

THE PREVENTIVE MAINTENANCE MONTHLY





TB 43-PS-426, The Preventive Maintenance Monthly, is an official publication of the Department of the Army, providing information for all soldiers assigned to combat and combat support units and all soldiers with unit maintenance and supply duties. All information published has been reviewed and approved by the agency responsible for the equipment, publication or policy discussed. Application of the information is optional with the user.

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You are invited to send PS your ideas for improving maintenance procedures, questions on maintenance and supply problems, questions or comments on material published in PS. Just write

> MSG Half-Mast The Preventive Maintenance Monthly Lexington, KY 40511-5101

By Order of the Secretary of the Army:

CARL E. VUONO

General, United States Army Chief of Staff

Official:

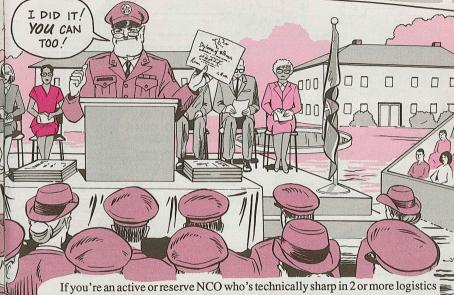
R.L. DILWORTH

Brigadier General, United States Army The Adjutant General

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Ever since MSG Half-Mast received his Certificate of Membership in the Noncommissioned Officer Logistics Program (NCOLP) in March 1982, he's been looking for a few good people to join him.

You can join MSG Half-Mast on the NCOLP graduate list and be placed in a job that needs and challenges your know-how.

NCOLP can help change your image from that of an NCO in a dead-end job to an NCO with a challenging job which takes advantage of your logistics knowledge.

MAY 88

areas, you could be accepted for NCOLP membership.

Interested? Take a look at Chapter 7 of AR 614-200, Selection of Enlisted Soldiers for Training and Assignment, in the Enlisted Ranks Personnel UPDATE.

The NCOLP wants top people from 32 MOS's—including a variety of maintenance, technical and supervisory logistics MOS's. All 32 MOS's are listed in Table 7-1 of AR 614-200.

If you meet the rigid requirements to be one of the Army's logistics experts,

it's easy to be nominated. Your CO, Sergeant Major, NCOLP Monitor, NCOLP member, or United States Total Army Personnel Agency (USTAPA) can nominate you. If you have any questions—or want to talk to someone in the program—call SGM Michael J. Dwyer, AUTOVON 224-6727 or Commercial (202) 694-6727.

MAY 88



USTAPA ATTN: DAPC-EPM-L (NCOLP) 2461 Eisenhower Avenue Alexandria, VA 22331-0454



So why do the quick-release pins in the steering and brake linkages demand your ever-loving attention?

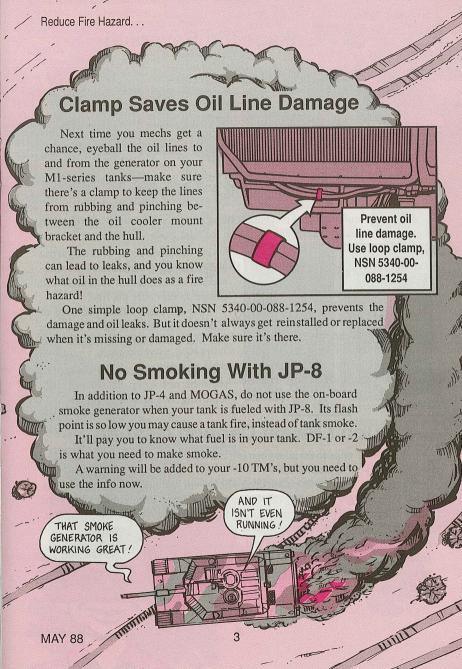
Because if they get to feeling the least bit neglected, they can up and leave you at a critical time. Too quick!

Dirt and corrosion jam the retaining mechanism. Then the pin won't lock in place. So when you install it, the pin may not stay where you put it—and that's bad news if the pin falls loose when the tank's on the move.

Whenever you install a quick-release pin in the steering linkage or the parking or service brake linkage, make sure the spring-loaded balls are holding the pin firmly in place.

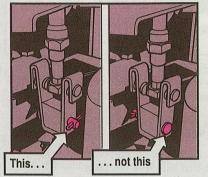
Just pull on the pin. If it comes out, clean it or replace it with a new pin. The steering pin, NSN 5340-00-904-4788, comes out most often and should be checked most often.

The other pins (NSN 5340-00-008-5826 for parking brakes and NSN 5340-00-904-6182 for service brakes) need to be checked, too.





Forget the bruised fingers and busted knuckles you've had to put up with when removing the straight pin and cotter pin on the inlet guide vane actuator linkage.



Instead of mounting the straight pin with the cotter pin end facing the compressor section, turn it around so you can get to the cotter pin first.

That way, every time you need to make an adjustment to the IGV linkage you won't lose skin removing the pins.

TM's 9-2350-255-20-1-3-1 and 9-2350-264-20-1-3-1 will be changed to show this new set up, but you can make removing the pin easier right now.

Don't Sweat Cannon Coating

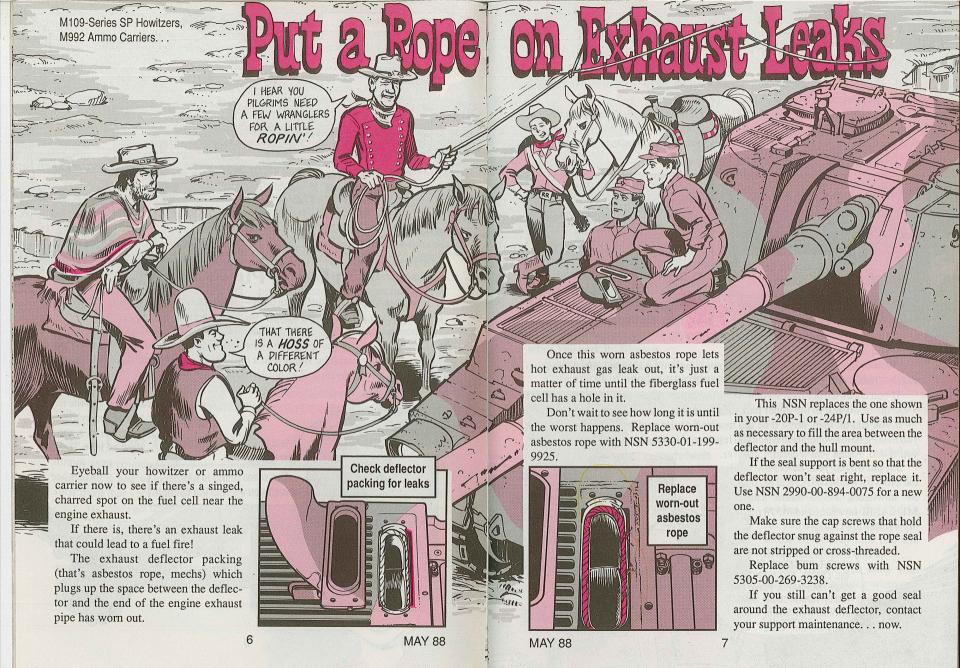
Pay no never-mind to the glassy coating that remains on the bore of the 120-MM cannon after you've cleaned it.

It's not that you're doing something wrong—or that the TM cleaning info is short. You can't get the coating off. Solvents won't touch it and neither will a bore brush. The gray, red or black coating is too thin to harm anything or hide anything. You can still inspect the bore in spite of it.

So, pull an Alfred E. Neuman and smile. You don't have to worry about what you can't remove. Just keep the tube clean.







Engine Oil Check Needs Timing

Just like Paul Masson will sell no wine before its time, you must make the engine oil level check only at its time— before operation.

Once you've checked the oil level before operation—like your vehicle's LO says—you let the gages and warning lights at the driver's station tell you when oil is needed. There is no during- or after-operation oil check called for in your LO's or TM's.





If you must—really must—check the oil level after operation, here's something you need to know:

Wait at least 20 minutes after shutdown—before making any after-operation check. That's not 3 to 5, not 10, not 15, but 20 minutes.

If you check earlier than 20 minutes after shutdown, there could be as much as 3 1/2 qts of oil still in the upper parts of the engine.

If you add oil then, there'd be too much oil in the engine. Then the next time you make a before-operation check, oil level would be too high. You'd drain...then

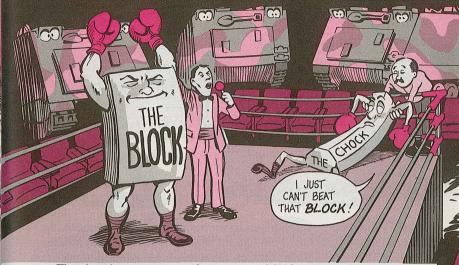
you'd add. . . then you'd drain. . . forever.
So, put this in your head now until
the TM's for the M109A2 and M109A3
SP howitzers, M992 ammo carrier,
M110A2 SP howitzer and M578 recovery vehicle are changed:

IF YOU MUST MAKE AN
AFTER-OPERATION ENGINE
OIL CHECK, INCLUDING ONE
MADE DURING A ROAD-MARCH
HALT, MAKE IT NO SOONER
THAN 20 MINUTES AFTER
SHUTDOWN!



M113-Series FOV . . .

Make That Block Count



There's only one way to make sure your M113-series carrier doesn't move when you park it: Block it.

Blocks beat chocks. Chocks slip on irregular or wet or slick surfaces.

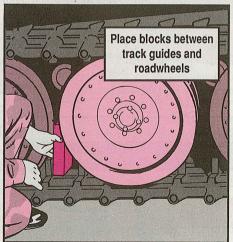
Place a block of wood or something similar between the track guides and two

sets of roadwheels.

Make sure the block extends the full width of both roadwheels. The block must be as tall as the height of the roadwheel hub from the track surface.

TM 9-2350-277-10 (May 87) for the M113A3 personnel carrier has this info on Page 2-151. All you drivers of other M113-series carriers will see this info in updates to your TM's.

The blocks will keep your carrier from moving when you disconnect track or driveshaft U-joints, or if the brakes should fail after you park.



MAY 88



Link Up to Link PM

Dear Editor,

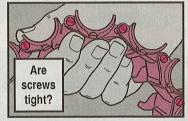
After use, the Vulcan's ammo links get stretched out of shape, loose, and dirty. That causes the ammo to jam and it also throws off timing.

Vulcan mechanics can cut jamming time by doing the following link PM:

▲ Stick a new dummy round in each link. The round should fit snugly. If it's loose, replace the link.

▲ Feel the link screws for looseness by moving the links back and forth and side to side. If there's a lot of movement, tighten loose screws.





▲ Clean the links with SD-2 dry-cleaning solvent and an old small arms cleaning brush.

WO1 Peter Lenzner Ft Stewart, GA

(Editor's note: Sounds like you've linked up some good tips.)



Defusing Battery Problems

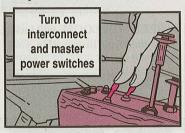
Dear Editor,

MIRS

Most times mechs think they've got bad batteries when really a bad fuse is the culprit. Good batteries get replaced as a result. Before you pull batteries that you think are bad, do this:

With the engine off, turn the master power and launcher interconnect switches ON. You should hear a click from the CB1 relay switch that's under the cab. If you don't, the CB1's 400-amp fuse is bad. Replace it.

If you hear a click, the batteries are discharged. Charge 'em. If





you can't recharge them, replace 'em. Make sure the replacement batteries are fully charged before you put them in. It will save a lot of work.



SGT Michael Angelo SGT Jerry Merriweather Ft Stewart, GA

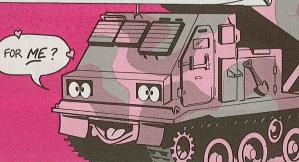
(Editor's Note: Sounds like you've de-fused those battery problems. Thanks.)



HERE'RE SOME SUGGESTIONS FOR YOU!

HALF-MAST I U.S. ARMY

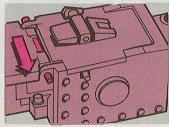






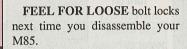
Here's the PM lowdown for keeping your M85 on target.

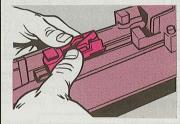
JUST ONE WAY to put the quick release pin for the cover in—from left to right.



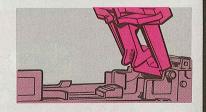
If you put the pin in wrong, you can't remove the pin and cover once the gun's mounted. Help the pin slide smoothly by keeping it lightly lubed.

THE COVER STAYS UP when you're loading or unloading your M85. If it droops, tell your armorer. He needs to check the cover teeth for wear and the cover detent in the accelerator assembly for poor spring tension.

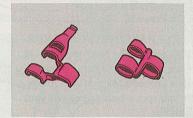




Worn locks cause firing problems. The locks should be snug, with only slight side movement. If you can pull them up or out, the cartridge retainer's broken or the locks are worn. Tell your armorer.



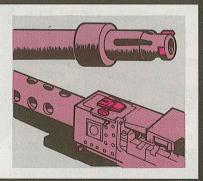
NOT ALL .50-CAL AMMO is right for your M85. Both the M2 and M85 machine guns use .50-cal ammo, but the links are different. Wrong links mean your machine gun can't fire. Ask specifically for M85 ammo. M85 links are open loop, M2 links are closed loop.



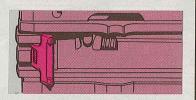
CHECK BARREL LOCKING LUGS like this:

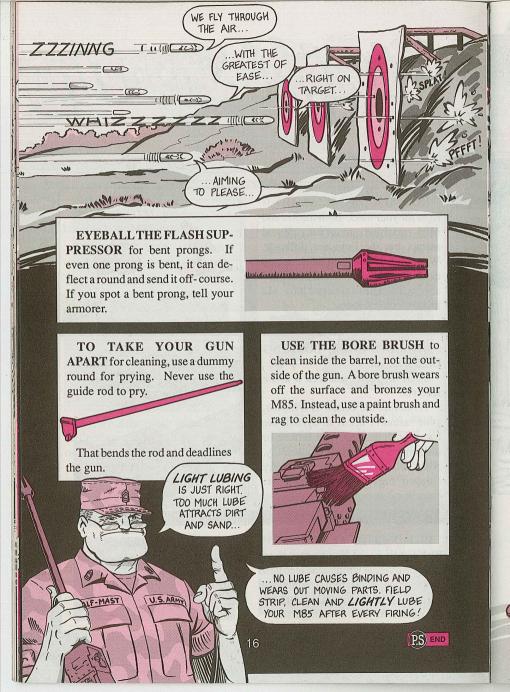
Insert the barrel and lock it in the receiver.

Try to turn the barrel. If it moves, your armorer needs to eyeball the barrel latch assembly for broken or missing parts or improper assembly. Also, tell your armorer about any chipped lugs you spot when the barrel's off.



PUT ON THE FEED ASSEMBLY CAREFULLY—it's easy to get things wrong. A wrong-side feed pawl keeps your M85 from feeding and charging. The feed pawl should be on the same side you're feeding from.





M2 Machine Gun. . .

Your 60-pound machine gun is easier to tote around than a greased pig—but not much. Its unexpected weight and elusive center of gravity have fooled many people. They're lucky to have escaped with their toes! The gun is still taking a beating from being dropped.

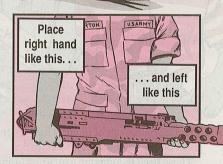
Here are two good ways to carry your M2.

The best way is with a buddy. After you remove the barrel, get him to lock his hands under the barrel support. You hold on with both hands under the receiver about five inches from its end.



Then carry it where it needs to go.

If you're all alone, hold the barrel support with your left palm out and the receiver with your right palm in. Press it against your upper legs for more support.



IT FEEL

TO BE

STOOD

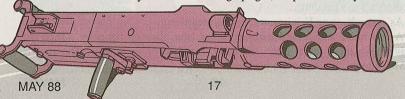
ON YOUR

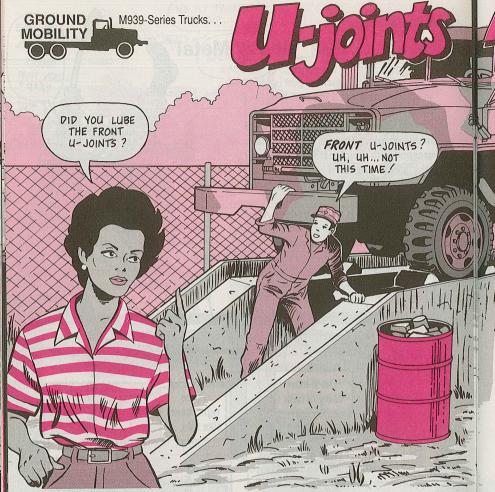
HEAD?

Store the M2 flat. If you leave it leaning upright, it tips over easily. CRASH!

Heavy Metal

YIPES!





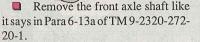
Out of sight—out of mind. That's often the short, sad story of the front axle U-joints on the M939-Series 5-ton trucks.

Those front U-joints are hard to get to and easy to overlook during a lube job. LO 9-2320-272-12 says they need to be lubed every 6 months or 6,000 miles, but that doesn't always get done.

As a result, some U-joints never see a grease gun.

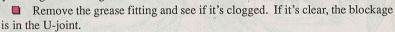
A few miles and several thousand spins later, they go bone-dry. Then the driver hears the U-joints a'knockin' and before long he's a'walkin'. The truck is NMC, and you mechs have a big repair job.

Remove the front axle shaft lik



IT'S EASIER TO LUBE 'EM THAN REPLACE

Pump grease into the U-joint-fittings—slow and easy. Work the U-joint all the way around while you pump. If grease fails to come out all four seals, you've got a blockage.



Lube U-joint

until grease

comes out all

four seals

Take the U-joint apart according to the instructions in the -20-1 TM, and clean out any caked grease, rust, or grit that's blocking the seals.

Once the U-joint is clean, put it back together and grease. If grease still fails to come out all four seals, get a new U-joint.

Put the axle back in and reinstall the steering knuckle like it says in Para 6-13e of the TM.

M939 Fire Extinguisher Update



The fire extinguisher, listed in the AAL of TM 9-2320-272-10 is the wrong one for the job. It's too big to fit inside the M939/M939A1's cab.

Use NSN 4210-01-220-6376 to get a 5-lb extinguisher, bracket, hardware and installation instructions. Make a note until this info is added to the TM.

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Switch Switch's Location

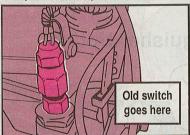
Installing the 2 1/2-ton truck's stoplight pressure switch in the wrong place leads to three big headaches—each worse than the last.

With one push on the brake pedal...



It's no wonder there's confusion about where to install the pressure switch. The TM's wrong!

TM 9-2320-209-20-3-1 (May 81) shows the old switch installed on the end of the cylinder (the hydraulic side).





It should show the new pressure switch, NSN 5930-00-789-6192, mounted on the side of the cylinder in the air line. The new switch shows up as Item 48 in Fig 122 of the -20P.

You can't install the new switch tho, unless you have stoplight parts kit, NSN 2530-01-105-5025. It's not listed in the parts manual.

Watch it! The kit includes a 1/2-in elbow that doesn't fit all trucks. Some deuce-and-a-halfs take a 3/8-in connector.

Find out which connector you need by measuring the tube shown as Item 12, Fig 122 of the -20P.

If you need a 3/8-in elbow, order NSN 4730-00-228-3302. Mounting instructions come with the kit.

88 YAM

2 1/2-, 5-Ton Truck Brakes. . .

Clevis Pin Subs Can Sink You

ONE AWAY!

Mechs, you can get somebody killed if you use a nut and bolt instead of a clevis pin to activate a truck's master cylinder. The nut vibrates off a standard bolt—and WHAM! No brakes.

All M44-, M39-, and M809-series trucks with air-hydraulic brakes have the right pins listed in their -20P TM's. It's easier to find and use them than to explain why you used a substitute.

No substitutes accepted—use clevis pin

> Clevis pin

Tailgate . . .

Handle End Ring NSN

Mechs, now there's no need to spend \$10 to replace the tailgate handle assembly on the 2 1/2-ton truck when all you need is the end ring. Split connecting ring, NSN 5365-00-159-3981, works and costs only 18 cents.



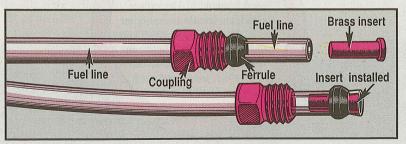
A leaky plastic fuel line on your multifuel truck can give new meaning to the term, "hot wheels." Leaking fuel makes a mess of the engine compartment and invites a fire.

Tightening the fuel line nut only makes the leak worse. That's because the metal ferrules used with the inverted tube coupling nuts cut into the plastic line. The more you tighten the nut, the deeper the ferrule cuts into the tube, and the more the line leaks.

To fix the leak, put a brass insert in each end of the plastic line before putting on the nut. The inserts keep the ferrule from cutting the tube.

The inserts come in two sizes, 1/4 inch, NSN 4730-01-041-5271, and 3/8 inch, NSN 4730-01-041-3822. Both NSN's are listed in the -20P TM's, but are not shown in the fuel line illustrations.

Here's how to use 'em:



22

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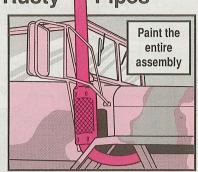
Tactical Trucks...

Paint Prevents Rusty

Pipes

Heat and weather form a double whammy on unpainted truck exhaust pipes. Rust sets in, and before you know it, you've got an exhaust leak, making your truck NMC.

You can stop rust on the pipe with a protective coating of heat resistant olive drab paint. It takes the heat, resists the weather and adds miles of life to your truck's exhaust system. NSN 8010-00-616-4009 gets a 1-gal bucket.



Painting...

Add a Sure Step

Use non-slip walkway compound on a fender or running board for sure footing. If used as a final coating, it absorbs chemical agents, which defeats the benefits of CARC.

CARC'S THE LAST STEP IN FULL PROTECTION!

So, seal it with a coat of CARC topcoat. That's not spelled out in Para 2-31f of TM 43-0139.

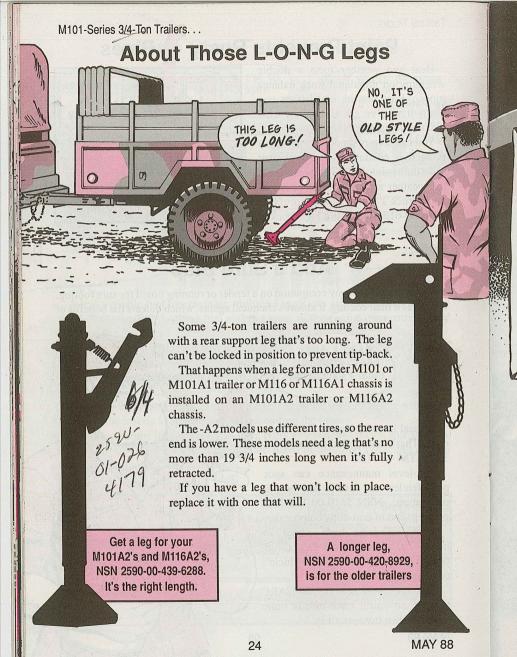
Unit-level maintenance can spotpaint fenders and such to add the skid prevention. NSN 5610-00-141-7838 gets a gallon of non-slip compound.

After it's dried hard—about 24 hours—paint over it with CARC top-coat to match the rest of the vehicle's paint.

Foot traffic will wear thru the CARC topcoat, so you'll have to add more topcoat when it wears away.

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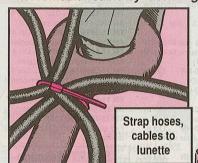
IIalicis...

Protect the Cable

I'M HERE TO HELP YOU, NOT HURT YOU!

Dear Editor,

Tying trailer air hoses to the lunette is a good way to protect them, as you showed on Page 23 of PS 410. You can protect the intervehicular cable by fastening it to the lunette, too.



Plus, you can use the nylon ties to fasten the cable and hoses to the trailer's frame if the regular tiedown straps are missing.

SSG Henry A. Perez Ft Leonard Wood, MO

(Editor's note: Thanks for the tips!)

Save Rustproofing

Never steam clean your vehicle if it's been rustproofed. Steam loosens the coating and may remove it completely.

If you use a combination steam cleaner (heated and cold pressure washer) be sure you're in the pressure mode. Never exceed 160°F or 500 PSI.

The best method for cleaning is highpressure water and detergents. Never direct high-pressure water at electrical components, seals and carburetors.

Can't tell if your vehicle is rustproofed? Eyeball the wheel wells and underbody for a waxy, rubbery coating.



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This is a selected list of recent pubs of interest to organizational maintenance personnel. This list was made from a computer printout provided to the Adjutant General.

TM 3-6665-316-12 Dec 87 M8A1 chemical agent automatic alarm TM 5-4110-245-14 Sep 87 Model ERU-9E refrigeration unit

TM 5-4120-386-24P Oct 87 9,000 BTU/Hr air conditioner

TM 5-4120-387-24P Oct 87 6,000 BTU air conditioner

TM 5-4310-385-13 Sep 87 Operator's unit and DS C&H model 20-918 compressor

AUDIO-VISUAL STUFF Available at battalion or Post

Learning Center

Films, TV Tapes

TVT 6-156 BCS registration, part 1
TVT 6-16 The Firefinder systems
- capabilities and training
TVT 9-121 SUSV

TVT 9-122 Snowmobile unit main-

TVT 6-15 BCS registrations, part

TVT-17-18 M1 engine premature failure prevention

TVT 9-133 M9 pistol, new equipment training, organization and intermediate

TVT 9-134 M9 pistol, new equipment training, operator maintenance and use

TVT 46-10 Corrosion - the silent enemy

TEC Lessons

101-113-7112-A AN/GRC-142 radio teletypewriter set 101-113-7166-A AN/GRA-39 radio set control group TM 5-4520-254-12 May 87 Model H81 heater, duct-type, portable, 120,000 BTU/Hr

TM 5-4520-254-24P May 87 Heater, duct-type, portable, 120,000 BTU/Hr TM 5-5430-218-13 Sep 87 DS

3,000-gallon tank
TM 5-5430-219-13 Aug 87 50,000gallon collapsible fabric tank (NSN

5430-00-182-8181) **TM 9-1260-477-10-HR** Sep 87

AN/TVQ-2 (G/VLLD)
TM 9-2350-277-10-HR May 87

M113A3 carrier
TM 9-2350-311-20P-2 Oct 87

M109A2/A3 howitzer

TM 9-5855-253-10-HR Oct 87

AN/UAS-11 night vision sight set in-

AN/UAS-11 night vision sight set infrared TM 9-5855-254-14-HR Oct 87

TM 9-5855-254-14-HR Oct 87 Battery PP-7382/TAS charger TM 9-5855-286-14-HR Oct 87 TS-3784/TAS test set boresight collimator TM 11-5805-772-24P Sep 8 SB-4303 (P)/G switchboard

TM 11-5815-602-24-1 Sep 87 AN/UGC-74B,C communications terminal

TM 11-5820-1022-23P Sep 87 AN/TRC-191 radio access unit TM 11-5855-238-24P Oct 87 AN/PVS-5 () night vision goggles TM 11-5855-262-24P Oct 87 AN/PVS-7 night vision goggles TM 11-5895-1374-23P Sep 87 AN/TYO-35 (V). 182 system control

TM 11-5895-1388-12&P Nov 87
BZ-277A/G data interface set
TM 11-7025-244-12&P Sep 87
Fire support team digital message

SMART Message

SMART MSG #77—Notifies of a change to TM 9-1005-249-24&P on gaging the hammer and trigger pin holes on M16 rifles.

Maintenance & Safety-Of-Use Messages

CECOM SOU-MSG—Advisory, Identifies deficiency in TM 11-5805-727-34-6 on Orderwire-Operator Access Unit OA-9096 and OA-9097/T-SC, AMSEL-SF-SEP 291500Z Jan 88.

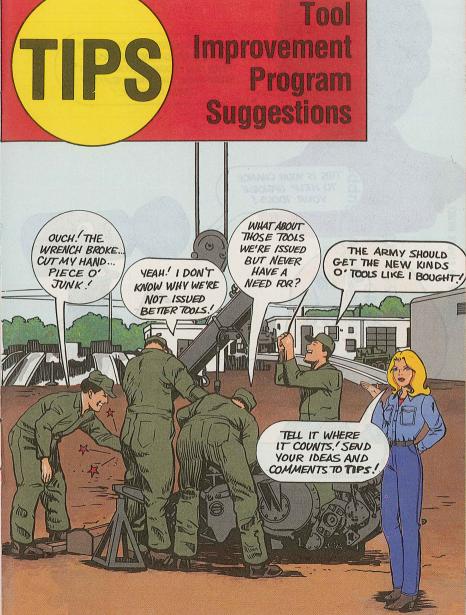
CECOM SOU-MSG—Advisory, Operational, Deadlines lithium-sulfur dioxide (LI-SO2) BA-5590/U batteries made by SAFT America, Contract No. DAAB07-85-C-H322, AMSFI -SF-REE 161800Z Feb 88.

CECOM SOU-MSG—Advisory, Operational, Deadlines lithium-sulfur dioxide (LI-SO2) BA-5847/U batteries made by SAFT America, Contract No. DAAB07-84-D-H303, and TNR, Contract No. DAAB07-84-D-H300; BA-5598/U batteries made by Duracell, Contract No. DAAB07-82-D-G036; and BA-5513/U batteries made by SAFT America, Contract No. DAAB07-85-D-H326, AMSEL-SF-REE 192000Z Feb 88.

TACOM SOU-MSG-88-6—Advisory, Operational, Reports a potential safety problem with underthe-hood fires on the Ambulance, Modular, 4x4 and 4x2, AMSTA-M 051430Z Feb 88.

TACOM SOU-MSG-88-5— One-time inspection on M200A1, M105A2 and M103A3 trailer tires, AMSTA-M 111805Z Feb 88.

Your Direct Support or Logistic Assistance Office (LAO) can provide you with more information.





DEPARTMENT OF THE ARMY

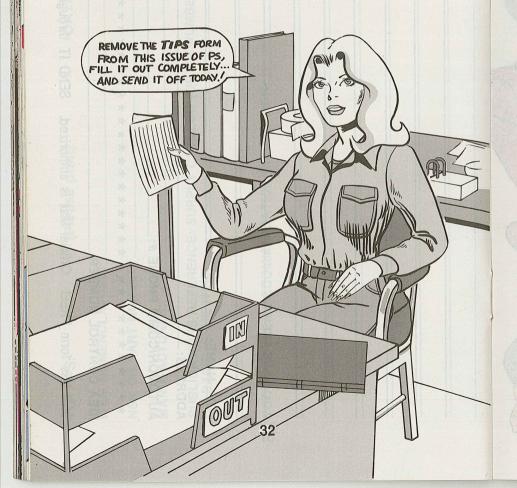
OFFICIAL BUSINESS
PENALTY FOR PRIVATE USE, \$300

USAMC Materiel Readiness Support Activity 40511-5101 ATTN: AMXMD-MD Lexington, KY Commander

	TO TIPS:	(Please print)	DATE:
	ITEM NOMENCLATURE:		
	NSN OR PART NUMBER:_		
	MANUFACTURER:		
	PUBLICATIONS REFERENCE OR BASIC ISSUE ITEM):	PUBLICATIONS REFERENCE: SUPPLY CATALOG (OR TM NUMBER IF OR BASIC ISSUE ITEM):	NUMBER IF SPECIAL TOOL
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	ADDRESS:		
	AUTOVON/COMM PHONE #:	**	
	********	***********************	***
	IDEA CONTROL NUMBER		

Tips on TIPS

Different manufacturers may make the same design tool, so it helps a lot if you identify the manufacturer. Most items do show the manufacturer's name, code or part number. But even if you can't peg the manufacturer, send your comments anyway. If several reports come in on an item, the tool people will be able to identify the manufacturer.





Report BAD TOOLS. If a tool breaks, fails to hold its calibration, quickly wears out or cannot take the rugged use it was intended to take...REPORT IT and a solution if you have one.



Report tools that should be DELETED from the system because they are never used or fail to do the job they were intended to do.



Report tools that should be ADDED to the system. If you know a tool that can do the job better, let the Army know, too.



Report NEW commercial tools that might be good additions to the Army's inventory.







Toolboxes . . .

Seats vs Floors

Seats are made for sitting.
Floors are made for standing and storing.

But it seems some of you bird mechs get that mixed up. They're putting toolboxes, spare parts and tools on crew and troop seats when they do maintenance. Seat covers get torn. Then they have to be patched or replaced.

Never use a seat as a workbench for your tools, toolboxes, repair parts, or anything else that could tear, rip or stain the covers.

Keep your tools, toolboxes, and repair parts off the seats and on the the floor. Period. No discussion. End of story.

IF YOU'D STAY WHERE YOU BELONG THIS WOULDN'T HAPPEN!

Aviation Messages

If your unit has not received a message you have an interest in, check with your next higher headquarters.

UH-1-88-012, SOF, Maintenance Mandatory, UH-1, Inspection for non-conforming parts, 042000Z

AH-64-88-01, SOF, Technical, AH-64A, Inspection of strap assembly main rotor (strap pack), 152000Z Jan 88.

AH-1-88-01, SOF, Maintenance Mandatory, AH-1, Inspection and grease sampling of scissors and sleeve assembly, 222000Z Jan 88. AH-1-88-02, SOF, Maintenance Mandatory, AH-1, Revised TB number for inspection and grease sampling of scissors and sleeve assembly, 261800Z Jan 88.

OH-6-88-01, SOF, Operational, OH-6A and OH-58A with T63-A-700 engine, Provisions for lifting of all flight and ground restrictions, 282100Z Jan 88.

AUTOVON 693-2066

(24 HOURS)

OH-58-88-01, SOF, Operational, OH-6A and OH-58A with T63-A-700 engine, Provisions for lifting of all flight and ground restrictions, 2821002 Jan 88.

CH-47-88-01, SOF, Technical, CH-47B and C, inspection of forward and aft transmission, 271400Z Jan 88.

Fluorescent Penetrant Kit Bulb

If you need to replace the 100-watt mercury vapor bulb in your fluorescent penetrant kit, order one with NSN 6240-00-233-3680. The kit is part of your AVUM No. 2 tool set listed in SC 4920-99-CL-A92.

MAY 88

NOT SO FAST, GUYS... WE'RE NOT GOING ANYWHERE 'TIL YOU DRAIN THE PITOT AND STATIC LINES.

YOU FORGOT MY COVERS AGAIN YESTERDAY!

A false airspeed reading can really foul up your Black Hawk's automatic flight control system, especially the movement of the stabilator.

That's why you crew chiefs should make every effort to keep water and dirt out of the pitot tubes.





Slip on the pitot covers after the last flight of the day or any time your bird's parked outside for an extended period of time.

If you forget the covers and your bird sits outside during rain or snow, you need to drain the pitot and static lines before flying again.

The drain ports are located under the cockpit, beneath the pilot's and copilot's seats.

Before you put the caps back on the drain ports, coat 'em lightly with anti-seize compound, NSN 8030-00-597-5367. Then torque 'em to 40-60 lb-in.

UH-1...

Stop Drain, Stop Pain

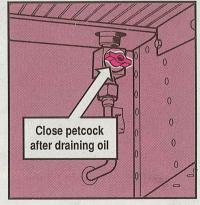


But some Huey meens forget important things—like closing the petcock to the engine oil cooler after they've drained the oil for a 900-hour change.

Oil bypasses the oil cooler until the oil gets hot, so the oversight won't show up 'til you do a runup, and then it's too late. You've got a big mess to clean up and an empty oil sump to refill.

And, if someone were to fly the bird with the petcock open, your problems will get a whole lot worse.

So be sure to close the valve when you're through draining the old oil. After you drain the last drop, close the valve.



The Quiller Memoraneum

Dear Editor.

Many main input quills for transmissions are scrapped because the threads in the jack screw holes are stripped during removal.

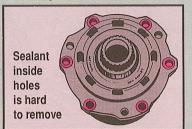
This is because TM 55-1520-236-23-1 tells you to use a sealing compound on quill case joints and inside jack screw holes.

It's easy to remove sealant from around the quill, but next to impossible to remove it from the screw holes.

You've got to use a knife or similar sharp object to remove the sealant. That damages the threads.

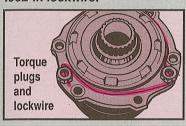
Sealant that you can't get out

of the holes makes the T-handles hard to turn in the quill. Threads strip. T-handles are easy and cheap to make, but the quill housing and quill assembly cost big bucks to replace.



To solve that problem, use plugs, NSN 5365-00-726-4161, and gaskets, NSN 5330-00-186-4945, to fill the jack screw holes instead of sealant.

Torque plugs to 30 lb-in and safety wire them in threes with .032-in lockwire.



Use plugs and gaskets instead of sealant

This saves a lot of man-hours for cleaning up and dollars for damaged quills.

SSG Rocky M. Waymon Savannah, GA

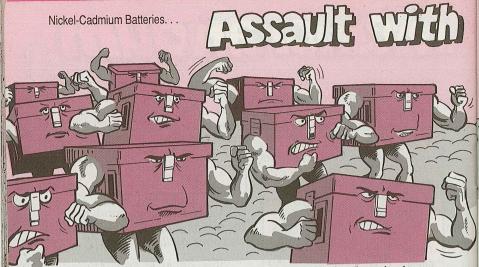
(Editor's note: Thanks for the sound advice!)

HEY! UNHAND THAT QUILL! IT'S STILL GOOD!

ACCORDING TO THE QUILLER MEMORANDUM, THIS DEVICE IS WORTH A FORTUNE TO INTERESTED PERSONS!

MAY 88





You can't be jailed for neglecting your bird's nickel-cadmium batteries, but you may wish you were in jail if your neglect breeds disaster.

When batteries are neglected, everybody and everything suffers—you, your bird, your unit, your flight crews, your support shop, Uncle Sam.

It might be simply a delay in the mission if the battery fails to start your bird's engine.

Or it could be much worse—an inflight battery explosion.

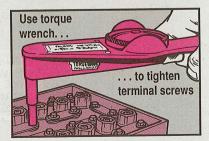
Here's how to prevent those kind of unhappy experiences.

LOOSE FILLER CAPS. Tighten them carefully with vent plug wrench, NSN 5120-00-087-2969. Never use pliers. They crack or break plastic caps.

LOOSE TERMINAL SCREWS. Use torque wrench, NSN 5120-00-117-4832, and the right adapter to tighten them. Torque 8-32 screws to 20-25 lb-in and 10-32 screws to 35-50 lb-in.

But be careful when you're tightening positive terminal screws and studs. If a wrench touches metal and causes a short circuit, you and your equipment could suffer.





MAY 88

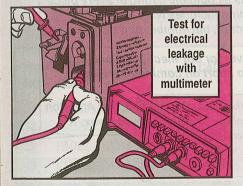
Intent to Ground

ELECTROLYTE LEAKAGE. Eyeball the tops of cells for cracks and tell-tale signs of leakage. Electrolyte spewed out of an over-filled or cracked



cell forms a white residue that can clog vents, short-circuit the battery and cause gassing and overheating.

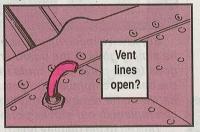
Use the AN/PSM-45 multimeter in your AVUM No. 2 tool kit to make the



electrical leakage test spelled out in Para 4-9 of the battery pub.

If you find or suspect leakage for any reason other than loose filler caps, remove the battery and get it checked out.

CLOGGED VENT LINES. They ventilate the battery compartment during flight. Disconnect the vent hoses at the battery end and use low pressure air—no more than 5 PSI—to make sure they're clear.



VOLTAGE REGULATOR AD-JUSTMENTS. Get your bird's electrician to adjust the voltage regulator seasonally. It should be done with a multimeter instead of the voltmeter in the bird's cockpit. If the regulator is set too high, the battery can overheat and lose electrolyte.

Remember, good battery maintenance won't keep you out of jail, but it will help keep your bird out of the maintenance hangar and in the air.

MAY 88

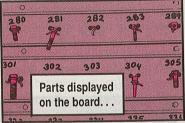
Dear Editor.

Some aviation units are always scrounging or substituting common hardware because they don't keep track of what's used and what's needed. Even when they've got the parts, they can't always find 'em.

We devised a system of replacing hardware that's almost foolproof. We use it for our UH-1's and OH-58's, but it should work for

any kind of aircraft.

We attached hardware used most often on our birds to a large. portable display board. We grouped similar hardware together and numbered them consecutively.





So, when a mech needs a bolt, nut, washer, clamp, or whatever, he simply goes to the board and finds an identical part. Then he goes to the parts bins, finds the bin number that corresponds to the hardware number and gets the part he needs. He signs for all hardware he removes from the bins so that our unit supply clerk can replenish our stocks periodically.

Tacked to the display board is a complete listing of every piece of hardware displayed. The listing includes NSN's, item descriptions, unit of issue, model of aircraft, bin number and a column for miscellaneous info.

This system is a big time-saver for our mechanics and supply clerks alike. We never come up short on common hardware.

(Editor's note: Some parts look alike, but they're not [the same. Check your parts manual and the NSN to be certain you get the right replacement part. Also, be careful while putting parts in the bins that you don't mix them.)

Larry Atherton Ft Knox, KY

Board Solves Parts Puzzle



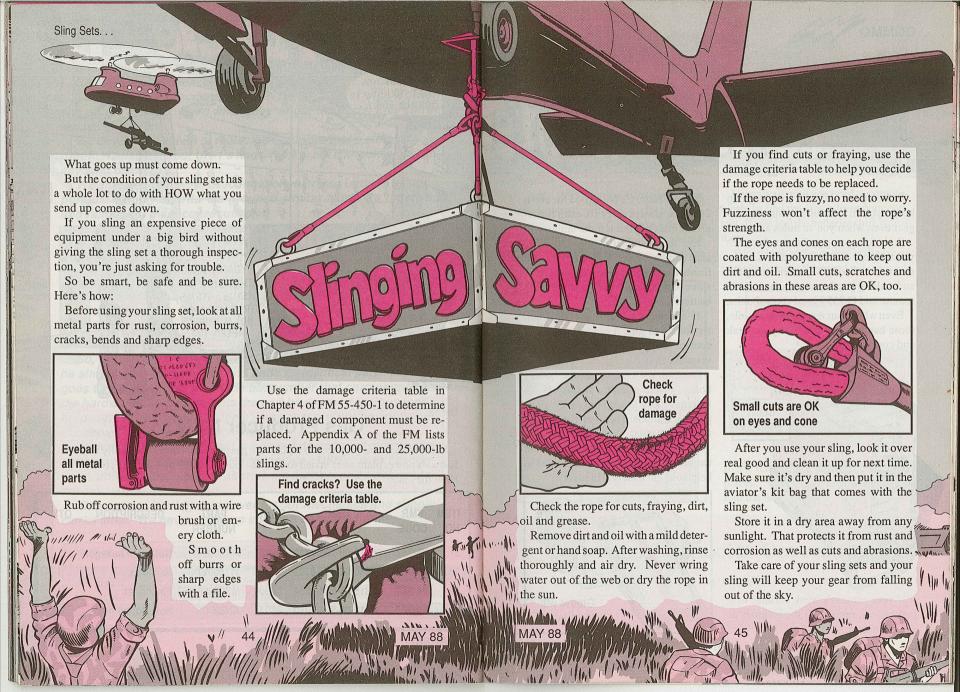
OH-58...

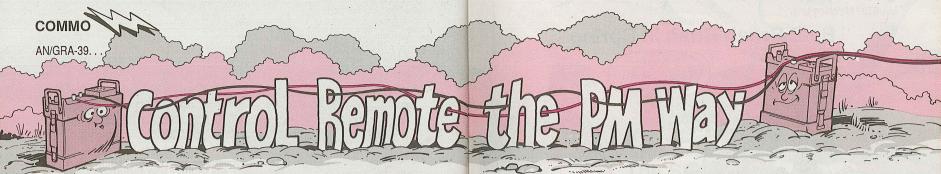
Gas Producer NSN's

Some of the items you need to replace the gas producer control assembly in your Kiowa's power plant were added to TM 55-1520-228-23P by Change 7, (Oct 87). Here they are:

ITEM NO.	SMR CODE	NSN	CAGE	PART NUMBER	DESCRIPTION	QTY
37	PAOZZ	5310-00-208-6740	80205	NAS509-6	Nut, plain hexagon	1
38	PAOZZ	3040-00-457-8792	04638	11180027-3	Ball joint	1
39	PAOZZ	5315-00-234-1854	96906	MS29665-153	Pin, cotter	4
40	PAOZZ	5310-00-264-1240	88044	AN320C3	Nut, slotted hex	3

MAY 88

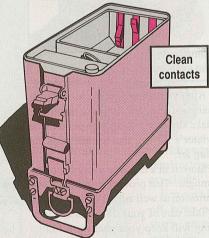




PM on your radio set control group keeps you in control of your commo gear even when you're miles away.

So before you put distance between you and your commo accessories, make sure the six BA-3030 batteries are good and making good contact in the C-2328 remote and C-2329 local control units.

Even when your remote units are idle, those batteries are not. They can leak and corrode your set.



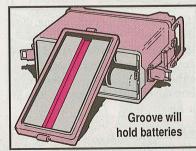
If your commo's weak because of a bad battery, replace all the batteries at the same time. Since a battery's only good for about 24 hours, always carry six extra batteries for each of your remote units.

Eye the electrical contacts to make sure they're clean. If they have a dull finish, use a rubber eraser to make them shine and make good contact with the batteries.

If a contact's loose, get your unit repairman to glue it in place. A loose contact can keep you from getting the vocal message.

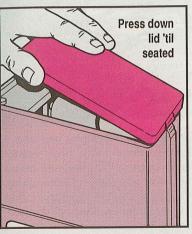
Snug up the batteries in the battery box to insure a strong signal. If the batteries move around too easily, slip a piece of cardboard between the box and the set's chassis.

Make sure a 5/8-in notch is cut out of the center of the cover's rubber pad to help hold the batteries in place.



MAY 88

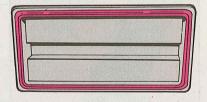
After installing the batteries, insure good contact when you close the lid. Lay the lid down flat on the batteries. Press the lid down until it's seated. Then fasten both latches at the same time.



Never wait until you need to communicate to find out if you have poor contact. If you feel the batteries shift, reseat them

Take a look at the gasket in the cover to make sure it's there and not cracked.

Gasket cracked? ... missing?



If it's flattened or damaged, get it replaced. Otherwise, moisture will get into the battery box.

Radios, Telephones...

Use Connector Covers

Connector covers are not required, but they'll block moisture and dirt that can damage your commo gear.

Get the RT audio connector "dumbbell" covers with NSN 5340-00-973-1732. NSN 5970-00-869-6263 gets the field telephone binding post covers.

MAY 88



48

Pull down on the antenna element to open up the spring.

Use a pencil or small stick to flick out the debris. Blow out small flakes with an air hose.

Never use a screwdriver or any metal probe. You'll damage the RF cable that runs up through the spring.

CVC Helmet...

YOU WIN AGAIN!

SMALL

MEDIUM

The Shell Game

Shells for your DH-132 combat vehicle crewman's helmet come in just 2 sizes—large and small/medium.

Get the large shell with NSN 8470-01-259-1694 and the small/medium with NSN 8470-01-259-1693.

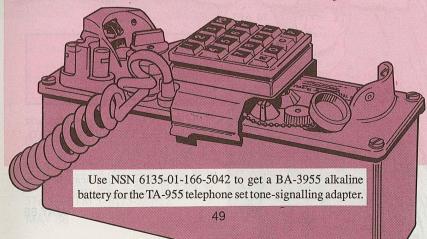
If the molding comes loose around the shell, use adhesive, NSN 8040-00-165-8614, to put it back on.

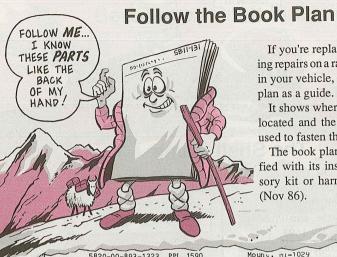
If the molding's damaged or missing, get a 36-in strip with NSN 9390-00-710-4355 and trim it to fit.

Para 5-6b of TM 10-8400-201-23 tells you how.



NSN for BA-3955 Battery





If you're replacing parts or making repairs on a radio installation kit in your vehicle, you'll need a book plan as a guide.

It shows where commo parts are located and the type of hardware used to fasten them down.

The book plan number is identified with its installation or accessory kit or harness in SB 11-131 (Nov 86).

5820-00-893-1323	PPL 1590
5820-00-893-1324	PPL 1591
5820-00-875-0932	SC-DL-48676
5940-00-789-6904	SC-B-446130
	Book Plan Ref.
	No. 330

Mouric.	m1-1029	Łа
	MT-1898/VRC	Ea
	Bracket	Ea
	Assy (14 in)	Ea
Install	lation Instructions f	or Ea
AN/VRC-	-12 in M151 Series	

5820-00-450-6795 PPL 4262

5820-00-930-3876

5820-00-437-2353

5820-00-856-9165

SPARKS

Book Plan Ref. No. 306 SC-D-446058 SC-C-446180

PPL 1843

58 11-131

VEHICLES

JILWIN N

SM-D-415550

Installation Kit

Installation Instructions for AN/VRC-49 in M151 Series
Antenna Mount Assy Ea
Antenna Tip Assy Ea
Audio Support Kit Ea
Cable Assy, Power, CX-4720/VRC Ea

MK-1224/VRC-49

TO GET A COPY, WRITE TO...

50

Commander
USACECOM
ATTN: AMSEL-RD-ESA-MV
Fort Monmouth, NJ 07703-5000

Before ordering a book plan, you might eye TM and TB 11-2300-series manuals to see if your radiovehicle installation instructions are covered by a DA publication. If so, a book plan is not needed.

MAY 88



A too-long cable is OK for a short- term use. But for long-term use you need the right, shorter cable.

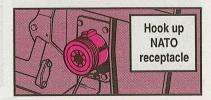
Seems some commo-types use a longer CX-4722 power or CG-1773B radio frequency cable than called for since it's the cable easiest to get at when they set up.

But all that excess cable gets in the way to trip up feet. This leads to bumped heads and broken cables.

You may have to use a longer cable for a short time. As soon as you can, though, replace it with the shorter cable called for.

NSN for NATO Receptacle

If you need the NATO slave receptacle on your 5-KW diesel generator, get it with NSN 6115-01-122-9566. Then, attach the receptacle to the generator frame, like it says in Para 4-57d(3) of TM 5-6115-584-12.



MAY 88



Here's the word on putting a fire extinguisher and an M11 decon on the 50,000-lb MHE 240 rough terrain container handler.

Your CO decides if there's a need to mount a 5-lb dry chemical fire extinguisher

or an M11 decon on the vehicles.

ITEM	NSN
Fire extinguisher	4210-00-775-0127
M11 decon	4230-00-720-1618
8 self-tapping screws,	5305-00-432-4251

Fire Extinguisher

Mount the fire extinguisher between the door frame and the dashboard extension, on the lower left front wall panel of the cab.

Use the mounting bracket as a guide to drill four 3/16-in holes in the cab's side wall.

Attach the bracket with the tapping screws.



MAY 88

IF YOUR COMMANDER OK'S IT.

YOU'LL

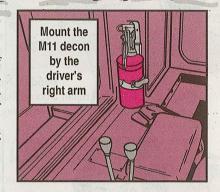
NEED ...

M11 Decon

Mount the M11 decon in the corner of the cab wall, just right of the window. It can rest on the ledge below the latch.

Use the bracket as a guide to drill four mounting holes in the cab wall.

Attach the bracket with tapping screws.



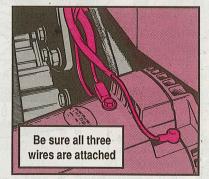
Caterpillar Equipment. . .

Charge Them Up!

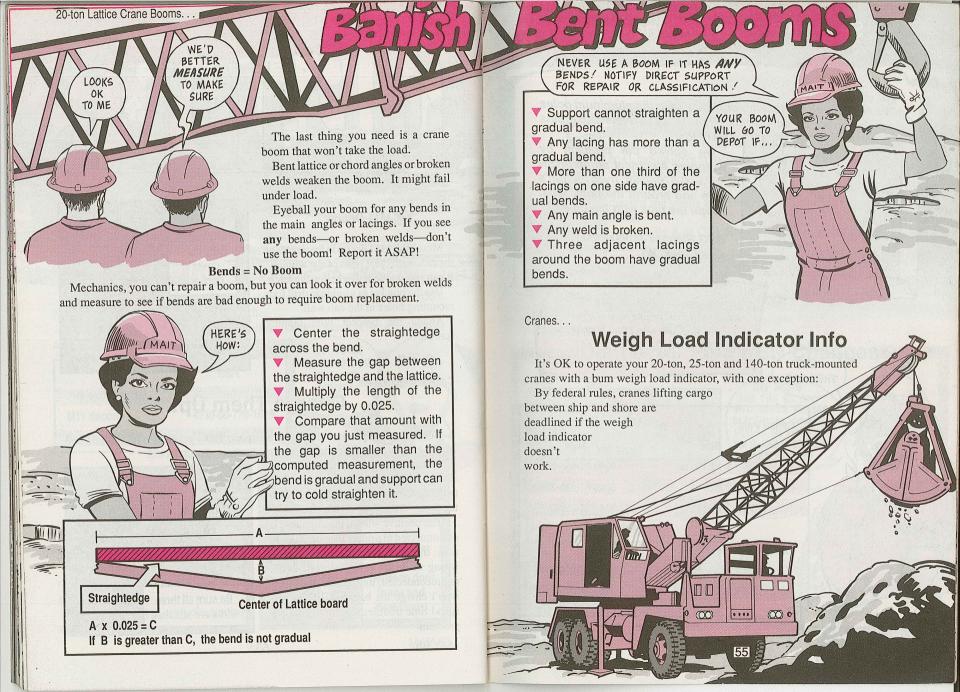
Some Cat equipment—like 621B scrapers, 130G graders, D7G tractors and such—comes from the factory with the alternator disconnected.

When you get a new Cat, check the alternator. If you find the positive wire taped to the wiring harness, hook it to the positive terminal on the alternator.

The positive wire to the alternator is disconnected to protect the alternator in case the equipment is jump-started wrong while it's being shipped. If it's not reconnected, though, the alternator won't charge the batteries. Then you spend time troubleshooting to find the problem.



MAY 88



Save Tent Pole Locking Pins

Dear Editor,

Pin wires stay with

poles using

electrical straps. NSN 5975-00-570-9598

We kept losing the locking pins that keep the aluminum poles extended on our GP small tents. When wires or rivets broke, pins

were lost.

We solved the problem by wrapping electrical straps, NSN 5975-00-570-9598, over the pin's wire and around the pole. That keeps the pins with the poles.

SSG Richard Janiszewski Oak Creek, WI

(Editors note: Looks like you've wrapped up the problem. But if you've lost the pins, you won't find them in the tent TM 10-8340-211-23P.)

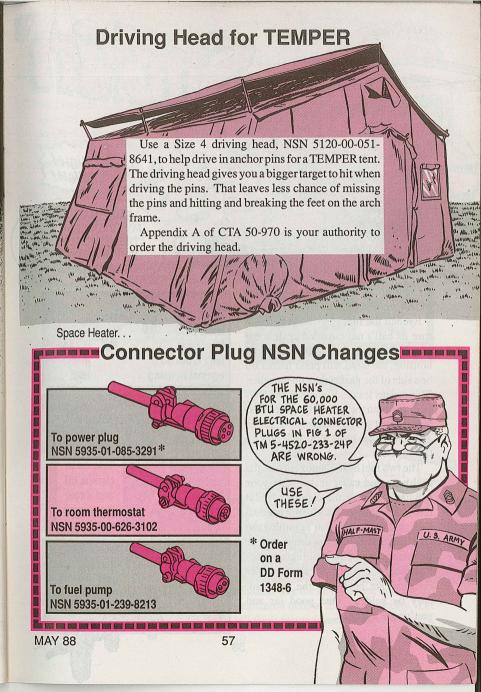


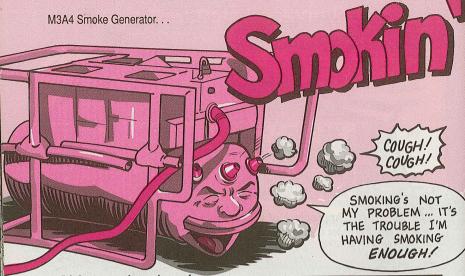
Center Pole

0011	COLUMN TO THE PARTY OF THE PART	
	Size	NSN
	3/8 X 1 1/2 inches	8340-01-036-3781
	3/8 X 2 inches	8340-01-036-3782
	3/8 X 2 1/2 inches	8340-01-036-3783
Eav	re Pole	
	1/4 X 1 inches	8340-01-036-3779
	1/4 X 1 1/2 inches	8340-01-036-3780
The same of the sa		

56

MAY 88



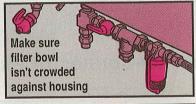


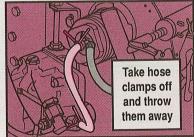
Light up on these tips to keep your M3A4 smoking away.

Eyeball the fuel filter bowl to make sure its bail's not crowded against the engine housing. Pressed against the housing, the bowl will press harder on one side of the gasket than on the other. This causes leaks. If you can see daylight between the bail and engine housing, the bail's OK. Your mechanic can adjust the filter bowl if the bail rubs on the engine.

The two fuel hose clamps cut into the fuel hose and cause leaks. Get your mechanic to take the clamps off and throw them away. They're not needed.

Easy does it when you're turning the fuel line shutoff valve or drain cock or tightening any of the fuel line connections under the fuel tank. Pipe tees, for instance, are held onto the fuel tank only by solder. One good jar and you've got a leak.



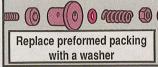




The rubber preformed packing on the air pump is damaged by the compression helical spring, causing air leaks. Replace the packing with a flat washer, NSN 5310-00-058-3632. No more problem.

The engine hose (Item 15, Fig 6, TM 3-1040-276-23P) pops off the copper tube. Cure that by replacing it with a hose, NSN 4720-00-288-9195, and clamp, NSN 4730-00-908-3195they're part of the old M3A3.

Make sure the pipe nipple (Item 18, Fig 4, TM 3-1040-276-23P) is steel, not brass. Soft nipples distort from the M3A4's heat and cause loss of engine pressure and poor fog oil pump performance. Brass is a golden color. DS replaces the nipple with a steel one.







Nuclear Soil Tester...

SEND THE WHOLE DANG THING!

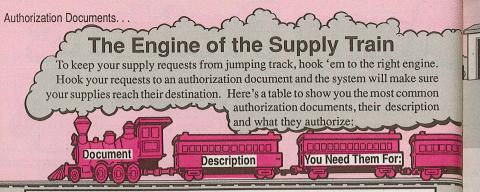
If you have to send your Pacific Nuclear MC-1 density and moisture soil tester for repair, send everything. That includes the BII and TM 5-6635-386-12&P. Otherwise, it won't be fixed.

Put the tester's battery in the carrying case. If you don't, and it leaks, the acid eats into the unit's case and causes a radiation leak. Lock the handles before you ship the unit. That stops folks from

opening the unit and being exposed to radiation. Tag the key with the unit's serial number and send the key separately by registered mail to the repair facility. Let them know you're sending the unit and tell them that you sent the key separately.



MAY 88



ModificationTables of Organization and Equipment (MTOE)	MTOE's change basic Tables of Organization and Equipment (TOE) to the needs of a specific unit.	End-item request
Tables of Distribution and Allowances (TDA)	TDA's show the organ- izational structure, people and equipment authorized for a unit not under a TOE.	End-item request
Common Tables of Allowances (CTA)	CTA's have items in common usage by individuals or units Army-wide	CTA 50-900—clothing and individual equipment requests
	ASMIT	CTA 50-909—field and garrison furnishings and equipment requests.
		CTA-50-970—expendable/ durable items (except medical, Class V items and repair parts).
Technical Manuals (TM)	TM's give repair parts special tools and test equipment (except property book items).	Requesting parts, etc., for your end items that are authorized by MTOE, TDA or CTA.
Some Army Regulations (AR's) are authorization documents, such as: AR 700-84	AR 700-84 authorizes special clothing required and special measure- ment items, etc.	Requesting specially required clothing.
AR 840-10	AR 840-10 authorizes flags, guidons and plates	Ordering heraldic items.

You'll find these and more authorization documents in AR 310-34, Equipment Authorization and Usage Program.



CUCV Brake Caliper NSN

One more time. To get the left front brake caliper for a CUCV, use NSN 2530-01-147-6427. The number got scrambled on Page 3 of PS 424.

Need a GSA Catalog?

If you've had a tough time finding NSN's for paint, tools, chemicals or office equipment, you need to add a GSA catalog to your supply room library. To get on the GSA mailing list, request a publications mailing list application (GSA Form 457) from:

General Services Administration Centralized Mailing List Service (FCP) P.O. Box 17077 819 Taylor Street Fort Worth, TX 76102-0077

Access Door NSN

The NSN for the master cylinder access door for M809-series, M44-series, and M39-series trucks is not listed in the TM's. You can get the access door assembly with NSN 2510-00-625-9613. Make a note until the TM's are updated.

M16 Rifle TM Change

Make this change to Item 6 on Page 2-11 in TM 9-1005-249-10 (Feb 85): "Equipment is NOT READY/AVAILABLE IF: Parts are missing or damaged to the point of being unserviceable." This will be added in the next update to the TM.

Take MRS Off PMCS for M1/IPM1

The armament headshed says there's no need to deadline your tank because of a bum or missing muzzle reference sensor (MRS). Until the TM is changed, use AMCCOM msg AMSMC-MAW 051500Z Jan 88.

D7G Oil Change

You can now change engine oil and the oil filter on the D7G tractors every 250 hours or quarterly, whichever comes first. That replaces the 250-hrs/monthly info on Page 1-3 of the D7G's Lubrication and Maintenance Instructions in Volume II of the CAT manual.

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Distribution: To be distributed in accordance with DA Form 12-34 C-R. for TB-43-series

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