

ISSUE 100

PS
★ ★

1961 \$6

THE PREVENTIVE MAINTENANCE MONTHLY

3 GREAT STORIES
BY THE AUTHOR
OF THE BEST-SELLING
NOVELS "THE
MONEY" AND "THE
MONEY" AND "THE
MONEY"

SPECIAL PRIZES
FOR THE
BEST STORIES AND
BEST ARTISTS

Once Upon a Time...

THE NAIL STORY



Some years ago all around the world upon a time and told the greatest deeds of what happened in his sector when some Joe goodie in his blacksmithing. Oh, maybe it was the first school kids who gooded and didn't keep a sharp eye out for some nails and shins on his work.

Anyhow, you know all about how the nail was lost, the hammer was lost, the horse was lost, the company roster got heated up...the message didn't get done. As a result, the cavalry didn't know which path to head for all at. The battle took a definite turn for the worse, and the kingdom fell to the bad guys.

Naturally, you say, this couldn't happen here, 'cause we've got the world's best equipment.

Sure—we've got the world's best equipment. In old the guy whose horse lost the nail. He had the best equipment of his time.

But, he didn't keep his equipment maintained... and it was no longer the best.

Same today, even more so. Because our equipment is far more complicated than a horse, a sword or



spear. No matter what you're gunning a rifle, truck, dune, tank, radio or shaper—it has to be kept in top operating shape. Second best just won't hold it.

The most valuable maintenance that can be done on your outfit's fighting equipment is what the user—operator, driver, operator—does.

Operate it right—fast and low-cost. Then, you keep your eye, ear,



and mouth about every minute you're with your equipment to see anything that's not workin' right. You clean, adjust and lube. Then, when you spot something that you can't take care of, you tell your sergeant or your unit mechanic or airman. They take it from there.

It's up to you to keep our equipment the world's best... and ready for combat.

PS FOR RENTING MAINTENANCE RESPONSIBILITY

PS is a new concept in apartment maintenance. It's a new way of thinking about apartment maintenance. It's a new way of thinking about apartment maintenance. It's a new way of thinking about apartment maintenance.

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CONTRACTS

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MEET THE

PART

Some outfits have already got their new "Lucky 113's," the very latest thing in full tracked armored personnel carriers.

The M113 APC is a real rigger's baby. It's light—only 18,000 pounds including weights and low on the ground—80 inches on the top of the armor guard.

Its single V-8 engine turns up 215 HP at 2000 RPM, and its 80-gal fuel tank gives it an operating range of around 300 miles.

The shape on it is in TM 9-1500-224-10. Read your go your copy, this will give you some of the main points.

The M113 looks like a "compact" version of the M59 bus in build a driver, commander, and 11 passengers with all their gear, plus plenty of space room for cables, radios and accessories. The M113 will replace the M59 eventually.

BEFORE OPERATING CHECK



Check
oil level

ENGINE



Check
coolant level

ENGINE



Check
battery level
and
electrical connections

BATTERY



Check
tracking system

TRACKING



Is your fuel-filled to 100% full?



Check status and the status bearings of fuel or fuel filter on right plug.

LADY-M113



FORCE THAT'S ON THE MOVE. BRING THE GUYS ON CHECK, OR YOU'LL GET A FINE CHECK.



Right plug on oil level should be at 10% to 15% mark on right plug. On left M113's you'll find a dipstick mounted on right plug.



Check status—check fuel—should be full.



Check M113 ground and check right air intake and exhaust system removed?





1. Before starting the engine, turn off all lights and make sure the fuel shut-off valve. The valve is near the lower rear corner of the fuel cell and you must flip it counter-clockwise to open the line.



2. Shift to NEUTRAL and make sure the parking brake is set. To set the parking brake, pull up on both steering levers, then press down on lock button in the handle.



3. Make sure... OK.



Each 400 CC's has a key in a panel near the driver's left shoulder. This enables you to go the left side of the boat's compartment before the instrument panel.

4. Turn off the ignition, and pull the handbrake out about 1/2 inch. To avoid trouble, you'll also need to get the handbrake out of the way. To do this, pull the handbrake out about 1/2 inch, and then pull it back in. Now you can pull the handbrake out about 1/2 inch.



5. Next, pull the handbrake out about 1/2 inch. To avoid trouble, you'll also need to get the handbrake out of the way.



6. Flip the ignition switch to ON. The (ABS) light and warning light should go on for the ABS and transmission warning lights should stay off. If they come on, locate the trouble before you go ahead.



7. Press starter switch, but don't crank the engine more than 10 seconds at a time. If it doesn't catch the first time, wait 30 seconds before trying again.

Within 30 seconds after the engine starts, the engine warning light should go out. If it doesn't, turn off the engine and get your mechanic involved quick.

If you read the clock, pull it back from the engine warning light.



Before you start driving, check the oil level. The oil level should be in the green zone. If it's not, you'll need to get your mechanic involved quick.

WARM UP FLIES

After the engine has run 3 or 5 minutes, have your buddy check the differential. Do it with engine idling at 600-700 RPM. If level is at or below ADD mark, fill to FULL mark.

Don't let your M110 idle below 1000 RPM for long periods. When you do, the plugs foul up fast.

Run engine at 1000 RPM 5 minutes with shift lever in 3-4 range (brake locked, of course). Shift to NEUTRAL and rev the engine up to 1500 RPM before you check your transmission oil level. Add oil if needed so being it on the FULL mark.



Water temperature gauge should read around 180° in 200° F, but its read hot weather a 250° F reading is OK. If there's a drop like or you go above 250° F, stop the engine and find out why.

WATCH THIS!



Sometimes if you gear the engine or run it at a high RPM with the transmission in neutral you might disengage the engine quick-disconnect clutch.

If this happens, stop the engine, take out the access panel next to the driver and engage the clutch again.

This clutch sometimes comes out because of vibration you get in running at a high RPM without engine load.

Low production models have a mechanical lock to keep the clutch on the job.

If clutch comes out becomes a problem with your vehicle, you can wire the quick disconnect lever in place without damaging the transfer case, if there's a little slack in the linkage.



BE CAREFUL ON SLEET ROADS, COASTING THE ENGINE ON RUNNING. 2. IF YOU STOP WITH THE TRACTOR, STOP IN RUNNING & SHUTTING OFF THE TRACTOR WHEN THE TRACTOR HAS LEFT YOU A GOOD SPACE OF 10 FT.



Reason for this is the slushes somewhat's bearings some times bind. Have your support check them if this happens. This binding has been corrected on later production models.



Stop engine and look at the sight indicator on the right side of the transfer case. It should read between 1/4 and 3/4 full. Sight glass will show a slight sign of oil even with no oil in the case—so be sure sight indicator shows at least 1/4 full.

If sight glass shows low, add a pint of oil. Start and run engine for about one minute, then shut engine off and re-check oil level. If oil level still shows low, add another pint of oil. Do this until you get the right oil level.



If oil level is over 3/4 full on your sight indicator, drain some oil but be sure to recheck oil level after running the engine for one minute. Be sure the transfer case filler cap is closed before starting the engine. Later production models have a self-closing oil-filler cap.



You don't have to make these oil level checks every time you start up—just the first time you start each day or after a long halt.



When you start again after a short halt, warm up the engine with shift lever in NEUTRAL and the parking brakes on.

WARNING!

THE RAMP

Before you move out, check the ramp. First be sure you've got enough room back of the vehicle to lower the ramp without hitting anything or anybody. Then you have a guide watch the rear while lowering the ramp so he can nobody will get hurt.

The ramp door must be locked then before you lower the ramp. Unlock the ramp with the ramp unlatching lever, pointing the reach toward the handle grip and swinging the handle back as far as it'll go.



You are sure to slide your knuckles against the metal handle mechanism plus unless you swing your grip as you pull down on the ramp locking handle, the rear load will move your hand.

Lock the brakes so the vehicle doesn't creep as the ramp is lowered. You don't need the engine to lower the ramp, but if it's running have the shift lever in NEUTRAL.



To lower the ramp, push forward on the ramp unlatching lever which is just below the range selection lever. The farther you push this lever forward the faster the ramp drops.

CLANG!



Don't push it all the way forward which will drop the ramp with a jolt except in emergency. This lever is spring-loaded, and when you let go of it, it springs into the normal position, shutting off the action.



To stop the ramp at any position, let go of the ramp lever. The ramp will stop just as you move the lever again.

If you raise ramp faster up than like, chances are you've got some air in the lines. The best cure for a sluggish ramp is to bleed the system starting at the reservoir.



When the ramp touches the ground, let loose of the ramp lowering lever and move the ramp lock handle to the locked position.

Vehicles with serial numbers F271 and below have a one-piece piston rod in the ramp cylinder. Since these rods are heavy they could fall. Make this quick check to be sure you have a good one . . . lower the ramp and stop it about 18 inches from the ground, stick three of your buddies (for a total weight of about 600 pounds) to stand on the end of the ramp. (If you don't have any buddies, use sand bags.)

HEY! MAJOR PROBLEM!
 If the piston rod is loose, it could fall and hurt someone. LET'S GET A NEW PISTON ROD.



If the piston passes this test it should be OK. If it fails, replace the cylinder assembly and repair the check.

Later synchronous cylinders and later model vehicles have a one-piece cylinder piston rod and don't need this check.



With ramp lowered, check the level of the hydraulic fluid in the ramp pump. The pump is mounted on the right top of the assembly case. The sight glass should show an oil level between the ADD and FULL marks. If it's at or below the ADD mark, fill with DH fluid as required.

LOOK →



to raise the ramp, you need the transmission in neutral with brakes locked. First move the ramp locking handle to the unlocked position. Then pull the raise-actuating lever rearward. With the lever in this position, the higher-roughness RPSI, the faster the ramp rises. An RPSI of 1500 brings up the ramp in 12 to 18 seconds. When you have the ramp all the way up, swing the ramp lock handle forward until the handle lock slides. Be sure the lock handle pulled the ramp all the way inward to the raised position.

Let go of the ramp-actuating lever and let the engine drop to idle—450-700 RPM.

On some of the early models of the M113, there is a sharp edge along the door opening of the inner ramp plate that might cut somebody. Round off this edge with a file so nobody gets hurt. On the later production models this has already been done.

STARTING OUT

Before moving out, check communications equipment and instruments, and warn the passengers. Put the vehicle into the right gear for existing terrain conditions. Release brakes and press down on the accelerator slowly and evenly.

If you are going to operate with the driver's hatch open, be sure the hatch hold-open lock is engaged. If the hatch is swinging free it can whiplash you in the back of the head.



Face up to it

OK... do you get a copy of *Change It* on 800-933-2345-233-233?

And you check the baffles in the hoods of your 1785-series saw tables to make sure the short legs face you—with one of 'em at 12 o'clock—and the long legs inside the hood—at the rear. That's what the change to the 1785C says.



But you find that the baffles in your hood face not only one set of legs... and the baffles have been installed with the blank end facing you and the end with the legs inside the hood—at the rear.

No sweat. The baffles with the legs on both ends can sort jobs. They get used



until you get the ones with the one end blank... and these come in, needless to say too, 800-234-234-233-233.

All you have to do with these baffles is make sure the end with the legs is at the rear—with one of the legs at six o'clock—and the blank end faces you.

Welding electrodes

You've got a Welding Co., Inc. for every line thought (FON 343-309-3413) in your mind. Now you're wondering about the welding electrode to go with it.

You're supposed to use welding electrodes, FON 343-775-4478. It comes in a 1-1/2" speed, aluminum alloy, 3/64" in diameter, all position for satisfactory weld. It's MEL Spax MEL-E-300092, type 50501.

You use this welding set in your No. 2 Supplemental Organizational (2nd Edition), Automotive Maintenance



Test Kit (FON 343-754-0031), and Field Maintenance Welding Shop Set (FON 343-317-7508). Each set gets you welding electrodes.

If your electrode is locally purchased, it's a good to ask for "bright finish" to use with the welding set.

STRIKING

CRACK UP



WIDE EYES
SMILE
FORWARD

To get in a striking line, have both steering levers in the full forward position. To **crack left**, pull back on the left steering lever. To **crack right**, pull back on the right lever. To **stop**, pull back on both steering levers at once. You start down with a series of forward pumping motions on the handles, keeping the handles as full forward between pumps. You pull back handsomely, and, naturally, you have your fins off the excitement.

These rules apply if you are going either forward or backward, on either head or water.

To make a **pass**, do it with several slow, smooth, pulls instead of one long pull or a series of quick pulls. Release the levers between pulls. Never ride the levers or keep them partly engaged, and don't press in the steering levers back together when you are steering the vehicle.

GO UP



UP
SMILE
BACK

GOING DOWN



DOWN
SMILE
DOWN

DOWN DOWN



WIDE EYES OF
BLISSFUL PUMPING
SMILE ON HANDLE
UP PULL FORWARD
DOWN PUMP

TO STOP



PULL BACK
BOTH HANDLES
AT ONCE

TO TURN



RIGHT
SMOOTH
PULL

RIGHT
SMOOTH
PULL



RIGHT
SMOOTH
PULL
SMILE
TURNING

PULL
BACK—
FEEL
BUMPING

TO LOCK

PARKING BRAKE

TO UNLOCK

PULL THE
BACK—
FEEL FOR
BUMPING



Your parking brake is also your service brake. For parking, pull back on your two steering levers, and thumb down the lock buttons. To release the brakes, pull back slightly on the levers and thumb them to the forward position, keeping your thumbs off the lock buttons.



Mostly you will stop by backing up on the accelerator and shifting into neutral, but you can use the brakes for quick stops.

DRIVING HAZARDS



Until you get some experience with the vehicle, it's a good idea to stay in 1-2-3-4-5-6 ranges. These ranges give you better control.

Overhead pavement, over-steering and high speeds are the hazards.

When you can, hit obstacles and

steep grades square on. The same goes for obstacles and leaving the wheel.



Get up on your accelerator as you come to the crest of a hill or when you start into a ditch. Hit the accelerator again when the vehicle starts over a crest or burrows in a ditch.



Downhill before starting down a hill. As the busman, don't let the Lady slip in and beat her lead driver.

When starting on an up-slope, press the accelerator down hard as you move forward as soon as you release the brakes.



DONC DRIVING

A BIRD TO REMEMBER: You never use the transmission to hold a vehicle on an incline. If you try it with the engine running, you'll damage the transmission. If you try it with the engine stopped, the transmission has no braking power. Always use the parking brake.

NEVER HOLD VEHICLE ON AN INCLINE WITH THE TRANSMISSION

While on water—if you seem to be heading for a bank, your instinct is to let up on the throttle. This is the worst thing to do. When you lose coverage, you have better steering control of the vehicle with the engine running fast.

Use the 3-4 range on water. If you use the 1-2 range, the 2-3 or 3-4 range, you'll overheat your engine.



UP OR DOWN
WATER SPEED



WATER SPEED
WATER LEVEL

Before entering the water, test your bilge pumps if possible. Flip on the bilge pump switch. Both bilge pump lights should come on if there is any water in the bilge. If there's no water, the bilge pump switch should flash out the water. Don't let it be over 100% working.

The Lady Lady is being shipped with the two lead drive plugs left out for better water drainage while the vehicle is in store.

That's all right, but be sure the lead drive plugs are back in place before your M115 makes the a boat. Before climb both the lead drive plugs and the two lead beam plugs before you make the Lady for a dip.



THE LADY
BOAT



If water leaks into the hull bilge basin during flooding, you and the crew may not be able to tell it until you feel yourselves under the drink. The bilge pumps don't take care of the bilge basins. If they get flooded, the vehicle may get non-beavy and sink.

It's time to use different plug that you'll use and some before going into water. Look at the flow...

Find drive water flooding, use plug, found at the bottom of work flooding, FPN 4320-000 2P44.



Red, flow plugs, found under the vehicle, use to FPN 21 00-174-0740. Describe a ballistics together with a hammer to be sure they're tight and will stay put.

Before you hit the water—be sure all access doors and hatches are tight and your cargo is distributed evenly. Also your work stowage must be in place and tight.

Don't forget to extend and lock the air hose and remove the bilge pumps. Operating in rough water can be tricky, so plug it good, mean, oo-oo-oo-oo.

Shift into 1-2 range and enter the water as slowly as possible. You can damage the air hose if you hit the water hard and fast. If the air hose won't operate, the vehicle won't be stable in the water.

As soon as you're afloat, shift to 3-4



for more, use plug, left side of air, use of vehicle, FPN 4320-000 2P44.

range, which you use for all forward driving on water.

While operating in open water, hold the accelerator pedal against the pedal stop. This provides an afloat to forward gear. While you can operate in forward gear, you get higher speed in third.

Speedometer readings are not accurate while you're afloat.

WINNING NUMBER

In FPN 101 on Page 17 two different FPN's are given for the 08113 APC's hull drain plug. The one now my pleasure, FPN 2110-704-0140, is the right one. Somebody hit the wrong key on the other one. Excuse please. So sorry!

To stop or back up in water, first let up on the accelerator pedal and pull back equally on both levers. When you have the tracks stopped, shift into reverse. Remember... don't shift into reverse until the tracks have stopped.

Avoid sudden braking action as this will make the vehicle pitch in the direction of travel.



Allow plenty of distance for stopping. Because the vehicle won't stop as fast on water as it does on land.

Try to leave the water on level ground instead of muddy banks or steep slopes where the vehicle might nose or wall. Shift to 1-1 range to your tracks for the ground.



**SHIFT TO 1-1 RANGE
ON TRACKS TO STOP**



**SHIFT TRACKS
ON BARE GROUND**

After you get out of the water, recheck the trim valve and as soon as the bilge is clear, turn off the bilge pumps.

TO STOP OR BACK UP IN WATER



**LET UP ON
ACCELERATOR
PEDAL...**

**...PULL TRACK
LEVER(S) ON
BOTH SIDES**

TURN TRACKS INTO 1-1 AND REVERSE

When a vehicle is moving in water, the nose is raised. One of the bilge pumps is in the forward left side so the water doesn't get to it. Slow down or stop if you can and let the bilge pump catch up.



RETRACT TRIM VALVE



**SHUT OFF BILGE PUMPS
ON THE BILGE PUMP**

When you get time, check the suspension and final drive lubricants to see if water has leaked into them. If the oil has water lubbers or is disturbed, replace it. Use it like it says in EO 9-2000-234-1 B.

By the way, the EO directions should be followed next time on the M113. Read the notices on oil changes and their cleaning and service because they call for different things in different luber services.

ENGINE COOLING FAULT

Having trouble with your engine cooling fan spinning too fast?

Cheer up, it's easy to fix. If your fan won't behave itself, send it to your support unit and they'll take out the breather-check valve (Part Part 07102801) and replace it with a pipe plug that goes by P/N 4780-211-0267.

The cause of the leak is oil being forced out the breather-check valve.

With no breather-check valve you get no leaks.

SALT WATER CARE

If you get salt water on the steering rack and suspension, sticky parts of your H115, it'll run through them like butter, eating through a pine board.

An amphibious operation in the

seas wouldn't end it with salt which you have to flush away with plenty of fresh water.



It doesn't take much salt, either. Your vehicle would pick up a dangerous dose of salt just sitting on the deck of an ocean liner or floating in some salt (harbor) stream.



Just you remove the two forward hull drain plugs and the drain plug in the fuel lines, then flush out your bilge pump with fresh water to keep her from sucking.



Trim the vehicle so it sits on its cross-axles, downward with the right side slightly lower. Open the engine access door and flush out the engine compartment, always use a low-pressure water hose for all flushing and washing. Be careful not to get electrical parts too wet but be sure you get every last bit of salt off the compartment surfaces.



Now get the vehicle nose downward and lower on the left side. Flush fuel lines and hull plates, using plenty of fresh water. On the fuel lines, be sure all water is drained before you screw the plugs back in. ... It's better to have a few miles to get out of the water.



Next slope the vehicle to the frontward and higher. Remove one hull row drain plug and the two-line drain plug at the rear of the vehicle.



Leave the vehicle wrap, take out the three personal computers, four plates and load the fuel injection plates.



Finally, get back all plugs and plates. All plugs have got to be in place and secure or you'll be in trouble the next time you do any loading. It wouldn't hurt to take the plug through lightly with 500 or you can take 'em out easy the next time.



DRIVING OPERATION CHECK

While driving, be on the lookout for anything wrong—excess oil noise or noise and unexpected instrument readings, loading, grinding, overheating, or too-much play in steering and braking linkages. Watch your warning light panel.

The left warning light comes on when differential oil temperature gets above the safe level—200° to 250° F.



The right light comes on when oil pressure in the engine is below safe operating pressure—1 to 2 PSI. This means what you want, but it should go off when it's needed.

The water light comes on when the temperature of temperature gets too high—200° to 250° F.

During operations, if ANY of these lights go on, stop the engine and find out why.

After operations, cool the engine by running it at about 1000 RPM for 5 or 8 minutes if the manual situation permits. This'll let the exhaust valves cool down and keep 'em from warping. And also help keep the exhaust manifold from cracking.

DAILY CHECKS

In this daily check night and you set up a lot of trouble before it happens. Make your own list, but it should include . . .



FOOT PUMP—Draw power plant and power plant compartment and check for oil, fuel or coolant leaks. Drain water out of fuel filter.



ORBIT SWICH—Check levels of fuel and coolant coolant.



WATER—Electrolyte level stabilizer to both your glides. If you will make at temperatures below 32°F, use the cap for at least 15 minutes to mix the water and electrolyte.

WATER WHEEL—Advance and make sure connections need to tight.

WATER WHEEL—Advance and make sure connections need to tight.

COMMUNITY ENGINE—Water to check for water log.



LIGHTS AND HOSE—Check top 107

WATER WHEEL—Lower connections, like waterpumps, tanks and other 108.



NEXT MONTH part II

DOUBLE CHECK

A double check is the best way to make sure that you're using an up-to-date supply manual. This goes when using all tech service (Mod, Eng, Chem, Sig, QM, FC) manuals.

To be specific, take for instance, your Engineer supply manual. Many of the ENG 7, 8 and 9's have been superseded by TM 1-17¹ manuals.

To make sure that you're using the latest job, take a look at the section in DA Pamphlet 104-25 that lists the superseded supply publications and shows those that replace them. (If you're dealing with another tech service, look at their DA Pamphlet.)

Now here's where the double check comes in. When you get the number of the TM 1-17¹ that takes the place of the supply manual, then take a look at the first page at the bottom of its first page. That will tell you just when the TM expires.



There's something to keep in mind. Sometimes not all versions of the supply manual are superseded by the TM. So don't go throwing it away until you're sure that the whole thing's been replaced by another -18 or -200² job.

And when you're doing your part ordering, always use the latest publication so you'll be sure to get the latest FOR number and instructions.

Comic Rodd's

"GREAT TO DRIVE BETT"



Never hang on to your OED 7. Even though your Master Prescription Leaf like (MPL) TM 9-2580-225-20P gives you a list of required stockage items for all classes issue vehicles. This supersedes the info found in the allowance tables in the Organizational Spare Parts Section of the OED 7.



When items listed in your OED 7 or JOP are duplicated for the same vehicle in your MPL, you go by the figures in the MPL.

Item	QTY	UNIT	REMARKS
...

But when items are listed in your OED 7 or JOP and are not found in the MPL, they may be needed for organizational maintenance but are not authorized to be stocked. You requisition these parts as you need them.

Item	QTY	UNIT	REMARKS
...

Item	QTY	UNIT	REMARKS
...

When on the list of stocked spare parts

Beamed out out

Some reports have indicated in one truck vehicle engine current relay coils burning out.

Blow-outs reported were on the 150-amp generator systems used in the light tank family, but, a few cases were reported on the 100-amp generator systems as well.

One way to help this situation—control generator flow; a good clean ground. So



to make sure both the control flow and keep the ground cables clean and tight.

1. Be certain for good cable.



2. The No. 1 also coming from "T" terminal on the generator which is grounded to the engine's upper cylinder.



A poor ground causes a resistance in the line leading from current through the coil than it can handle—results, coil goes to pot.



If the control flow fails, don't be pouring a new one back into the tank until the generator has been overhauled.

The bad flow condition is attributable inside the generator (overhaul, etc.,



A loose connection on the battery can be a real pain. It's not always obvious, but it can cause a lot of trouble.

from the overhead) and there's no one making it worse.

If you've kept a good ground and the coil still goes kaput, send in a VTR on DA Form 118.

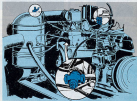
Cleaning your supports unit's help with the details may provide the missing link that'll lead to the solution.

Long and short of it



If you've got a loaded vehicle that don't have deep water landing valves, it's best not to break into a creek to get 'em on . . . unless you know you're going landing or unless your dealer's SOP calls for 'em.

Lots models of loaded vehicles are issued without landing valves. On those, the valves get installed along with other landing gear from the vehicle's deep water landing kit . . . when needed.



50 94-99 120 GSA N's will also get on the vehicles get 'em without landing valves. They get the "long kit," including landing valves, listed in the SB.

By some chance you may've got one of the older vehicles that's had the land-

ing valves removed. In that case, too, you'll need the "long kit" instead of the "short" when you go landing.

The SB also lists landing kits for loaded vehicles . . . all of 'em in the "long" class.

Price up to \$1

OK... so you get a copy of *Change 1 to MWD 9-1856-2 (2-2072)*.

And you check the bulbs in the heater of your GMF-series van trailer to make sure the short legs (one you wish one of less as 12 1/2" long)—and the long legs inside the heater—are the same. That's what the change to the MWD says.



But you find that the bulbs in your heater has only one set of legs... and the bulb's legs installed with the black end facing you and the end with the legs inside the heater—at the rear.

No error. The bulbs with the legs on both ends are new jobs. They go used

Welding electrodes

You've got a *Welding Set, Arc, Inert Gas Shielded* (PN 3411-691-1-111) in your outfit. Now you're wondering about the welding electrode to go with it.

You're supposed to use welding electrode, PN 3410-774-6076. It comes in a 1-lb spool, aluminum alloy, E304-in diameter, all position for satisfactory weld 1/8" MB. Spec MIL-B-160902, type 3160.

You use this welding set in your No. 2 Supplemental Organizational (2nd Edition), *Automotive Maintenance*



and you get the ones with the one end black... and those come in modified-size lot, PN 2443-508-700 L2700.

All you have to do with these bulbs is make sure the end with the legs is at the rear—with one of the legs at six o'clock—and the black end faces you.



Tool Kit (PN 4900-714-6741), and *Field Maintenance Welding Shop Set* (PN 3470-147-7100). Both are general welding electrodes.

If your electrode is locally purchased, it's a smart to ask for "bright finish" to use with the welding set.

The pistol stops

Here will come our list for having a hand that tapers to figure of certain parts of their 5.5mm caliber launcher get painted.

The big one is over the handle of the muzzle deflector and breech guard.

You get the rubber bancher with the handle of the muzzle deflector and breech guard painted, but somebody comes along and tells you to get rid of the paint and wear the guns with oil.

That's not the way it ought to be 'cause it's not what TM 9-2092 says to do. Paragraph 117 in the TM puts it this way: "Parts of the launcher from which paint has worn off will be painted in accordance with TM 9-3441. Purpose:



of such painting is to prevent light reflection from worn areas which may become shiny."

So . . . since the handle of the muzzle deflector and breech guard are painted when you get the bancher, you want to keep them painted.

Bayonet mounting

Here a "wrenchable" you struggle over just what bayonet replaces the obsolete M1 with its M1 scabbard—or just what weapons the M1, M1, M3A1 and M3 bayonet knives are made for?

For the record, here's a disoriented description of what bayonet that weapon "mounts" to what weapons.



The M1 is for the M1 carbine. The M1 and M3A1 go evenly with the M1 rifle and the M3 is welded to the M1 rifle.

For more detailed steps on repair parts for the M1, M3, M3A1 and M3 bayonet knives, as well as info on their M3A1 scabbard, get hold of TM 9-1085-105-14P.

Get the hottest list

Need the latest publication news? Or called? No sweat, just pass the word to your Publications Section this week with each week's **BULLETIN PUBLICATIONS CENTER, AG**

THIS LIST IS PREPARED BY THE
AG BULLETIN PUBLICATIONS CENTER
FOR THE USE OF THE AG OFFICES

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Just like's listed on DA Form 12-1.

This list now Bulletin is just about the hottest thing that's called down the pipe for guys who operate and maintain Army equipment.

With it you can tell what jobs The Adjutant General's publication office has done and how the efforted. It's put out every week.

Now, if your local pub's man doesn't know how to get it, tell him to pull out a DA Form 12-1 and lay down in the **QUANTITY REQUIRED** column the number of Bulletins needed for all the units on your

maintenance office and the communications office . . . as well as copies for the personal office and adjutant.

The pub's man ships off the Form 12-1 to the pub's center, and before you can quote chapter and verse from your favorite TM, you've got the Bulletin on the way.

Then, whenever anybody gives you a hand down about where your problems are, number and date of a new publication, you can quote the Bulletin right back to him. With hands-down.

So, we about getting yours today.



The Bulletin says right on itself that enough copies ought to be requested as that there'd be enough for each unit, unitary and staff agency. So maybe you ought to have a copy for the 1-4, the



Stop that strain... strain



And now—do it weekly.

Or better every time if you're riding the range in your M10 SP-90-man gun.

Or what? Or do what?—The oil that's working past the filtering pieces in your recoil mechanism, that's what.

Yup, you can buy yourself more trouble than a hair-gone with a pouch full of glass if you don't get rid of that oil.

It can really rub you out with your brass recoil covers ... 'cause nothing makes 'em lose their oil like that leaky old oil pressure in the wrong place.



Warning! Cap the two drains after you've drained the oil.



Getting rid of the pressure is a doozy.

Just remove the two drain plugs, FM 4730-144-6025, on the front left and right cylinders, and drain off the excess oil.

Warning! Cap the two drains after you've drained the oil.



If you're using subsequent oil oil drains use of either cylinder in a 24-hour period, lose your support people, FM 4730-144-6025.

It could mean looking G-1 and open the way to more serious problems.

Speaking of recoil problems, remember that only your support unit is supposed to service the recoil mechanism ... and the remaining is done the way it says in Change 1 to TM 5-1045-112-50.

Another thing—never, never allow a gun to slide out of battery. It can really beat up the recoil the same time that's best.

METERING VALVE



The sampling built in your M23 can be accessible down to his way have its metering valve, instead of its nipple, inserted into the bulk.

The built works OK, either way you put it together. But when the valve is

and it goes to the built, you have to remove the built whenever you need to adjust the valve.

Swapping the parts like this gives the metering valve what you can adjust it without bothering the built.



TRUE MEASURE



Now that you order an M2002 Water Testing Kit (EIN 8888-11-0047), some of the chemical tablets in the kit will be individually wrapped in foil.

The wrapper's supposed to keep the chemicals in tablet form, so you'll not end up with a bunch of powder. However, even if any of 'em do powder-up on you, you'll know that each wrapper contains only one tablet, and you won't

have to worry with measuring and guess work.

The tablets which have the sticky wrappers are the 4 (green top bottle), the 1 (orange top bottle), and the 2 (red top bottle).





It was a time of great trial ...
There was a blight upon the
land, for there was no rain,
nor were the crops full
green. ... and the people
of Gosham Valley spoke
bitterly to the county
court saying. ... "If we are
to grow good crops, why
does not your worshipman
send us rain?"

Wherefore, seeing that we
did not enjoy a meteorological:
"Send some clouds and
give our people rain" ...

And ... upon the Valley of
Gosham there fell ... rain.

How good
is the weather
today

How good
is the weather
today





WITCH
WOMAN
DO
DARK!

...HEAR FROM
MARRI...
EZERIEL
HOWS THAT THAT
HOUSE BROT
COMING...

GOOD!
THINK
DEPT. OF
AGRICULTURE
EXTENSION
PLANS
IS BART
FINE.



HEPZEBAH
HOW FAST THEY
MAYBE RETURN?

PURTY
FLORID PEAR...
ALMOST UP TO
HIGH ELEVATION
NOW!



THAT SETTLES IT
GOTTA GET HELP?

...HELLO MARRI,
GAT ME THE
MILITARY BOOB
ALSO AT CARRIANN
COMING...

HELLO,
CAPTAIN...
...TALKS
HERE TO



...AND IF A DOZER CAN
GET IN AT THE FOOT
OF THE VALLEY - FILL UP
AN EMBARRASMENT... OH,
EARN CAN HAVE ENOUGH
TIME TO OBIT HIS FAMILY
AND LIVESTOCK AFOAT.

OKAY, CLARKEPT AND SLIDESHOCK
GET GOING... TAKE THAT CAT D-B!

WE GOTTA
DO ANY REAL
ON THIS ANNOYING!

I WENT OVER
IT LAST WEEK
NO IMPACT!



EXCUSE THIS TRACK
LOOKS A LITTLE BRISK...
MAYBE WE COULDA LOOK
WE OVER JUMP...

KAAAAA!!! ... GUESS
DUE FOR A Q. SERVICE
ON BOARD... THEY'LL TAKE
CARE OF ANY PROBLEMS
... SADDLE UP!



IT'S STILL FEEL BETTER
IF WEY CHECKED
THAT TRACK!

LOOK, BROTHER... I DROVE 'EM
AND THAT'S ENOUGH!
LET SOMEONE ELSE WORRY
ABOUT THEM.



Joe's

Dope Sheet

NEVER SAW THE LITTLE O' BAG
WHEN I SERVICED THIS CLUT BOB WAS

... BROKE, DA, USED YOUR
BLUE EYES
... YOU'DA GOT NO
SERVICING...

... CAN'T PWA WITH
YOUR LEAD-IN-A-BAG!

REMEMBER — A CIGAR
IS ONLY AS GOOD AS THE
CIGAR IT'S IN. THE SAME GOES
FOR YOUR EQUIPMENT. DON'T
LET THE CIGAR GO TO WASTE
BY LETTING THE EQUIPMENT
GET RUSTY AND CARELESS.

WE HAVE THE WORLD'S BEST EQUIPMENT ... *Take care of it*

IF YOU WANT TO DISPLAY THIS CENTERPAGE ON YOUR BULLETIN BOARD, OPEN UPPLAN, COPY IT OUT AND PIN IT UP.







For forty days and forty nights
I sat upon the boat ...
On the morning of the third day,
Zach spoke unto his wife ...



MAN: I
THINK IT'S
STOPPED...
GUT THE
POISON!

WOM: PAUSE... GET
DOWN. TO AKA
WARRANTY!

And at night all the planes returned ...



WOM: PAUSE...
LOOK UP!
HEY AGAIN!



WOM: LOOKIT THAT!
THE BRACKET (SMILE)
FOR 2-242-208-40 2
1M 5-242-208-20

GET A PENCIL
AND PAPER. YOU
WILL WRITE ABOUT A
MESSAGE!



WOM: PAUSE... TO
THE CAMP OF BUSINESS
DEVELOPMENT PLEASE
SEND A CARD!

QUESTION AND ANSWER DEPARTMENT



SPARK-PROOF LIGHTS

Dear Staff-Man:

THE SPARK light I've told you had track drivers to use an explosion-proof flashlight or extension light when working in the vicinity of tanks or compartments for use on.

Only trouble is, our TSM doesn't include a light of this kind. Where can we get one?

Capt. P. J. B.

Dear Captain P. J. B.:

Getting and using the right explosion-proof flash and extension light can be pretty much a life and death matter for all guys who work around tanks, welding, bearings, flame throwers, steamboilers, turbines, electrical, cranes, etc.

There're only two spark proof flash

lights listed in MIL 1-4-6200 (Class 001 and Group 1) (Class 001). But there are four explosion-proof extension lights, each with a different length cable. The trick is that two of them are made in non-vented, which means you have to get 'em at local purchase.





FLASHLIGHTS

Eight lenses, rubber case, plastic, explosion-proof and water-tight. 800 lamp 1-8798, type B, style 2, size 7x11. ... **FRACASA 117-2028** (Reg). Transmits light through multiple light-emitting diodes.

Eleven lenses, rubber case, rubber-lined lens, 2 mils glass lens, waterproof and explosion-proof. Lens size 2 1/2x3 1/2. ... **EM-422-117-109** (Reg).



EXTENSION LIGHTS

1 1/2 ft cable, 2 conductors, all metal frame or plastic, 1 flat-contact screw-cap plug connector and cord, lampholder, guard, lens and rubber handle with a weather lamp-connection. Explosion-proof, dust-proof, triple beam. 117481-1 or equal. ... **JR 423-461-024** (Reg).

20 ft 1 1/2 AWG cable, 2 conductors, all stainless, 1 flat-grounding plug connector and metal and stainless housing, glass

lens, guard, brass hook and reflector and cord, lens lamp-connection. Dust and explosion-proof. Std Reg 801-4-016. ... **JR 423-461-024** (Reg).

20 ft 1 1/2 AWG cable, 2 conductors, all stainless, type B, 1 1/2 mils glass connector and cord, lampholder, guard, lens and 20-in plastic handle with cord, 1/2-in aluminum screw base lamp-connection. Explosion-proof, brass 1/2-1/8 or equal. ... **EM-422-462-071** (Reg).

100 ft 1 1/2 AWG cable, 2 conductors, type B, one spring metal guard, lens, glass globe, plastic handle with cord. 10-watt 1-1/2 mils wire base lamp-connection. Explosion-proof. 800 lamp 1-8798, type B-1. ... **FR-422-461-024** (Reg).

Two things about explosion-proof flashlights have to be obvious: They're completely sealed with rubber or plastic, and no metal is exposed. The metal's often considered the spark.

As for extension lights, handles being made of rubber, plastic and glass, they should have parts like screws made of non-sparking metal, like brass or titanium. Remember—just because a light's all-stainless, water-tight or dust-proof doesn't necessarily mean it's explosion-proof. Be good-people-you-get-the-right-kind.

For more on the supply system, ask your supplier who to get 'em for you on local products. If there's trouble getting 'em locally, AR 715-50 (P 8) says so; and its Change 1 (18 Jul 80) covers the deal.



10-TON AIR CLEANERS



Dear Self-Start,

We are having a lot of trouble selecting the right air cleaner off just an our #123 30-ton cargo truck because there is not enough clearance.



The left air cleaner is no problem. We chose it according to the method in TM 5-1500.

But the right air cleaner is something else again. It is wedged in there too tight for the oil pan to be removed like it says to do in the TM.

Dear Sergeant B. J. A.,

Sgt. B. J. A.

You're right to raise flags. The only thing is, you're reading an out-of-date TM. The TM you should have is TM 5-1125-106-11 which superseded TM 5-8000 in February, 1958.

On page 143 of TM 5-1125-106-11 (Tab 601) there is a no-nonsense way to service the right air cleaner.

In case your favorite publication section is temporarily sold out of this interesting TM, this is what it says:

The first three steps are the same as for the left air cleaner. You raise the hood and lock it in place. Then you remove the side panel and lay it against the fender. After that you disconnect all breather lines on the air cleaner body.

The first two steps are easy:

1. Remove your engine oil level gauge.

2. Move the breather line and spark plug cable to the rear to clear the oil reservoir.

3. Take off the nut from the spark plug cable bracket bolted on the cylinder head when done.

MORE



A support gear all around while you remove the clamp bolt—most all around to the rest for decrease and then.

There it is, "All A-OK, all the way," like the man says,



DRAINING SLANT



Dear Hal/John:
I've noticed the M100 trailer, used by the Dept., has no drain plugs, but larger trailers do. Here in the region all trailers collect a lot of water. Is there an M100 or handling drain plugs in trailers that don't have them?
D.R.S.I.

THE ANSWER TO JUST ONE OF THE QUESTIONS YOU ASKED ABOUT THE M100.



Dear Lieutenant R. S. J.,
There's no M100, the trailer's only.
The M100 was given drain valves because it's built watertight for floatability.
Other trailers, with tailgates, are not meant to be amphibious. With tailgates open, they can be tipped to drain the water. Or they can be parked on the dunn, with gates open, so drain it on a hill.



ON A HILL OR ON THE SLAT



THE CAM

WHAT AM

"HERE! I CAN
SAVE YOU!"



So what's a cam?

Well, most dictionaries agree it isn't "a curved wedge ... used for forcing two pieces together". Depending.

And the two pieces trying to get together in this case are those 25-pin connectors that keep your telephone and teletype cables coupled when a good couple is vital.



The U-1875C teletype connector (a) slotted right on the same wall of the same plastic shell, and there's a U-1875AC plug connector at each end of each length of cable.



They're a familiar sight at any major telco telephone central office (MTC-1, manual telephone central office (MTC-2), teletype central office (MTC-3), teletype central office (MTC-4), teletype central office (MTC-5), manual telephone central office (MTC-6), and all the rest.

But it seems there's a knack to coupling and uncoupling these connectors, which not only makes the whole operation a cinch, but also prevents those contacts on the contact blocks from being bent, broken, or bugged up.

That knack, in a word or two, is called **cam**.

COUPLING

And here you're ready to hook up, hold the two connectors together like this. Then flip up the two contact blocks evenly. Press together a set of "male" female blocks together, and then couple the mating with one wire.



You may have to flip up a couple or two when you tighten up, because the connector blocks have to be a tight fit with no guarantee of good electrical contact. But that's no problem having two covered wedges to force your pieces together will ease the blocks snug and secure without damaging the contacts.

This combination of the far-flung approach plus firm cam action is guaranteed to produce the desired results.

UNCOUPLING

When the word comes down to uncouple and move out pronto, a quick

twist and some reverse cam action is all you need.

Get into the ends of the connectors as it looks like this and flip the two wedges. That'll also separate them from being pin on each connector.



So, first the connector isn't to slide out of them you under the wedges. That will force the plug connector up and higher ... will break the connector disengage ... and in some lift the plug connector free.

A COUPLE OF TIPS TO MAKE YOU WISE



True, True. All of it. The how does it all help a man whose connector already suffers from some

"NOT KIND OF
CAREFUL THINKING
I'M TRYING TO
PROVE"



malfunction? Some say the whole connector is fine if connector components are damaged.

That's necessarily so.

Take a look at the U-1875 or U-1877, if the connector isn't damaged enough to prevent it from being satisfactorily coupled with another—keep it on the line.

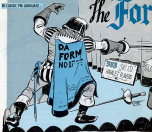
If some contacts are damaged so much that the connector can't be coupled with another, then it'll move than an even chance it can continue to carry the message.

Consider that bugged contact at a bad work that has to come out. One quick yank with a pair of needle-nose pliers will do the job. And unless the component contacts on this, or mating connector, are damaged—you'll still have continuity on this line. You'll still have communication.

And there's good word on the wire, too, that every connector man will carry a bulletin guarantee of making sure. It's a new contact block equipped with shielded contacts that are positively damage-proof. Any time, now.

Meanwhile, keep the cam in action over time you couple or uncouple.

The Form is the thing



Provision, Uniquis, Talcott-made, Oil-less.

Take your job—no one will add a few years off. They can all be used to do what the previous maintenance forms set-up for Signal Corps equipment.

Which is maybe why some guys find it a mighty useful system—while others consider it a little more "outdated" than another'. All depends, mainly, on how you approach the situation.

How does this maintenance "table" on Signal Corps equipment, probably the best and only way to approach the problem is right on frequency. And

start at 28, 708-025 (May '71), with changes. You can read it and follow it.

This AM shows the means for maintenance and inspection of all communications gear. And while it allows for a little drifting, it will lay out a clear set of boundaries for maintenance and inspection.

Now the number of basic maintenance and inspection forms for the many families of Signal equipment has been increased down to 11. These basic 11 are identical in form, number of pages and instructions (only the check items themselves are different, depending on the kind of equipment covered.

MAINTENANCE CHECK LIST FOR SIGNAL EQUIPMENT

DA Form	Equipment
10-001	Radio Receiver for military use
10-002	Radio Transmitter and Telegraph Control Station
10-003	Signal Generator (CW and CW with Key, Signal Station)
10-004	Modem (Controlled Field)
10-005	AM and Water Meter Camera
10-006	Photographic Developer, Processor, Print, Contact and Projection Equipment
10-007	Teleprinter
10-008	Telephone Set, Handset, Receiver and Speaker
10-009	Teletype Equipment, Radio, Broadcasting, Radio, Carrier Indicators and Station
10-010	Test Equipment
10-011	Training Equipment

"No, please, it's 'Maintenance,'" you say.

more

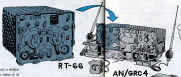
Fair enough. Let's take an old reliable... the AN/GRC-4. This RT is shown up generally in its normal state, so for the moment ignore that your doggy 4 is set up in an RT-66 tank.

Like the "new" setup in AN THOSE, Change 2, Page 10: "There will be some check items that are check items in need to inspect a major item of equipment. In such cases it is not necessary to use a separate check sheet for each individual component. Like components may be listed by manufacturer and serial number on a single check sheet when the equipment is listed in the same checker or vehicle. Separate checklists will be used for the inspection of vehicle items."

Your GRC-4, of course, is covered comprehensively by DA Form 11-248. One copy of that form will handle the Receiver-Transmitter RT-66/GRC, Receiver-Transmitter RT-75/GRC, AF Amplifier AM-55/GRC, Power Supply PP-34/GRC, Power Supply PP-35/GRC and Control C-100/GRC.

When a single form is used obviously, the "Equipment Manufacturer" block will then show the set type number followed by the type number of each major component. It follows, of course, that the "Equipment Serial Number" block will be completed in corresponding sequence.

The only other form needed would be a DA 11-248, which with the copy on the 11-11/PT Handbook used with



the railroad. The RT-66 can be described in an "vehicle form" which covers its own separate type of form.

To put the vehicle work on the property, then, let's come to us the preventive maintenance copy for our AN/GRC-4.



First, you, the operator... You'll have your copy of the DA Form 11-248 in my and we use both for the daily and weekly checks. It will be used by yourself for one full month. And it will show the maintenance history for this GRC-4 on a demand basis when the copy of the form will say with the set wherever it goes.

Note: In addition to the current, working copy, the latest completed form showing completed inspections will be maintained until final. So, if you're the operator that looks in the used form's generally how you'll handle on 11-248 for one month of maintenance...

Not filling in a field here, of course, on the manufacturer and serial numbers of the equipment... on page 5.

MAINTENANCE CHECK LIST FOR SIGNAL EQUIPMENT			
EQUIPMENT NAME, MODEL, SERIAL AND FABRI- CATION NUMBER			
DATE			
EQUIPMENT MANUFACTURER	RT-66/GRC	RT-75/GRC	PP-34/GRC
EQUIPMENT TYPE NUMBER	PP-35/GRC	PP-35/GRC	C-100/GRC
EQUIPMENT SERIAL NUMBER	12345	6789	1011
	1234	567	890

On page 2 of the 11-248 the month and year normally the form.



These two circles are the first marks needed—usually handled by your unit equipment before the items get into action. It's also like our three items that don't apply.

Let's skip the rest of page 1 for the moment.

Which brings us to the daily checks on page 3. These are simple enough, but important enough to demand day-by-day attention.

Using the legend, check-off all from 1 through 4 in the appropriate blocks. If all is well, you'll check it an "X" If an adjustment, repair or replacement is needed, you'll mark an "X" in that block.

When you complete your daily check, you initial the 15 in the appropriate slot for that day of the month on the daily calendar strip of page 5.

But let's say that on the 15th of the month you found that the volume control knob on the RT-44 was vibrating and rattling, loose fitting and missing. Then you'd put an "X" in the space for item 3, showing that things were not right.



4-1 - Volume control knob rattling, loose fit, corrected, call out immediately (RT-44)

When your field service notebook records the condition, fill in the entry on page 4—and then you circle the 5 on page 3 to show the condition was corrected.

If you find something that needs correcting . . . and you correct it yourself . . . I like drawing the unit or locating a missing spare part then you X the proper space, circle it so there is no confusion, and then mark the date

on page 4 and initial them.

If a trouble spot does not keep your equipment from performing, but can be corrected right away, then circle your X on the following day (or days) until the condition is corrected.

Right about your elbow, of course, is the TM for the equipment being checked. That should be NRP, and it should be open to the chapter on "Preventive Maintenance Services".



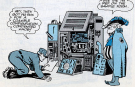
The reason is simple. To help make your PM inspection complete.

Written in the form blocks on the simple preventive maintenance form is your TM for reference to article paragraphs in the chapter on preventive maintenance services. These paragraphs generally list down the specific things to check for the particular item.

This is necessary since your Signal

maintenances form was designed to cover a number of equipments within a general category—and therefore can't necessarily cover items on every piece of equipment.

These paragraph references will help fill in the details and will go hand in hand with the various items to be checked on the maintenance form you're filling out.





ARE YOU READY TO GET THE MOST FROM YOUR INSPECTION?

Now, here about those "checkboxes!"

You, the operator, use the same form for the same APPENDIX to record your weekly checks. And, like the man said, your unit supervisor or communications chief already has ruled out all items that don't apply to this case as an **AMT** **ORC-4**.

On page 1, under the heading "Type of Inspection", the operator marks in "preventive maintenance." And after each weekly, he checks and initials the appropriate columns in the chart at the bottom of page 1.

appropriate columns in the chart at the bottom of page 1.

1. Inspect the engine compartment for oil leaks.
2. Inspect the engine compartment for air leaks.
3. Inspect the engine compartment for fuel leaks.
4. Inspect the engine compartment for water leaks.
5. Inspect the engine compartment for exhaust leaks.
6. Inspect the engine compartment for belt tension.
7. Inspect the engine compartment for battery condition.
8. Inspect the engine compartment for air filter condition.
9. Inspect the engine compartment for oil level.
10. Inspect the engine compartment for oil quality.
11. Inspect the engine compartment for oil pressure.
12. Inspect the engine compartment for oil temperature.



ARE YOU READY?

YES, SIR!

Preventive Maintenance

DATE	TIME	TYPE
✓		7 July 61
✓		16 June 61

SA 27-17-238

PREVENTIVE MAINTENANCE		OIL		AIR		FUEL		WATER		EXHAUST		BELT		BATTERY		AIR FILTER	

In making the weekly, you check items 1 through 12 as required in the appropriate column for that week (1st, 2nd, etc.).

And again, any adjustments, repairs or replacements will be noted in the blank space on page 4. Thus, a team EIC-TM Council Cabin on the E1-75,0000-equipped during a weekly inspection during the 2nd week—would be checked with an X in the appropriate block on page 2.



When it comes to trouble spots, of course, you record them on the spot—if you can. If you can't, then the X remains on the form—as it—until the organizational equipment checks and corrects it.

If you can correct the trouble on the spot, then just circle the X in the appropriate block and also make a note of it on page 4 and hold it.

Your copy of the E4 Form 11-211 stays with the Adept wherever it may be, either in a truck or vehicle or back at the organizational repair shop. But the form does not go with the car back on field maintenance. E4 Form 111 is used for that.

And meanwhile, back at the repair shop....

The organizational equipment will

use the operator's record of this car to pull his inspection. He'll perform the monthly service (or whatever interval the TM or local ROP calls for) on the equipment—with you, the operator, standing by.





Checklist

July 1988

1. Check engine oil level	✓	2. Check engine oil level	✓
3. Check engine oil level	✓	4. Check engine oil level	✓
5. Check engine oil level	✓	6. Check engine oil level	✓
7. Check engine oil level	✓	8. Check engine oil level	✓
9. Check engine oil level	✓	10. Check engine oil level	✓
11. Check engine oil level	✓	12. Check engine oil level	✓
13. Check engine oil level	✓	14. Check engine oil level	✓
15. Check engine oil level	✓	16. Check engine oil level	✓
17. Check engine oil level	✓	18. Check engine oil level	✓
19. Check engine oil level	✓	20. Check engine oil level	✓
21. Check engine oil level	✓	22. Check engine oil level	✓
23. Check engine oil level	✓	24. Check engine oil level	✓
25. Check engine oil level	✓	26. Check engine oil level	✓
27. Check engine oil level	✓	28. Check engine oil level	✓
29. Check engine oil level	✓	30. Check engine oil level	✓

He checks away from on the daily, the weekly and the "additional items" list that apply to the equipment.

Each point will be checked in the 2nd column "checked" column and a note recorded on page 4. During a monthly, pulled on the 15th of the month, ensure that the equipment spots

a loose retainer cap on the BT-66. And also tighten it at the same time.

First of all, that would be checked with a checkmark in the blank opposite item 11. Flipping to page 4, the repair man would elaborate a bit on the current situation:



1. Check engine oil level	✓
2. Check engine oil level	✓
3. Check engine oil level	✓
4. Check engine oil level	✓
5. Check engine oil level	✓
6. Check engine oil level	✓
7. Check engine oil level	✓
8. Check engine oil level	✓
9. Check engine oil level	✓
10. Check engine oil level	✓
11. Check engine oil level	✓
12. Check engine oil level	✓
13. Check engine oil level	✓
14. Check engine oil level	✓
15. Check engine oil level	✓
16. Check engine oil level	✓
17. Check engine oil level	✓
18. Check engine oil level	✓
19. Check engine oil level	✓
20. Check engine oil level	✓
21. Check engine oil level	✓
22. Check engine oil level	✓
23. Check engine oil level	✓
24. Check engine oil level	✓
25. Check engine oil level	✓
26. Check engine oil level	✓
27. Check engine oil level	✓
28. Check engine oil level	✓
29. Check engine oil level	✓
30. Check engine oil level	✓

11-12 I always checked that on BT-66 cap. And also tighten it at the same time. 13-14 I always checked that on BT-66 cap. And also tighten it at the same time. 15-17 I always checked that on BT-66 cap. And also tighten it at the same time. 18-20 I always checked that on BT-66 cap. And also tighten it at the same time. 21-23 I always checked that on BT-66 cap. And also tighten it at the same time. 24-26 I always checked that on BT-66 cap. And also tighten it at the same time. 27-29 I always checked that on BT-66 cap. And also tighten it at the same time. 30 I always checked that on BT-66 cap. And also tighten it at the same time.



Come time for a third edition (CMI) inspection of the equipment and whether 11-110 will be used by the inspector. He'll have the maintenance records at hand by the operator and equipment for his reference during the inspection. He'll run through all items—indicating that it is a third edition inspection and using the same legend.

SCHEDULING

EVERY COMPANY HAS
I GET CMT

Wow, the big question is how does the organizational equipment know when to pull the periodic maintenance on all the equipment he's responsible for?

Only one way for sure—scheduling. And while it's true that the Signal Corps doesn't have a standard form for scheduling maintenance and service, many an outfit has grabbed hold of scheduling forms used by other unit services and adapted them to their communication equipment.

For example, the old familiar DA Form 488 does the job well. It's already used on Ordnance, Engineer and Quartermaster equipment.

Different units follow different SOP's on scheduling, but many SOP's have found that the 488 serves best in providing a PM route for their communication equipment.



It can be adapted to schedule maintenance on as many as 17 individual components—suggested over a full month. A unit equipment can schedule a certain number of monthly checks on different pieces of gear for each week—or at whatever interval he chooses.

Whatever scheduling form a unit picks to adopt or adapt depends always on what local procedure allows. If an organization's CO says "alternative," then change ahead.

ARMY AIRCRAFT



SUPPORT PUTS 'EM IN

The world's not so good at putting the new maintenance/repair/overhaul line configurations in your aircraft. The 100 had the ramp-on-refueling door at 2nd wheel level, but it never got that installing 'em in another thing.

Since installation's a third wheel responsibility, you'll have to speak to your



support people before you go ahead on your own.

Remove the main mounting brackets. It is an all-pipe plate structure to be made by your support people before the new CR-10 can be mounted in place of the old A-10 configuration. Be on building when there, please.

IMPROVISE



Dear Windy,

The new JRE 33-1, June 28, says we have to have emergency survival equipment on all extended flights over water, desert, arctic or jungle areas. A lot of our flying in this area is over slender water or desert.

In the question is, where and how do I get this equipment? What PFD do I use? How much does it cost? Also, what justification can I refer to explaining how much equipment is needed for each passenger?

Capt. M. K. M.

Dear Captain H. E. M.,

There's just one answer to all your questions, Mr. Important: The Army doesn't have any standardized listing of items that should be carried as survival equipment, but it's being worked on now.

Until there is such an official listing, your best bet is to improvise a list of

survival gear, based on the following list or the skills and experience of your "old pro" pilots and crewmen.

At a time, the Quartermaster Corps is working on developing kits for cold climates, hot climates and overwater use. Good survival items ready for issue have a list of suggested items.

Survival Kit, Not Ditch



1. Rubber survival and gear kit
2. Water container, 50-60 U.S. liquid gallons
3. Kit box or plastic storage
4. Map, topographic
5. Water container, equal weight, 500-1000 cc equal
6. Inflation pump
7. Fuel gauge, universal airplane
8. Fuel, extra fueling, additional 50-100 lbs. (20-40 gal. 100-150 lbs.)
9. Air container, available from FAA 3075-375-0000
10. Water, emergency, sealed
11. Food, 30 days, dry weight, 1000-1500 lbs. (1-1.5 tons dry wt.)
12. Fueling container, 50-100 gal. (100-200 lbs. dry wt.)
13. Container, drinking water plastic, 50-100 gal. (50-100 lbs.)
14. Spare, inflator
15. Helium, one portable, total wt. 50-100 lbs. (50-100 lbs. Helium, 1, 100-150)
16. Compass, magnetic, 50-100 lbs. (50-100 lbs. dry wt.)
17. Compass, magnetic, 50-100 lbs. (50-100 lbs. dry wt.)
18. Radio
19. Radio, one, portable

Survival Kit, Cold Climate



1. Tent, complete assembly and guylines included
2. Bag, sleeping, warm-lined
3. Bag, food and kit (240-249-820)
4. Tent, for shelter
5. Blankets, emergency, ripstop, wool, 100% (1000-1000)
6. Socks, for shelter
7. Food packets, instant, all-weather
8. Tent, emergency, included, 100% (1000-1000) (1000-1000)
9. Tent, emergency, included, 100% (1000-1000) (1000-1000)
10. Shelter, emergency, 100% (1000-1000)
11. Shelter, emergency, 100% (1000-1000)
12. Shelter, emergency, 100% (1000-1000)
13. Shelter, emergency, 100% (1000-1000)
14. Shelter, emergency, 100% (1000-1000)
15. Shelter, emergency, 100% (1000-1000)
16. Shelter, emergency, 100% (1000-1000)
17. Shelter, emergency, 100% (1000-1000)
18. Shelter, emergency, 100% (1000-1000)

Also, types of the items listed here might not be available in your area. Don't forget to check with your local supply stores. It's up

to you to locate items that match the descriptions or items closer to you. Contact your local Quartermaster office for more ideas.

Survival Kit, Over Water



1. Tent, complete assembly and guylines included
2. Bag, sleeping, warm-lined
3. Bag, food and kit (240-249-820)
4. Tent, for shelter
5. Blankets, emergency, ripstop, wool, 100% (1000-1000)
6. Socks, for shelter
7. Food packets, instant, all-weather
8. Tent, emergency, included, 100% (1000-1000) (1000-1000)
9. Tent, emergency, included, 100% (1000-1000) (1000-1000)
10. Shelter, emergency, 100% (1000-1000)
11. Shelter, emergency, 100% (1000-1000)
12. Shelter, emergency, 100% (1000-1000)
13. Shelter, emergency, 100% (1000-1000)
14. Shelter, emergency, 100% (1000-1000)
15. Shelter, emergency, 100% (1000-1000)
16. Shelter, emergency, 100% (1000-1000)
17. Shelter, emergency, 100% (1000-1000)
18. Shelter, emergency, 100% (1000-1000)

WITH A DOWNHILL PULL



If "a thing of beauty is a joy forever . . ." then a job well done is a work of art. And that goes for any job . . . whether it's stopping a tree, casting a fly or securing an appendix.

Take knot-tying for example. When done right, knot-tying looks so simple a child could do it wearing boxing gloves. When done wrong, it looks like it was done by a kid with gloves. The difference is know-how, experience and pride in a job well done.

The exact tying procedure you use depends on the job that has to be done, but there's some points that apply to almost all cases. "EM-L-14-1," "Standard Structural Procedures," gives you a good run-down on general knot-tying.

For example, it tells you your knot-tye should be about three-fourths the diameter of the hole in the fastener. And, of course, you always apply the wire so that it works to tighten the fastener—not loosen it.

You want to start out by having the wire ends in your fastener parallel. If you can't do this without disturbing the torque setting, then any other fastener will do—they will line up. You never sacrifice the torque for the sake of the wiring.

BY THE NUMBERS

Here's an example of how a nut you would lock up these cap screws:



SIoux ENGINE SAYER

Dear Woody,

Sometimes when we've been plagued with low oil pressure troubles in the 4-115 engine for the Sioux 38.1 (3), we've wondered if maybe the bypass valve was in the oil filter (P/N 820117-11) in our sight. Could that be the trouble?

WPT J. E. AL

Dear Specialist J. E. Al,

Might be a trouble but it's sure not the trouble. When you get to the place where that bypass valve comes into play, you've already got trouble.

The only time that valve is called on is when the filter won't pass the oil under normal pressure. Then, and only then, will it open up and let oil flow through, just so you don't have a completely oil-starved engine.

The first and best step is to clean the filter—but don't stop there. One cleaning of the filter isn't going to be the answer if you've got glop in your system. It may take complete filter clean-



ing right quick-like, with some good cleaning of the lines, to clear up your system.

Tinkering with that valve was wrong in our for you. That valve is not only a measured one—it has to be geared to a 200 relationship, and that's the kind of holding down to be done only by the guys with the test equipment to back it up.

Walt Duesch

DECALS ARE PARTS, TOO

Dear Woody,

We have received FR 4874 20-61 11 Jan 67 covering application, removal, etc. of pressure-sensitive decals. However, it does not furnish part numbers, manufacturers or authority for republishing. Can you help?

Dear Wpt J. E. Al, Jr.,

Since decals are considered the same as repair parts, the authority and stock numbers for some decals are in the — 20P's for each decal. You remember those you find them until the supply is all gone.

But when the decals you need are not listed in your "P" manuals, check with your local vehicle supplier. They either have or are authorized to have decals kits which are listed in their — 24P's for each decal. These kits are both for full-size ones and kits of individual

Wpt J. E. AL

decals as you or you need them.

Now if 240-can't supply you, try digging up a stenciling machine and make up your own patterns, which you can hold onto for future use. If you can't locate her the decals or a stenciling machine, you'll just have to make like a Rembrandt with your own paints and brush.

But that's just for now, because I'm going to have more to say about the business of decal's markings or my name let's Woody.

Walt Duesch



Moving an ODM roll roll with a thick shirt tucked into a pair of baggy pants will get you in less trouble than trying to fit a camera threaded into a less closed opening... or vice versa.

Some operators no longer replace fasteners. They don't bother to double-check, and usually end up feeling kind of silly when they're accused of stripping threads. With common hardware items—especially those threaded ones—you're got to realize that adaptation is made a habit for the camera gear bits or hardware kit—check your thread's part list first.

Suppose you pick up the wrong one by accident. You might even get that wrong thread started into a hole, but if you start forcing it you're going to strip those threads for sure. In fact, trying to force the operation could be a shot that you're making threads. So try this for size:

Just to show the difference in threading for the same size screws here's the way a few of the common sizes do not match up. Your ODM line can be NC (National Coarse) or NF (National Fine) in the marketplace.

Size	NC Threads per inch	NF Threads per inch
1/8"	28	32
3/16"	32	36
1/4"	20	28
5/16"	18	24
3/8"	16	24
1/2"	13	20

So! So when you install that screw, bolt, nut, fastener, pin—anything with threads—start the part in with the finger and never use force. You should know after a run or two whether or not you've got the right combination.

Just like the jumper cables can help you get that pass, it's the right combination that pays off in good preventive maintenance.

THE NC THREAD

THE NC
THE
THE



THE NF THREAD

THE NF
THE
THE



Take a look at the hole. You're either got some or the threads in there. Get to match hole and screw thread—start with screw and fit with hole.



Next check the ODM for the right part size for your hole size length, diameter, and whether it's a fine or coarse thread line.



Then when people up the gun from the supply list you know what it should measure and what type thread it has in there. Be the one to get it! Get double check those threads. The screw can get stuck up afterwards and screws. Happiest camera hardware board look into a camera kit.

RAG IT

Mohawk (MO-11) and Caribou (MC-11) skidder buses almost appreciate globes of generative glycerine laid on with a brush. It goes on too heavy that way and most of the glycerine will just drip off. But glycerine wiped on with a clean rag will leave a nice even coating on the finish.

No glycerine for Semblance (SL-20) buses, though. They're treated with special enamel like the Semblance-2 vans.

PLEASE — NO WET BEDS

Just a minute, Gary.

Don't push the water hoses on your Hydraulic Motor Model H12-41 Diesel-Electric generator just yet. Could be your engine bed is all wet and just waiting to flood up your whole operation.



From the engine bed, drain pipes on these vehicles have a habit of getting clogged up. Which means that the water can't get out—making the engine bed a real nuisance.

When your bus is left standing on a track having a slight grade, the trapped water runs into the track frame bottom. From there it goes to the cranking motor, making the cranking and walk. So when you start up, the soaked cranking motor causes a "backover"—which plays funk with the motor and the main generator.

The simple solution? That's right—you've got to make sure the engine bed drain pipes are kept free and clear.

There's one way to do it—blow out the pipes with high-pressure air. But if there's no high air pressure around, then use a wire probe. Stick it well up into the piping and make sure you clear the way for free and easy drainage.

TAKE A TIP

You're getting tips every so fast a coding tip that will fit your coding and coding needs (FSCN 3411-294-0741). The tip won't fit the code or the code won't fit the tip.

Could be that you're coding them instead of matching them—trying to fit a tip made by one manufacturer into a code made by a different manufacturer.

To make it easier for you to get the right tip for your needs, here's how you match them by manufacturer.

When you see a (411) FSCN 4's Ordinance 11 00 are (2M).

LIST OF COMPONENT PARTS, MANUFACTURER AND PART NUMBER FOR
 411-294-0741 (FOR 12, 12.5, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100)

Part No.	Part No.	Part Description
411-294-0741	411	12.5, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100

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411-294-0741	411	12.5, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100



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Part No.	Part No.	Part Description
411-294-0741	411	12.5, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100



CONTRIBUTIONS

SEND
YOUR IDEAS
OR TIPS



WRAPPING TAPE
WILL HOLD FLASH-
LIGHTS TO WORK-
LIGHTS TAPE
(WITH BATTERIES)

RECESSED LAMPS

Dear Editor,

Here's one little trick that helps when you have to replace recessed lamps, like the work lights on generator-cooled boards.

If the lamp won't come with light finger pressure, don't force it. Forcing could break the bulb and jab your fingers.

Just put a little pinch of masking tape over the end of the bulb. The sticky tape will give you enough extra grip to loosen lamps you couldn't budge with your bare fingers.

A. M. Fainberg
Tappan, N.Y.

(Old Man—Good going. If there's no masking tape handy, bicycle tape or utility phone tape should do it.)

ADDED DATA



Dear Editor,

We figured that as long as we have to record the data on our MC-12 crane-carrying crane every time it's load-tested anyway, we might just as well record on the instrument reading too.

This way, we can tell at a glance when the crane load isn't dia, whether it's a 4-month or 100-hour test.

Sgt. Lawrence A. Martin
Fort Lee, Va.

GAPING GAP



Dear Editor,

Dimensions data for the 6742 water cracks in para. 2000-01 TRM 5-6002 (17 Dec 50) list the breaker point gap as 0.022 in.

It should be 0.022 as it's shown in para. 2016 (Grand Fig 179 of the TRM, Right)

DVD Carl M. Chabrows
Part 58, 59a.



Old Man—Right, and the taper voltage in the same data table should be 24- not 24.1.



SLOT IT

Dear Editor,

By slitting the eye of the primer pump holding bracket in most of our light tanks (M75, M76, M77, M78-series, M41-series, and M42-series) removing and replacing 'em is now a real snap.

Now all the brackets get slotted in the same spot—it'll depend on their location in the tank.

Once the slot job's done, the pump body can be taken off or put back on (just by loosening up the upper lock-wash).

The pump shows the upper lock-wash'll be used from another view and covers the slot of making it open, etc.

Ernest B. Ross
Part 58a, 59.



Old Man—Looks like you've simplified the job, but get your CO's permission before performing the surgery.

Comie Rodd's BRIEFS



Waste to Wire welders

Remember . . . the gas tank on your MIG inert gas welder set has a maximum current capacity of 300 amps. So, take care . . . when you use your MIG set with the conventional 300-amp arc welder be real sure your amperage setting does not exceed 300 amps.

Close it

Don't you believe it—if anybody tells you the #1 d. rifle has a better barrel and so doesn't get worked on with bore cleaners. The barrel's not better—it's cleaner plated—and you do use bore cleaners. Guess . . . the latest answer is that you only have to clean the barrel once after firing instead of the old-fashioned three cleanings. The deal is that new and better propellant powders and primers in the ammo, plus the cleaned bore, give the #1 d. rifle excellent life and protection.

Stronger screen

She's water for you. A stronger, sturdier Moser exhaust protective screen for the bottom side of your receiver-transmitter. #1-287/ARC-11. \$8. 11-11 101 April 61 authorizes the new screen—which gives better protection to the exhaust motor rotor blades.

Mistaken identity

If the Engineer A plate on your new Consolidated Diesel 4587P 80-cycle diesel GPO generator reads FM 4-1115-210-2774—better scratch the last seven digits. To keep your record honest, you want to change 'em to read FM 4-1115-210-2117. See it says in SA 2-24100.

Be 105 card sharp

You can't play the right cards if you read it off the wrong sheet. Likewise, you can't do a good job if you read the wrong SA and LO. The right SA and LO for the M102 120-mm gun tube is TM 9-2108-20-12 and LO 9-2110-20-18. The right ones for the M102A1 120-mm gun tube are TM 9-2108-21 4-10 and LO 9-2108-21 4-10. The "A1" on that tube does make a difference.

Hammerless tank

Do you have an M1A1 4 main armor, main, turret-mounted steel-cased Hammerless? If so . . . check its 554 number. Those with numbers M1A1B through M1A1D and M1A1E through M1A1H should have storage boxes installed for the commander's and gunner's spare cartridges. MPO 3-1042-206-4411 (30 Mar 61) (Signal) gives the word on this.

**Would You Stake Your Life on
the Condition of Your Equipment?**

**AWRIGHT,
WHO'S BEEN CLEANIN'
WITH GAS?**

