around) the hoist and battery case, for example.

Instead, fill out a LEM or HR (DoE Form 2407) if your unit is using the New Equipment Record form, found in along a Transportation Electric Con-



ment, in. limits. That way you get the engineers involved; they're the ones who can tell us if that the battery chain hoist is either doing its job ... with clearance to spare ... or has to be modified.



Chief W'asty W'astard.

Section VI of TSM 1-114-110-4 requires that the tail rotor pitch change rod assembly be condemned and replaced every 2500 hours.

If two new replacement tail rotor gear boxes, which have to be overhauled and run time at 200 hours, are received from the overhaul facility, there's no indication on the DOD Form 825 (Statistical Record for Component Equipment) that the rod was changed on 825 in the time or assembly. Also, there's no way of knowing how many hours each pitch change rod has on it, so we can't tell when it should be changed.

Should we assume the rod was changed at time of overhaul when the 825 indicated CONDEMN in the previous time interval?

Chief R. L. E.

TIME INTERVAL	STATISTICAL RECORD FOR COMPONENT EQUIPMENT		REMARKS
	CONDEMNED	REPLACED	
0-200	1	0	
200-400	0	0	
400-600	0	0	
600-800	0	0	
800-1000	0	0	
1000-1200	0	0	
1200-1400	0	0	
1400-1600	0	0	
1600-1800	0	0	
1800-2000	0	0	
2000-2200	0	0	
2200-2400	0	0	
2400-2600	0	0	
2600-2800	0	0	
2800-3000	0	0	
3000-3200	0	0	
3200-3400	0	0	
3400-3600	0	0	
3600-3800	0	0	
3800-4000	0	0	
4000-4200	0	0	
4200-4400	0	0	
4400-4600	0	0	
4600-4800	0	0	
4800-5000	0	0	
5000-5200	0	0	
5200-5400	0	0	
5400-5600	0	0	
5600-5800	0	0	
5800-6000	0	0	
6000-6200	0	0	
6200-6400	0	0	
6400-6600	0	0	
6600-6800	0	0	
6800-7000	0	0	
7000-7200	0	0	
7200-7400	0	0	
7400-7600	0	0	
7600-7800	0	0	
7800-8000	0	0	
8000-8200	0	0	
8200-8400	0	0	
8400-8600	0	0	
8600-8800	0	0	
8800-9000	0	0	
9000-9200	0	0	
9200-9400	0	0	
9400-9600	0	0	
9600-9800	0	0	
9800-10000	0	0	

Chief Colonel R. L. E.

Sorry, no, Sir. This can't assume any rod was changed at the time its gear box was overhauled—unless the 825 for the gear box says so. If the gear box time's not accurate, it's either assuming time and has already accumulated 2500 hours. So you have no choice but to ship that gear box back to the overhaul facility with the following 825 entry:

TCS (pitch change rod) part no. (888888) (over) 2500 hours overhauled over time interval.



When one of these gear boxes with doubtful rods is currently installed on your Express, the box can be replaced at the next PE, according to para 62 in TB AFM 12-10. This paragraph says no necessary with an unmodified T50 or Dakota helicopter the rod can be replaced at the next PE if its operating time can't be determined accurately. Since the rod is a subassembly of the gear box assembly and has a definite fatigue life—no segments.



Of course everybody realizes this kind of overly maintenance can't go on the way, Colonel. So don't rely on the TC Overhaul Work Requirements on helicopter gear box there have evolved to read:

1. The overhaul contractor is responsible for removing subspare part/fatigue record (825) to determine the hours on each pitch change control rod.
2. Subst with an excess of 2500 hours overhauled carrier time are automatically replaced at overhaul.
3. If the P.L.C. hours can't be established, the contractor replaces the rod at overhaul and puts the hours on Express box 825.

Chief W'astard.



BUBBLE, BUBBLE—FOG AND TROUBLE

Fog can be creepy like our first escape in mystery and children's reader chapters. The first wasn't in the fog—the fog formed in the bubble. The pilot has all available references... and sound!

What's the nature of this ghostly grey haze?

It's misty, that's for sure. It appears gradually in some cases and suddenly in others. Mist often starts out in corners while the aircraft is hovering... but it has appeared during climb out. It creeps in more often on winter mornings when high humidity conditions exist—far in out miles without warning about any time.

So how do you proceed with this cool threat?

Common sense goes a long way in helping by making sure the blowers and heaters are on top for reliable performance when they're needed.

You're half-way home by just knowing when and how it can strike.

You can get a good idea just by ob-

serving the windshield of your car as you drive to the field on a crisp day. If your windows closed up, you can expect some condensation upstairs, too.

You can use the cabin heaters and blowers to ward off this hazard if you aren't sure enough. It may get a little warm, but that's better than being right of the old news items.

You can alert your passengers to open the door if necessary to get an outside reference and to help clear the bubble.

And in chapters with side windows, you can always open one or more when fogging is likely to strike.

Naturally you want to have the doors and windows in perfect operating condition at all times so you won't have any time in opening them. And have a clean cloth handy for wiping the windshield or bubble.

But, most of all, you want to remember that bubbles can, do and will fog under certain conditions. And to be forecasted is to be forecasted.

CONTRIBUTIONS TOOL TWIST



Dear Editor,

Replacing back wire in a hard-to-get-at place on any aircraft is one of those jobs where you could use a Hensel.

That's the way it used to be at our post until we came up with this handy little hooking tool.



The tool is made of 1/2-in. brass stock, 12 inches long. On one end you weld a handle. On the other end you drill two $\frac{1}{8}$ -in. holes at a 45-degree angle.

To use this Twist you just put the hookwire through the part to be fastened and thread it through each of the two holes in the tool . . . then you twist!



Gene C. Bony
Fort Scott, Mo.

(Ed Note—Cooks like a real handy tool for tight spots that the standard JCN 1128, 1133, 1137) or round wire (JCN 1130-34) don't place in just A/C assemblies' and won't reach.)

SMOOTH THE HUMPS



Dear Editor,

When we're working on a rough job, I've noticed that sometimes in the fill or dumping areas, the ground'll get rough or wavy with a hump and then a trough. This is usually the result of dumping while traveling too fast. Once this occurs, each load that follows carries the roughness and the trough further along.

I know that you can usually grade it when coming back to the site when you're empty, but sometimes the dumped dirt piles and it's hard to run them through out.

STEP 1: WHEN I POUR IT OUT

When pouring the dirt uncontrolled, I let the front down so it's not breaking the ground while the rig is still on rough ground.



Then when you're on the roughness, I raise the spurs just enough to let the dirt flow out nice and easy.



All the same time, I keep bringing the blades open long enough to spread!



Travel fairly slow while you're spreading and spreading. You may have to go over the same spot two or three times since the dirt may compact and there can be small hollows where the dirt was spread.

Just remember to keep the blade low enough to cut the top off the high spots as you won't be going through grade, and to let the dirt flow evenly out of the level to fill the rough spots.

BBC B. G.
St Lewis, Washington

Connie Rodd's BRIEFS



Numbers game

When it comes to ordering AWD kits that've been by serial numbers of the major items, be sure you order a kit for *any* serial number-only ones. The number more than once for the same serial numbered item and you'll feel up your job-but good. Delay . . . and all that. So, order more. GET

Room 'em

If you're having trouble trying to line up all the holes when you go to install the police training network on your Honda AWD/MPV-15 police acquisition units, try this for an answer. Get the six holes in the network spaced 1/4-in. larger. Next, file the holes to get rid of rough edges. And that one same-gate touch-up point 824 8830-245-4848 is worth a gallon on the lawn miter.

Check that sight

Loosening your hands on the firing range? Give the front sight on your AWD rifle a special look-see. Might be it's a little off-center or loose. If so, don't try whacking it back into line. Turn the rifle to and have your buddy-by shooting-your Dad-notice support—'cause getting it back in shape is strictly a third-echelon job.

Your best bet

Until they become authorized spare parts . . . your support unit will have to buy them from the manufacturer, if you've got to have 'em. That's about the only way you're going to be able to talk us to the best that go with your Honda learner test set and make them last one.

Photographers please copy . . .

If you've all set to fire an L432 (1) flash unit coupled to a PH-171 1-camera having the Supramatic (X) shutter assembly . . . DON'T!

These three units used together can give you the shock of your life—up to 175 volts. Be hold off on using this combination until you get further word.

This warning applies only to this combination. If you can substitute any of the units, you've got it made. Just be sure you're right before you push that button. It could be the one marked FAWC.

*Would You Stake Your Life on
the Condition of Your Equipment?*



IS THE TIME FOR
PREVENTIVE MAINTENANCE

NOT THEN

