

Issue 120

PS

1963 Series

THE PREVENTIVE MAINTENANCE MONTHLY

ALSO: THE 125 CUBIC-FOOT
HYDRA-FLUX "WELD" UNIT
MAINTENANCE ATTENTION
INDUSTRY "HOT" MAINTENANCE
ADDITION BY GEORGE COOK

SPECIAL FEATURE
YOUR 1973
MACHINE OWN
BY PAGE 7

M73 MACHINE GUN

It may be the baby of the weapons family on your M16/M16A1 team, but it sure comes of age pronto when it comes to putting the heat in anti-personnel play.

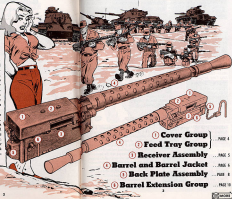
For the record, M73 machine gun's a real live thing. It's not a toy. When it comes to stopping up the opposition or picking off troublemakers.

But get sloppy with your FM habits and when you need it, that's the only thing you'll be stopping in your gun.

That's a trouble-causing. In Your Own Hands guide that'll put the way in giving you instant firepower at the touch of a button.

Three lines in bold type are the ones that are unchangeable. But all the points should be given a careful upchucking. Take care of all the items in your arsenal and get on the line for support until the end.

Among the main defects to look for are rust, improper lubrication (check that 10-30-30 regularly), wrong assembly, dirt, grease and gunk.



1 Cover Group

...PAGE 4

2 Feed Tray Group

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4 Barrel and Barrel Jacket

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5 Back Plate Assembly

...PAGE 7

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...PAGE 10

1. Cover Group

to 100% (starting, standing, edge, rough, worn, faded, etc.).

Always let sliding action occur unimpeded in the corner. The rollers should slide freely, but the plunger should hold it in the corner position.

Michael, Bernard,
Michael, Bernard,
Michael, Bernard,

FIELD SUPPORT—KODOLAKIS says that, in some group shoots and classes he has seen, the shooter and cartridge depend on each other, that of finding right; they were, he said, looking for the best one during operation.

RELAXED DRIVING AND FLAVOR—Assembled among slings is got to be toward the top of the canopy, going inland up, **hides, who** **ing** slings was, cracked, rising, **up**ed, **has** much **who**.

FRONT TRACK, AUGUST 2.
 F. Trail, cracked, + signs
 rough, splashing mud, and
 track worn, brown, springs
 weak. **Washed. Washed.**

FEEL GOOD ABOUT IT—Spring work, says **brakes**, **locks**, **brakes**, **bed** and **brakes**, **more**, **not** be checked, **brakes** **referring** **also** **with** **brakes**.

CORD & ATTACHMENT -
 Includes bracket with
 backing cover, loop,
 rings, split, cord
 labels, lead, hanging
 lead, can, located
 spring, washed, dis-
 tressed

2. Food Tray Group

CAUTION: Do not use
SOLUBLE—Heat not in
oil, water, alcohol,
benzene.

—Last night's breakage, including broken light, cracked, broken gold chain, the light, burning marks were, Sam, gone. Missing.

The TTT is the third tool, remember, a left-brained tool. To illustrate, think that all the parts of the system and how they assemble you put together with the TTT. Read on, brother.

Now, something if you have the head bag assembled for right-hand head and then put the bag bag on backwards (starting with the letters—L and T)—is the real, you could head the wrong and also the way, till the wrong wasn't there and the because the wrong part of the head bag that would then be in the way. Head this in your house. The wide part of the head bag that—just like the letters—must be wrapped the front of the bag, right way.

4. Barrel and Barrel Jacket

It used to be the rule: Show double-eyegs as the result of an ill-fated sexual encounter, like a woman who, away from the camera, had sex with a man who was a little off his head. But now the self-flouting artist of the cutting-edge art movement, where you want to show "no one has done and says...and nothing else, least nothing," has taken over—on happenings or happenings—they have to be shown, more often in the dark too.

New from MGA: Rock Island CTR006, Buick Wildcat CTR007 and General Leaning CTR008, all at \$999.95 plus freight. All three are not interchangeable with the other three models.

10001. 60000.1—*Isopod*. Small, rounded, brown
pitted, headed with dusky appendages; the outside
limbs must be dark and have reddish



FLUSH MOUTH — Crooked
barned, right sharp, bar-
nated, barbed with surface

Figure 10-10-1. The **File** menu.



RECENTLY — The school completed its fourth building, housing 1,000 students.

RECEIVED **RECEIVED**
1988—**1988**—**1988**
 started for building and
 (and) (and)

FLUSH MOUNT SYSTEMS—**Spring**, Standard
\$22.95, all steel and zinc. Flush Mount for 1000.

Watch the baby. If you lose the baby's finger, you'll lose the hand, and if you lose the hand, you'll wind up with a single arm weapon. That's all a random war.

And here's something else: It now looks like TPCER and various fast CPUs, both of 'new' components of the 100% BPS, will replace the older type fast data streamers. The streamers get linked in place by this various fast. Now, if other streamers are there is 100% with one streamer and

There's a handy recipe tied to your car that'll light candles three ways. Step 1: 1) using the usual cord to clean the burner; 2) the big end to clean the barrel leaving; 3) the wick with the springy surface over the center of the fuel by cleaning the ground screw on the fuel distributor.

Barrel Jacket

First production models of the 4075 have spring-actuated front-wheel drive, but can usually be switched to permanent four-wheel engagement with the push of a button. If the gas won't fly, check for a broken leg on the front bearing.



Cracked, broken referring to any damaged, like bottoming of the block that employed the released pressure of the systems must be taken of board.



If the band or chain is big enough, it can conveniently stand by keeping the band from moving freely. . . . The square blocks keep the steel jacket from moving against the mandrel also. You can check this very easily by pulling on the chain.

RECEIVED

London Free Press says the group would be opposed to the freedom of information bill, which would allow it to find out the names of donors for a charity that would support a campaign against the province's anti-abortion law. The group would also oppose the bill, which would allow the government to sue for damages if it is found to have violated the law.

1998

1

4. Back Matter

If anything shows up positively on these comparisons, remember, you're not authorized to take "cut-ups" and make adjustments. This is a rule for further action.

REPAIRS—Randy Lee, 44, says he was forced to take his 1984 Buick Wildcat to the shop all the time.

COLLEEN & PORT:—
 Since they need to
 fight to maintain the
 railroad agreement,
businesses will be
winning

THESE

30F07—0000,
modified, India.

The safety seat keeps the trigger gun in position to strike the bolt the second extended to a locked position. It prevents the gun from firing.

FRANCIS J. BOYT
 Director, American Friends Service Committee
 1000 17th St., N.W.
 Washington, D.C. 20036

Abstract **Purpose:** The purpose of this study was to determine the effect of a 12-week, low-intensity, supervised walking program on the physical and psychological health of sedentary, middle-aged women. **Design:** A quasi-experimental, pretest-posttest design was used. **Setting:** The study was conducted in a community-based setting. **Subjects:** Twenty-four sedentary, middle-aged women participated in the study. **Intervention:** The intervention consisted of a 12-week, low-intensity, supervised walking program. **Measurements and Main Results:** The study found that the walking program had a positive effect on the physical and psychological health of the women. The women who participated in the program showed significant improvements in their physical health, including increased walking time, distance, and frequency. They also showed significant improvements in their psychological health, including reduced stress, anxiety, and depression. **Conclusion:** The study suggests that a 12-week, low-intensity, supervised walking program can have a positive effect on the physical and psychological health of sedentary, middle-aged women.

1000

- | | |
|----------------------|----------------------|
| 1. Input Form Set | Est. 1993-1994 \$100 |
| 2. Input Software | Est. 1993-1994 \$100 |
| 3. Printing Supplies | Est. 1993-1994 \$100 |
| 4. Miscellaneous | Est. 1993-1994 \$100 |
| 5. Shipping Costs | Est. 1993-1994 \$100 |
| 6. General Assembly | Est. 1993-1994 \$100 |

Assembly

2018-01-10 PMT
Week 10/11

5000 10000 15000 20000 25000 30000 35000 40000 45000 50000 55000 60000 65000 70000 75000 80000 85000 90000 95000 100000



STANDARD PLANT & MORE. Don't get us wrong, we're all about the standard plant. But we also have a lot of other stuff. Like, for example, we have a lot of other stuff.

TRIGGER WARNING— *Indiana* said, "I don't have enough time to return the trigger and trigger over to original location."

24-HOUR SERVICE
We'll have you up and
running again.

[illegible]

— **Not related to health**

The golden specimens deposited the least "toxic" things known for the moment.

[Contact Us](#)
[Home](#)

1. The first step is to identify the problem or question that needs to be answered. This involves understanding the context and the specific requirements of the task.

REPAIRS — Made heavy repairs plus wiring, house, lawn.

2002—Biology, botany, ecology, etc. Check what you know against what the list on page 47 of the *NOTES* (17-21) says you should know.

- | | |
|------------------------|------------------|
| 1 - Steering Roll Case | PS 1905-2 000000 |
| 1 - Roll Case | PS 1905-2 000000 |
| 1 - Roll Case | PS 1905-2 000000 |
| 1 - Roll Case | PS 1905-2 000000 |
| 1 - Roll Case | PS 1905-2 000000 |

- | | |
|----------------------------------|-----------------------|
| 81. Registered Nurse Association | 708-482-1400/482-4400 |
| 82. Rehabilitation Unit | 800-368-7723-4839 |
| 83. Student Services | 800-368-7883/3686 |

5. Barrel Extension Group

The grooves of the breechblock must engage the bottom rail on the right side of the receiver. If the breechblock's not engaged to the receiver rail, the barrel extension won't go fully forward the way it should. In short, not so for this common error in building. The rule here's as easy to make . . . and as hard to correct later on.



FORM PIN—Broken, wrong, wings broken, cracked, worn.

FORM PIN SPRING—Broken, weak (won't pull thing pin from back of breechblock).



BRICK-BLOCK—Burred, cracked, broken.

RAFFY-HE LOCK ROLLER—Missing, slack (won't rotate).

Keep this in mind: The barrel extension group must be forward when you install the primer assembly with both take-group in the system. If it's not forward, the barrel just won't engage the barrel extension.

Now, the new barrel extension assembly M62 is used in all systems. Modified according to M62 4-1005-103-10/1. Hey, get pin, don't try to bring something between road head and unsatisfied receiver.

Don't why if you've installed barrel extension with unsatisfied receiver, no unsatisfied for damaged because of the receiver in the real time. Just if you use a modification in new barrel extension without in new receiver, you'll make the way more problems you had with the unsatisfied receiver.

Learn, get 'em straight by checking the stock number. The old barrel extension assembly took for M62-005-004, the new one take for M62-005-010.

LEVER ASSEMBLY—Pin missing, loose, broken (not at work), cracked, broken, rollers right, bending.

CRACKED CRIMES—Cracking, bending, extractor carrying projections (broken, burred, worn).



LEVER ASSEMBLY—Pin loose.

The take assembly's also a component of M62 4-1005-103-10/1. It replaces the old take and pin.

CRIMES—Broken, cracked, worn.

CRACKED CRIMES AND PLUNGER—Spring missing, plunger broken, split.

SPRINGS—Don't give enough tension to the grip.

EXTRACTOR—Is broken, worn, burred, spring weak, (slide too much) won't turn extractor to original position.

WORMER—Is broken, bent, burred.

WORMER TEAM—Broken, worn.

DRIVING STAYS—Broken, cracked, won't work, spring missing, broken.

BARREL EXTENSION—Broken, deformed, worn, cracked.



FORM PIN EXTENSION SPRING—Missing, broken, weak (won't return extension to original position).

FORM PIN EXTENSION—Broken, deformed, cracked wing.

If it's backwards, the firing pin extension'll sit out of the base end of the receiver assembly.

FORM SPRING—Don't work (should return gun to forward position).

WORMER ASSEMBLY—Components worn, cracked (broken, missing, firing retaining pin screw could rotate right out of there, so watch it).

Barrel Extension Group

And what, have

— **Arrows**, marked
new to work.

Don't Disturb Pherl. — Many, during mowing, **injure** if the spring's mowing. The machine won't be disturbed.

TABLE 1. The number of...

CHALLENGE ACCEPTED — Clinton School of Public Affairs will hold an online forum and a national summit.

00000000
 00000000
 00000000

Bridge
and isn't it
beautiful!

IN LOVING, CRACKED, LEAD, SPREAD, OR STICKED TOGETHER, YOU COULD FIND THE CHEAPEST MATERIALS.

— **Cutted, dried,**
dried, pressed, pressed
pressed, pressed for
pressing of some
kind.

1. **STUDY:** 10-11-12
 2. **DATE:** 10-11-12

PUBLICATIONS — Mining, Test, provides many more. These are the ones you should have: IM P-100-P19-01, Apr 67; IM P-100-P19-02, Apr 68; IM P-100-P19-03, Mar 69; IM P-100-P19-04, Mar 70; IM P-100-P19-05, Apr 71; IM P-100-P19-06, Apr 72; IM P-100-P19-07, Apr 73; IM P-100-P19-08, May 74.

©1997-2001 Not applied and recorded in log books.
Following the 2001 year 2002 closed down 2002

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You might be asked this: Both the new TV and DVD deal with removing the tip from the customer's pocket. What are you got your suggest guys. In contrast the tip is in order to leave proper checking of the same location.

WEATHER... WHETHER OR...



It's all around.

The climate you're in, that is.

And the climate can really do things to the blue color inside climate on your Nike-Huacana missile. Like maybe the climate'll begin to spread the weather some . . . out away from it . . . or in both directions on different parts of the climate.



The bugs won't find up the works some, but when they find it, they'll find it.

You could end up with weather in the climate or the end might pull some from around it. Maybe both wouldn't be the climate or the same time.

A crack or hole will open the way for moisture, dirt and what have you to get inside the missile. And that doesn't do the weather much any good.

So anytime you have to replace the missile and launch, take a good look at the climate. If there's even a hint of a crack in the climate or hole and around it, the time to replace the climate is then—in the revised area and with new-

sparking tools.

The climate are there when you check the climate, you'll find it's in good shape and doesn't need replacing. While the missile launches, the climate are deployed, too, take a square at the color of the paint on the air surface of the climate. If the white has changed to a color ranging from light red to yellow, it's a sign that the pigment has become "dead".



MAKE IT SECURE



And they also don't do any holding if some of the congressmen that will or get reelected while you're moving the policy around without any relation to it.

You can call a quick halt to feeling pains or having them get bear up when you don't have minutes on the pulley for a few points of your wrist. All you have to do is across the anchoring point, and you do this by cutting it counter-clockwise until the spring pin is right against the flat washer and the inside washer face plate.



IT BELONGS OUTSIDE

There are loads of modifications. No matter how you look at 'em . . . look's wet. And they can play ball with your Hawk crew (kid junction, too—if they are ready).

He can breathe almost a half-liter more—even with the eyes closed.



FOR GOOD CONNECTIONS

Stop your minute or so of busywork is set up in a hot, humid space. And you're fighting the heat of confusion as different electrical codes and requirements.

© 2004 Blackwell Publishing Ltd *Journal of Internal Medicine* 255: 101–108

While you're thinking about this one, maybe you can come up with a quick answer on what not to do.

You're right—if you say you mean class of elemental (including compound) (COC-4). And that means you don't

There is a small amount of information on the Internet about the use of the term "cognitive" in the title of a journal, but it is not clear what the meaning is.

The compound gets oxidized when the air hits it. And when it gets "dirty", it goes from being a non-conductor to a conductor.

Another thing . . . if my writing reaches the respondent, the work is likely to change like a bunch of leaves.

That's not all. The compound makes up things like rubber and plastic goods, pens and markers and what have you.

What's strong doesn't do the job of working
strongly enough to do.

You figure out what you're supposed to do in the context and command right. Nothing. Just have 'em close, except maybe to the street club version where you can see some of the situation.



AN ILL WIND

Maybe you're doing the same thing as guys at some other Pileki-Herndon HEPAC site—almost making a career out of running back and forth between the supply shelf and the waste cabinet in the HEPAC building.

You make cracks walking up to the waste cabinet and pulling out a beta-type SCHEIDT'S T-5 electronic tube from one or more of the five channels in the cabinet. And you make more cracks a few miles off the shelf and putting it in the equipment.

That's not too quick to change the tube, but that wouldn't be caused by a screen filter whose size of a few



That's right . . . there's a screen filter between the electrolytic filament and the coupling flange for the flexible extension that runs from the blower motor. And Change 1 (21 Mar 60) to Td 5-1430-213-2073 is the first step in black and white that has you know that there's a filter inside chamber/held back everything that air from getting through to the tube from the blower.

The change to the Td also says that we'll be playing a cool (and helping keep the tube the same way) by getting that, that and other material just off the floor with a vacuum cleaner.



GROUND MOBILITY



TIRE CHAINS



1997, 1998, 1999, 2000, 2001, 2002, 2003, 2004, 2005, 2006, 2007, 2008, 2009, 2010, 2011, 2012, 2013, 2014, 2015, 2016, 2017, 2018, 2019, 2020, 2021, 2022, 2023, 2024, 2025, 2026, 2027, 2028, 2029, 2030, 2031, 2032, 2033, 2034, 2035, 2036, 2037, 2038, 2039, 2040, 2041, 2042, 2043, 2044, 2045, 2046, 2047, 2048, 2049, 2050, 2051, 2052, 2053, 2054, 2055, 2056, 2057, 2058, 2059, 2060, 2061, 2062, 2063, 2064, 2065, 2066, 2067, 2068, 2069, 2070, 2071, 2072, 2073, 2074, 2075, 2076, 2077, 2078, 2079, 2080, 2081, 2082, 2083, 2084, 2085, 2086, 2087, 2088, 2089, 2090, 2091, 2092, 2093, 2094, 2095, 2096, 2097, 2098, 2099, 2100, 2101, 2102, 2103, 2104, 2105, 2106, 2107, 2108, 2109, 2110, 2111, 2112, 2113, 2114, 2115, 2116, 2117, 2118, 2119, 2120, 2121, 2122, 2123, 2124, 2125, 2126, 2127, 2128, 2129, 2130, 2131, 2132, 2133, 2134, 2135, 2136, 2137, 2138, 2139, 2140, 2141, 2142, 2143, 2144, 2145, 2146, 2147, 2148, 2149, 2150, 2151, 2152, 2153, 2154, 2155, 2156, 2157, 2158, 2159, 2160, 2161, 2162, 2163, 2164, 2165, 2166, 2167, 2168, 2169, 2170, 2171, 2172, 2173, 2174, 2175, 2176, 2177, 2178, 2179, 2180, 2181, 2182, 2183, 2184, 2185, 2186, 2187, 2188, 2189, 2190, 2191, 2192, 2193, 2194, 2195, 2196, 2197, 2198, 2199, 2200, 2201, 2202, 2203, 2204, 2205, 2206, 2207, 2208, 2209, 2210, 2211, 2212, 2213, 2214, 2215, 2216, 2217, 2218, 2219, 2220, 2221, 2222, 2223, 2224, 2225, 2226, 2227, 2228, 2229, 2230, 2231, 2232, 2233, 2234, 2235, 2236, 2237, 2238, 2239, 2240, 2241, 2242, 2243, 2244, 2245, 2246, 2247, 2248, 2249, 2250, 2251, 2252, 2253, 2254, 2255, 2256, 2257, 2258, 2259, 2260, 2261, 2262, 2263, 2264, 2265, 2266, 2267, 2268, 2269, 2270, 2271, 2272, 2273, 2274, 2275, 2276, 2277, 2278, 2279, 2280, 2281, 2282, 2283, 2284, 2285, 2286, 2287, 2288, 2289, 2290, 2291, 2292, 2293, 2294, 2295, 2296, 2297, 2298, 2299, 2300, 2301, 2302, 2303, 2304, 2305, 2306, 2307, 2308, 2309, 2310, 2311, 2312, 2313, 2314, 2315, 2316, 2317, 2318, 2319, 2320, 2321, 2322, 2323, 2324, 2325, 2326, 2327, 2328, 2329, 2330, 2331, 2332, 2333, 2334, 2335, 2336, 2337, 2338, 2339, 2340, 2341, 2342, 2343, 2344, 2345, 2346, 2347, 2348, 2349, 2350, 2351, 2352, 2353, 2354, 2355, 2356, 2357, 2358, 2359, 2360, 2361, 2362, 2363, 2364, 2365, 2366, 2367, 2368, 2369, 2370, 2371, 2372, 2373, 2374, 2375, 2376, 2377, 2378, 2379, 2380, 2381, 2382, 2383, 2384, 2385, 2386, 2387, 2388, 2389, 2390, 2391, 2392, 2393, 2394, 2395, 2396, 2397, 2398, 2399, 2400, 2401, 2402, 2403, 2404, 2405, 2406, 2407, 2408, 2409, 2410, 2411, 2412, 2413, 2414, 2415, 2416, 2417, 2418, 2419, 2420, 2421, 2422, 2423, 2424, 2425, 2426, 2427, 2428, 2429, 2430, 2431, 2432, 2433, 2434, 2435, 2436, 2437, 2438, 2439, 2440, 2441, 2442, 2443, 2444, 2445, 2446, 2447, 2448, 2449, 2450, 2451, 2452, 2453, 2454, 2455, 2456, 2457, 2458, 2459, 2460, 2461, 2462, 2463, 2464, 2465, 2466, 2467, 2468, 2469, 2470, 2471, 2472, 2473, 2474, 2475, 2476, 2477, 2478, 2479, 2480, 2481, 2482, 2483, 2484, 2485, 2486, 2487, 2488, 2489, 2490, 2491, 2492, 2493, 2494, 2495, 2496, 2497, 2498, 2499, 2500, 2501, 2502, 2503, 2504, 2505, 2506, 2507, 2508, 2509, 2510, 2511, 2512, 2513, 2514, 2515, 2516, 2517, 2518, 2519, 2520, 2521, 2522, 2523, 2524, 2525, 2526, 2527, 2528, 2529, 2530, 2531, 2532, 2533, 2534, 2535, 2536, 2537, 2538, 2539, 2540, 2541, 2542, 2543, 2544, 2545, 2546, 2547, 2548, 2549, 2550, 2551, 2552, 2553, 2554, 2555, 2556, 2557, 2558, 2559, 2560, 2561, 2562, 2563, 2564, 2565, 2566, 2567, 2568, 2569, 2570, 2571, 2572, 2573, 2574, 2575, 2576, 2577, 2578, 2579, 2580, 2581, 2582, 2583, 2584, 2585, 2586, 2587, 2588, 2589, 2590, 2591, 2592, 2593, 2594, 2595, 2596, 2597, 2598, 2599, 2600, 2601, 2602, 2603, 2604, 2605, 2606, 2607, 2608, 2609, 2610, 2611, 2612, 2613, 2614, 2615, 2616, 2617, 2618, 2619, 2620, 2621, 2622, 2623, 2624, 2625, 2626, 2627, 2628, 2629, 2630, 2631, 2632, 2633, 2634, 2635, 2636, 2637, 2638, 2639, 2640, 2641, 2642, 2643, 2644, 2645, 2646, 2647, 2648, 2649, 2650, 2651, 2652, 2653, 2654, 2655, 2656, 2657, 2658, 2659, 2660, 2661, 2662, 2663, 2664, 2665, 2666, 2667, 2668, 2669, 2670, 2671, 2672, 2673, 2674, 2675, 2676, 2677, 2678, 26

1000

Just about every State Tax Form I've printed in our TDS tells us that the publication for the vehicle-related vehicle tax claim is IR 999 which says we can leave the claim to meet local transfer conditions.

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Other questions in this are (iii) authorized dry climate based on local weather conditions or are the climate more (SMA/CMR) but every variable?

Don't know what I'm doing.

You're right about BB 3-70; it was rescinded in May 1981. But since states are still authorized, based on local non-affiliates.

TM 9-159-125-104, Classified
Authorized Organization(s) Stocking
List of Repair Parts for Truck
Automotive Mounted (Nitr 42) is the
direct or only source for the.

Beginning on page 122, the TBM lists the manufacturers and TBM's for all the chains used by the M-series wheelset models.



THE UNIVERSITY OF CHICAGO

ingest. The stomach will be increasingly so as the animal's water intake increases (over 100 ml of the water in water-based suspensions) over the next 24 to 48 hours. The animal should be monitored for diarrhea and dehydration. The animal should be kept in a warm, dry, draft-free environment. The animal should be kept in a warm, dry, draft-free environment. The animal should be kept in a warm, dry, draft-free environment.

1000-0000-2004-0000-0000

100

100

In a nutshell the memo says that the children will be housed only as required in more local conditions (just as houses off CFE or United States). It also tells how you can establish the choice.

CHAIN HOIST READY

We recently got a bunch of M17000s—large cargo trucks. Some of them had 1-ton chain hoists and some of them had 15-ton hoists—both are right for our work.

How do we get the
right answer?



2000

Hold the line, grandma, they're riding on the fence. What we mean, a new dog can chain him in on the way to replace the holes you've got.

It goes under P/N 1008-006-11.00 and will be an OVE item at new M1.25 IG reserve. This hole is a standard commercial app on the supply pipe line should be 6' line away.

For the meanwhile, you just have
 Mean over Change: 1 (just 10) to 10
 to 11 10 100 11 110 100



1. The first step is to identify the problem.
 2. The second step is to define the problem.
 3. The third step is to analyze the problem.
 4. The fourth step is to develop a solution.
 5. The fifth step is to implement the solution.
 6. The sixth step is to evaluate the solution.
 7. The seventh step is to monitor the solution.
 8. The eighth step is to maintain the solution.
 9. The ninth step is to improve the solution.
 10. The tenth step is to document the solution.

100. *Brachyotus* and *Trochilopus* (p. 211)

Figure 1

140 | Page

This'll make life easier for your babies as they'll hold out till you can get the new ones.

1998

BOOBY TRAP DE-FUZED



This is a know-how . . . the electrical fuel pump in your 2½-ton G740-series truck must have its filter scrubbed clean at every scheduled service. Air-ohm heck, but via the well-known, it also possible booby trap that's present when doing this cleaning job.

The possible booby trap is the electrical connection on top of the fuel pump housing. If this electrical line is left hot and naked while disconnected, you could be in for a booming time.

Accidents are usually made, they just don't happen. So, before you venture the fuel pump to do a filter cleaning job, de-fuse that booby trap.

Here's how you do it:

- 1 Turn off the vehicle's ignition switch.



- 2 Disconnect the wire from the connector at the fuel pump and wrap the naked terminal with insulating tape.



Now you'll be sure there's no possibility of an electrical spark igniting gasoline fumes in your fuel tank while removing, cleaning and installing the fuel pump.



DEADLINES DUE TO DIRTY TRANSFER



Dear Chuck-Mac,

Some of our 111-400 (C74) series and 1-400 (C74d) series) models often get deadlined due to bad transfer case bearing.

According to our support unit, most of the time, when they tear down the transfer case they find the sealed bearings (which are in both the low-speed and in the high-speed gears) covered with sticky grease.

Sometimes the bearings are worn, and replacement's needed. Usually all it takes to clear up the bearing is to clean out the trapped gyt and re-lube the bearings.

My question is—since these bearings are in the middle of the transfer case assembly why is it necessary for them to be sealed?

Seems like open bearings would stay washed out, wouldn't trap grease, they'd last longer, and the assembly wouldn't have to be torn down just to wash the bearings.

It sure would help our operation if we could fix this problem.

COULD THE POLYURETHANE BEARING SEALS BEING USED IN THIS DESIGN BE IMPROVED? THE SEAL IS TOO THICK AND DOESN'T SEAL THE BEARING IN THE HOUSING.



BEARING SEALS (P) (P)



Fig. 1. P. 1.

Fig. 2

lets the bearings get during the normal lubing operation.

During low operating speeds these bearings aren't exactly deadlined in lub. Some gear during power-take-off operation (when the counter-shaft gears aren't running, oil isn't "circled" around these bearings).

The seals trap oil so the bearings'll not be greased whenever lubing action gets a bit slow in their area.

So, it follows—if the transfer case tube is not going, the grease'll eventually get trapped by the seals, and the bearings will pay the price.

Dear Sergeant J. F. L.,

The problem could be that someone's slipping up on transfer case care, or that your trucks do a lot of heavy hauling in very dirty or muddy areas ... or, a combination of these two-unusual conditions.

Here's how it's supposed to work: Oil goes into the bearing area through holes in the main shaft. The seals are there so's to hold back some of the

To link your problem you might start out by finding out if your truck's transfer case isn't getting locked after get the vehicle's ID and VIN. Also, if you're regularly operating in very damp or muddy areas, check your lub-

ing ROP for gear rates. In some places, for example, it's ROP to lock the transfer case with light weights all after operating in very getting areas.

THIS'LL SHOCK YOU



If you have a 250-ton MPMAN dump-truck identified by contract number DA-10-818 ORGP-21118 you might be in for a shocking experience out of these days.

It seems that on some of these the location inside the circuit breaker box has been breaking down. Of course when this happens the 115-volt circuit can make the whole cab body act like a "hot" electric wire.

This can be kind of unpleasant... so better check out your circuit breaker now. It's on the front panel just above the power switch. There's a picture of it on page 600 of your TM 5-8811 (Dec. 84).

Enclosure use the page's 601.



IF NUMBER

IS 204,

205 OR

207

REPAIR

BOX



Then spot on the circuit breaker box. If it has the number 204, 205 or 207 stamped in the upper inside left hand corner next to the number 1, but apply to DA 204, 205-207 ORGP-21118 (4).

YOUR PLANT MUST
CHECK THE TWO SERIAL
NUMBERS



If the word "Modified" is stamped next to the number 204, 205 or 207, that means the circuit breaker was changed during production and is OK to use. If any of these numbers appear alone, you'd better replace the breaker assembly.

LIP SERVICE



Lip is one thing you got plenty of when you start pulling about handling the rear wheel cover bearing and on the G42 and G44-series drive-and-hall trucks—that's for sure.

Some guys remark the real gum on with the rubber lip facing its toward the vehicle . . . while others claim the lip faces out away from the road.

And, you know what . . . they're both right. It all depends on what truck series you're working on at the time.

On the G42-series, the seal is installed with the lip forward—as it rides on the face of the bearing cone.

However, on the G44-series it's mounted with the lip facing away from the cone.

M151 HANGERS



Dear Editor,

Our drivers kept coming up with gaudy buttons (and shirts) every time they slid off the seat, so the safety officer OK'd this obscene safety feature for our M151 H-ten trucks.

Fle down the cheap seat on the gas tank caps. Now the drivers can slide out comfortably, and without torn cloth and flesh. The cap goes on and off just as easy with short, stubby ears.

Capt. E. E. Eriksen
94th Gen Co

KEEP THAT FILTER CLEAN



It takes a little of your time, but it's time well spent when you take care of the air filter on any trailer chassis—be it cargo, generator or what have you—don't equipped with air-over-hydraulic brakes.

The TM for your trailer chassis spells out the way you maintain the filter, or filters if yours happens to have two. Maintaining the filter is as simple as removing the drain plug to get rid

And it doesn't hurt for you to remove the cover and for a good look at things inside the filter if you're in a place where the sand and dust blow like they're mad as the world. You want to do this as often as your TM tells you to take off the drain plug to let water run out.



of any water that has built up to taking off the cover and to clean the filter element.



The deal is that any "junk" that collects in the air filter keeps it from doing its job. And that job is just what it says: To filter air. Dirty air that goes by the filter can damage the brake system—seriously enough.

There's something else you want to remember to help your own cause. When the trailer's not being used, put the connectors that the air lines in their storage receptacles. Do the same thing

if you
DON'T WANT
HET IN
RODS



with the towing vehicle's air lines.

Not having the connectors in the storage receptacles means all sorts of stuff can wind up in the lines.

... PUT CONNECTOR INTO THEIR
STORAGE RECEPTACLES WHEN
NOT BEING USED.

CRABBY HOLDER



If your Thruway, Club, or Club (CTH) crane sports an innovative plastic holder smack in front of the steering wheel you've probably noticed it more than once. Well, you can get rid of the problem any way you want, since it's a safety hazard. First state your case has no valid your support shop ask 'em about TH 9-2830-214-50'1 (28 Mar 82). The TH says no fix the holder as it'll bug the dash a bit more.



THE CRABBY IS A
BIT MORE.



M38A1 DATA PLATES



Dear Staff-Master,

FPM #2339-200-00P (Feb. 59) page 78 gives FPM 2330-400-0011 for Plate mounting, w/related Plates. From experience we've found out that these plates are for the M113 ambulances.

We need the similar item for the M38A1 can you give us the Federal Stock Number for it?

Spd. B. J. G.



Dear Specialist B. J. G.,

Hope I can't give the FPM because there isn't any. As you have already found out, the FPM listed in the JOP is for the M113 only. An equal assembly for the M38A1 is an Utility Truck is not available.

In place of the complete assembly you'll have to requisition the individual plates needed for the M38A1.

Plate, Mounting	FPM 2340-711-0001
Plate, Weight and	
Dimensions Data	FPM 2340-711-0002
Plate, Mounting Data	FPM 2340-200-0001
Plate, Identification	FPM 2340-200-0002
Plate, Replicable	
Agency	FPM 2340-200-0003
Plate, Towing Vehicle	
Load Capacity	FPM 2340-200-0004
Plate, Towing Instructions and	
Validation Data	FPM 2340-200-0005

START 'ER UP



Once you've installed the new upgraded Dodge motor (FSM 2000-075-0117) in your 5000 outboard motor, it should pull the boat to much trouble in the drive system.

The design people in Detroit have unified the design that support you that the new original motor (FSM 2000-700-1712 and FSM 2000-700-2600) are now standardized items of item for use in your 500's.



But, just to be sure you get some kind of a motor back when it's been ordered, give it a bit rest and show all these FSM's on your list. From 1940, but indicate that FSM 2000-075-0117 is preferred.

Another reminder: Before you can use the new motor you've just have 2000-5-2000-201-2019 (1st Apr 62) applied so to have compatibility with the motor and relay.

CABLE FOR HELP



You needn't bother to anyone, you'll see you can actually get your power on that when they cable (FSM 4000-474-0120) so's to then start the 5000 tank.

Recent supply action back up the line has made the cable a part of the Special Tool Set "A" in "B", for both the 500 and 500A tanks.

The depot will have all the prop on this, so there shouldn't be any reason in getting 'em. Your operator's manual says you need new cables for the job



and this action enables you to get 'em.

You've already got one cable in your No. 2 Common Tool Kit. Pair 'em up and you're in business.

They're used in gales when they're working to the job won't make the soldering points in the terminals.

TANK TORQUE TALK

Having trouble with the torque values on your tank suspension?

This here new handy little guide gives you the straight poop and the latest wheel-on suspension torque values for the H45, H40 and H40E tank families as well as for the H40 VTR.



STEER GUARD BOLTS—100-120 ft-lb
END LAMINATION WHEEL BOLTS—140-160 ft-lb

ROAD WHEEL AND COMPOUNDING ROLL BOLTS, C100 BOLTS—300-400 ft-lb (except for the H40 which gets 300-350 ft-lb)

SUSPENSION SHAFT BOLTS—300-350 ft-lb (except for the H40 which takes 350-375 ft-lb)

SHOCK SPRING BOLTS—150-175 ft-lb
H40E only
SHOCK SPRING BOLTS—150-175 ft-lb
H40E only

M113 PC STARTERS STOPPING?

IF STARTER IS OK,
BUT ENGINE WON'T
START, CHECK FOR
FUEL SUPPLY AND
AIR INTAKE.



STARTER

Won't your M113 PC starter start? Some failures are more slipped by the inspectors, but the supplier has agreed to make good on them. It—

1. The failure is not the user's fault.

2. It fails during the first 100 hours, or the first 4,000 miles of use, or the first 12 months after the vehicle was accepted by the Government, whichever comes first.

The starters get shipped "warranty" by your command, in less of 10 or more,

see Electric Avian Company, Ann Arbor, R. E. Winters, Bay City, Mich.

The starter motor (Part Number 10011001) should be returned if the clutch or any portion of the motor has failed. If the motor is OK but the solenoid won't work, return only the solenoid for replacement.

The company will ship out replacement parts as an FOB Bay City basis.

Because, if your starter won't start, get started replacing it.

JOE'S
DREAM

THE ANSWER

WAS IT
TO BE A GOOD
SOCIETY
AND WIN A
(Prize) with
the rest?

WELL, NOW,
THERE ARE
ABOUT 50 BARK
ANSWERS TO
THAT ONE.

IDEAL DRIVER





Joe's Dope Sheet



**IS THIS
DASHBOARD
LABEL
TALKING
ABOUT
YOU?
IF IT
IS...
THEN
YOU'RE
ON THE
BALL!!**

A GOOD DRIVER

1. DOES NOT HAVE ACCIDENTS
2. Is proud of his record and his vehicle.
3. Checks his vehicle before starting.
4. Checks oil, water, tires, battery daily.
5. Warms up engine before moving out.
6. Has road map, trip ticket, forms, spare tire, tools.
7. Keeps vehicle clean and lubricated.
8. Keeps windshield clean.
9. Keeps bolts tightened.
10. Performs fix action checks at lights.
11. Reports troubles promptly.
12. Obeys traffic signs.
13. Does not speed.
14. Maintains proper distance from vehicle ahead.
15. Obeys the rules of the road.
16. Smokes on leads only.
17. Is properly dressed.
18. Supervises and checks his load.
19. Is courteous and helpful to others.
20. SERVES HIS VEHICLE BEFORE IT IS PUT AWAY.

DA LABEL 78
1 ADD. 10

WE HAVE THE WORLD'S BEST EQUIPMENT ... *Take care of it*

IF YOU WANT TO DISPLAY THIS ADVERTISING ON YOUR BILLBOARD BOARD, OPEN EXPOSURE, LEFT IT OUT AND IT'S IT UP.

JOE'S DOPE

SMALL ARMS ASSEMBLY

KNOW THAT I'VE DONE
THAT IT SPECIALLY WILL
SELECT SOME OF **YOU**
TO DEMONSTRATE WHAT
WE'VE LEARNED!









OPTIMUM CABLE CURVE...



KINKS - NO! CURVES - SI!

Any time you come up against a short in your chemical harness, it might pay to trace back over the wiring for a kinked lead.

Forming a cable into a tight bend places the metallic lead wires against the wiring insulation inside. The right formulation is to keep a smooth, round bend each time you route the cable in a new direction.



Depending on each cable's diameter, the minimum radius should be 10 times the lead's outside diameter.

If you're backed against the wall, spooled cable can be brought in as tight as 5 times the OD, if really necessary. And non-spooled cable may be bent to an extreme minimum of 3 times the OD where no other choice is possible.

As minimal strips it's OK to bend non-spooled cable as tight as 3 times OD and, where necessary, single cable can be bent beyond the minimum radius if you wrap it in eight plastic rubbing for a length of at least two inches past the bend on both sides.



Also try to keep a 0.125 in. minimum clearance between harness branches and all nearby sharp corners, especially those with sharp edges or other wires crossed alongside 'em. And if a cable has to be routed closer than 0.125 inch from the edge of a bulkhead hole, be sure you get a grommet.



Following these rules should lengthen cable life by preventing excessive lead stresses and chafing. That's why they were included in Section III of TM 11-558 (Dec 19), which is the Army's guide on "Formulation Practices for Aircraft Electric and Electronic Wiring," but if you can pick up a copy...



Dear Editor,

I'd like to suggest fabrication of a ratchet wrench that will make it easier to remove and install GM-21 keel bolts. This item can be made for the cost of the H-in drive ratchet—the other materials being scrap.

It takes only 30 minutes to remove and replace all the bolts with this ratchet instead of the one-and-a-half hours required when using wrench, engine lanch key, P/M 1127900-1. The difference is that the fabricated tool will turn the bolt completely without having to remove the tool after each 1/4th of a turn. And there are of every four bolts removed have bolts that are too tight to screw in and out by hand.

W. W. L. Brown
Ft. Belvoir, Va.



(Ed Note—I'm with you. Why did you not use keel bolts? But I'd still use the engine lanch wrench to break the bolts loose before ratcheting to your ratchet for the rest of the job. Might also consider machining out a 1/4-in square hole in the dogleg stock to match the H-in ratchet to give you a stronger tool and more working room.)

TAPE THE

BRAVO TOO



If you've been wondering why there's a once-blade vinyl tape called out for the Alpha version of the Frequent (JTB-1A), but none for the Bravo (JTB-1B), it was an oversight.

TM 15-1520-207-20 (Sep 62) allowed it on the Alpha in Chapter 2, Section V, Page 5-1 . . . but TM 15-1170-208-20 didn't mention this tape. The TM 15-1520-211-20P (10 May 62) went to press without the tape, too. But a later revision scheduled for publication Sep 62 to the -20P will carry the No. 411 four-inch tape for both series under ESN 8880-604-0894 as a local purchase item.



PSN 8008-004-0894 is described in Federal Supply Catalogs C8000-02, and C8000-01 as a 30-yd long, 4-in wide roll.

The 4-in wide tape should be mounted on the leading edge so that it extends back the same distance on both top and bottom surfaces. Use it only on the outboard six feet of each blade.

CARESS THAT (PITOT) COVER



It can happen! Maybe not too often, but pieces of the pitot tube cover have been known to stick in the port or the out of the boom. Result: Wrong air-speed reading. Cause: Careless hands. Too much of a rush can tear up the inside of the cover by catching it on the sharp edge of the boom tip, breaking off some of the fibers. That's also why all wire covers should be replaced ASAP.





Average pilots are told of things that happen to cars and machines in the frozen wastes of the Far North... where subzero temperatures play tricks unknown to motorists who've never seen frost.

One of the most interesting cases to show up recently is the kind of faulty-timed engine causes the bursting of Sherman (CG21) engine oil coolers. The only clue was that most of these modern models' flash the program at -20 degrees F, or below, engine temperatures.

Wasn't any trouble with failing to drain the system overnight or perhaps before the first flight—no anything like that. It was the possible cause of the burst that the oil cooler cooled down faster than the engine. So all left in the narrow case of the cooler also engine shutdown would freeze up while the engine was still warm enough to run again without preheating between flights.



Even today, the engine shutdown valve controlling oil flow to the cooler doesn't know the oil cooler and engine oil pump cool off at different rates. So it keeps the cooler bypass valve flooded oil until engine oil temperatures start dropping below 71 degrees F (160 degrees F).

Next thing you know, the same engine's run up for another mission while the oil temperature is still above the valve setting and oil is forced directly into the cooler across (instead of the bypass valve). With fresh oil still flooding the cooler, it's the old way of the inevitable freeze (fluid oils) causing the immediate object (congealed oil)... and the cooler generally cracks along the weld between the cooler and oil feed line.

That death of thermodynamic bypass valve could help. And you can give it to him by preheating the oil cooler for a few minutes before every engine start—just at the beginning of the day.



SNAP RING TOOLS AND RULES

Just about the time you get to thinking of putting on and taking off snap rings as a snap is just the time to turn back and give that lovely exterior ring a second thought.

It may be small, but it's important—same as a corner pin. Maybe a damaged snap ring won't cause any problems at all by its location, but it sure can tear things off in the wrong direction when it's not doing its job. And its job is to

act as a restraint for bearings, seals, pins, float valves and—yes even it.

When it's installed right, a snap ring makes a good positive lock in good places; that's no loads, or hardly any, working against the ring. However, it's vital not to install one right and that's good enough reason to go over the whole business every now and then. So let's start with the two types of rings.

INTERNAL

TO INSTALL OR REMOVE, GRAB IT, BUT NOT ENOUGH TO CRACK



EXTERNAL

TO INSTALL OR REMOVE, GRAB THE INSIDE TO GET THE FINGER GROOVE



An internal retainer, or snap ring is used to keep some part, such as a float valve, from moving around inside a housing. So you install an internal ring by compressing it—thus only enough so the you place it into the retaining groove inside the housing. Then, as you let up on the pressure, the ring will expand back into the groove like it had a mind of its own. You also remove it by compressing, but again—only enough to clear the ring from the groove and housing cavity.

An external type ring holds parts like shafts or pins from moving around in locations where you can't allow too much end play. It's put on by expanding the ring—just only enough to slip it over the outside of the shaft or part it's supposed to hold in place. As you let go of the pressure, the legs of the ring will come around each other until the segment itself locks the groove. Given time to pull it out, expand the ring only enough to free it from the groove.

RULES

Internal and external retaining ring places are the only—repeat only—types of tools to use on these rings. Used at intervals like a screwdriver, long-nosed plier or punch may do the job, but the percentages on damaging the ring are big enough to keep it from paying properly or preventing it from being removed. So what have you gained?

Even when you pick up the right type pliers, you're still going to break it's the right size, then make sure matches up with inside the snap rings. The range on snap rings is from 5/16 to 1/2 inch in diameter and the leg holes change with the different sizes.

If you check back over your Snap Rings Organizational Maintenance ABC Tool Kit, you'll see these external and four internal retaining ring pliers authorized for this reason. And every one of 'em has an adjustable stop which you're supposed to use. The correct adjustment keeps you from over-



expanding internal rings and overcompressing external rings. Taking time to adjust the stop is quicker than sending back to the parts room for a new ring to replace the one you ruined.

Four more pliers are all flat-jawed with straight tips. However, don't use other retaining ring pliers with bent tips and round jaws. So if you ever think a particular job calls for the other kind of tip or jaw, the common way to ask is for using the rules set up by AS 724-58, also you know the right way in the SAE Federal Truck Class catalog.





Some snap-rings are designed so they can only be installed one way. When you're dealing with one of these you've got to first check that it's lined up right in order to be completely seated in the groove.



The level shaped ring has two jobs. It holds the part in the assembly and also acts as a self-aligning wedge between the groove and the part it's holding. It controls end play by keeping a constant wedging pressure against the part being held in place while compensating for parts wear. If you run up against any of these, be sure the level side of the ring bears against the level surface of the retaining groove, or you won't get a proper seal.

INSTALLATION AND REMOVAL

No self-aligning ring will accept location sharing in retaining grooves. So, before installation, check for groove dimensions with your finger or the plier tips. If it's a hand-tighten location, heat up a bit, heat probe that won't scratch the groove inside.



When it comes to handling the pliers, wear the tips to the lug holes in the ring or the ring may slip off before it even reaches the groove. On internal rings, overcompressing until the lugs overlap is a good way to pop the ring off the pliers and a very good way to damage the ring . . . time with over-expanding external rings. That's why you've got adjustable snaps on those pliers.



Once installed, you don't know the ring's well seated in the groove until you check it by pulling a plier tip inward of the lug holes and rotating the ring in the groove. It should not budge.



After the rules we've just gone over are so simple that some eyes might figure it's a waste to bother talking about 'em. Well that's just the attitude that allows a sloppy installation to pop a ring. And when internal parts start floating around in flight you get all sorts of interesting things happening to your already.

That's all the word

NO MORE
WASTING TIME
ON THIS "F" TYPE
CLAMP!

ENGINE CLAMP

REPAIRING THE
"F" TYPE CLAMP
ISN'T AS EASY AS YOU
THINK!



Dear Windy Whisker,

We've spotted spring-type clamp, P/N 412, on the intake manifold-cylinder tubes of V-460-T engines just back from overhaul. It doesn't seem like any self-respecting Interstate (ICI-412) would have the same type of clamp that is usually used on ground vehicles!

A look-up on T&E 11-1174-200-200 (74 Jul 63), Chapter 2, Functional Group 03, on page 2-149, shows that the clamp should be an *INTERLOCK*.

Is the spring-type clamp reliable or should we take it off and use the one called for in the "F" manual?

Yours R. G.

P/N 412 IS OK.



Interlock Type



FOR THE
"F" TYPE
ENGINE,
ICI-412
IS
THE
ONE



Dear Specialist R. G.,

True—more engines are coming through with the spring-type clamp. On the "heavy" V-460 model, for example, you'll even find them at other places besides the intake tubes. Other birds also use the clamp.

It's also true that you can't find the spring-type clamp in the "F" manuals . . . and you won't find them listed in the future, either. But the word is: *INTERLOCK*'s Maintenance Letter 2000000-16 U-82 16 May 63, is that they are perfectly OK.



NO MORE WASTING TIME ON
THIS "F" TYPE CLAMP!
REPAIRING THE "F" TYPE CLAMP
ISN'T AS EASY AS YOU
THINK!

Windy

CARIDOU LANDING CLUE

Each Caribou (CV-21-10) should have a copy of TR 34-1 810-284 (11 May 62) attached. It may only be a reminder on "Application of Hooks" on touchdowns, but if it protects men and equipment from being overstrained

then it's well worth repeating. This is the second TR follow-up on aircraft damage (MAG-48-1 09-63-495 (21 May 62). And we sure you've got enough to go around.

By the way, the Caribou is a



HIT 'EM ALL

Any air type who's been around a Mojave (F4U-37) is well known to take a heap of allow-grass to hit the complete grass fittings on the main rotor head. Course such use is mighty important. Like TRS FCAR-64-37-11-

3484 (29 May 67) pointed out—a lack of grass in the dangle brackets has resulted in several pin failures. So be sure you hit all the fittings according to the tech sheet.



NEW PUB

The next time you air type want to check on them is your A, A Supplemental, Run C-Dependence Maintenance Test City with the supply manual, don't need

for the old DA 9-4-11 81-404. The new pub is DA 33-4-1 80-408 (28 Mar 62). "Test Set, Organizational Maintenance, Army Aircraft."



INSPECTION GUIDE

Caught up to TR 404 20-67 (11 Dec 62) yet? It spells out the latest "Army Aircraft Maintenance Inspections Procedures." This new TR and DA 38-750-

learn up to fill the gap left by old TR 404 5, which was cancelled by DA Circular 210-34 (3 Feb 62).

CHANGE STENCIL

It's true that RAND 33-1310-284-34143 (27 Apr 62) changed the figure on the Mustang stencil and changed gas barrel from 30 to 140 inchpounds for you air types. But here about the old 30 inchpounds stencil—some of them were not changed! To simplify inspection that you stencil the new 140 inchpounds figure on the gas rating stencil.

DAILY CHECK

There's almost nothing that'll bring down an aircraft faster than fuel. To help head off contamination, be sure to eye the water screen in your MAG, MAGC and GAC model MC 413 aircraft fueling tanks—before the daily fueling operation. That's the group in TR 9-23001 338-1071 (15 Aug 62), on page 2, paragraph 4.

TO ORDER: CONTACT THE DA FORMS CENTER, 1215 PENTAGON DRIVE, ARLINGTON, VA 22204-4302. FOR INFORMATION: DA FORMS CENTER, 1215 PENTAGON DRIVE, ARLINGTON, VA 22204-4302.

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TO ORDER: CONTACT THE DA FORMS CENTER, 1215 PENTAGON DRIVE, ARLINGTON, VA 22204-4302. FOR INFORMATION: DA FORMS CENTER, 1215 PENTAGON DRIVE, ARLINGTON, VA 22204-4302.

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DA FORMS CENTER, 1215 PENTAGON DRIVE, ARLINGTON, VA 22204-4302.

NEED A MAINTENANCE POSTER?

You can get this new ... poster on maintenance.

They're in the DA Manual and emphasize keeping Army equipment always ready for combat. They come about from Operation ARM—Army Ready Material.

These Manual posters are intended to be displayed anywhere they will be seen by anybody who has anything to do with Army equipment—and that means everywhere.

To get the ones already out, whip up an order on DA Form 11 for DA Forms 38-1, 38-2, 38-3 and 38-4.

Then, to make sure new ones hit your area automatically, put a note in entry for "Manual Posters" on the DA Form 13-4 your outfit sends to the public affairs center. You'll get them by direct mail.

The Form 13-4 goes thru channels to the U.S. Army Publications Center, 3000 Remount Road, Middle River, Baltimore, Md., 21278.



MAYBE EVEN GREEN HORNETS

Behind that little air vent on the R.F.W. coupling on the antenna of your AN/TPS-11? Under us.



It lets the air from the wave amplifier escape and carry out any moisture from the R.F. coupling.

O.K. so far. But any time you have a little hole like that there's always something trying to get in . . . insects, bugs and other hopping, flying and crawling creatures.

What they do is no fun at all. It

shorts the loose conductors in the wave conductors, making failures and then, age to the components of the set.

So what you do is rig a little screen, or mesh, or something over the vent to keep out those little foreign objects. Just about anything will do the job, even a piece of nylon hose.



Just make sure that what you use isn't an insecticide or stuff that is blisters the air flow and keeps the moisture from being carried out.

WHERE'RE THE REPAIR PARTS?



Dear Half-Mack,

Seems to me that parts for small items like headlights, headlights, speakers, control boxes and such are getting harder and harder to come by.

What's the deal?

Fact is, it's got to the point where we either contribute or make the whole new end item in shop in daylight.

Merely come national to me to dump a headlight just because we can't get one small part.

Sgt. D. B. M.

Dear Sergeant D. B. M.,

It does seem "awful", Sarge, once you get the whole picture. And it's gonna happen more and more because stocking a lot of little repair parts can be a mighty expensive deal.

In short, stocking only the end item can save money, time and energy . . . which go to better use somewhere else.

Take the M-19's and M-11's microphones, for instance. Maintenance parts for the mikes will be dropped—there is even less to stock the complete mikes than is there the parts.

So-o-o, when the parts are used up, the mikes can be maintained by cannibalization. When this is no longer possible, you requisition a new mike.

Before you become that awful, note this: It's not because somebody's decided sudden-like that there's loss of cash to spare. It's just when you match the cost of the end item against the cost of parts, storage, tools and what have you, the end item comes out on top.

Half-Mack



"ROUGH SERVICE" BULB

I STILL
GOT A
LOTTA
FIGHT!



Dear Hal/Matt,

Can you ship up any FEM's for "rough service" drop-light bulbs?

We've got 'em with our new drop-lights, but after that we have to use regular light bulbs because we can't find an FEM for the "rough service" bulbs.

The replacements just don't hold up, ender with bouncing around and other routine treatment.

CHUCK M. L.

Dear Mister M. L.,

The FEM you want for the 100W bulb is 6248-110-8034, bulb, Mustang, A-15. Might be a good idea to rock on "Rough Service," too.

For more light you can get the 100W job under 100 6240-141-0094, bulb, Mustang, A-15. They're both in SM 5-1-6030 thru 6085 (page 61).

If you deal with a full-service Supply Center, they may have them. Otherwise, order through your Engineer or mail-order drop supplier.

100 6030
100W
60 100
60



FOR OVERHEATED HOSES

SM 11-114 (21 Jan 65): Is what you need if the AN-114-11 transmitter's your baby. It gives you the scoop on getting a complete air duct hose assembly to replace the rubber one on the AN-114-11/G amplifier. The rubber assembly just can't stand the heat in the RF amplifier.

SE ON THE TE-49

If you see a Test Equipment TE-49 (FEM-1180-401-1855) take a look at SE 11-335 (May 62), "Conversion of Test Equipment TE-49." It adds some horns, drops others, and reduces the nasal from 85 to 50 horns.

**GROUNDMAN'S EQUIPMENT,
TE-28**

Clear, raw, place and that's all. Doesn't sound like many words. It isn't the number but the kind that's his. *perfect*

The TE-25 groundman's equipment is made up of individual groundman's wire equipment. It's for RUCS 5.11. If you need the whole set, you ask Signal for Groundman's Equipment, TE-25, RUCS 4.1.00-000.1.047.

[illegible]

AS PART OF THE 2013 model year, Ford's popular, affordable, safe, smart and light gray Ford Focus is now available.



1000



100% 100% 100%



100% 100% 100%



SWITCH SAVERS



Minut. That push-mouth micro-switch on your AMT/PRC-6 isn't playful anymore.

It may seem that way when it pops out and snags the cover as you're putting it back on. Or when it appears to jump out and bang your battery as you slip the front of the power pack down.

But it's not, really. It's you, man, believe it or not.

A FLIP
COVER CAN
SNAG
THE
SIDE OF
BATTERY.



Like with the cover, frustration. If you slip it back on the unit at an angle, it sits in just enough to snag the side of the switch. So you bang the switch or bend it or bend it won't work.

You gotta square up the cover first. Give it a look up over that it clears the switch, and slip it on.



Now, with the battery it's a little trickier. You just don't slam the front end of the battery down without checking the whereabouts of the rear and front flaps'll mean the edge of the battery might catch the switch and damage it.

So . . . after pushing the rubber end of the battery against the rubber disk (like the TM says), to run the rear end's clear of the cam. Then you can press the whole business down together.

Nothing' baby 'bout that, is there?

PRC-6 BATTERY RETAINER

Here's a hot little number you can get down if you're looking for a Battery Retainer for your AMT/PRC-6 radio. PMM 6115-292-0006 replaces the PMM 6440 in your TM 11-3825-335-20F (29 Jan 65).

ANTENNA RUB WEARS CAN



Dear Editor,

The gas ran stopped in the rear of the M21 quarter master won't stay put. It slips and crowds the radio antenna mount. On these rough roads the car quickly ends up the floor—with a hole in its side.

Even with the strap tightened all the way, the gas slides left and scrapes the aerial mount.



The car also rubs against the radio's mounting cover when the truck's pulling a trailer.

We've got a fix that'll reduce the rub and save the car:

A piece of 2 x 4 can be easily bolted to the side of the mount.

The block of wood is shaped on the side of the antenna mount, padded and covered with a couple of thicknesses of heavy canvas. The holes are painted black.

W. L. M. Wilson, Jr.
Veh. Qnd. Co.

Old Man—breaks OK—you gotta love that car. But, before you install a radio on the M21, don't check SS 11-117 (Jul 61), "Discontinuation of Publisher Radio Sets." On pages 43-44 it lists P/N's you need for ordering the instructions for installing radio equipment on the M21. Also, when you get one of the newer M21's you'll find a better antenna mounting (old car.)

REEL QUICK FIX

Been losing the corner braces of your AB-25 () reel set while you're playing out an increasing telephone field wire? Your reel mechanic or support unit can get it stop to start by spot welding the braces to the frame.

A GOOD MAST IS A MUST

SS 11-244 (8 Aug 61) is your answer if you've been having mast-mount problems with your AN/CGR radio beacon set. It recommends the use of those AB-150/20 bolts to replace the fragile AB-150/10 mast.

IT'S GOTTA GO



That's the word on that F501, F502, F503-001-0011, in your Radio Transmitter T-001/000-00.

Trouble is this is a short-life type tube. And because it is, it doesn't blow that enough when the circuit is overloaded for short duration. By the time

it does, the insulation on the wires in that circuit are already hurting from overheating.

What's needed is an instant-blow type tube. So, give a better to your support and tell them you want F501 replaced with that F504-000-001-0011.



CLEAN - BUT NOT SOAPY

Using detergent oil for the maintenance of your AN/MCQ-1() when necessary, not!



Detergent oil can ruin the oil seal in your AN-100A/M or AN-100B/M seal.

The only oil you should use in the oil seals (24 gallons or so) is Lubri-riding Oil, Internal Combustion Engine, MIL-L-2100, Military Specified Oil-10. Use that F501.



NEW TUBE FOR AN/MPS-23



If you have an AN/MPS-23 radio set, then you need electron tube, Type 7A40 A6L, F504 2A40-000-0000. It replaces electron tube F504 2A40-000-0000. So 11-200 (4 Feb 62) gives you the steps.

ANGRY-3 MOUNT BUSHINGS



WE'VE GOT a different ANGRY-3 model lineup.

A bushed bushing has no place on the mount location and with your Angry-3 there it really isn't.

These bushings—part of the non-suspension system on the M10-200, -200 and -200-GR mount bushings—perform a couple handy roles. It's important to you not to overlook them in your PM check.

If they're damaged or missing, it's time to call in the replacement or replace 'em.

The rubber bushings serve both as insulation and cushion when you attach cable connectors to 'em (when the cables aren't hooked to the air compressor).

Primarily, if the bushing on the resistor that holds the pressure connector is damaged or missing—and the power's on—the positive (+) going there is ground. Meaning, you short out the power to connector.

The bushings also provide cushion for the pins of the connector heads and can keep the pins from bending or breaking. That's extra important protection if the cables are sagged when they're hooked to the connector systems.

And anybody'll admit that good non-suspension resistors make handy storage



hooks in keeping the cables from flailing around a vehicle when they're not attached to a cable component.

Which means, get your support to install new bushings when the old ones no longer are fit to do their jobs.

UH, OH...THE INCAPACITATOR



You've met the type. He's usually madder' his arms around some corner, grumpin' around like he wants in hand.

Wanting you out, he is, just not in our little' with that radio an' you're workin' on. Why, this guy would even make the C-45 controlling capacitor in your RT-45 that 45 power-transmission.



He'd get us that C-45 even if he had to break the seal on it to turn the unit off.

Now, you know you're not supposed to fiddle with the capacitor, and that the factory adjustment is good for the

life of the entire transmission most of the time. That's why it's sealed.

But along comes the Incapacitator. He turns the control, changes everything off frequency, and the set quits working. He can't figure what to do about it, naturally, so he leaves the whole mess in your hands. So you take the works to higher voltages and hope they can fix it up.

You'd like to break this Joe, naturally, and your support would like to break you on account they unjustly suspect you did it. They even go so far as to explain that the only time the C-45 is adjusted outside the factory is when major repairs are made to the transmission circuit.

But while you're getting all this police reconnaissance, where's the Incapacitator? Why, he's off fiddlin' with somebody else's C-45 . . . to see how close you've come on the blink when he turned it.

Better start looking for him now. And when you find him, there's a couple dozen other guys who've been looking to meet up with him . . .





A flip, a poth and a snap.

Repeat the process a few times and you get the uncomfortable feeling that all the components of your ANI/TB-21 and -23 roller sets are secure and protected. Not 'moving in their cases, that's what they are.

But how about when a couple' snap fasteners are broken or missing? No flip. No poth. No snap. No "all's well" feeling.

(If Mr. Damage is waiting for his chance, or under him go bother somebody else by keeping your fasteners in shape and where they belong.

Your first step is not to use the fastener as a resting rack for the compo-

nents you lift out of the case. You might try a little caution, too, so you don't move or snap 'em.

And maybe even more important, be extra careful with the fasteners that hold the components together for storage in the case. Like with the frequency converter-transducer and the control indicator.



If the fasteners on these jobs are missing, Pymaster, the guide pin of the converter-transducer can grind into the screws of the indicator and really foul up the works.

Which means the car's gonna be tied up for repairs when it could and should be out doing the job it was built to do.



TA-1 TELEPHONE TIPS

PUL-LEEZE!

PLEASE, THOSE
FINGERS...



A second's hesitation can save you an hour's sweat with the belt clip on your TA-1/TFT telephone.

Remember that the next time you're tempted to force the clip over a too loose or some other handy perch. The clip was made to clip over a narrow belt, and anything wider's that may either break it ... or bend it just enough so it'll never hold snug on a belt again.

If you ruin the clip you create problems for some other people besides you. There's no way to get a new one, which means the clip's gonna be cannibalized

from an indispensable TA-1, so your support center has to make you a new one.

Another good way to keep your TA-1 away from the neophytes is to keep your fingernails off the push-to-talk switch. That goes for when you're told to telephone.

Fingernails can run up the rubber cover of the switch over a period of time and make the cover useless.

But don't even leave your fingernails on the switch ... by pushing it with the flat of your finger.





FIRE BY EXTINGUISHER

As you take a couple PU-286 generators and place 'em in a 140-ton trailer, add a few gasoline drums, and what have you got?

That's right, a PU-284/G generator set. But you've got something more. You've got steady mobility, man, and along with that you've got bounce, bump and vibration.

And this means the fire extinguishers can no longer remain mounted on top of the PU-286's, right next to the batteries. Because the real story is they've been known to shake loose and fall across the batteries, causing every little leak. And this is a heck of a thing for a fire extinguisher to do.



When PU-286's are converted to make a PU-284/G, the two fire extinguishers, CO₂ type, PNM 4210-201-0112, are supposed to be reinstalled on the inside of the front wall of the trailer. But it shows its limitations. Drawing BC-13-00003.



TM 11-8011-231-10P (15 Nov 60) use the PU-286/G method for one engine/battery assembly, PNM 4210-200-0008, and two batteries, PNM 4210-011-4547 for the new position. The original batteries on the top of the control should be moved back to supply.

NO FORMS FOR PLL's

Dear Hal/Mart:

Whatever happened to
DD Form 286-98, the
prescribed lead list form?
The latest AR 715-15
(15 Mar 62) doesn't even
mention it. Can we still
use it?

Yr. S. B. W.

Lead lists and lead list guides will continue to be used and a cover is provided by 12 Installation communities. These communities will issue instructions for preparation and use of prescribed lead lists and controls.

14. Number of quantities of lead listed on
the lead list must be 100 or more.

Dear Sergeant J. B. W.,

Negative! The reason AR 715-15 doesn't talk about it any more is because it ain't no mo' . . . the 286-98, that is. The Prescribed Lead List is still required, but you now make up this listing in any way and any time you're asked to do so.

Para 51c of AR 715-15 says it's up to Installation communities, both IJ and overseas, to decide how often and in what way these PLL's will be put together for your supply support people.

Hal/Mart

LET THESE BE . . .

1. LEAD AND ITS COMPOUNDS.
2. SPECIAL WEAPON MATERIAL AND ITS COMPOUNDS.
3. NUCLEAR WEAPON.
4. NUCLEAR WEAPON AND ITS COMPOUNDS.

REMARK: MATERIAL
WHICH DOES NOT
FALL INTO ANY
CATEGORY GROUP
FALLS INTO GROUP
OTHER

Normally waste material goes back to the depot as is. The only time it can be controlled is when an item has been tagged obsolete and OK'd for the scrap heap, or it's been declared environmentally repulsive (as mandated from 1961 by the responsible activity of the U. S. Army Materiel Command.

BS 5-182 (31 Jan 61), "Classification of Obsolete Materiel" says so.

A MASK IS A MASK...?



People

There are masks and there are masks, there's not enough oxygen, and the last it's time to know the difference.

For example, "ventilate or wear a gas mask" is the caution you often see or hear where there's danger of carbon monoxide.

What you gotta know is that the carbon isn't talking about the ordinary field protective mask. Carbon monoxide is dangerous in confined areas where

The field masks M17 and M5A1, also the M14-series mask protective masks, for example, which are usually handy don't, repeat don't, provide protection against carbon monoxide.

HEAVY CARBON MONOXIDE

YES



NO





You've heard the story of the little Dutch boy and the leak in the dike. Here he becomes a hero by keeping his finger in the leak until help arrived.

A man with a hole in his nose is sure a flood is ready to burst, but it can make the nose/surgery uncomfortable and extra equipment. The solution is the patch-leak's use in plugging the hole with your finger. You'll have given it that "with-it-out" before trouble can hit.

No, give your nose the same care before it's time to patch it. When you do find small holes or tears you can usually patch them yourself. Ask your supply company about:

WOUND REPAIR KIT, P/N 12-00-30-5717

Here's what you find in it.
The kit has all you need to repair a wound.
P/N 12-00-30-5717



P/N 12-00-30-5717

1 ea.

Kit, Wound Repair



P/N 12-00-30-5717

1 ea.

Kit, Wound Repair



P/N 12-00-30-5717

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Kit, Wound Repair



P/N 12-00-30-5717

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P/N 12-00-30-5717

1 ea.

Kit, Wound Repair



P/N 12-00-30-5717

1 ea.

If you have them, Fraxigrip, Milwaukee, Medium Light Wood, Canvas Deck, then you'll want a copy of TM 18-4548-507-200 (184548-507-200) that lists its organization, field and depot maintenance repair parts and special tool lists.

WATCH YOUR STEP



Every walk around the platform on your H&H down and ramp down on the clutch hand lever with your shoelatchet!

Or instead of using your hand to engage the clutch, you step on the clutch hand lever?

What you didn't know or didn't think about is the damage you're doing to this equipment.



When you reach forward to put on that clutch hand lever, something's got to give, and you can bet it'll be the clutch plate. When that plate's bent out of shape, your clutch's out of commission.



So please . . . keep your feet off that lever. Might try putting a piece of tape (something bright—red or yellow) on the clutch hand lever so you'll catch on it.

Connie Rodd's

BRIEFS



NOW IN THE JOP

You can stop fighting the problem of trying to cover by the hydraulic pump drive belt, F54 1548-177-0178, that's used in your Mack loader. It won't last in the 5-1500-100-00P (Mar 82) as an excellent repair part for stock use, but it is in the latest TM 5-2000-213-00P (28 Nov 82) with an allowance of one per 1-3 vehicles. The belt is classified as a combat essential item.

STAKE IT

Here's a sure-fire way to keep from losing the spring plunger and plunger catching pin from the M79 grenade launcher on your M14 rifle. Take a center punch and tap a couple times around the pin hole on both sides of the tube. Push the metal in toward the pin. This'll do the trick.

NUTS AND BOLTS

Now you start yelling that you've been short-changed, better take a second look. Best Hardware Co., Shop Kit Installation, F54 1548-000-1963, that's listed in your 3th F-8780-020 (Jul 82), is not really a part of your No. 2 Common tool kit. It's listed there so you'll know what to order in case you're going to install your tool kit in a 2 1/2-ton truck and a 1 1/2-ton 2-wheel cargo trailer.

PARK THE SHORTS

An adapter for the M11 small arms storage rack (F54 1040-001-0244) will provide parking space for the M1 and M2 carbines. You can get the adapter through your support unit per TB 5-1093-200-28/1, (8 Mar 82), along with TB 5-1093-200-12P.



DRILL THE 'Y'

Be sure for a regular shower away from you save the cross attachment of your 10,000-lb rough terrain bulldozer with a rotation.

Just drill a 'Y' hole in the beam 'Y' and let the water drain off.

right now

*Would You Stake Your Life[®] on
the Condition of Your Equipment?*

M, A, N, U, A, L, S,

A,

I, N, S, P, E, C, T, I, O, N,

N,

T, R, A, I, N, I, N, G,

T, I, M, E,

N,

A,

M, O, N, E, Y,

C,

E, Q, U, I, P, M, E, N, T,

E,

N,

IT TAKES PLENTY
TO GET **P. M.** DONE