

January 1993

PS

1988 Series

THE  
PREVENTIVE  
MAINTENANCE  
MONTHLY

Hold on!  
You got a factory-  
operations check  
but you  
are sure!

AAA, my engine  
with a factory-  
operations  
checkout. It  
was done 1744  
after-  
operations  
checkout  
last night?  
Just saddle  
up. It  
has  
our  
brand!

Starter

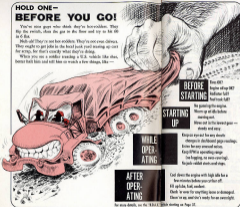
Call  
E-1000

# HOLD ONE— BEFORE YOU GO!

You're one guy who thinks they're too old. They tip the retail, then the gas in the line and up to \$4.00 in 4.0s.

Not all they're not too old. They're not even. They might go get jobs in the local junk yard making up cars for scrap, for their own use what they're doing.

When you see a motor reading a 0.0. Vehicle like that, better hold him and sell him or watch a few things, like —



## BEFORE STARTING

Use 0.0?  
Engine oil type 0.0?  
Fuel filter full?  
Fuel tank full?

## STARTING UP

Be gentle on the engine.  
Warm up at idle before starting out.  
Watch out for the lowest gear — steady and easy.

## MILE OPERATING

Keep eyes out for any death changes in dashboard gauges, lights, or any unusual noise.  
Keep RPMs steady (range for logging, or even covering).  
Keep stable street and steps.

## AFTER OPERATING

Cool down the engine with high idle for a few minutes before you cruise off.  
Oil splash, hot coolant.  
Check to see for anything loose or damaged.  
Check to see you and the car's ready for an overnight.

For more details, see the 1984 4.0 while driving on Page 10.

THE NATIONAL BUSINESS SERVICE  
FROM NO. 100 1000 10000  
IN THIS ISSUE

**DRIVING MOBILITY 2-24**

1984 Ford	1984	1984
1984 GM	1984	1984
1984 Chrysler	1984	1984
1984 Toyota	1984	1984
1984 Honda	1984	1984

**1984 FORD 2-24**

1984 Ford	1984	1984
1984 GM	1984	1984
1984 Chrysler	1984	1984
1984 Toyota	1984	1984
1984 Honda	1984	1984

**GENERAL & SUPPLY 2-24**

1984 Ford	1984	1984
1984 GM	1984	1984
1984 Chrysler	1984	1984
1984 Toyota	1984	1984
1984 Honda	1984	1984

**1984 MOBILITY 2-24**

1984 Ford	1984	1984
1984 GM	1984	1984
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FOR MORE DETAILS, SEE THE 1984 4.0 WHILE DRIVING ON PAGE 10.

FOR MORE DETAILS, SEE THE 1984 4.0 WHILE DRIVING ON PAGE 10.

BE YOUR OWN  
INSPECTOR ON...

# YOUR M151 A1 ¼-TON TRUCK

HERE'S A LITTLE  
CHECK-  
LIST  
FOR THE M151  
NOT A1 —

AND ALSO  
FOR AHEAD OF  
THE STUFF YOU  
FIND ON THE  
M151A1 (M151A1  
CARRIES AND  
A1'S AMPLITUDE)

**HOOD** — Safety catch bent,  
not closed, broken, missing  
hooked catches, stuck. Br  
has missing National symbol  
wrong side, missing, markings  
wrong, missing safety shield  
inadequate wrong, missing.

**WINDSHIELD** — Cracked  
enough to obstruct driver's  
vision, tilted, discolored,  
weather stripping cracked,  
top, missing. In-door catch  
or storage strap missing,  
missing glass broken, foot  
bumpers missing.

**WEARPOINTS, BACKCUT  
MOUNTS** — Fasten eye,  
drift, broken, marks tested  
out of line. Backcut support  
bracket or shield legs, broken,  
least waterlogged, dented.

**CONV. KEY** — Older models  
banned, unless changed, by  
key, rusty, stuck.

**WINDSHIELD WIPERS** — Brake  
broken, missing, rubber  
rotted out, torn.

**TURN SIGNAL LIGHTS** — One  
gone, lens cracked, wires  
loose, frayed, exposed.

**FENDER** — Bent, red, bent,  
name cracked, side channel  
cut, treated.

**BUMPERS** — Arm or link  
missing, missing, wrong. Line  
78 146-731 (2), at 50 L-  
channel bent, cracked, loose.

**LIFTING SHACKLES** — Stuck,  
bent, loose, missing. Safety  
pin or chain missing.

This set of wheels goes for a lot of  
miles and most like you make trouble.  
The best detective around to find such  
trouble, before it grows, is the guy be-  
hind the wheel—you.

When you find something wrong  
during your eyeball exam, get it fixed  
— fast if it's anything. Good there is  
good eyes.

But, put this, there is no a regular  
mechanic unless you're authorized to  
your wife it. Just be sure to get it done  
on a 24 Hour 2400 for your unit or  
think to make.

You don't have to do all this in one  
shot. Do it bit-by-bit. In a class there  
you can inspect the whole vehicle.

**FIRE EXTINGUISHER**—If the last one's discharged, get tagged or refilled (check local SOP). Bracket loose, broken.



**BURRO**—Broken, too crowded for good vision, missing front of end alignment.

## LEFT SIDE

**DOOR FRAMES**—Bent, rusty, worn, cracked, strap eyes cracked, missing. Reinforced doors bent, broken; reflections of ground broken, missing. Check 25 GPH fuel so-lect and control valve; fuel missing, control off.



**AX**—Missing, rusted, broken. Brakes mount or strap damaged, unusable.

**TIRES & WHEELS**—Log rolls loose, missing; studs bent, stripped, hole edges cut, cracked; strap eyes or pin rolls loose, missing; rims bent, bent; tire bead not snug on rim; valve caps missing; pressure wrong (check local SOP and references, in text, and at shop) 12 lbs. front and 10 lbs. rear, on pavement 15-20 lbs. front and 25 lbs. rear, on cross-country 14 lbs. front and 20 lbs. rear; tires unseparated, set or was to leak, severely worn.

**FUEL TANK**—Filler cap turned, missing; gasket broken, missing; vent valve in wrong position if it's at 90°; but see fuel pressure (checking the cap the vent's clogged or shifting or tank-to-conformer is clogged); tank leaking; strainer clogged; holes missing; fuel level too high (2" below below tank top is high; foreign objects under and underpinning tank or lines).



**CAUTION**  
DO NOT OVERFILL  
READY FOR EXHAUSTION

USE THIS

USE THIS

USE THIS

USE THIS

USE THIS

USE THIS

USE THIS

USE THIS

USE THIS

But "Wheels and Tires" are a "LITTLE" because they're "smaller"!

## RIGHT SIDE



**DOOR FRAMES, TIRES & WHEELS**—Same as LEFT SIDE.

**DOOR**—Missing, rusty, dented. Handle broken; bracket bent or off or broken; unusable, missing.



# REAR

JUST BECAUSE YOU DO A GOOD AFTER-OPERATIONS INSPECTION... CHECK IT AGAIN. YOU CAN FIND THE BEFORE-OPERATIONS PROBLEMS.

**CANALS, WINDOWS** — Too dirty, staining shape faded, markers missing, seams poor, window fogged enough to hamper view.

**TIMBER COUPLING RECEP-TACLE** — Coupler, smeared, broken, worn or over spring force, missing, grate missing.

**REFLECTOR** — Painted over, broken, missing out on spare wheel mounts.

**FUEL GUN** — Nozzle, leaking, cap missing, chain broken, or missing, control missing or out, nozzle or hose un-usable.



**WHEEL** — Bad tire tread, holes, missing broken, well worn.



**SPARE WHEEL & TIRE** — Loose or mount, flat, valve cap missing, sidewall cut, tread worn off, almost flat out of shape.

**END PANEL** — Rusty, badly dented, can't see location brackets fast, missing, seam cracks, visible (especially under flap & tail lights).

**THIN BRAKE LIGHTS** — Glass broken, dirty, painted over, waterlogged, wires frayed, exposed, loose.

**WARRANTIES** — Bent, rusty, broken, both loose, missing, seal markings wrong or missing.

DON'T  
THINK  
THAT  
A  
QUICK  
LOOK  
AT  
THE  
REAR  
OF  
YOUR  
TRUCK  
IS  
ALL  
YOU  
NEED  
TO  
DO.

**UPPING SHOCKLES** — Bent, loose, slack, rusty, missing, safety pin or chain broken, missing.





# UNDER THE HOOD

**SHIFT SWITCH** — Won't hold load up properly, cracked, not lined right, rattle.

**HOSE** — Loose, corroded, won't work, connections loose.

**COOLING FAN** — Cracked, doesn't or looks like fan blowing, belts loose, insulation cracking, seal missing.

**CRANK OIL REGULATOR** — Rust, leaks, connections bad, wires exposed.

**GENERATOR** — Bad or too loose, pulley cracked or cutting belt, connected or loose.

**WATER TEMPERATURE SENSING UNIT** — Corrosion, loose.

**SHIFT CROSS** — Painted over, missing.

**UBRAGE** — Loose, flexible, or accelerator coupling loose, badly worn, missing; pins or retainers worn, missing.

**FUEL LINES** — Cracked, leaking, chafing.

**OIL FILTER** — Loose, leaking.

**OIL PRESSURE SAFETY SWITCH** — Corroded connections.

**OIL DIP STICK** — Bent, floating water in tray, won't seal right, missing oil level line, false dip.

**OIL FILLER CAP** — Cracked, loose, missing, chain broken, missing, fitting round hole means you've somehow vented to fuel.

**INDICATOR** — Cap missing, wiring shorted to 7 PSI, chain missing, broken, rubber insulator cracked, hard bolts or tubes leaking at seams or joints, loose oil, oil, sponge stops leaks (oil cracked or stopped by bugs or dirt; hose or mount, vent (airflow) line cracked, missing).

**MASTER CYLINDER** — Bent (back side of valve) (plastic) (glass), cap too tight, loose (slight) (tight) (wrong), fluid low (more than 2 1/2 inch below top edge of filler cap).

**VACUUM PUMP** — Loose, leaking, gasket bad.

**WATER OSCILLATOR** — Oil level low, gill or ball of fuel, intake screen missing, joints leaking.

**FACILITY VENT VALVE** — Threads stripped, connections loose, lines cracked, leaking.

**WAXY MANIFOLD** — Both loose, gasket missing, cracked.

**WAX BELT** — Too tight, loose (see ruler to measure to its reflection at center of belt), frayed, grooved, cracked.

**WATERPUMP** — Connections loose, corroded, cracked, wires exposed.

**EXHAUST MANIFOLD** — Both loose, hot temp problem, missing, water gasket in pipe (large holes, missing).

# UNDER NEATH

**DISC BRIMS**—Bottom plates or cross-members pulled, metal pulled brims, plate ends broken to admit rear roller-ways.

**DRIVE SHAFTS, JOINTS**—Rolling, usually upper ends toward wheels (you want the "short end" toward differential, "long end" to wheel).

**HEAD DEFERRING**—Rear-guard members or cross members (later models were issued without them), bracket plugged, welding suspension bolts legs, brackets out of alignment may indicate suspension wire or broom air leaky leaking tube.

**SHOCKS & SPRINGS**—Same as front end (in either end, a sag to one wheel indicates a shock absorber, coil spring, or both are kaput).

**SERVICE BRACE LINES**—Lacking, chafing, cracked lines and connectors out of joints, clips sagging, missing.

**PARKING BRACE**—Loses an support, out of alignment, linkage bent, loose, all the trailing links (hard) very spring slack, not engaged (look off path to look for signs of excess wear).

**EXHAUST SYSTEM**—Fuel or lava holes in pipe suspension brackets broken, missing, muffler to exhaust (see general info), missing (if brackets are all present but show marks of being close, suspect engine mount damage) muffler cracked, rusted out.

**TRANSMISSION FOUNDER**—Plug (2 1/2 inches) 2-drain plugs hard looking, loose, bracket cap clipped off, missing (be sure not to bend reverse shift pin or thinking it's a plug).

**SECTIONS**—Flange or later area of shaft's brake ends or roller pin (steering) for real (hand) arm assembly bent, loose, bushings worn, grass (brags) broken, missing, clamp or sleeve bent, loose, missing.

**FRONT SUSPENSION**—Bolt heads or lower arm assembly shows staining, shaft bolts loose, arms or cross-member bent, cracked.

**FRONT UNIVERSALS**—Shaft end wheel drive flange or bolt heads, staining, consider wear in rolling (usually) post, poorly lubed.

**DIFFERENTIAL**—Slipping tube, bracket (busted) or missing.

**DIFFERENTIAL FLANGE GIRD**—Bent, bolts, washers, screw loose, missing.

**INDICATOR CARM COCK**—Clipped, stuck, broken.

**DRIVE IN PAN**—Bolt plug loose, lacking, pin joints heating, bolt loose, missing.

**COIL SPRINGS**—Broken, tapered, top broken, bracket missing.

**SHOCK ASSEMBLY**— Bent, cracked, loose, dented, broken.

**SPEEDOMETER DRIVE**—Transfer case secondary broken, loose, housing or fitting cracked.

**FLYWHEEL-CLUTCH MOUNTING**—Bolt plug out or blind hole (on early models it's kept in the bolt head), transmission axis lacking.

HOW LET'S ASK IT AN OPERATING CHECK LIST!

### A WORKING CHECK

**PARKING BRAKE**—Just like, thinking, want fast or slow, won't engage and release smoothly.

**IGNITION SWITCH**—Look into it, point, look, making, see, making, switch, button.

**WARNING LIGHTS**—Broken, perfect, work.

**WIPER MOTORS**—Don't work, weak, chatter.

**TRANSFER**—Look, thinking, and, making, too, hard to, operate, in, standard, won't, engage, in, standard, without, clutching, or, slipping, when, vehicle, is, moving, forward.

**CLUTCH**—Balls, button, slip, when, the, pedal, is, not, in, 2 1/2 to 3 1/2 inch.

**SHOCKABOON**—Control, from, look, making, look, too, tight, either, side, look, won't, stay, engaged, without, great, noise, or, jumping, out, of, gear.

**STARTER MOTOR**—Lays, won't, turn, crank, won't, work.

WET!

LET'S GET IT DONE!

WET!

WET!

WET!

**CHOCK CONTROL & HITCH/STAY CONTROL**—Choking, transfer, look, making, work, stayed.

**DRIVEN-CONTROLLED WHEELS**—Looks, left, to, follow, or, too, slow, or, quick, in, turned, on, and, in, like, while, running, usual, speed, make, don't, stay, in, line.

**OIL PRESSURE GAUGE**—Falls, to, read, between, 20, and, 30, PSI, when, idling, in, ordinary, weather, and, above, to, 40, PSI, at, normal, speeds.

**ACCELERATION PEDAL**—Works, stops, in, any, position, slow, brakes.

**STEERING**—Wheel, ground, or, cracked, or, it, turns, hard, to, drive, low, road, through, steering, column, lock, don't, track, later, tire, cut, front, end, shimmy, or, shimmy, down, hard, in, turn, slow, road, won't, work.

**TURN SIGNALS**—All, around, won't, work, slip, out, of, gear, too, knock, damaged, won't, lower, shock, all, sides, in, all, lights, or, standard, with, proper, turning.

**HIGHWAYS, BLACKOUT LIGHTS**—Looks, brakes, won't, light, slow, when, going.

**HEADLIGHT DIMMER SWITCH**—Cross, work, break, make, that, good, indicator, to, use, low, beam, about, night.

**SPEEDWATCH COORDINATOR**—Sliding, make, probably, mileage, slow, not, typical, jump, brake.

**LIGHT SWITCHES**—Makes, looks, slipping, rotating, always, making, high, normal, maybe, turn, lock, position, there's, 7, kinds, of, switch, you're, might, give, you, stop, light, not, turn, after, stop, not, using, 100,000.

**TEMPERATURE GAUGE**—Falls, to, read, 180° to 190°, normal, at, normal, 200° in, most, operating, conditions.

**SERVICE BRAKES**—Sprung, wrong, adjustment, check, fire, hand, to, look, at, standard, 3, inch, plus, or, minus, 1/2, inch, is, right, and, about, year, four, by, 2, inches, before, about, year, is, changed, line, in, 100, feet, or, less, on, dry, road, like, steady, pressure, not, stop, stop, at, higher, convertible, road, speed, if, which, pressure, brake, they, need, adjustment.

**BUT I DON'T KNOW ABOUT THIS TRUCK TRACT?**



WOULD YOU BELIEVE WE'VE BEEN TO SPACE!



## WARNING DECAL

Would you believe some guys forget to disconnect their vehicle's battery cables when they hook up a battery charger for in-vehicle charging?

And would you believe that some guys actually connect the charger's negative (-) cable to the battery's positive (+) post—and the charger's positive cable to the battery's negative post?

Well, believe it or not, they do.

In a few worded warning may save a lot of batteries in your vehicle. **MEET ALI L'Espresso's** in-vehicle **CAUTION** series trailer.

Get a warning decal for every one of those trucks and stick it on the inside of

**— CAUTION —**  
**NEVER OR BATTERY WIRE CAN I  
BEET UP TO NEG. POST TO  
PUSH INCORRECT BATTERY  
CABLE BEFORE SOME CHARGER**

the battery box cover. Ask for **CAUTION**, **FORM 7000-111-0004**, found on **MC TRUCK/ TRAIL** (Just RT). After installing, give it a case of clear varnish so it won't go in your.

And then remember—always, negative-negative and positive-positive.

**ON MY SCENE  
SUN ...**

## CHERRY JUICE MIXUP

**NON-PETROLEUM BASE  
HYDRAULIC FLUID FOR  
MC 10 IS  
EXCELLENT FOR  
STEERING, BRAKING,  
CRUISE/CLUTCH  
774-654, 774-614,  
OR 774-600**



**PETROLEUM BASE  
HYDRAULIC FLUID FOR  
MC IS EXCELLENT  
FOR BRAKING,  
STEERING,  
CRUISE/CLUTCH  
... 774 11**

Cherry juice really doesn't lose in the global market, but it can be downright dangerous if it's peddled in the maintenance shop.

Take the worst case of an MC10 in a shop for a brake job. The mechanic filled the master cylinder from the first can of cherry juice he came across.

Trouble was a-brewing: You'd be peddling a can of petroleum-base hydraulic fluid used in automatic transmissions. Sure, it was cherry color and flowed like hydraulic brake fluid.

But the brake system had to be purged because petroleum-base hydraulic transmission fluid will destroy brake system seals.

"Cause you, trouble's made for the wrong fluid—not as long as you eye the label on the can of cherry juice care-fully. You want the non-petroleum base brake fluid.

IT'S THE TRUTH...  
**HERE'S  
THE  
HOLE  
STORY**



**Dear Half-Meat,**

**Texas-style half plug is the capacity of the existing gear housing on a 1974-series 2472-cc truck. That's what it says in LO 8-2000-289-13 (Jan 88). This week GO doesn't fill the housing to the 68 hole, in fact, you can't even see the oil through the 68 hole.**

**The GO says to "check level," but there's no way to tell where the oil level is when you can't see it!**

**GOY 2, 11, 16.**

**Dear Reginald J. H. W.,**

You want an oil level check hole—like's on the new production vehicles, do...

Take off the side cover, the top of the cover, measure back 1.491 inches from the center of the forward upper hole and 1/2 inch in from the mounting edge. Drill and tap a 1/8-27 NPT hole. Clean off any metal particles left on the cover.

Put the cover back on your gear housing, using a new gasket, FOM 2150-753-1481.

Roll the gear housing up to your new check hole.

Install a check hole pipe plug, FOM 4750-990-9404, found in Ford Car C3798-B-1.

When you want to see how your existing gear housing's under' oil,



just take out that new plug and get the hole away.

**Half-Meat**

# CLUTCH SPRING SAVER



HOOK TO HOOK



HOOK TO END

### Dear Editor,

There's one word for losing the clutch pedal's coiled spring on a 1-ton truck — *oops* when enough torque separates down its shoulder to strain the spring off.

Usually you see that spring installed the easy way, and it comes off almost as easy as it went on.

Installed the hard way (you use a little more muscle) that spring will stay put until you want it off.

Instead of hooking the top first and then pulling the spring down to hook the bottom (with the bottom hook open to the left), you hook the bottom first (with the hook open to the right) and then lift the spring to hook the top.

Edgar H. Wondring  
East Green, Kentucky

**Old Note**—Must be a lot of Alchemists-type don't pay close attention to Figure 161 in *TRUCKS* 111, 78 (Mar 81).



# AIR SETTING CHANGED



You'll be seeing a change in *TRUCKS* 111-112-113 for your 1-ton truck's air-controller air governor setting. It's been upped to 120 PSI maximum. The old maximum, 100 PSI, is given in para 117-118. Minimum stays at 30 PSI.

So how do you adjust the air governor if the setting's wrong? You don't if you've got the old Type D governor — it has to be replaced.

But you can adjust a Type G governor — Governor Assembly, Airbrake, P/N 2810-91-0-1117. This governor replaces Type D-Governors that can't be repaired.



FOR MATING...

## ENGINE MOUNT STAYS

Hold onto that front mount—all of it—when you swap your L30-400-1 or L30-400-1A engine off for repair or rebuild. That's the engine used in 4044-series Trax trucks.

Some guys've slipped up on this deal, and now they're knee-deep 'n' less the front mounts for their replacement engines. The mount's not a part of the engine, so you don't get it with your replacement engine. Besides, the mount's a non-weld item, which means you have to hook on your cross-bracketing points if you lose yours.

Like it shows in Ch. 1, Fig. 441 on TM 9-1020-211-10, you take the engine and mount out together. But when you get the engine out, take the mount off—all the parts, right down to the block—and put it back on the truck.

Then, when you get ready to install the replacement engine, take the mount off the truck, put it on the engine and see the whole works line up.

## CHAIN-PAINT LINK-UP

*Dear Sir:*

*How should we preserve rubber safety chains, wish chains, and other link-type equipment — paint or label?*

Dear Mr. W. F. B.,

Local DCP should do whatever keeps you down and availability up, with cost considered.

You can paint safety chains and wish chains with a 2-coat system. Use primer coat FSM 9010-107-1214 and finish coat OD enamel FSM 9010-104-0008 11 qt each. Part Cat 00000-01-03.

But air chains, hoses, and working-type link equipment get label only—any good preservative type (see old oil—don't call it preservative).

PAINT OR LABEL DEPENDS ON LOCAL DCP!

*W. F. B.*

## TOP AND BOTTOM

The working-glass assembly of your ANTIKILL 21-in Xerox searchlight can be put out upside down. Its point (or nose) TOP is on the top of the working assembly, or make some other such marking for the same purpose. That'll make you get the assembly back the way it should be, every time.



Features they can hang, fasten or bend the deck should be on the back-mounted Xerox searchlight.

That 'nuff, it's easy to get your feet all over the deck assembly, since it's pretty much out in the open.

But a little careful maneuvering should take care of the problem all right. The important thing is:

Watch those footprints, too.

## GOT THE RIGHT TAP?



Mixing fuels when you're not supposed to could mean the engine of your equipment is dead, too. To make sure that doesn't happen to you, look for the grade of fuel specified on the 500-gal drum and be sure it's the right fuel for the piece of equipment that keeps you from walking.

Your 500-gal collapsible drum should have one of these markings: JP-4, AVIATION, DIESEL, or Diesel Fuel.

# POL PUMP BURN STOPPER



Burned up because the insulation burns off your 6-inch Bosch FF115 Premium Pump-style hood is yours? That steel can't take all that heat from the exhaust and it'll also, well, burn.

Just take the insulation off and keep the side panel on the exhaust manifold side open as much as possible when running. Then, the inside panel'll catch all—but miss out.

If you've got no tools to take off the insulation, ask your DS for help.

MAKE YOUR OWN...

## TROUBLESHOOTER



**Dear Editor,**

A dealer's workscope is mighty handy for doing operations necessitating an engine, generator, regulator and two-speed distributor boxes within the labor scope (or lack of same) may offer a clue as to whether anything's wrong inside.

Even if a workscope was used in some way, it will have a limited reach.

An uncracked listening gadget that won't protrude anything — an old mechanic float, a piece of welding rod and a slab of rubber. And its reach is limited only by how long you want it.

Steve H, Torrey  
H. Woodson, Ariz.

**Old Note**—That sounds— even without a workscope—like you're on the inside track with your troubleshooting. Take care, though, that you keep your listening gadget away from electrical connections. Electrical insulating tape or plastic taping covering most of the end (from the float to just short of the end) is good insurance against flooding your ear up in a short circuit. Whenever you use, keep it away from spinning components, such as belts, fans, pulleys, etc.)



## BLACKEN YOUR SIGHTS



Notice, you'd never catch Johnny Values or Mickey Mouse or any of those guys going into battle without first putting on some stuff to cut the glare. And they're only fighting on championships and foot and reputation and stuff like.

It's much more important, much, for you combat veterans to go and do this.

Only difference is, of course, the man put stuff under their eyes while you see it on the front and rear sight of your weapon. The rest's the same, though. To darken your gaze.

Now've a few ideas on blacking sights that'll help. Put 'em to work every time you before you head into action . . . and think 'em every so often when you out after that.



1. Clean the sights. If they're not too bad up your aim by giving you a blurry target. Use a cloth or handkerchief or something. Don't clean 'em just for getting rid of all mud gone.



2. Apply blackener to get rid of the glare. If they're not too bad up your aim by giving you a blurry target.

Wash anything that makes the night black with de-icing gear: liquid shoe polish, matches or cigarette lighters or vehicle lamps, if you're handy. One of the favorites is to take a cleaning wick, wet it good with hose cleaner and twist it like a wick. Then split a wick and shove the wick in the crack. Light this up and you'll get a good view.

The wick with any fire, though, is to hold the light at the point of the flame a few seconds till it turns black. Just be careful to black the area around the prop hole or notch or on the black or cast . . . and wipe off any area that gets in the wrong place.

This night-blackening deal, of course, goes for all-weather and hand weapons — rifles, pistols, revolvers, as well

as rifles. Incidentally, FBI 31-71 (Doc 86) with 1 change — Rifle Marksmanship — has some good poop about this.



WHAT TRACE MEANS —

## LIKE BOY FOLLOWS GIRL



Like day follows night . . . like . . .

That's how your knowledge of a trace-chasing job had better follow the set of trace means in your MIAKI rifle.

Boyer!

Trace means a happening in the trace that can cause a building of moral that can start building upon tracks 'on the border, even, or block the gas post and put you out of business. The longer you delay chasing about firing traces, the tougher the job's going to be, too.

So, really get with it, An A-Plus-Me. I jolt, eh?

Nothing else! Try to live an honest trace-chasing man: the situation calls for.

## SEVERING RELATIONS?

WOW!  
DON'T  
DO IT!



The cable (PH00) that runs from your Nike-Hercules launcher trailing beam to the pre-launcher signal antenna can be cut to bits when you leave the beam if it gets caught under the launcher-handling rail outriggers.

You can get a guy to hold on to the cable as you lower the beam and to keep 'em out of the way. Another way is to attach a spring clip to the top of each outrigger and draw over the cable through the clips.



You'll find illustrations page 12 of TM 9-140-200-100A/1. (See 47) — under FM 1140-890-6896. Use the screw and bolt method in the corner plug of each outrigger to hold the clip in place.

## APS OR HPU

Dear Staff Writer,

Just what is the right oil-pressure-gauge setting on the portable oil and filter unit when you fill a *Mini-Master* model? I need one thing to see plus-and something else to consider.

IT DEPENDS  
WHETHER YOU  
DRIVE!



BOB B. S.

Dear Engineer R. S.,

It all depends on what's in your tank. If it has an auxiliary power supply ... then shortening to 150 PSI is OK. Use a hydraulic jumping unit in the main reservoir setting of 130 PSI is OK.

In other words, you go with the figure in TM 9-140-200-1171 (100-67).

*Staff Writer*

## REMEMBER THE PLUGS



Way back when, support people added the bottom of Nike-Hercules launcher trailing beams with larger and more holes—according to the record in MRFD Y71-852 (Mar 68).

They enlarged the 14 holes already in the beam and added 3 more ones to make it easier for water to drain. They also added drain plugs to the 3 new holes—and there's the rub! Lotsa units forget they're there!

Take the plugs out once a month or if the water will run out. If you're in a dry place, leave 'em 2 months or so longer on the 6. And if the rain hasn't

fallen the worst on your farm is your area, a weekly drain might be called for.



NIKE  
HERCULES  
NOTES

## GIVE BREAK, NOT A GIG



Hey there, Mr. Inspector... what's this they're saying about your giving a Mite-Hervisor work on its suspension pressure and vacuum pump? You know... after the pressure is released, the needle on the gage doesn't return to "0" by itself. That means the gip.

When a gip sees the gage, he can get the needle to go to "0" by tapping the gage housing. And this is OK because the way the gage is made, the needle may need some help now and again if it's going to zero.

Incidentally... the man in your 5 in TB 9-2583-1-1/1 Chap 4th says about the same thing. That is, the TB talks about tapping the gage to move the needle.



## STILL GOOD



You think these guinea pigs? Besides making very good 740 electrical valve dies to use in power tap piles for your Mite-Hervisor system.

Don't discard the 740 with a cracked face, but make a new and watch it for further effects of heat and vibration.



JUST A GOODBYE WISH IS NO REASON TO THROW THE PRO OUT! ...OH THE OTHER HAND, A BASS THAT'S HOOPER OR PULLED AWAY FROM THE GLASS ENVELOPE HAS NO IT!

## MAYBE METER, MAYBE NOT

See out on you in wondering—when your Mite-Hervisor publications call about making checks with a voltmeter. You're not sure whether voltmeter means a VTVM like the 9E 5047U... a multimeter such as the TL142... or whatever one you happen to have handy.

WE'LL TALK TO YOU ABOUT THE BEST WAY TO USE YOUR VOLTMETER AND MULTIMETER.



Wonder no more. When you read voltmeter, you can use any voltmeter or multimeter—as long as it has the right range and function. If you're supposed to use a VTVM, any electromotive voltmeter or multimeter with the right range and function will do the job.

## DRAIN THE FILTERS

OK... as TM 9-238-212-11 Chap 4-1 doesn't say anything about how often you're supposed to drain the 1 in filter assemblies for the air-over-hydraulic brake system on your Mite-Hervisor trailer.

To be on the safe, you'll want to remove the plug from each assembly before every operation—even daily, if you're operating every day. A little condensation in the filter won't hurt a thing, but enough water in oil does could mess up the braking system—especially if it freezes and there is no way for the air to get through.

A Mite-Hervisor can get you in the same kind of trouble in winter and clean the filter at every "0" service.



REMOVE TRAILER FILTER PLUG

## THE SELF

Daily PM amounts to a quick visual check for gashes, damage, missing or loose parts on the track and center, paying on the track and clearing it to set for tests and operation.



You also make sure the essential accessories—the M15 decoupling and re-energizing kit, the 1-ampere injection and the 100-watt power bag—are in the vehicle and in good order. Be sure to check the fuel—M1 or M16A1—if it's another fuel.



**REPAIR KIT**  
STRIKE HATCH

If there's damage to the face, pilot or sprocket, or other things, have a missing part or find one you can't handle, mark the track in or your work supply store for replacement.

YOUR AIR CREW FIELD SERVICE UNIT  
WASN'T IN THE FRONT OF YOUR  
CABN'T HAVE BAILING ON YOU—  
EVEN CHECK. MAKE SURE IT'S  
ALWAYS SAFE WITH ONLY PM  
AND SCHEDULED MAINTENANCE  
SERVICES.

**WALK IN  
MUCK  
CARE**

ARE YOU  
READY,  
COMRADE?

## WALK IN



Weekly checks are the critical link on D2 Form 114, like it says in TM 90-114, para 1-2(1). And, the weekly check by dismounts, with the unit's CRE expert looking over your shoulder—and D2 Form 204 handy for noting problems.

Take your own do your do on the spot, rather problems are corrected sooner by the specialist in your outfit who is responsible for organizational maintenance on tracks... or your track is replaced, just remember—the check you check, the honor of you'll be, for example.





# ON THE OUTSIDE

**FRONTIER** — Lens, cracks, holes, distortion, dirt, Farnip glass split, broken, lens, lens base. Clip and buckle assemblies damaged, corroded, missing lens lens.

**FRONT & OUTSIDE** — Lens broken, scratched, distorted, lens being with vision, dirt. Springs damaged, pulled loose from lens-joint. Check for glass lens, lens ring cracked.

STEWART:  
YOU'RE TALKING AN  
ORANGE DREAM... THE  
TIGHT FLEX IN ALL  
WE NEED TO  
CHECK YOU!

**MILITARY AIRCRAFT** — Cover lens, dirt, damaged from flexing is no problem, except when you're in range of 17' and below. Only then do you need full growth of food in the car. Assemblies installed inside down for use is marked as secondary frame. If not marked or made is off center, remember the correct inside the cap that stand down. Take rubber disk lens, label, label, label (disk) in the and centered.



**FRONT** — Cover, lens, dirt, misaligned, dirt. Plastic strap frame, floppy, dirty, metal eye missing. Farnip installed inside and out space down (distorted) on glass on top of lens, and face out.



**PROXIMITY-OUTLET VALVE ASSEMBLY** — Cover lens, grille, gasket, ripped, frame, rimming ring damaged, hinge, locking stud damaged, proximeter discharge dirt, damaged, lens glass to a field with your point. Outlet valve rubber disk dirt, linked, linked lens, lens, lens that at base of disk must be through valve mesh, valve seat broken, lens.



TO CHECK  
HORSES, LET  
OUT THE HARBINE  
ALL THE WAY AND  
RIP IT FORWARD  
GENTLY OVER THE  
SIDE LEPS ... TAKE  
CARE NOT TO PULL  
THE HARBINE OVER  
THE HORSE'S EAR.

**POUCH FLAPS**—Distorted, flapping, missing, damaged, buttonholes split. (You can replace buttons, but if buttonholes are bad the mask must be turned in for replacement. When you replace buttons, remember—the important one goes in the forward buttonhole, and the larger head on a button heads down into the pouch. And, the flaps must always be buttoned down tight. The top flap, the one closed to eyes, must flap over the outside of pouch—otherwise sweat and moisture from your breath will trickle into the filter element.

**HOSEMETER GAUGE**—Clogged, dirty, damaged.



**REFLECTOR TUBES**—Clogged, punctured, split, distorted.

**MASK CUP**—Loose, dirty, deformed, bent, unbuttoned, after flap tucked under or into pouch area (flaps must lie flat and over chin area)—otherwise your moisture will run into filter element; filter rubber-disk, damaged, dirty, missing; valve seats dirty, damaged.

**FILTER ELEMENTS**—Not, distorted, dirty, crushed, installed wrong. Elements are designed for either left or right side. They're not interchangeable, and the pointed end goes inside case. The top edge will be folded out, deformed and show leakage if elements are installed wrong, but matched (cut. fit. must be the same on both elements. See 08-3-3947)



MARK  
CAN BE  
ENRAGED  
BY SCOUR  
FRACKS RAY



# THE CARRIER

Check the carrier for ruffles, wear, grime, damage, loose or missing hardware. How about accessories... any of 'em damaged, missing? Get replacements.

And that's about it. A good weekly check should keep your snail in top shape.

# WASHING THE SNAIL



Give the snail a good cleaning anytime it needs it. But, remember, it doesn't have to be shiny black. For example, a whitish rain-colored waxy film doesn't mean your snail is dirty. The stuff (it's called blizzard) comes from a gas separator built into the rubber, and it'll continue to bleed off as long as the lubricator is good. Just brush or wash off the wax when it accumulates or gets crumbly.

For a good cleaning job you need soft cloths, a soft-bristle brush or small paint brush with dot, warm, soapy water and warm, clean rinse water.



To clean the snail you remove the waterline outlet valve cover, and the inlet valve assembly. Be sure you don't remove the filter elements — just make sure the gasket flaps are latched up good and **KEEP THE WATER AWAY FROM THE INLET PLUG-CONNECTORS.**

Big the disk is worn, scrape water, using it and good, and wash the mask carefully inside and out. Some gear for the volun-tary-acted valve cover and the inlet valve cover (like), and, for every careful with the rubber disk in the valve assembly.



For the soft brush (like) to get around corners, joints, frames, creased edges and other hard-to-reach places.



Big disk  
inlet  
cover  
water.



using it for,



creased or underparts.



Then try  
everything  
with only  
detergent.



## ALL DONE...?

Replace the volun-tary-acted valve cover and the inlet valve assembly. Be sure the rubber disk in the inlet and outlet valve assemblies are snug and flat. Press the inlet valve cover hard so they'll snap in place, and reinsert the liners close down.



## FINGER TIP HELP



If you touch a moist finger to the sealing ring, frame and bolting made it'll be easier to replace the volun-tary-acted valve cover.

And, touching a wet finger to bottom also helps to loosen and advance the pouch flaps, and to remove and replace bottom. Some gear when you're replacing the outlet valve's rubber disk ... you use the disk's pipet to help you thread the pipet through the valve and cover.

## LENS CLEANER

To keep your lens and mirror clear and clean you can use Plastic Polish, P39 7930-034-0340. It'll not only clean the lenses, it'll remove surface scratches. It's a USA coming lens, it comes in a pint bottle and costs \$3.99.



# CARRIER CLEANING

Remove accessories from the carrier and wipe carrier off with clean cloth or brush. If good, inside and outside get rid of dust and grime.

NEVER  
PUT M17  
INTO A  
CARRIER



Inspect all accessories and replace them in proper pockets.

Wipe harness inside track and place track in carrier back-up and with its nose facing the carrier closing flap.

PROTECTIVE FILM  
M17

**NEW CAREER!** When you need a new carrier, you may get the newer M15A1. But when you use the new carrier you have to mark out the A1 stamped on its side so M17 read M17 mark.

PLUG & TAP

The M17 mark, the carrier and the accessories authorized for use with the mark are covered in TM 3-4240-283-15 (May 58) with Changes 1, 5 and 6. And, the new repair parts manual for the mark is TM 3-4240-283-25P (Jul 58).

TM 3-18-1 (Jan 58) lists serviceable items elsewhere.

And, for working films on the M17 see TF 3-5205 and TF 3-1104.

# STAY M17A1 MASK

It may be awhile yet before you get the new mask, the M17A1, which has a drinking system and a resuscitation system. But just so's you'll know what to expect here's the FM deal on the A1.

On the A1 you have to cover all the usual M17 FM check points, plus a few more to take care of the improvements on the 2 new systems.

HERE'RE THE COMPONENTS OF THE NEW SYSTEMS.

A flexible, corrugated rubber hose extension, which attaches to the submachine and its provide mask-to-mask respiration and supplies the resuscitation system. The hose isn't loaded with all A1's, however. It's for special units only. The hose is about 14 inches long, stretches about 20 in, and when retracted it's folded in-shape and stored in a pocket inside the canister.



A rubber drinking mouthpiece and corrugated rubber breathing tube with a white plastic mouthpiece, inserted inside the mask.

A small lower unit, a drinking tube with a quick-disconnect coupling that, inserted in the center of the normally open.



A special top for use on the plastic water container comes with the A1 and is stored in the bottom pocket inside the mask canister. The coupling hook on the drinking tube hooks into the container cap to prevent drinking in contaminated areas.



# CLOSE-UP ON **PM** CHECK POINTS

## **DRAINING TUBE & CHECK-OUT-COUPLED COUPLING HEAD**

— Tube damaged, loose, dirty. Coupling ball missing, damaged, stripped. Storage chamber or pocket split, dirty.



**LEVER** — Damaged, binding, loose. (The lever controls the position of the drinking tube and the breathing hose inside the mask. It should turn easily left and right.)

## **EXHAUST MULTIPLEX & COMPLICATED EXHAUSTING HOSE**

— Damaged, dirty, clogged, stuck. (The drinking/multiplex and the breathing hose should never freely forward and back when the lever is turned left or right.)

And, the carbon cup—  
Missing, damaged, dirty.



The corrupted hose takes authorized. — Damaged, dirty, clogged, missing.



## **EXPLAINING PARTS**

Only 1 part in the drinking system is authorized for replacement at organizational level. It's the drinking tube with the coupling head. PSN 4780-001-0011 will bring you the tube with the coupling head.

You're authorized to replace the master valve disk, of course, as you are on the M17. But, on the M17A1 you have to dip the disk's piped almost to the exposed end of the cone. Then you use the threaded cone and push it through the cone hole in the master valve seat.

If there's damage to any other component of the drinking or communication systems the mask must be turned in for repair or replacement.

Like the M17, the M17A1 comes in 3 sizes:

Small — PSN 4240-036-4100.

Medium — PSN 4240-026-4201.

Large — PSN 4240-036-4200.

And, the manuals for the new masks are:

TM 1-119-118-10 (Mar 68), and Change 1. TM 1-119-118-200 (Mar 68).

And, incidentally, the PSN for the drinking tube quoted above, is correct. Its number is for page 3 of the OMP.

Also, the M17A1 elements used in other masks must be checked for the number and availability in MF 1-80-2. So, when you check the elements in your mask be sure the elements bear the same lot number.

THE SAME  
ATTENTION TO PM  
DETAILS PROTECTS.









BEHOLD THE HEROINE... COMING SOON!

SUPPOSE YOUR GAS TANK SPENDS A LUMP DURING THE NIGHT... AND YOU WAKE IT IN A SLEEPY BEARING-OPERATION SLEEP?

WOW... THE THOUGHT OF GETTING CAUGHT ON A FLASHLIGHT POWER SUPPLY... DOESN'T ASK IT!

AT THIS POINT THE ACTION BEGINS... AND YOU'LL WANT IT ALL!



BEHOLD... HERE'S HOW YOU GET THESE... YOU'RE GOING TO... PREVENT ACCIDENTS... BREAKDOWNS... DAMAGE AND WASTE... AND IT'S LIKE THE OTHER YOU'LL GET BACK!

...WHAT ABOUT TOOLS?

THE TOOLS YOU USUALLY NEED ARE LISTED IN YOUR SPECIFICATIONS - ETC.

A CURRENT DESIGN, MODERNIZED AND BUILT IN SEVERAL DIFFERENT SIZES... YOU'LL USE TOOLS IN THE MOST COMMON TOOLS... BUT ONLY THE FINE CASE COMES IN THE SET... BUT YOU CAN GET MORE - ONE FOR EVERY SITUATION, INCLUDING... (REPEATED)

HERE... YOU'VE GOT THE... LET'S POINT THAT ONE UP!



# Dope Sheet

## YOUR ROUND-TRIP TICKET

### BEFORE OPERATIONS

- TIRES
- GLASS
- FUEL
- GAGES
- FAN BELTS
- LEAKS
- COOLANT
- OIL LEVEL

### DURING OPERATIONS

- LOOK
- LISTEN
- SMELL
- FEEL

### AFTER OPERATIONS

SAME  
AS BEFORE-  
OPERATIONS  
CHECKS

REPORT ALL PROBLEMS AT ONCE

The job is to get it there, Jack! So, be sure you slip all your **blac**. Before, during and after your run. You have basic service to be done. Each mission includes —getting back.

WE HAVE THE WORLD'S BEST EQUIPMENT ... *Take care of it*

IS THAT ALL, I WANT A FULL OPERATIONAL CHECK ON MY WEAPON?

WANT MORE? YOU'VE GOT TO FIND OUT THESE CRITICAL POINTS FIRST!

WANT BEFORE YOU SAMPLE UP FOR A WEAPON CHECKOUT THESE CRITICAL POINTS!



**TRUST?**



...DON'T TRUST AND ACCIDENTS HAPPEN! GET WEAPON CHECKED AND STAYS SAFE BETWEEN SHOTS.

**3RD LEVEL?**

CONSIDER ALL LEVELS OF THE WEAPON TO BE CRITICAL POINTS. ALWAYS CHECK THEM ALL FIRST.



DON'T BE OVERCAUTIOUS!

ALL THINGS WITH WEAPON TOP YOU NEED - THE REINFORCEMENT PLANT JUST ABOVE THE FLOOR LEVELS CAN MAKE IT LOOKS LIKE THERE IS NO!

**RADIATION? SECOND LEVEL**

THE WEAPON MUST BE CHECKED FIRST!

**BATTERY**

BATTERY CHECK FIRST! ALWAYS CHECK WEAPON FIRST! ALWAYS CHECK WEAPON FIRST! ALWAYS CHECK WEAPON FIRST!



REPAIRING WEAPON FIRST! ALWAYS CHECK WEAPON FIRST!

ALWAYS CHECK WEAPON FIRST!

**CLEAN ...**



WEAPON?

WEAPON?

WEAPON?

**FUEL**



ALWAYS CHECK WEAPON FIRST!



**VOICE SIGNAL**

**WEATHER**  
Check the  
forecast!

**CAUTION!**  
Don't drink  
alcohol during  
operations!

In my own  
opinion, you  
shouldn't drink  
alcohol during  
operations!

Shouldn't  
drink alcohol?  
—BLAKE  
MORROW!

There's danger  
around every  
corner. There's  
nothing in this  
world but only  
one certainty—  
the fact that  
you can't count  
on anything but  
your own  
strength and  
will to win!

**MARK**

How do  
I make  
sure that  
I'm  
always  
ready for  
a fight?

An effective  
and  
simple  
method of  
preparing for  
a fight is  
to always  
keep your  
body  
in good  
condition!

Remember: you must only  
accept the  
authority of your  
superior officer  
at all times.

Don't  
forget  
to  
keep  
your  
body  
in  
good  
condition!



**THE REPORT**  
All personnel on  
your post  
know and tell  
your superior  
about any  
equipment  
needed right  
away!



**DURING  
OPERATIONS**  
Keep the  
control!

SEE YOUR EYES, EARS  
AND NOSE TO CHECK  
ANYTHING THAT COULD  
REAR TROUBLE LATER ...  
HAVE A NOTE OF THEM!



HOW DO YOUR **AFTER-  
OPERATION CHECKS**  
GO? DO YOU HAVE A COPY FOR THE  
BRIEFING OPERATIONS? HOW  
DO YOU FEEL ABOUT THESE CHECKS?  
CHECKS DEPEND ON HOW  
YOUR TOUR OPERATOR WILL



THIS IS THE TIME TO  
GET YOUR LOG BOOK UP-  
TO-DATE AND TELL YOUR  
SUPERVISOR THE INFORMATION  
ABOUT ANYTHING THAT MAY  
NEED WORKING ON.



WELL, WHAT  
DO YOU THINK  
OF IT, C. B. F.

REAL  
CHECKS  
SEEM



THE PLAN IS SIMPLE AND  
THE RESULTS SHOULD BE  
BETTER THE SPEEDY  
ON BRIDGE WORK.

YOU NEED  
THE  
WORKING  
RECORDS  
OF EACH

YOU CAN GET  
BASIC IN THE  
DESIGN JOB --  
SWEETENED!

WELL,  
WE COULD  
JUST SAY WE  
DON'T WANT  
TO PLAY THEM  
AND GO!

ALL A  
MATTER OF  
THE  
PLANNING  
WORK -- IT'S  
PLANNING, WORK  
AND GETTING!

THAT'S  
REALLY  
C. B. F.

AND  
RECORD  
TO GET  
THE  
WORKING  
RECORDS  
OF EACH



# HERE'S YOUR HIGH FLYER



Hey there, man, get set for a new experience when this sleek bird comes in to roost. The newest addition to the biplane wing line has a lot of go-ups-and-gos, supplied by two turbo-prop engines.

With full feathering reversible-pitch props, Magneto engine, a simplified fuel system and an oxygen system you have them on our hand on other utility aircraft.

Course, to keep this sophisticated lady in standard one condition is going

to take tender love's care. Use your date and play money wisely—give TM 35-1546-200-20 (13 Oct 67) a good going over. Booking up on your baby will put you in the hot seat.



**ACROSS THE BOARD**—Page this the log book to make sure all the forms are on hand per AR 750-31 (20 Feb 68) and that they're filled out according to TM 38-750-121 May 67. Look for any write-ups that affect the status of your log.

# FUSELAGE and WING



**EMERGENCY**—Control

EMERGENCY STOP  
STOP

**GENERAL TIPS**—Look for dents, cracks, cracks and corrosion.

DURING THE BANY SESSION AND NEAR COURSE, APPAR. FEEL CORROSION BY HOISTING CHAIRS. HOIST CLEAN, AND HOISTING FEELS FULL. CURED.



**INTERIOR DOOR**—For the support ribs for security and make sure the door locking latch works right.

**FINISHING**—Clean! Clean! Clean! Polished!

Be sure you don't see dust, dirt or gritty chocks when cleaning transparent plastic windows—wash your rings. Dirty chocks and rings will scratch plastic, scratching lenses and reduce vision. Your best bet is to follow the cleaning info in paragraph of TSO 15-208-3.



**EXPOSED SKIN**—Seal! Seal! Seal! Seal! Seal!

**HEATED FUEL WING, FUSELAGE**—Digger!

**ALUMINUM**—Cracks? Cracked! Bent? Loose or missing nuts? Use the tools for bolts, nuts, elongated bolt holes and corrosion.



**FUEL TUBE**—Plugged with dirt!

**FLAPS**—Any visual damage?



Corrosion from de-icing by a gel-former since the released and re-leased flaps are chemically treated, inside and outside, to resist corrosion. The aluminum and other control mechanisms give the treatment.

**FUEL TANK SURF DRAIN**—

Use a sample bottle and test the fuel. Test it. There's usually 100 quarts drain in your hand that remove your attention from this to them. Para 4.1.20 of the organizational maintenance job board them for you.



CONSTANT VOICANCE IN THE PRICE OF SAFETY... AND IT'S A BANGING BANG!



The fuel sampling kit is mighty important. It wasn't so long ago that bacteria was discovered in JP-4 and proved to be a real communication problem. After a lot of digging the experts came up with the word that the bacteria wasn't really growing in the JP-4. . . . It was living in the water within the jet fuel.

Get rid of the water and you get rid of the bacteria growth possibilities.

TAKE A GENEROUS SAMPLE FROM THE DOWN-THE-WATER IN IT WILL SETTLE TO THE BOTTOM.

...LIKE IT DOES IN THE FUEL TANK!

JP-4  
WATER



YOU SHOULD BE ABLE TO SEE WATER BECAUSE JP-4 IS STRAIN-COLORED.



If the sample has water, take more samples until you get pure JP-4. There's nothing more embarrassing than when a fuel-finding team discovers water in the tank of a bird that required in Sec TM 10-110, Chap 14, for details.

**DEXEN HINTS**—steering? Cals? Wap-  
Per cranking? (Signs occur!)



Keep close tabs on the boom. Eye the wing and stabilizer booms for engine oil or spilled fuel during servicing and after each flight.

Clean up any fuel in oil right away, using non-detergent soap, MELL-1201, and rinse with clean water. No scrubbing, please—you might rub off some of the graphic coating!

These booms are flexible and can be easily damaged if fuel booms are draped along the leading edge of the wing. Fix an existing problem against the boom also, for the same reason.

Fuel your baby from a maintenance stand or protect the boom by laying the boom against a holder positioned a foot or so from the boom. And remember — your bird can't be flown with a damaged diving boom.



# LANDING GEAR



## TIPS — Pressure isn't Cool! Mystery!

You don't have any shrapnel marks to check on these tubular joints. If you spot grease, oil or hydraulic fluid, wipe it up pronto . . . plug both with steel by breaking the adhesive bond between the rubber seal and metal in the track.

It's a capital idea not to stand on those legs and forks unless you're almost out of runway . . . never then get down that way!



**SHAKES** — Bumped? Almost too loose? Oils, being wet

During a tire change be sure the tire is really clean so you get a good seal on your tubular. Otherwise you'll be running for that air flow rather than ideal!



**SHAKES** — Inflated with the right amount of air? Three inches of the piston should be showing. Check the seal and steel shaft. Starts clean!



and over everything. When the air enters with oil-based fluids you get an idea that can not work something else.

So, be sure you wipe the pistons and shaft areas using a rag dampened with hydraulic fluid.

**WHEEL WHEEL**—Statis who ensure, making contact with the ground!



**WHEEL WHEEL**—Fuel tanks! Oil tanks! Clean 'em up, stat!



**FUEL OIL**

Use a sample jar and eye your fuel sample for contaminants.

## ENGINE NACELLE

**FORWARD COOLING COOLING**—Detuned? Corroded? Oil cooler does followers' proud!

**WATER COOLING**

**YOU HEAR...**  
ALL AIRCRAFT COOLING AND HEATING SHOULD BE BATTERED UP!  
—WTF!



Planes that don't fit right will produce drag in flight and require components to work huffing... 'twin's a healthy situation. So, say that all fans are in good shape and secure.

**COMBUSTION CHAMBERS**—Cracked? Distorted? Corroded? Tests cracked, distorted, loose, eroded?



**ON ENGINE**—Cracked? Leaking?



**AIR SCOOP**—The engine air inlet has an intake screen, preventing the engine, which keeps objects large enough to damage the compressor from entering the engine. Still, there's no sense asking for 100—make sure fittings or bolts are left in the scoop.



**FUELS**—Leaks or oil leakage?

NO ATTENTION TO THE INTERIOR!

**PROPELLER BLADE**—Scratched? Bent? Dented? Cracked?



**SPINNER**—Scratched? Cracked? Bent?



**WHEELS**—Clear?

**EXHAUST GEAR**—Dirty? Free fasteners at reverse stops after 300?



NOSE SECTION



**HEADING/STABILIZER INTAKE**—  
Ever miss freely? Spring in  
working order?

**HYDRAULIC FLUID RESER-  
VOIR**—If you discover fluid  
leakage in the wheel wells,  
check the fluid level. The  
reservoir should be filled  
within one inch of the top  
—no more.

## TAIL SECTION

**HORIZONTAL, VERTICAL STABILIZ-  
ERS**—Look for cracks, dents, holes  
and loose or missing bolts. Inspect  
rubber fairings for deterioration  
and tightness. Eye the brackets on  
the trailing edge of the horizontal  
stabilizers for cracks, dents, bends  
and tightness.

**WHEEL BOOTS**—Give  
these boots the same  
eye-for-eye treatment  
you used on the wing  
boots.

**BLDG**—Checkoff! Checkoff! Look at missing stuff!  
Corroded? Brackets bent, cracked, corroded, elongated  
stuff holes?

## PILOT COMPARTMENT



If you've been used to crawling when you're at altitude, how are you ready  
and oxygen . . . not to with this high life.

Inspecting, handling and servicing the oxygen system calls for all your savvy.  
Remember—any spark around oxygen can make things real hot. So, never let  
foreign matter cause the fire and keep your mind, tools and clothes absolutely  
clean.

NEVER ATTEMPT  
TO REPAIR OR REPAIR  
OXYGEN EQUIPMENT...  
NEVER!



### OXYGEN SYSTEM — Pressure OK?



Keep oxygen regulators, hoses, cylinders, gauges, valves, fittings and masks free of oil, grease, gasoline and any other easily combustible materials.

Keep fire (see smoking, please!) and heat away and make sure not to generate sparks with your tools. In addition, never let electrical equipment come in contact with oxygen cylinders and never run oxygen from a cylinder without first reducing the pressure thru a regulator.

### HOSE AND FITS — In place? Sealed?

### FIRE EXTINGUISHER — Is in place? Sealed? Charged?

### FIRE AXE — Is in place? Is good? Handle cracked? Head cracked, preserved?



### POWER CONTROL LEVERS (THRUSTLES) —

When you're in the cockpit be sure you don't grab hold of them loose, pulling up and aft, into the reverse pitch position when the engines are not running . . . you'll damage the reversing linkage for real!

One way to overcome such a trouble development is to make a handy little metal cover. Slip the cover over the lever when the bird is on the ground and nobody will accidentally pull 'em aft, you know.

provided, keep covers off and roll out the lever when starting.



# PASSENGER COMPARTMENT

**OXYGEN FILLER**—Keep clean  
—the upright, main!

**SEATS**—Secure, with feet  
and down!



**FIRST AID KITS**—In place, unobscured!



## REVISIONS

The fuel, oil, hydraulic fluid, oxygen, battery waste and air servicing points are shown in Fig. 1-14 of TM 55-1520-200-20. Table 1-1 has the storage specs. Following servicing make sure all the filler caps are secured.



Slip off the body on your DA Form 3408-15, and your kit is ready for the bus . . . that's TLC in motion, man.

# Hold it! MAYBE THE PLUNGER'S STUCK

**Hold on!** Before you yell for an engine removal on your Ute because of high torque readings, make sure the torque plunger's not just sticking.

Contaminants in the oil can cause the plunger to stick open, giving you a phony torque reading and a good-bye automatic feathering system.

What to do? Well, you can't get at the plunger inside the engine to give your baby the shock treatment.

Put your mitts on the grip and rotate it back and forth (see figure 10-20). This rotation of the selector gear should loosen the torque plunger.

If you still have a sticky reading on your hands, the grease may be the

blame. Shoveled the base fat after each run. It forces the selector gear back and the torque needle.

Now your buddy rock the grip while at the same time you dump 1/2 lb. of shop air into the engine.



That should do the trick.



# KEEP THE DOG HOUSE CLEAN



Oil and rubber don't mix, when they come together something has to give.

Take the engine and transmission oil-cooling blower. It's mounted on the number 2 tail rotor driveline in the dog house of your HueyCobra (UH-1H).

The blower mountings are made of rubber. When synthetic oil drips from the oil tank or transmission input drive shaft, for example, and is blown up on the mountings the bond between the mountings and the metal shaft is weakened.

Before long the fan mountings shake, the fan trips, the oil temperature rises ... you've got a clean mounting blower change on your hands.

Course this baby shakes easy enough as it is, if a hook of metal hits the fan. The equipment was designed so that the fan suspension has will fail on an RCD roller.



But there's no sense talking for trouble. Keep the drive shafts bone dry. Clean it by using a rag saturated with dry-cleaning solvent, P-D-688.

Don't mop them, either. Find the source of the oil. If it's just a seep or a spill clean-up as you can handle the drip with a clean-up job.

If you have a leak, too, better check the oil lines and accessories for damage and tightness.

Changing a fan or gasket makes more sense than changing a blower, say they.

Course if you have a fancy tooth bird it has a new blade air driven oil cooler blower ... no problem. AFWC 75-1108-211-00/11 updates the original blower.

## CHANGE THE HOSE

Decommission to shake up any nitrogen driver — fuel tanks in the cockpit!

That's what you get from the fuel vent system on your Cessna 441. If rubber hose, P/N 502441-01-10 or -02, is shot.

To play it safe, better change the hose every periodic.

While you're at it, slip off supply that improved hoses, P/N 502441-01-10 and -02 are in the mill.

Get the new hose for delivery every good P/NP.



## ABRASION STOPPER



When abrasion begins to make an impression on the leading edge of your Cessna 441-442 main rotor blades, reach for abrasion-resistant tape, P/N 7510-819-4790. You'll find it listed in TB 21-1520-214-20P w/Ch 1 (1 Jul 68). The organization job tells you where and how to apply the tape.

## TARRE TANGLE

Binding the most number of the field that services the Cessna 441-442 drive shaft support bearing is about as hard as locating a buried bird in the forest. For this Dampening Fluid dilemma, IIR combination comes in 1.8 lb cans, P/N 5110-300-8348. More. Fuel type: N/25-00815 (CSA 85) and it's listed in PSC 05100-11-024 (Sep 68).

## NEW BIRD DATA PUB

Don't reach for TB 21-1520-214-20P when THESE items are needed for component-repairing historical data. You want TB 15-1180-507-05 (8 July 68).

## USE 'EM TOGETHER



When you calibration-type look over TR 55-5693-594-28 (15 Aug 68) on cable instruments don't waste your eyeballs looking for the test frequency.

Calibration intervals for all aircraft measuring tools are spelled out in one job — TR 750-933-136-1 (3 Jan 68) on calibration of aviation test and measuring equipment.

## REVERSE THE TIRE

Apply a tire on your bird when reverse wear, never because the tire grooves show the birds gives to the organizational maintenance job. To equalize wear just reverse the tire on the same wheel . . . that's the gump in para 57 of TR 55-495-5 (13 Jul 68).



## GETTING ENOUGH?

... COPIES OF PSIT  
NOT YOUR COPY CAN GET  
ENOUGH BY SENDING IN A NEW  
56 FORM 0-4 TO THE AIR  
PUBLICATIONS CENTER, BALTIMORE.  
ORDER THE QUANTITY YOU NEED.





# THE AIR

YOUR APPROACH TO  
POLICEMEN AND  
THE POLICE OF  
YOUR AREA... BEHOLD  
IT WITH CARE  
MAKING SURE  
THAT IN NO  
MANNER WOULD  
THEY BE LOOKED  
UPON AS  
SUSPICIOUS... OR  
YOU'RE A DEAD  
END.

Police vehicles and vehicles have many  
tricks should be checked for making good  
contacts.



They follow the line of dust and also  
for any noise and hearing.

Help someone by hand support through when  
entering to avoid making loose things go.



Put feet up or down on vehicle surfaces  
when vehicles are loaded.



Never fall in vehicle traps backward when  
getting away. If leave the vehicle long  
and hidden, always fall if toward the  
center side.



Keep feet close when walk out to out in  
one, and especially that down when moving  
through areas covered by low-hanging lines,  
chains, bars, bridges, etc.



Never use road work for showing pro-  
ceeding vehicles, give a couple or three miles  
with an escape.



Make sure someone with someone or glass  
type items are not needed at all of work.



Vehicle should be as hard as possible  
when stopped to keep engine vehicles as  
normal as possible.



Close fittings of vehicles vehicles to make  
sure they have good contact as well as keep-  
ing them from breaking together. Use a dry  
or damp cloth for cleaning ... and when con-  
tact is needed close with a spring or wire  
brush.



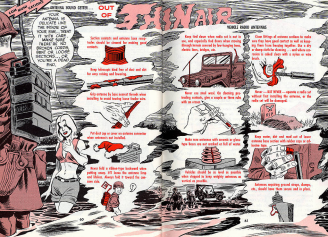
Never ... USE WHEELS ... against cracks not  
without first inspecting the surface, as the  
rolls will still be damaged.



Keep water, dirt and mud out of loose  
contacts have serious with rubber cups or oil  
lubricate them.



Between repairing ground straps, chains,  
etc., should have them secure and in place.



## THAT ACHING ANTENNA

**SAVY**

Your radio may bend over backward to do a good job for you . . . but, don't expect the same backward bend out of its antenna.

Like when you're through communicating on that AN/TRC-9, -9A, -10 or AN/PSC-15, -17 radio set, and you're pointed away the ribbon-type antenna, watch the way you handle it.

AT-275/PSC for the Psc-9, -9A, -10 and AT-285/PSC-15 antenna have to be folded toward the receiver side before pushing 'em in a carrying bag.

Folding 'em backward will sprain the life span of 'em and keep 'em from working up straight — or even wind up people' 'em in two.

## SECTIONS AND SILICONE



If there's frosty out of season in the state and bear sections of your BC-100 antenna you need to do some lubricate' with silicon grease.

It's available in five tubes under P/N 0458-257-1508, and you can fit on both the bear and mast sections.

It's found on Page 418 in Red Cat CR3041 (Sep 67).

## TUNING HEAD TIPOFF

Supply might run a break or two, right?

So why not consider what tuning heads you'll need when you order Army Area Communications (AACOM) radio-set assemblies such as the AN/PSC-9A, -9B, -7A, -100 and the -100?

That'll stop any guessin', and it'll pay



off in clean steel and some cut.

That goes for the new AACOM assemblies, too . . . such as the AN/PSC-108, -109, -110, -117 and the -140.

## DO IT YOURSELF BLOCK THE SHOCK

Save your AN/TTC-4A radio receiver punch by blocking the rear of electrical shock.



Block it by replacing the J1000 receiver module (POM 5811-201-09-02) in the DA-1116 award-inflation group or J1001 module (POM 5811-201-09-03) in the DA-1117 receiver-assembly group with a receiver module (POM 5811-201-09-01). The module's listed on Page 411, Vol. 1, of Fed. Cat. C750-81-8 (Mar 68).

Be sure to ground the replacement.

## HOLD CONNECTORS NOT CORDS



A tug and a jerk can put the spines in your AN/TTC-20 public address on.

Specially, when it comes to disconnecting the CX-50 or CX-55 inter-plant cords.

Instead of giving the cords the muscle treatment to get 'em apart, grab the connector in your hands and wiggle the locking nut. Then, still holding the connector, gently pull out.

That'll save you at least a little money and downtime.

## CRANK FOR RINGING

Are you trying to get your hands on a handle for that G-42 generator on your TA-50PE or TA-50MPE telephones? No sweat... POM 1005-100-7715 for the hand crank assembly is being added to the repair parts and special supplies in TM 11-5804-201-12, and it's listed in Army Supply Catalog AC 5804-81-101 (71) on Page 37.



## PROPER POWER PUTS OUT



Before you throw your AMPLIFIER into the maintenance shop surgery due to low power output, make a double take on the AM-5140's driver amplifier tube plate current adjustment.

Make sure the RF DRIVE and DCFB BATT cable connectors are disconnected when you set the new master switch in the POWER-OFF position.

This should get a better reading in

the grey portion of the meter just below the 0 mark.

It's not even when you follow the simple game plan, and turn-ON in TM 11-5850-110-11 (Aug. 84).

Forget, and leave those cable connectors hooked up, and your radio set's transmitter will be out to a job, 'cause it'll have a case of low power probe.

## NEVER SAY DIE

You say your BA-300U switchboard's not in speaking range with anyone because the BA-300U batteries are dead, and you can't get any more?

There's an answer on page 37 of TM 11-2134 (Sep. 78) — where it talks about using storage batteries in place of the BA-300U's.

If you hook up the storage batteries, remember what it says on page 37 of the same TM. That is, move the BATT. EXT. INT. switch to EXT.





## PUT OUT OVER OUTPUT

Getting hung up on high voltage can just cause a break-over or tube in a radio set.

Like, for instance, in your 800/800-500V tube radio set? Or 504 voltage regulator, make sure when you're adjusting the output that it goes up to 115 volts on the REGULATED OUTPUT VOLTAGE indicator and no more.

Even a ray higher than what it calls for in Para 3-7c of TM 11-5820-404-11 (Or 60), Change 1, and a lone 400A-type tube will burn out as well as "over" old eggs to set in on others.



SEE PAGE  
48 FOR  
AN ILLU

## WATER, WATER... KEEP AWAY

Feeling LEAKS in  
YOUR 400/500-14 15 16  
DAMP... POINTING THEM  
IN BARRIS -- HERE'S HOW!



REMOVE  
DAMP



SEE IF  
"BARRIS"



REPLACE  
WOOD



Remove the barrier holding the brass panel and chassis of the RT-7042 receiver-transmitter and remove the O-ring from around the inside of the panel.

Then, put a dab of sealing compound (FSN 9954-242-110) in the O-ring groove and reseat the O-ring.

Before replacing the chassis and panel in its case, coat the back of the back leads and seams of the case welded case on the inside with standard cement (FSN 9954-161-7110).



## NO BREAKS FOR CONNECTORS

It's the choice that counts . . . Can-  
nole'll reach for that! . . .

Men's right, too—but sometimes it  
can't stand against you, especially when  
you lift up on it as you remove the M-  
M2 synchronization from the CY-400/401  
equipment case or the M-504 (CY-401)  
standard synchronization.

What you're liable to do is work a  
lift-up is break the J1 or J2 connector  
mounted on the equipment case.

To discourage such breakage, just  
pull the M-504 straight out, gently.



FOR THE RIGHT SET . . .

OR FOR THE RIGHT SET . . .

### COMM. EQUIPMENT

## IN THE KNOW ON MWO'S

So, the word has trickled down  
by NSA (National Security Agency)  
announcement . . . or some such way . . .  
your communication security equip-  
ment is to get a face-lifting . . . or mod-  
ification.

Well, just about needs away . . . since  
you have to work.

You can't modify the equipment, so  
all you get the Department of the Army  
Modification Work Order.

This MWO carries all the info on or-  
dering lists, when to apply the modifica-  
tion, what equipment is to be modified,  
and all that stuff.

Also, the MWO is your only author-  
ity to change COMSEC equipment to

your AR 700-9 Chap 6(1) and AR 710-10  
(2a) (4).

After you get the MWO . . . sit back  
and remember to send in the 2d  
Form 340 reports on the equipment  
you modify. These equipment histories  
are given a going over to make it possi-  
ble for new equipment to be jumped  
into the system to replace the junkies.

That's so, Jim, so send those 340's  
in!

Continuing Coverd  
21 from Security Communications Quarterly  
27th COMSEC 1987  
18 Number, Volume 12-42

## GENERAL & SUPPLY

THERE'S AN  
BOOK  
IN THIS  
ISSUE!

DON'T JUST  
STAND THERE!

**TELL  
EM  
ABOUT  
IT**

A DA Form 2028 is the way you do it. It's called Recommended Changes to DA Publications.

You can also use the Form 2028 to point out errors and suggest changes to your jobs.

Fill 'er out with all the details and send one copy to the reader responsible for the manual. You'll find the address in the first page of the pub.

A straight line is the shortest distance between two points. You learned that old rule in math class, but it also applies when you're reading in that DA Form 2028.

So how does that math rule apply? You send that form straight to the people who want the pub. You'll get reader letters, too.

There are a few exceptions to the straight line, of course. They are these publications: TM 38-750, TM 38-750-1, TM 38-750-2, AR 110-55 and AR 110-14. On these, you send the 2028 — direct command channels — to —

31 Army Support, Supply, Training  
and Logistics Agency  
The Armored Army Support  
19 Box 174  
Fort Belvoir, Pa. 17166

### HELL HAYES, TOO —

Another thing, if you've got some good ideas on how to improve all the Army's technical publications, there are some guys waiting to hear from you. Get your ideas down — on anything — and send 'em direct to us.

THERE'S A  
NOTE ATTACHED

Equipment Manuals Field Office  
ATTN: DA Form 2028  
Commanding Armored  
Supporting, Pa. 17166

WELL... IT  
SAYS... I... and  
There are a few  
ideas  
that can  
improve  
your days."

WHEN IT COMES TO LUBING...

FRICION—LINE  
FEE—HAS TO BE  
CONTROLLED. IN  
MACHINERY ESPECIALLY,  
SAY TWO INSTEAD OF  
DUBBING AGAINST  
EACH OTHER WILL  
CAUSE FRICION.



**MORE  
FACTS**

**LESS  
PROTON**



Like fire, friction can be both good and bad. When you hit the brakes on your vehicle, you are using the friction that goes with the brake linings coming against the brake drums. But you don't need the friction that you would get with the bare metal of the piston rubbing against the bare metal of the cylinder walls in the same vehicle.

### LUBRICATION

And when you want to cut-down on friction, you call for lubrication. Lubrication, in a few simple words, means putting a film of something like grease or oil between the parts that rub-together.

Disks, wires and anything else doesn't belong in the hole are villains.

YOU'RE NOT TO  
**TRINE CLEAN!**



Disks can come between moving parts, make the motor's sandpaper and wear down fast. It can clog a filter and change the flow the filter protects. It can also plug the oil passages, oil lines and valves. And when you have close-fitting parts, like valve needles, it only takes a speck or two of dirt to lower up the

**WEARS**



**CLOGS**



**PLUGS**



But you can give dirt, moisture and whatever you've had inside... and come up for the winter. Frimancee...

### DRIVING



Wash how you handle car before heading into a hard winter could split the winter enough for you to get inside, but small enough for you to miss.

Try to keep your car out of the weather. When they're outside, cover with a tarp and keep them off the ground. If there's any chance that they might end up sitting in water—like on a highway when rain water is a few feet. The right way to store a car is to store it in a garage with a level to prevent flooding. Inside in. It'll also keep water from collecting on the top.

Take, eggs and plugs belong in one place when you're not using the hole—on the one side and that side.

Before you pass out or slip into the hole, wipe your eyes, water and other material just from around the opening. That means before you take off the lid, egg, vent, or plug.



## FLARING

Fresh labor is one of the most valued, carefully-made commodities in the world. It comes to you "pure as the driven snow." But if you don't have your hands operating on all eight cylinders you can make it again as time flies.

Maybe you touch the tube with greasy mitts, boys... if you work around gears and oil your hands are going to be greasy and oily but that doesn't mean they have to be stained with a mixture of dirt and labor.

Couldn't you use a dirty grease gun or oil pump to get the tube into the equipment. It doesn't make much sense to clean the gear before using it. Also important: watch where you lay it down while you're tubing. And when you're finished, get it in a clean place.

Maybe the tube fittings are dirty. When you have dirty fittings, the dirt gets driven into the fittings along with the tube. It only takes a few twists with a clean rag to wipe away the grime.



A dipstick can also give dirt a free ride into oil. So be sure the dipstick is clean before you put it into the container for a reading. And make sure there's no junk around the dipstick opening, junk that can be pushed into the opening with the dipstick. Some guys for oil filter caps and the same around them.

On those oil caps with the spring-thingy cap... if the spring is there on that the cap doesn't snap shut and stay that way, it's time for a replacement. A loose cap will let in dirt. And don't forget to wipe away the grime and get before fitting the cap to quiet in the oil.

**THE EGGS WORTHY VILE**

**DON'T HAX LIVES -- LAX  
DE IO - PITH DE SO ... THE  
LOSE SOMETHING IN THE SECOND,  
EACH IS MADE FOR A SPECIAL  
JOB!**

# OIL COOLS

One of life's biggest jobs is cooling. If it's too light, it can fall down on the job of cooling. If it's too heavy, it can't creep off the heat fast enough. And dirty oil just won't creep off the heat as quickly as clean oil.



# OIL SEALS

Oil is also a big deal when it comes to sealing an engine. Friction... pulling the parts between the piston and cylinder wall to keep some of the power from being lost. If the oil is too light, it can't hold the blades by. If it's too heavy, the seal won't be tight enough. Dirty? The stuff wears away at the metal and makes a bigger space between the piston and wall.



# OIL CLEANS

There aren't too many things that clean. You light an oil and you won't get the lubrication you need against engine heat which hangs on cheap. When it's too heavy, it's slow-moving and can't get into the right places to get off dirt and things in the filter.



... AND DIRTY OIL JUST STAYS ON AROUND HOLES (PART 1)

All of which boils down to one thing: you've got to use the right lube and use it right.

And that's where your TM's and LO's come in. They can do a lot more than just work as far as what, when and where.

If you think the TM or LO has more to offer, start off a DA Form 3025.



Your TM talks about lubrication of the equipment "under unusual conditions." That means for you, in places you find, indeed. If you want to find out about the different problems you can face with lubrication in wet, cold, damp and deep places, spend some time with TM 9-371 (Jan 62) — "Lubrication of Off-Highway Material." The TM is also loaded with lots of other dope on lube and their use.



Your LO is your lubricating bible. It recommends the TM for the equipment — except for special cases. That's when a job of a lube does change the EO or when the equipment has an LO — only a TM. Then you provide cheap lubricant supply.

## YOUR GET WHAT U WANT

Wipe gives you the lube, the instructions and the tools.

The lube being used you find in wet sets is a lube. It's a combination rag, die, wrench and container. The wrench lets you take care of things by taking hold of the the sides. If the lube is meant off before the the sides, you put the





away from the fitting hole and use a wrench to tighten—real easy. You go slow because the reverse bites into the plug and begins compressing at the same time. And the air motor now thrusts on the fitting. Real handy.

The seal is gone or bent around when you run into a fitting that's hard to get or when your grease gun. Use it to take over the fitting and you realize that's built on your fitting—made as a 45-degree cut to place a straight fitting.



These grease-packed hole seals are great when you have the air to run them. The holes are plain, you just push them in. The fitting for a vehicle's wheel joint, for example.



With high pressure air behind the grease, it's too easy to blow the seal in the joint. So use the hand pump. If the fitting has a pressure-rated valve, stop when you see the grease coming out of it. If it hasn't got one, take the pumping as soon as it starts to take care to make it move the lever. Usually one or two pumps are enough.



When it says fitting or other grease points—places where you don't have control valves, or no spring checkups and suspension ball joints'—do mean to the front, clear grease points through, that's what.



Take care you hold the grease gun on the fitting tight and straight until you're done so that you don't slip on the place with grease. Keep a close eye handy for these things you can't help.

And take the gun off the fitting or angle — use straight back. That's because of the force in the couple. They take a great grip on the fitting when the gun is straight on.

Let's say you're going to do a wheel joint on a fitting. The coupler fits right on the fitting . . . and you start to pump. But the grease leaks out between the coupler and fitting. Chances are the fitting or coupler is dirty. The fitting could be bad or the coupler just as worse. The lever is removable, of course, so you 'unscrew-for-odd' it hasn't already been done.





Now and again you might find the going mighty tough when it comes to getting lubes through a spring double fitting. It might be fitting or coupling troubles. But the answer might be as simple as taking a spring double bar and giving the leaves a couple of strokes.

Course, if it is all possible, get your equipment out of the shop, over or under before you lub.



**PLUS A FEW MORE TIPS**



No lubrication is bad, but too much can also hurt. Take wheel bearings. The grease goes in and the extra stuff gets into the brake system. Have them enough grease on the grease in a block CW suspension rich and the overmuch will be doing all over the place—maybe on the sliprings. And . . . but you've got the idea.

Don't beat it all over-type grease! It's used in places like axle systems. And it's great for the job it does. But watch how you spread it around. The silicone can burrow themselves in cracks like shock absorbers and suspension bearings. And it's a real pain to get rid of them, even with a cleaning solvent. If you don't, you won't get pain or primer to stick to the metal, or least not the way it should.

Course . . . it doesn't pay to put lubes on any part you intend that's to be painted. The lube can work its way out and let off the paint.



Then . . . the seal is given a look in or around with the same tube used fitted to the seal. So it may be different places—such as TR 2-100 (May 60), page 41 of EN pamphlet TR-10 and the guide that talks about oil around the filter.

That's all you want to look for and what to do about it.

Ascent		You Should
<p><b>SEEP...</b></p> <p>Leak comes in track, but it doesn't form a drip.</p>		<p>Check it. It's normal.</p>
<p><b>LEAK...</b></p> <p>Leak comes out in drips.</p>		<p>Change the seal if you're losing 24 percent of the tube between scheduled services.</p>
<p><b>DRIP...</b></p> <p>Leak comes out in drops and makes a puddle.</p>		<p>Change the seal.</p>

Of course, changing seals because of leaks or drips will get to be a habit if you see Alton's figure now and again for the tube test. And it's a wise guy who sees figures like that might be caused by a clogged restriction valve or line.

WHA... I'VE  
CHANGED SEALS  
ABOUT 15 TIMES—  
MAYBE THERE'S  
SOMETHING WRONG!

BE CAREFUL—  
FOD MUCH AND I'LL  
BLEED OFF THE SCOP—  
NOT LITTLE AND THE  
PRECISION WILL WEAR  
OUT THE BLANES!

# RECORD OF DEMAND TIPS

CAN I  
USE MY INITIAL  
FILL ALLOWANCE  
AS A SOURCE  
TO TOTAL  
DEMAND?



—Your initial FILL allowance is a customer demand on supply support. It's not a receiving demand. Therefore, it's not used to "total" up cumulative demands on an item.

WHAT DO I  
DO DOWN WHEN I  
GET THE INITIAL  
ALLOWANCE?

MARKET USA



—When you receive your initial FILL allowance all you record on Dtl. Form 3113 is the document number and date in column 1, and the quantity of items received in the BOH column. You can add the new "initial issue" under columns 1 and 2, if you like.

SO, WHAT'S  
THE BIG BIT  
OF THIS FORM?

—The main job of a Dtl. Form 3113 is to record your unit's demands on supply support. The card doesn't keep track of your issues to the unit's maintenance types or equipment users.

WHEN YOU ISSUE FROM  
YOUR FILL STOCKS, JUST DEDUCT  
THE CORRECT BOH QUANTITY  
AND RECORD THE QUANTITY  
THAT'S LEFT IN THE BOH.



—On issue supply support issues by "unit pack" instead of by "unit", the quantity received, you record the quantity received in the BOH column, and use the issue as needed. But, in the remarks section of the title issue, explain why you have more on hand than you've authorized with a note, like: "Items issued in unit pack of \_\_\_\_\_."

HOW, WHAT'S A  
GOOD REASON FOR  
HAVING MORE ARCTIC  
PANTS IN STOCK?



# WARRANTY WONDERS

Dear Mr./Ms./Mx,

When a wiring unit's required to fill out DA 2400-04, I'm wondering how we've supposed to get the "warranty printed" required in block 11. Any suggestions?

EDD J. L. W.

Dear Sergeant J. L. W.,

That's about the size of it, sergeant—suggestions.

Of course, there's some specific warranty info for a few vehicles (D44-000 and L44-000) in TRs, such as TR 9-2300-209-12 (Jan 67), TR 9-2300-209-15<sup>1</sup> (Jan 67) and TR 9-2300-209-15<sup>2</sup> (Jan 68).

But for most other equipment you have to pull down warranty details by checking the data point in purchase contracts. This info is available on accepting inspection I've been normally supposed to fill in DA 2400-04.

When you, the user, are required to fill in DA 2400-04 (as you are in certain cases) here are a few suggestions:

1. If there's a previous DA 2400-04 signed by an accepting inspector, check block 11 on that file; it could apply if you're submitting a corrected copy or, signed out to zero 1-1/2 of DA 2400-04, or replacing a mutilated form as described in para 4-1d.

HERE BE SOME  
HINTS ON GETTING  
THE WARRANTY  
PRINTED  
RIGHT.

2. If warranty info is not available on a previous DA 2400-04 or in any of the TRs listed above, write GPO in block 11, or ...

3. Follow para 4-2d of the TR and add, for "warranty historical records,"

## Connie Rodd's BRIEFS

NO, CONNIE, WE ARE NOT UNDERWEAR ENTHUSIASTS... WE JUST HAVE A MAINTENANCE PROBLEM.

### Wing In A Bag?



You'll find equipment using a plastic bag (P39 1003-020-0942) to protect your loaded magazine, one year dead. Leave the bag's top to collect condensation on the beach if it's wet or humid, but this probably won't happen in dry, dusty weather. So, check your bagged magazine daily, but if there's no condensation don't remove the magazine. Leave it alone till regular mag-clearing time comes along. However, if you see beads of condensation inside the bag, don't let it go. Take off the bag and dry it, the magazine and the casing thoroughly — and don't forget that hole like a bit of salt on the magazine spring. The dog, yknow, won't know you have regular M1 clones.

### PM--A Mast

Holdons, Coyotes (C1444) mechanical blowers take a short cut when it comes to pulling the protective maintenance shells. It could lead the bird's nose straight to the danger. Follow TM 23-1220-214-20P4D to the letter, step by step.

### Flame Generators



How dare this!

Always release your waste strap before firing the M243-F portable flame thrower. That way, if you have to ditch the tank in an emergency all you have to do is hit the maintenance handles on the shoulder straps... and you're free to wade out of the danger zone.

The waste strap is OK for holding the tank steady when you're walking or hopping along, but it's not needed for firing. In fact, Change 2 (May 68) to TM 2-1548-200-14 adds a warning to page 14, which says to release the waste strap a fair distance from the target area.

### Audio Censors?

Here's the very latest stock number for the audio censorer caps on your AN/VR-12 radio codes. It's 694 0913-973-0211, installed by the Army Materiel Issue File (AMIF). This also covers the caps on your AN/VR-12 radio set.



### Answer Kit Ready

When your Coyote (C1444) wades into the foam water and also hits off the water protection you can give her... 6929 20-1220-214-071 TM (ed 68) is dead.

### Pool Kit--Set A or B?

That's right, you can't have both. Set A or Set B and Set B for getting maintenance on your M147's and other D200-series 1/2-ton trucks. TM 9-2000-218-20P (Apr 68), page 15, says which one you get.

### Porter Damages Tank

Some guys've missed the word in Ch 2 (Jan 68) to TM 9-2000-242-14. Maintenance covers on all M149 1-1/2-ton water trailers must be removed. "Cover caps do not use immersion tapes in this work." These guys are missing the plastic liner in the tank.

### Check For Leakage

When you Institute-type engine fuel injection pump oil drains, so it PM you're looking for leakage — not blood contamination. The screen is removed, inspected and cleaned every PM.

### Give Phone Number

When you write an OI (Form 1407), it's a good idea to include your unit's telephone number. That way, the unit, mostly someone responsible for the equipment can reach you should it they need to — and they may need to. Just include your telephone number on the form some place — but not in any of the restricted blocks.

### Power Pack Comes Extra

You say you have an AN/VR-143 radio set which is nice but it doesn't operate too well without a power supply. Don't sweat it. The power supply is a part of it, but not listed with the set. Your best bet's to pick the one you need in the BRG (Radio Issue Item 020) in TM 11-2000-290-12 (Mar 68) and 12-1 (Nov 67).

### Rusty Doors?

Don't fret when you find rust inside the M11 portable doors. Just wipe out the rust and go back to work. The M11 will absorb the heavy surface rust and the oil-soak talks treatment will catch any heavy rust particles. You can help keep rust out if you always store the M11 with its head assembly covered or tight.

Would You Stake Your Life  on

the Condition of Your Equipment?

# GET THE FEEL OF YOUR WHEELS



**YOUR M151  
IS A LIVELY FILLY—  
IT TAKES SKILL  
AND KNOW-HOW  
TO HANDLE 'ER.**

- Watch your speed.
- No weaving.
- Ease up on filling roads.
- Cut gas before you get to curves.
- And drive slower when running empty.

**TM 9-2320-218-10  
Is Your Guide**