





**ISSUE 504** 

#### **PREVENTIVE** MAINTENANCE MONTHLY

**NOVEMBER 1994** 

TB-43-PS-504. The Preventive Maintenance Monthly is an official publication of the Department of the Army, providing information for all soldiers with unit maintenance and supply duties. All information has been reviewed and approved by the agency responsible for the equipment, publication or policy discussed. Application of the information is optional with the

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You are invited to send PS your ideas for improving maintenance procedures, questions on maintenance and supply problems, and questions or comments on material published in PS. Just write to:

> The Preventive Maintenance Monthly Bldg. 3325 Redytone Arsenal, AL 35898-7466

By order of the Secretary of the Army: GORDON R. SULLIVAN General, United States Army Chief of Staff

My the of shoulton

MILTON H. HAMILTON

Administrative Assistant to the Secretary of the Army

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echanics, it'll be lights out for sure if you're not careful when you change the lamp in the M2/M3 Bradley's Integrated Sight Unit (ISU).

Rough handling damages the lampholder assembly cover. You can also break off the lamp inside its holder.

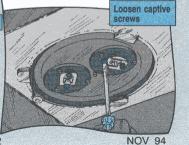
Here are the right steps to take:

Press up and turn the ISU lampholder assembly cover.

If the cover is stuck, gently tap the cover ears. Not too hard, though, or you'll break the cover ears and gouge the cover. Then you'll have to buy a new one.

Loosen the two captive screws on the lampholder assembly and pull the assembly free. There are two assemblies, so only remove the one you need.





Remove ISU Lamp

Push the lamp down and twist it to the left. That frees the lamp from its socket. Do this any other way and the lamp will break off. You can ruin a lampholder assembly by trying to pry out a broken lamp.

Install the new lamp.

Push down and

twist clockwise



Lightly coat a new preformed packing, NSN 5330-01-158-0361, with silicone lubricant, NSN 8030-01-190-8562, and install it on the cover. Reusing an old packing can lead to nitrogen leaks.



Lube before installing

Apply a thin coat of the silicone on the cover threads. Press the cover in and turn it until it's in place



FINISH THE JOB BY CHECKING CAREFULLY FOR ANY LEAKS AFTER CHARGING.



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M2/M3-Series Bradleys, MLRS .

### Give Filters Some TLC

HEY, BUDDY, THAT
HIGH PRESSURE WATER CLEANED MY
SKIN REAL GOOD, BUT IT HURT MY
AIR FILTERS REAL BADI

All air filters get dirty after enough use, crewmen. That's why it's so important to get them cleaned or replaced when required by your Bradley or MLRS's PMCS schedules.

Between cleanings, watch the AIR CLEANER CLOGGED light on the Bradley and keep an eye on engine performance.



If your vehicle starts blowing too much black smoke or if engine power starts lagging, look to a clogged V-pack element as the first cause.

A second filter killer is water — especially water from high pressure hoses. PS 504

Always keep water away from the filter when washing your vehicle. Then double check the air box afterwards, just in case. If the filter is damp, let it air dry before using the vehicle.



Take no shortcuts when taking care of your filter and you'll stay off the road to reduced performance and engine damage.

Λ

M981 FISTV . . .

### THE \$164,000 QUESTION

Mechanics, have the ground/vehicular laser locator designators (G/VLLDs) in your unit's M981 FISTVs been checked lately? Think carefully! Your answer could be worth \$164,000!

The G/VLLD is supposed to be turned in to DS every 180 days for purging and charging. A longer period allows the nitrogen pressure to get low enough to cause damage to the laser rod.

When that happens, the G/VLLD is nothing but an expensive pile of junk. A new G/VLLD will cost your unit more than \$164,000.

Low nitrogen = broken laser rod

Schedule the G/VLLD for purging and charging while the vehicle's in for semiannual service. That keeps the G/VLLD up and ready when it's needed.

M578, M110A2 Vehicles . . .

### Shed Light on the Problem

Dear Half-Mast,

I'm having trouble finding the lampholder base for the dual headlight on an M578 recovery vehicle.

Fig 52 of TM 9-2350-238-20P shows the front headlight assembly but leaves out the base. Can you help?

SSG W.S.P.

Dear SSG W.S.P.,

You bet! That lampholder base is hidden in the TM with the headlight wiring harness assembly. Look in Fig 85.

The base is just as hard to uncover for the M110A2 SP howitzer. You'll find it listed in Fig 83 of TM 9-2350-304-20P.







JOV 94

THAT'S RIGHT,
1000 TIMES! MAYBE NEXT TIME
YOU'LL PAY ATTENTION TO MY
AIR CLEANER BOX!

echanics, that big engine in those M578 recovery vehicles and M110A2

SPhowitzers need lots of clean fresh air

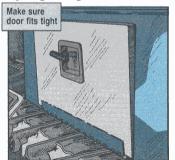
YOU MECHANICS OUGHT TO KNOW THAT BUM AIR CLEANER BOX SEALS CAN PUT A **HURT** ON YOUR VEHICLES' ENGINES, HERE'S HOW TO

SOLVE THE PROBLEM.

Mechanics, that big engine in those M578 recovery vehicles and M110A2 SP howitzers need lots of clean, fresh air to breathe. To get clean air, you need to make sure the door closes tight on the air cleaner box. A leaking door lets in dirt and sand that lead to engine failure.

The biggest problem is with the old access door. It has a locking bar that doesn't always keep the door sealed firmly against the vehicle. Even when it does, the door doesn't always match the opening in the hull.

Test the door for a good fit before you mount it. If the door fits before mount-

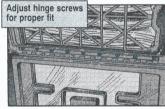


NOV 94

le air cleaner

rock the air cleaner

Loosening all nine screws will let you shift the door approximately  $^{1}/_{16}$  to  $^{1}/_{8}$  inch to the left or right.



If you still can't get the door to fit, resist the temptation to beat it into shape with a big hammer. Instead, order a new access door with NSN 5340-01-270-3688.

This door has a new lock that gives a better seal. You can also save big bucks since it's about \$150 less than the old access door.

Regardless of which door you use, you still need to make sure you've got a good seal. Do that with the chalk test. Clean off the air cleaner box where the door seal touches it. Rub chalk all over the seal's surface, then close the door. If the seal leaves a solid chalk mark all around the box, you're ready for operation.



Gaps in the chalk marks mean you probably need a new seal. Get one with NSN 5330-00-745-7781. Use adhesive, NSN 8040-00-152-0063, to stick the seal in place.

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echanics, if you're getting constant reports of starter lock-up on M109A4/A5 howitzers and M992 ammo carriers, look to the the starter protection relay first.

When the howitzers were converted from -A2 and -A3, the starter relay was replaced with a starter protection relay.

Problem is, that protection relay can short out during startup, causing the starter to shut down before the engine starts. This is because the relay cuts off all power to the starter.

Before you troubleshoot or replace the starter, activate the combat override switch and engage the starter. If the engine cranks, the problem is the protection relay.

Get a new starter protection relay with NSN 5945-01-291-0734. That relay, which is stamped with part number 12363092, has a special internal filter to stop premature starter shutdown.



YOU CAN

PREVENT PREMATURE

STARTER

SHUTDOWN!

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Never clean or store the howitzer without the spindle assembly in place. However, if your local SOP says you must, let the breech block rotate down slow and easy so everything works the way it should the next time you need it.

IF YOU WANT YOUR
PATRIOT'S AN/MPQ-53 RADAR

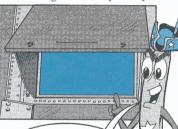
TO KEEP PICKING UP THOSE GOOD

VIBRATIONS THAT WARN OF THE ENEMY, YOU'VE GOT TO PICK

UP ON THIS GOOD PM

### **EDDD**

ay close attention to your Patriot system's filters in dusty areas. If the filters clog, electronic components overheat and blow expensive circuit cards. Eyeball the filters frequently. Clean or change them if they're dirty.



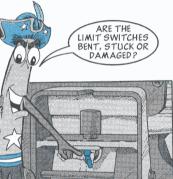
CHECK FILTERS
MORE OFTEN IN DUSTY
CONDITIONS.

Eyeball the ethylene glycol level weekly. If it gets low, stuff like the driver tank, high level traveling wave tube, and cross-field amplifier (CFA) electron tube burn up. Tell your repairman if the level's low.



### MIBRATIONS

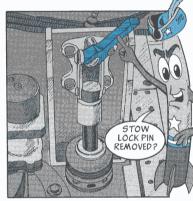
Before you go to the field, look at the outrigger limit switches. There are three on each outrigger. If they're bent, stuck, or damaged, they won't let the radar be leveled. Report bad ones.



Make very sure all doors are latched and shut before you traverse or road march. If you forget just one door, it can catch as the radar moves and bend. That ruins the electro-magnetic interference (EMI) shield and the radar is out of business.



Also before you traverse, make sure the stow lock pin's removed. If the pin's in, the radar won't turn. Any



time the radar doesn't move after five seconds, shut down and look for the lock pin. If it's been pulled, feel the interlock and its cable for looseness. If either is loose you can't rotate either



Before you radiate, doublecheck that the covers have been removed from the comparator assembly and the antenna. If a cover's left on, it reflects the radio waves and the radar becomes like a microwave oven. The wave guide window and other components are cooked.

Never muscle antenna elements in place. An element should go in with just slight pressure. If it doesn't, turn the element and try again. Forcing an element bursts the antenna socket. The whole antenna has to be taken apart to fix one socket.



NEVER FORCE ANTENN ELEMENTS

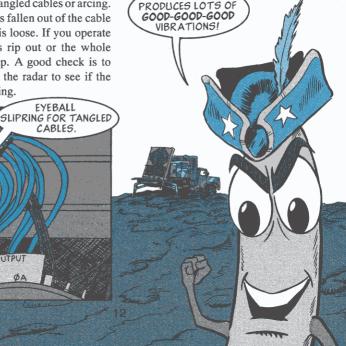
GOOD PM

Any time you're rotating and lose power, don't power up until you inspect the slipring for tangled cables or arcing. Often a cable has fallen out of the cable tray or the tray is loose. If you operate like that, cables rip out or the whole slipring burns up. A good check is to manually rotate the radar to see if the cables are clearing.

OUTPUT

EYEBALL

CABLES.



Patriot Missile System . . .

# MAKING DOOR PINS

Dear Connie,

If the stow pins for your Patriot's radar and generator airvent door side panels disappear, the only way you can replace them is to order new doors. There are no NSNs for the pins. That's a huge waste of money.

It's much easier and cheaper to make replacement pins. For the radar inlet door pin, cut off 21/2 inches of a coat hanger or something similar and curl it like this:

For the generator inlet door, cut off 12 inches of 1/8-in wire or rod and bend it like this:

SGT Dana Dewan Ft Bliss, TX



### LUBE ALL OUTRIGGER PINS

There are now two different outrigger pins in the field for the Patriot's M860A1 trailers. The new pins have lube fittings for a grease gun.



But the old pins don't have fittings. Some Patrioteers think that means the old pins don't need lubing.

Wrong!

Unless the old pins get a monthly lubing, they bind and outriggers are damaged.





How do you lube 'em? Get an oil can filled with OE/HDO-30 oil . . . or any motor oil . . . and lube each joint of the outriggers — everywhere they move. Do that every month.



### **Patriot Card Testing**

Patriot repairmen, you no longer need to spend thousands of dollars for new circuit cards when the old circuit cards go out. Let your support know that Ft Bliss and Letterkenny Army Depot can test and repair the cards. That can save your unit big bucks. If your DS needs help, their local MICOM LAR has the details.



# TO THE PM POINT!

et's get right to the PM point on a few things you can do to keep your M249s firing hot and heavy:

♦ Lube the cocking handle generously with CLP while firing on the range. Without lubing, the rails wear out fast from the action of the cocking handle. If the rails wear out, the whole receiver must be replaced—and that's expensive.

But do not lube generously when you're located in areas with lots of blowing sand or dirt. The lube attracts grit that will wear out the receiver rails even faster.

Change barrels during firing.

That will give barrels a longer life and your unit more accuracy. During both sustained fire (50 rounds per minute) and rapid fire (100 rounds per minute), change the barrel every 200 rounds.

Never fire a burst of more than 25 rounds or fire continually for 200 or more rounds. That also wears out the barrel fast and can cause a cookoff if the M249 feeds badly.



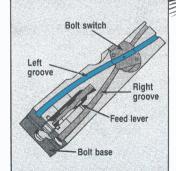
# STRAIGH

ometimes the most important part of taking care of your M2 machine gun is simply putting it back together straight. Here are the worst problems:

M2 Machine Gun . . .

#### **Bolt switch**

For left-hand feed, put in the bolt switch so the left groove beginning at the bolt's base is unblocked. The switch's big end will be forward. Do it just the opposite for right-hand feed. If you put the switch in backwards, the feed lever lug and bolt switch are KOed.



FOLLOW THIS STRAIGHT TALK AND SHOOTER!

Sear slide

Slide the slide in left-to-right. Get it backwards and your M2 won't fire from

the M63 mount.

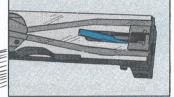
Left

right

### YOU'LL BE A STRAIGHT

#### Cocking lever

Slide the bolt forward in the receiver with the cocking lever forward. If the lever's left back, the bolt's jammed in the receiver and vou're in a lam with your armorer



#### Bolt, buffer, and barrel extension

Put the bolt, buffer, and barrel extension back together before you put them in your M2. Slide all three into the receiver your Mz. Side all firster into the receiver in one piece with the cocking lever forward. Then put in the driving spring rod assembly and backplate. That prevents the burrs and scrapes you'll get from assembling them inside the receiver.



together

#### Shoulder bolts

Put the two shoulder bolts through the receiver side plate so their beveled edges point in opposite directions. If you point them in, the side plate works loose and breaks the bolt stud. The charging handle falls off.



#### Front cartridge stop

The stop will disappear when you're firing blanks if you don't put it someplace safe...like tied to the backplate handle. String—or better yet lacing wire does a great job.



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You may see black exhaust, too. The pressure has drawn oil from the crankcase and sent it to the intake manifold.

If you see any or all of these symptoms, check out the venting system.

The CUCV's oil filler cap is easy to test. Just remove it and shake it. If it rattles, it's OK. If it doesn't, replace it. Do this every semi-annual service.



You will usually see a clue before clogs blow seals or ruin engines, though.

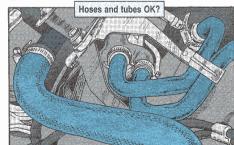
CDRV may

be plugged

You may find oil on the engine or on the ground if the truck's been running for awhile. The pressure has forced oil past gaskets and seals. A badly plugged valve can even blow out the rear main seal. The CDRV doesn't have such an easy test. DS uses a manometer, NSN 6685-00-857-4895, connected to the oil dipstick tube. The pressure reading should be between two and five inches of vacuum at 2,000 RPM.

At unit level, remove the valve and hose and clean them with a rag. If you find oil dripping from inside, replace the CDRV.

Eyeball the hoses and connectors to the valve. A hole in a rubber hose could let in dirt that plugs up the valve. Never clean the oil filler cap or CDRV with solvents or pressured air. You'll just damage the diaphragm inside. That can give you the very problems you're trying to solve.



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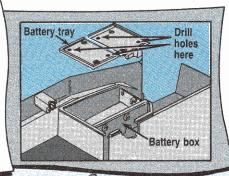
### DRAIN BATTERY TRAY

Dear Editor,

We've found water pooling up in HMMWV battery trays. In winter, this water freezes, damaging batteries.

We get rid of it by drilling a 5/16-in drain hole in the lowest part of the tray.

Billy J. Morgan Ft McClellan, AL



FROM THE DESK OF THE Editor

Good work, Sir. That'll keep your batteries dry. Tank-Automotive Command suggests even more holes. After removing the trays from the HMMWV, drill four 1/2-in holes, as shown. Do not drill any holes in the metal battery box.

#### For a Clear View

The older HMMWV side view mirrors vibrate so much that you can't see what's behind you. For a clear view, look no further than Fig 348 of the -20P TM to get a "West Coast" mirror.

The larger mirror also has a convex, wide-angle view area that makes driving a lot safer. Order a left and right mirror kit with NSN 2540-01-302-2595.

Then use riveter, NSN 5180-01-201-4978, from the HMMWV's special tools, to install the blind rivnuts that come with the kit. They'll keep the mirrors from falling off.











## TIGHTEN-LOOSE HANDLES

AM I GONNA HANDLE THIS?



The HMMWV door handle assembly on the soft side vehicles (M998, M1035, M1037, M1038 and M1042) comes apart frequently.

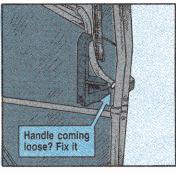
There is a fix in the TACOM EIR Digest TB 43-0001-39-3 (Oct 90), but I've found an easier way.

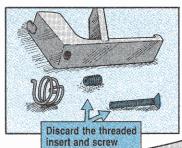
I take the handle apart and discard the threaded insert and screw. Using the drill, NSN 5130-00-293-1849, from the Common shop sets, I drill a 1/8-in hole in the center of the inner door assembly. The hole should be 1 inch deep.

Then, I assemble the handle and fasten it all together with one 21/4-in drywall screw.

I've been doing this for quite some time. It works so well, I decided to share the idea.

> Harvey G. Hoff Lebanon, OR





#### FROM THE DESK OF THE Editor

Thanks for sharing your idea, Sir. We've gotten the same fix from others. In any case, the truck headshed (TACOM) has evaluated all fixes, and still believes the one on Pages 3-17 through 3-21 of TB 43-0001-39-3 (Oct 90) is best and easiest.

2 1/2-Ton Trucks . . .

## FUEL PUMP PUZZLE

Terminal assembly

Fuel

pump

metering

The in-tank fuel pump assembly, NSN 2910-00-937-5076, for your M44-series trucks is no longer available. You have to order the pump in pieces. The two parts you need are the terminal assembly, NSN 2910-00-924-4997, and the fuel metering pump, NSN 2910-00-148-1612. They're shown in Fig 19 of TM 9-2320-361-20P.



Tactical Trucks . . .

#### Oil the "Gas" Pedal

Binding or sticking accelerator linkage is bad news. If it sticks in the "go" position, you have a runaway truck on your hands.

Give dirt and moisture the onetwo punch by cleaning and oiling all pivot points. Oil pivot point

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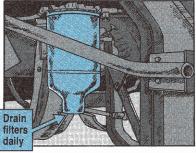
# Stop Fuel Line Freeze-up

F-FUEL LINE F-FREEZE-UP CAN SURE F-FOUL UP YER DAY. BR-R-R!

ondensation forms inside a fuel tank when temperatures rise and fall. This moisture settles in low spots, then when it gets cold enough to freeze the water, your truck won't run.

To put the skids to frozen fuel lines, slide into these simple steps:

- Fill fuel tanks to within two inches of the bottom of the filler neck. Be careful when you refill to keep out ice and snow.
- Drain fuel filters every day you operate. If you get more water than usual, get the tank drained and cleaned.



■ If needed, add icing inhibitor to the fuel. Make sure it hasn't already been added, though. More than one pint per 40 gallons can cut performance or damage engines.

Add the inhibitor first so it can mix properly. Use this much additive:

Additive	Fuel
1 pint (2 cups)	40 gallons
3/4 pint	30 gallons
1/2 pint (1 cup)	20 gallons
1/4 pint	10 gallons

Here's what you use:

#### **Diesel Fuel Inhibitor**

SIZE	NSN 6850-01-
5-gal can	377-5074
55-gal drum	089-5514

#### Gasoline Inhibitor

SIZE	NSN 6810-00-
1-gal can	597-3608
5-gal can	275-6010

JP-8 jet fuel comes with an inhibitor, so don't add any. Jet A-1 fuel does not. Treat it like diesel fuel.

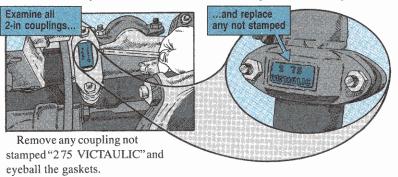
**HEMTT Tankers...** 

# UNSAFE TO FUEL?

One bad 2-in fuel coupling on your HEMTT tanker can spoil your whole day. Give them the once-over ASAP!

Replacement couplings, NSN 4730-00-400-8972, come with bum gaskets. They absorb fuel, swell, distort and deteriorate, which lets fuel leak and causes contamination.

Eyeball all 28 2-in couplings. They're shown as Item 40 in Fig 310 of TM 9-2320-279-20P. If you find "2 75 VICTAULIC" stamped on them, they're OK.



The inspection dope is in Tank-Automotive Command (TACOM) Safety-of-Use Message 94-09 issued in March. If you didn't do the work then and don't have a copy of the message, see your local TACOM Logistics Assistance Repre-



### **Purging Change**



First, put your hands on a copy of TACOM Msg AMSTA-M 111944Z Feb 94. If you don't have a copy, see your local TACOM LAR or write to Half-Mast.

The message gives all the details on how to use reusable, biodegradable purging solution, The solution comes with NSN 7930-01-350-7034 (six gallons) or NSN 7930-01-350-7035 (55 gallons).

Then, remember this: You can reuse the solution up to three times. After that, you take it to an authorized hazardous waste disposal site to get rid of it.

### V-Belts for an Emergency

There's no good reason to be stranded out in the boonies because of a broken V-belt, drivers. With your CO's OK, every truck can carry enough adjustable link belting to make a temporary emergency repair.





Here's what's available:

Belting width	NSN 3030-00-
3/s inch	224-8357
1/2 inch	224-8358
21/32 inch	233-9126
7/8 inch	224-8356

The instructions for making the belt the correct length come with the belting.

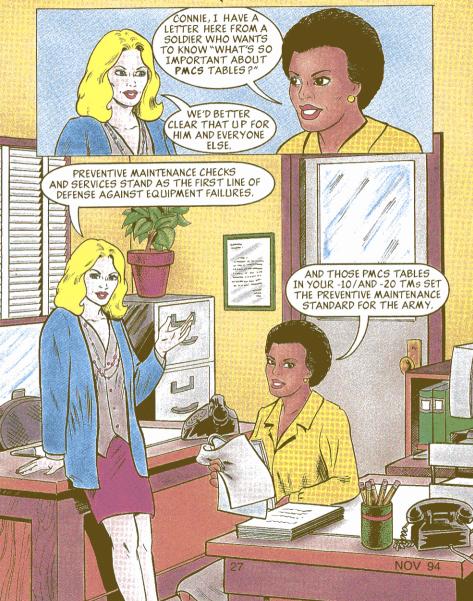
Get a tool to connect the belting with NSN 5120-01-347-4947.

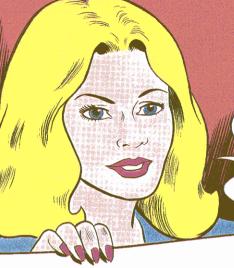


The tool's not absolutely necessary, but it makes connecting the belting a lot easier. A screwdriver can also be used to spread the link slot to connect the belting.

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# PMCS ON THE TABLE





THAT'S WHY YOU
MUST STRESS THE IMPORTANCE OF
PERFORMING PMCS TO YOUR DRIVERS,
OPERATORS AND UNIT REPAIRERS.

WHAT'S MORE, YOU MUST
SHOW THEM HOW TO PERFORM PMCS
CORRECTLY—BY READING AND HEEDING THE
WORD IN THE **PMCS** TABLES.

LET'S TAKE A LOOK AT THE PMCS TABLE. FIRST, THE COLUMNS.
MAKE SURE YOUR PEOPLE UNDERSTAND
WHAT EACH COLUMN MEANS.

#### TM 9-6115-646-14&P

13

648-14&P

Table 3-2. Operator/Crew Preventive Maintenance Checks and Services (PMCS) (cont).

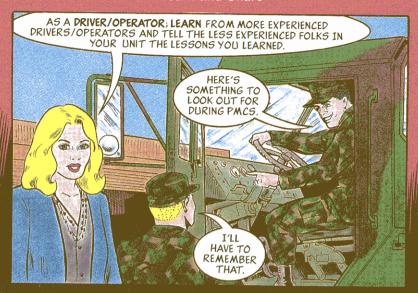
B – Before D – During A – After W – Weekly M – Monthly

Interval Item to be inspected. Fquipment is not ready/available if:

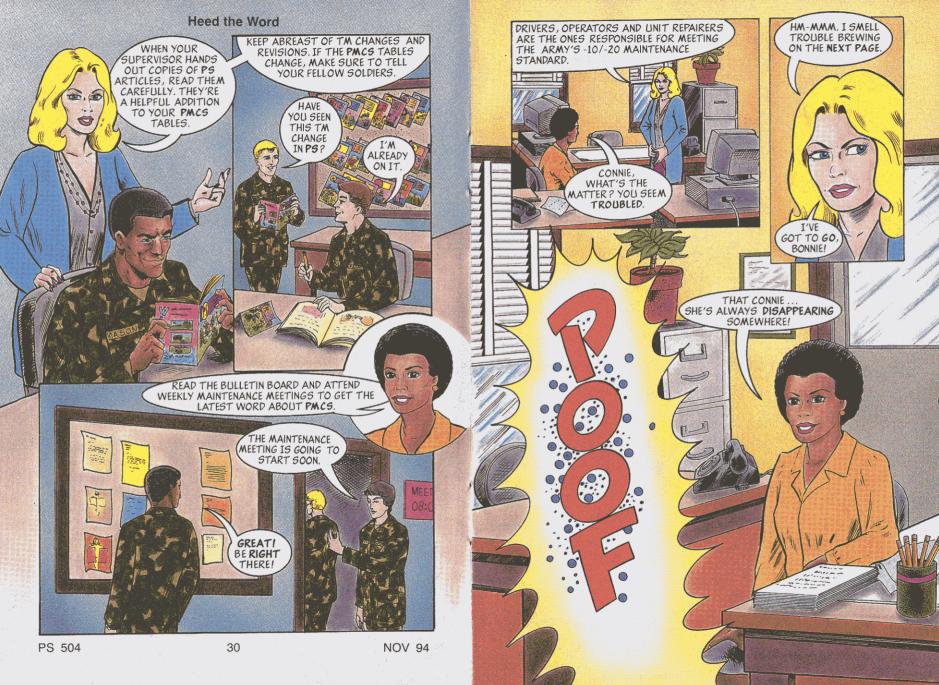
Item no. B D A W M Procedure: check for and have repaired, filled, or adjusted as needed

AIR HOSES, FITTINGS AND BRAKE AIR CHAMBER

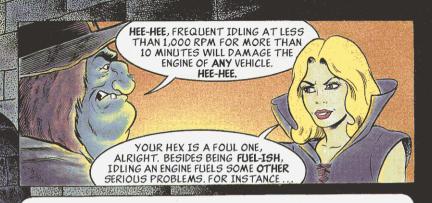
- ➡ Item No.: The order in which to perform the checks and services. The item number identifies the equipment area recorded on DA Form 2404 or DA Form 5988E, Equipment Inspection and Maintenance Worksheet.
- ➡ Interval or When: Tells when to do the check or service. Operator/crew checks and services could be required before, during or after operations, or on a weekly, or even a monthly schedule. Unit checks and services could be semiannual, annual or biennial—every two years. Or the service frequency could be based on the number of miles or hours of operation.
- item to be Inspected: The part or general area on the equipment where you do the check or service.
- Procedures: The actual check or service and how to do it.
- ➡ Equipment is Not Ready/Available If: Found only in Operator/Crew PMCS tables. This column shows conditions that make the equipment unsafe or not mission capable. Never use equipment with a condition found in this column. Get it fixed.











1 Fuel and oil are not completely burned in the combustion chambers. Carbon deposits are left on the valve

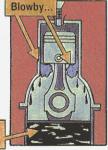
stems, which foul up valves, then you've got burned valves and bent push rods.

Carbon deposits foul valve stems

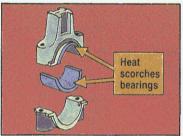
Moisture and unburned fuel, or "blowby," gets around the pistons

and into the crankcase. These gases mix with oil fumes inside to make acid and sludge in the crankshafts.

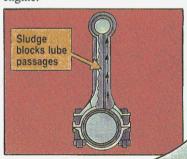
> ...makes sludge



3 The engine oil breaks down, and poor lube causes burned-up bearings.



@ Sludge blocks out oil so that it can't get through to lube and cool. Heat and friction are murder on your engine.





# Relieve Hie Stress

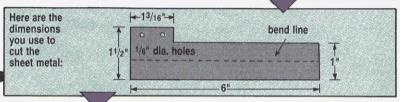
Dear Windy,

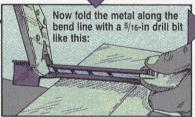
An age-old problem for Chinook mechs is the crew's microphone

cord ripping out from the push-to-talk switch.

I've solved the problem with a support that takes the stress off the cord.







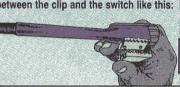
the edges so that they're smooth.

Round off the corners and file

Remove the clip from the push-to-talk switch and attach the support like this:



Then reconnect the clip using the same hardware. But this time, the support is between the clip and the switch like this:



Here's your finished product:



SGT Jonathan Scarber Ft Wainwright, AK

Dear Sergeant Scarber, Thanks for the great support! OH-58D, AH-64A...

### LASER PROTECTION LOWDOWN

aintenance on mast mounted sights and pilot night vision sensors might require laser protection for your eyes. But are spectacles enough or do you need goggles? Eyeball this info for the answer:

Direct eye exposure to invisible laser radiation could blind you, but normal preventive maintenance should not put you in danger.

However, when your supervisor says protection is needed, wear laser safety goggles, NSN 4240-00-258-2054. Some of you are wearing laser protective spectacles, NSN 1680-01-169-3151, and that's just not enough protection. They do not have a great enough optical density.

The standard optical density for most laser equipment is 4.4 to 5.8. Safety goggles, NSN 4240-00-258-2054, have an optical density of 6 – so, you're covered. But, laser protective spectacles only have a density of 3.5 to 4, which leaves your eyes exposed!

So, know your maintenance job well. Know when laser exposure is possible and know when to wear laser protective goggles.



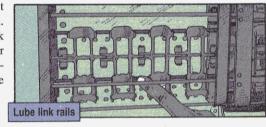


The two rails that move the 30-mm automatic gun's carrier links through the ammo conveyor assembly need lube.

Your TM tells you to add a light coat of GIA, MIL-G-23827, before firing and

semi-annually, but that might not be often enough.

Do a feel-and-eye check on the rails as you do other work on the ammo conveyor assembly. If they're bone dry, grease 'em.



Aircraft . . .

#### **Plastic Windshield Fix Kit**

Plastic windshields have advantages over glass, but some disadvantages, too. They scratch, develop crazing and get hazy. These problems increase in sandy areas with high heat.

To solve these problems, use plastic transparency kit, NSN 4920-01-332-1685. The kit lets you repair windows that normally would need to be replaced. Repairs can be done by hand or with an orbital sander, NSN 5130-01-333-3179.

Use the windshield repair limits in your -20 TM and follow the instructions in the kit.

PS 504



Removing the rings this way takes time, causes you to scratch the coupling's cover plate and jab your hands in the process.

So make it a snap to remove the ring by making this tool.

Salvage a broken No.2 cross-tip, offset or standard screwdriver, or use 3/16-in or 1/4-in bench stock 4 to 6 inches long.

Taper the tool to 1/32-in thick at the end. Put the tool's tip into the slot between the retaining ring's exposed tang end and

the recessed groove at right angles to the ring and coupling face.

Bear straight down on the tool, turning it clockwise about 1/8 turn.

that part of the shaft like an hourglass with the middle 1/8-in wide.

The tang pops out and up, free from the groove. Complete the removal by grabbing the snap ring end and peeling it out. Be sure to hold the cover against the



### Inspection Mirror

Got a broken inspection mirror, NSN 5120-00-618-6902, in your general aircraft mechanic's tool kit? You've gona have a good mirror, you see. You can order a complete mirror, or replace just the glass with NSN 5120. Jo 1903-891 1/10 about 1/10 the cost on roat asset

### Inspection Mirror

Gota broken inspection mirror, NSN 5120-00-618-6902, in your general aircraft mechanic's tool kit? You've gotta have a good mirror, you see. You can order a complete mirror, or replace just the glass with NSN 5120-00-363-3914 for about 1/10 the cost of the new mirror.

#### Go Army!

Going to a maintenance class, on TDY, or on vacation? Want to stay in billeting on an Army installation while you're gone? Here's good news. You can dial just one number and get all the information you need about reserving a room at any Army installation around the world. If you're stationed CONUS, call 1-800-GO-ARMY-1 (1-800-462-7691). If you're OCONUS in Germany, call 01-30-81-7065; Korea, 00-78-11-893-0828; or Italy, 16-78-70555.

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### Make a Moving Tool

Dear Windy,

You can get stuck removing the chip detector from the main module sump on the Black Hawk's main transmission.

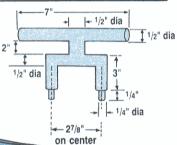
You've got to turn the sleeve in the sump to OFF to stop the flow of oil, but that sleeve always sticks. Most mechs grab two pliers and go at the sleeve. That damages the rivets and the sleeve.

We had our sheet metal shop make this tool from <sup>1</sup>/<sub>2</sub>-in rolled stock and told them it had to withstand at least 30 lbs of force.

With just a little twist of this tool, no more stuck sleeves.

SSG Marc Petersen Ft Richardson, AK

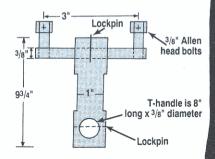




Dear Sergeant Petersen,

Another sticky situation solved! We also heard from Roger Gonzales and Colleen Smith at Ft Hood with a solution for the same problem. Here are the dimensions of their tool:

Windy



### KEEP THAT LEVEL UP

Too many aviation ground power units (AGPU) are biting the dust because of burned out hydraulic pumps. The problem is, they're being run without enough hydraulic fluid.

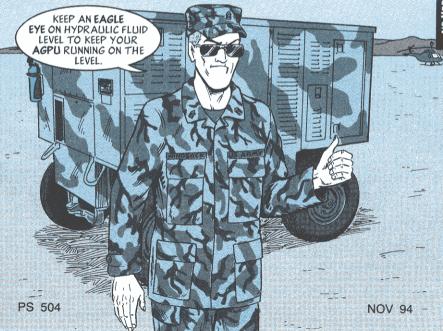
Check the reservoir's fill level gauge before and during operation.

Before you switch on your AGPU, make sure the hydraulic reservoir is at least <sup>3</sup>/<sub>4</sub> full. Low fluid level could result in hydraulic pump damage. If it's below that level, add fluid.

It's a good idea to mark the gauge at the <sup>3</sup>/<sub>4</sub> full level with a red line and to label with embossing tape, "Keep fluid above the red line."

During operation, check the level often to make sure it does not fall below 3/4 full. If the fluid falls below that level, switch off the unit and add fluid.





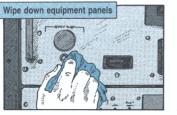
SERGEANT
HALF-MAST, OUR SATCOM
TERMINAL IS ALL FOULED UP!
HOW COME?

Dust and dirt can foul receptacles, switches, cable connectors and filters in your AN/TSC-85B or -93B satellite communications terminal. So, make these housecleaning and maintenance tips part of your regular PMCS:

Dust and dirt on equipment front panels make for bad electrical connections. Fine dust also has a way of sneaking into the equipment itself, where it can coat delicate parts and lead to overheating.



Use a nylon brush, NSN 8020-00-245-4517, to dust off receptacles, toggle switches and rotary switches. And use general purpose detergent, NSN 7930-00-926-5280, and a clean rag to wipe down panels.



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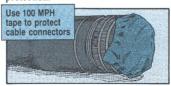
Out in the field, it's only natural to track dirt and mud into the shelter. That's why you need to sweep the floor regularly.

IT DOESN'T
TAKE A DETECTIVE TO SEE
WHAT'S BEHIND THIS

DIRTY BUSINESS.

When you can, close the shelter door to keep out wind-blown dirt.

It's a good idea to store the shelter's power cable on the floor when the system's shut down. Just make sure you put covers, NSN 5935-00-304-4681 and NSN 5935-01-131-0255, on the connectors. If you don't have covers, 100 mile-an-hour tape over the connectors provides temporary protection.



Clogged filters in the door vent and side vent block airflow. Temperatures rise inside the shelter and equipment overheats.

Remove dirty filters and blow out dust and debris with your 5-ton or  $2^{1/2}$ -ton truck's air hose. For safety, attach an air gun, NSN 4940-00-333-5541, to your air hose and wear goggles.

Another good way to clean filters is to rinse them in water and let them air dry.

Outside, at the signal entrance ports, it's especially important to put covers, NSN 5935-00-883-4265, on unused receptacles. Those covers are your best defense against dirt and moisture.



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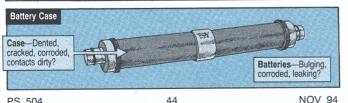
PS 504

### BE YOUR OWN INSPECTOR

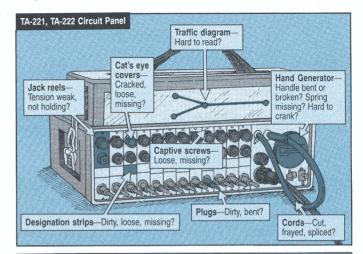
Keep the art of conversation alive and well by following this preventive maintenance checklist for your SB-22()/PT telephone switchboard. If you find any problems, report them to your unit repairer.

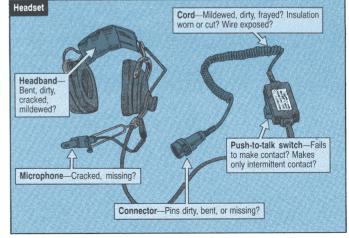






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### Plugging PLGR Parts

NEED TO LOCATE YOUR
POSITION? THE AN/PSN-11 PRECISION
LIGHTWEIGHT GPS RECEIVER DOES
A FIRST-RATE JOB.

NEED TO LOCATE
PLGR COMPONENTS?
HERE'S A FIRST-RATE
LIST TO HELP YOU FIND YOUR
WAY. BUT USE THIS LIST TO
REPLACE ONLY THOSE
ITEMS THAT CAME
WITH YOUR PLGR!

4	ITEM	NSN	
	AS-4333/V remote antenna	5985-01-375-4660	
	Remote antenna cable	6150-01-375-8662	
	Carrying case	5895-01-375-7528	
	BA-5800/U lithium power battery	6665-99-760-9742	
	AA Alkaline battery	6135-00-985-7845	
	Lithium memory battery	6135-01-301-8776	
	Power adapter	6130-01-376-2168	
のなるとは	Vehicular installation mount	5975-01-375-1302	
	External power cable	6150-01-375-8661	
	PLGR to PLGR cable	6150-01-375-8663	
No. of Street,	Personal computer cable	6150-01-375-8664	
	Havequick cable	6150-01-375-8665	
	SINCGARS cable	6150-01-375-8666	
1000	Battery holder for 8 AA Alkaline	6160-01-385-4358	

Some NSNs were not on the AMDF at press time.

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## THE POINTS

ntennas like the OE-254 or the RC-292 can be downright dangerous before you raise the mast. The pointed ends of the exposed antenna elements are like raised swords just waiting to run you through.

Blunt those sharp ends by putting tip caps, NSN 5985-00-930-7223, on all antenna elements. Hold the caps on tight by wrapping them with electrical tape, NSN 5970-00-419-4291.

Cap all elements..

No tips? Tape a rubber ball or rubber tubing to the ele-

ments – anything to blunt the ends. If there's absolutely nothing available, post a warning sign or signal near the antenna to alert people to the danger. That's

especially important at night. For more info on safe an-

tenna erection, look at your



WHAT'S THE POINT OF PUTTING THE CAPS ON THE ANTENNA

### Passing the Test



Using the AN/PRM-34 test set can give your radio PM a real boost. Just make sure you include a little PM for the test set itself.

Here's what you need to do:

M Look at the front panel. If the MODE knob, PUSH TO TEST switch, ANT and RADIO connectors or screws are missing or broken, get them replaced. Never leave any open places that invite dust, dirt or moisture inside.



Give a little tug on the ANT and RADIO cable connections. Make sure they're hooked up tight. Loose connections.

tions during testing can damage your radio or give a false failure indication.



We use a clean, soft cloth to wipe sand, dust, grime and moisture off the surface of the test set. Never use abrasive cleansers on the painted surface or the display window.



Get your support to replace the display window if it's so badly cracked or

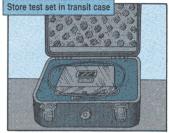
scratched that you can't read the numbers.



Remove the lithium battery if you plan to store the test set for longer than 30 days.



If you're not using the test set, store it in the transit case. That'll protect it from dirt and moisture. If the case gasket's torn or missing, have support replace it.



Always let the radio warm up for at least five minutes before testing it. If the radio's cold, you'll get inaccurate test results.

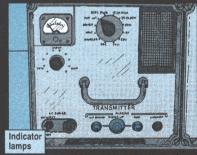
AN/GRC-103 . . .

### The Right Light

a 1.12 watt bulb for the indicator lamps on your AN/GRC-103 radio.

Indicator lamps on the T-983 transmitter, the R-1329 receiver and the RT-773 receiver-transmitter all need 1.12 watt bulbs. Higher wattage bulbs draw more power and create heat.

If you install a high wattage bulb in one of the alarm indicator lamps — on the T-983 trans-



mitter, for example—it'll cause the alarm control circuit board to overheat.

And sooner or later overheated circuits will shut down your transmitter.

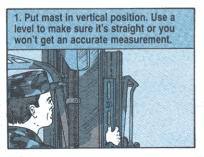
So when you install a new light bulb, make sure it's 1.12 watts. NSN 6240-00-155-7836 brings a box of ten bulbs.

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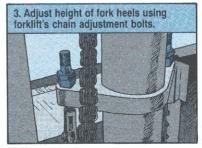


Using the forklift eventually causes the lifting chain to stretch. That lets the fork heels drop and drag against the ground when the mast is in the vertical position. Pretty soon, you have to replace the forks.

Prevent premature wear by helping your mechanic check the forks at every scheduled service. Here's how:







## Put the Pulley in Its Place

Dear Connie,

We've been having a rash of cut hoses and electrical cables on our forklifts. Just replacing the hoses or cables won't do the job.

They are cut because the plastic bearing inside the pulley breaks, letting it wobble and slice through the cables and hoses.

The only fix is to order a new bearing, NSN 3130-00-133-6791, when you order the other parts.

New bearings keep the pulley running true, which keeps new hoses and cables safe.

CW3 Mark K. Beckley Ft Benning, GA







f you see black spots before your eyes when you look through your AN/PVS-5 or -7 night vision goggles, it doesn't mean you need an eye exam. It just means

there's dirt on the lenses or small blemishes on the image intensifier tube.

First order of business is to clean the objective and eyepiece lenses, the sacrificial window and the light interference filter with lens paper, NSN 6640-00-240-5851, and clean water.

When you clean the demist shields, make sure the shields and the lens paper are dry. You'll damage the coating if the shields are wiped wet.

If you still see black spots after cleaning the lenses, you've got blemishes on the image intensifier tube.

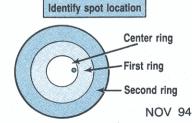
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Blemishes are no problem unless the spots keep you from doing your mission. If they do, turn in the goggles to your support for repair.

Make sure to identify on the maintenance request where the spot is located in the circle of vision.

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## BATTERY QUIZ

Try this pop quiz on the BA-5567/U lithium battery, NSN 6135-01-090-5365, and the AA alkaline battery, NSN 6135-00-985-7845. Both are used in night vision goggles (NVGs).

Question: Which NVGs use either one BA-5567/U or two AA alkaline batteries?

Answer: The AN/PVS-5B, -5C, -7A and -7B.

Question: What's the preferred NVG battery for everyday use and training exercises?

Answer: The AA alkaline. There are more in stock and the AA is cheaper than the lithium battery.

Question: What's the preferred NVG battery for combat missions?

Answer: This is a trick question. You can use either the lithium or alkaline battery for combat missions in temperate climates.

Question: Which battery performs better in cold weather operations?

Answer: In temperatures of 0°F or lower the lithium battery lasts longer.

Question: Which battery performs better in hot weather?

Answer: Makes no difference. Both batteries have about the same life span in hot weather.

Question: Which battery can be stored outside in hot weather longer without weakening?

Answer: The lithium battery. Just remember to store it in a covered, well-ventilated area that keeps it out of direct sunlight and prevents heat buildup.



f you want your M157 to smoke like a smoke generator should, get fired up on these tips:

#### PM

Before you go to the field, eyeball the engine valve. A dirty valve means bad compression. Your M157 will be difficult to start and will run poorly. Replace the valve with a clean one.



Be sure to screw the heads back on so that the lugs on the machine ring at the end of the head fit into the cutouts in the combustion chamber. After you get the ring hand-tight, tighten it a 1/4-in turn with your wrench. But no more. Too much force damages the head, head

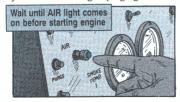
gasket, or chamber retaining rings. The head won't come off or it will leak and cause poor compression.

If you will be operating in extremely hot weather (above 95°F), ask your mechanic to lower the fog oil pump pressure to 25 PSI. High temperatures cause an electrical heat buildup in the control panel. That can short out electrical parts.

### **Starting and Stopping**

Starting your M157 can be tricky. For instance:

If you don't wait for the AIR light to come on before you turn on the engine, you'll have starting or purging trouble.



You must hold the FUEL switch up—you can't flick it up. It's spring-loaded and won't stay. But never hold it up longer than 30 seconds or you'll burn out the FUEL switch itself or the K101 switch on the generator.



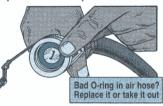
#### **Troubleshooting**

If fog oil's not getting to the generator, a clogged fog oil tank strainer is usually the problem. Make that your first check. Clean it with drycleaning solvent.

No fog oil?



If the air compressor won't shut off, check the O-rings in the quick disconnects of the air hoses and check the hoses for looseness and cracks. A bad O-ring or hose causes a bad seal. Remove a bad O-ring. That will seal the hose enough to operate. Get the O-ring replaced as soon as possible.



#### Storage

If your M157's going to sit for more than a week, hook up the fuel pump to a can filled with SAE 10W oil and let the fuel pump run five minutes. Do the same with the fog oil pump. That coats the insides of both pumps and prevents them from corroding.



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### New 5-Gallon Plassic Can



here's a plastic 5-gal fuel can available. You use the plastic can every place you use the metal one—except, you never use the plastic can around the motor pool, on construction sites, or where OSHA safety rules require an approved safety can.

Here's some late breaking news: You're supposed to use this can on all OCONUS missions, NOW.

New plastic fuel can



By 1 Oct 96, you'll have to use the plastic can—PERIOD. It'll be mandatory to meet new United Nations and Department of Transportation rules for packaging and transporting fuel in the US.

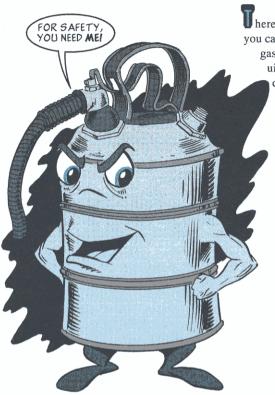
The good news is the new can uses the same vehicle — and generator — mounted carrying brackets as the metal one.

More good news is you can use all the pieces from the old metal Jerry can, like the metal pour spout, gravity feed kit adapter for heaters and stoves, and other adapters used with small generator sets.

Here's what you can get:

COLOR	NSN 7240-01-337-
Sand	5268
Olive drab	5269

## FUEL SAFETY CANS



here are two types of safety cans you can get for temporary storage of gasoline and other flammable liquids to use in motor pools, at construction sites, and where OSHA safety rules require

an approved safety can.

The openings have flame

arrestors.

Type I has a short, rigid spout with a spring-hinged

cap:

SIZE NSN

1-gal 7240-00-240-6957

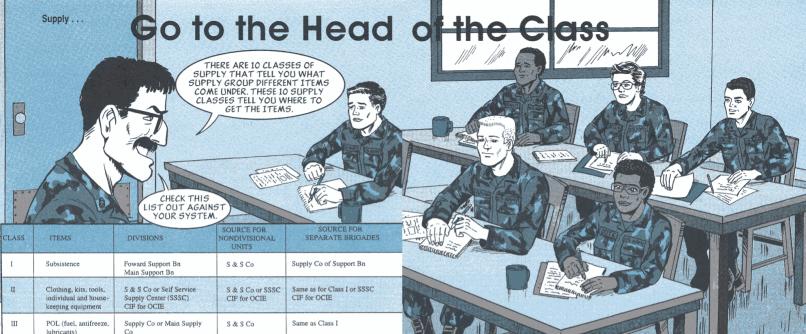
7240-00-177-4997

Type II has a flexible metal hose spout:

5-gal

SIZE	NSN
1-gal	7240-00-177-4999
3-gal	7240-00-248-9620
5-gal	7240-00-240-6958





he Supply Categories of Materiel Code (SCMC) on the AMDF lists the class of supply and subclass for each item.

The subclass is a 1-letter code that breaks the class down even further. For example, lock washer, NSN 5310-00-616-3555, is coded 9T; lamp, NSN 6240-00-155-7836, is coded 9G. They're both Class IX repair parts, but the lock washer (subclass T) belongs to the industrial supplies group and the lamp (subclass G) is a commo/electronics item.

The code reference guide (LOGSA Pam 18-1) lists each subclass that shows up in the SCMC column of the AMDF.

So, never just stop with the class of supply; eye that subclass, too.

Then, the next time you can't get an item through your regular source of supply, glance over this list or find a copy of FM 704-28, Classes of Supply. Could be you're trying to get the item from the wrong people, or could be the item is coded wrong on the AMDF. Either way, the solution may be another supply source.

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Can be any organization at any level ordered to provide items.

S & S Co

DS Ammo Co

Same as divisions

Same as divisions

Medical Co

DS Maint Co

Same as Class I

for air cavalry units

situations

DS Maint Co

Medical Co

DS Maint Co

DS Ammo Co for light infantry units.

S & S Co for airborne units, S & T Co

AAFES or same as Class I in tactical

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IV

VIII

Construction material

Ammunition

Personal demand

Major end items

Medical materiel

Agriculture, economic

Repair parts

development

S&SCo

Class V Section, Supply

Platoon (Ambl Div) or Main

Supply Platoon (Abn Div).

Ground divisions use nondivisional DS Ammo Co

Army/AF Exchanges (AAFES)

S & S Co in tactical situations

Maint Co (DS); DS Maint Co for float items

S & S Co or Trans Acft

Medical Co

DS Maint Co

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Packaging/Labeling . .

### This Is a Stickup

When you box up material for shipment or storage, you need to stick a label on the box so that everybody knows what the package contains. In fact, some labels are mandatory.

Here are NSNs for some common labels:

NSN 7540-	Title	Size (inches)
00-559-2335	Fragile (gummed)	21/2 x 21/2
00-559-2337	Fragile (gummed)	4 x 4
00-139-4834	NMCS (Not Mission Capable Supply)	3 x 1 <sup>1</sup> / <sub>2</sub>
00-139-4835	NMCS (Not Mission Capable Supply)	5 x 3
01-109-8815	Caution-Sensitive Electronic Devices (intermediate and exterior container)	2 x 2
01-110-4906	Caution-Sensitive Electronic Devices (intermediate and exterior container)	4 x 4
01-317-7371	Caution-Sensitive Electronic Devices (unit container)	2 x <sup>5</sup> /8
01-044-7185	Equipment Warranty	3 x 2



# HOWZAT with the HAZMAT Pub?

The good book on marking HAZMAT and other items for shipment or storage, MIL-STD-129, is now in four different parts.

To order just the parts you need, read this:

MIL-STD-129M – gives the basics for marking general supply items.

MIL-STD-129-1—deals with the marking of ammunition and explosives.

MIL-STD-129-2 – gives instructions for marking medical materials.

MIL-STD-129-3 – deals with the marking of semiperishable and perishable subsistence.



Naval Publications and Forms Center DODSSP - Customer Service Standardization Documents Order Desk 700 Robbins Ave, Bldg 4D Philadelphia, PA 19111-5094

Or call:

DSN 442-2179/2626 Commercial (215) 697-2179/2626

Or order by fax:

DSN 442-1462 Commercial (215) 697-1462

### M934A1 Ladder NSN

The boarding ladder that comes with your M934A1 5-ton expansible van is too short. Soldiers can fall and get hurt. To get a longer ladder, order NSN 2540-01-372-6677. It's coded ACC "J" on the AMDF, which means it will take a while for the ladder to come in.

#### **SEE Hood Latch Facts**

You won't find a number for a hood latch for the small emplacement excavator. If you need one. order CAGE 64678. PN 406 752 00 50 on a DD Form 1348-6 from RIC S9C.

### **Howitzer Pressure Gauge**

The valve on the air pressure gauge assembly, NSN 6685-00-248-6974, for the M198 towed howitzer takes a real beating. Once worn, you can't get a tight seal to the vehicle's check valve--and gas hisses out. No need to replace the gauge, though. Instead, order a new valve with NSN 4820-00-245-7699.

### Trailer Nuts & Bolts

Info for mounting bolts and nuts for the taillight mounting bracket on M101- and M116-series 3/4ton trailers and chassis is missing from TM 9-2330-202-14P. the bolt with NSN 5305-01-140-9118 and the nut with NSN 5310-00-087-4652

#### M939A2 Vent Valve NSN

No use looking in your -20PTM for the vent valve on front wheel driving spindles for this 5-tonner. The valve's not there. Use NSN 4820-01-285-6159 to get the valve.

### M1 Hydraulic Pump

Page 15 of PS 501 said to replace the quick disconnect O-rings on your M1-series tank's main hydraulic pump during every semiannual maintenance. Don't. The O-rings are designed to last at least three years. Change them only at failure to decrease the chance of contaminating and damaging the pump.

Would You Stake Your Life aight on the Condition of Your Equipment?

