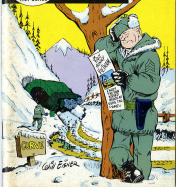


Issue 284

PS
★

1969 Series

**THE
PREVENTIVE
MAINTENANCE
MONTHLY**



PM ← RETROGRADE



Your driveway tells you that retrograde means "to go back." You're in favor of that... right? Been wanting to see where you got your feet.

Now, retrograde movement of your equipment does not mean PM comes to a screeching halt. Far from it. As long as you care with your equipment, you've got Preventive Maintenance to do to keep it in good shape.

In the event your equipment is to be loaned to for picking up and shipping back, you keep your PM up to snuff so your equipment takes it. You might even be called on to help prepare your gear for shipment. And this gets really important, 'cause there's a lot of salty water between where you are and where the PM[®] is going.

You'll get the word on how to clean your gear, what kinds of preservation, packaging material, boxes and the like to use in packing it. Every item has to be marked and identified... with PM's recommendations, quantity and/or uses, where it can be read fast and clear. That way the equipment can be identified and made ready for use when it gets to where it's going.

So, it's PM... all the way.



FOR MORE INFORMATION CONTACT: **PM** (P&S) EQUIPMENT CARE SYSTEMS, INC. 10000 W. 10TH AVENUE, DENVER, CO. 80231

ISSUE MOBILITY 217
 MONTHLY \$10.00
 QUARTERLY \$28.00
 ANNUAL \$100.00

EXPOSURE 1427
 MONTHLY \$10.00
 QUARTERLY \$28.00
 ANNUAL \$100.00

COMMUNICATIONS 216
 MONTHLY \$10.00
 QUARTERLY \$28.00
 ANNUAL \$100.00

ALL MOBILITY 1417
 MONTHLY \$10.00
 QUARTERLY \$28.00
 ANNUAL \$100.00

CONCRETE SUPPORT EQUIPMENT
 MONTHLY \$10.00
 QUARTERLY \$28.00
 ANNUAL \$100.00

For a full list of titles or to subscribe, contact: **PM** (P&S) EQUIPMENT CARE SYSTEMS, INC. 10000 W. 10TH AVENUE, DENVER, CO. 80231

Get along with **PM** Magazine. Don't Give Up. **PM** (P&S)





WINTER MAINTENANCE

WINTER MAINTENANCE

TAKE OVER WHEEL TIRE SPACERS

DO YOU BRUSH ICE FROM EXTERIOR MIRRORS

I THOUGHT WHEN I PURCHASED I SHOULD BRUSH A WINDSHIELD (NONE)

YOU NEED MORE

NO, I DON'T NEED, I'M ALREADY SUFFICIENT

YOU DON'T NEED TO BUY SPECIAL

When the subject of cold-weather maintenance pops up, the mind conjures up visions of plows that have extensive cold conditions—like the arctic, polar and sub-arctic areas. But, fact of the matter is, any area that has freezing temperatures and snow becomes a candidate for cold-weather maintenance practices.

Nothing freezes equipment quicker than ice and snow. Ask any wrecker who's doing a block in a location that's not considered an "arctic" region but still has temperatures drop below a -10° F.



YOU PURCHASED AN EX EX AND YOU'RE STILL MISSING

AT LEAST THERE'S ONE MORE, AS THE MAN SAYS (THE MIRRORS)

It's usually easier for general shop equipment in areas that dip to -10° F you get along with just ordinary care. Don't believe it! Your equipment can be stopped cold when hit with snow compressors, blasters of snow and freezing sludge. There's only one way to ease the freeze and stay ahead of a light catastrophe... see special box on your PM.

Zero Weather Effects

When weather between 0° and -10° F is on the loose things of the special cold maintenance measures required by your TM's and the various winterization manuals. At these temperatures many of the cold-weather condition rules. Maybe not for long periods like in the "arctic" regions but long enough to be put on otherwise and deadly to your equipment. That's why you have to adapt some of the operating and maintenance techniques spelled out in the cold-weather manuals.

In general, weather that drops no lower than -10° F has these effects:

<p>1 Lubricate — Service oil and bearing work with</p> 	<p>1 Check and test water pump—Service belts, and test band to keep heat and dry engine.</p> 
<p>2 Signs of Ice — oil and give every working to pump up weekly for them.</p> 	<p>4 Brake — Service brake and working exhaust.</p> 

1. Fuel tanks and lines — freeze tight or tear up from contraction.



2. Fuel — freezes, bottles and tanks empty.



3. Batteries — efficiency is cut, they freeze and crack when discharged.



15. Windshield wipers — cut and become brittle.



16. Power train breakdown and repair — plug and freeze about three days.



17. Personal efficiency — get here.



4. Engines — get stiff even by fuel expansion or air-fuel expansion.



5. Insulation — chips up from contraction caused by steel run.



18. Engines — hard to start, many overfilled by fuel-water lock.



19. Snow packs and plugs — freeze tight, discharging daily or periodic draining.



20. Windshields — crack easily when hit by a film of ice or when being scratched.



14. Snow — "rafting" — one can take longer to do.



THAT'S IT FROM ME. A LITTLE MORE PLANNING CAN DO A LONG WAY TOGETHER.



Plan Ahead

As you can see, trying to get through a cold winter with ordinary maintenance just won't cut it . . . operating in the cold calls for something extra. And that something starts with good maintenance habits.

This is simply orienting yourself for conditions that will actually exist—conditions that you forecast for best mechanics and operators in any-track work. If they're not ready to meet the forecast head-on.

To start off on the right track, adapt, use and stick with these basic snow-weather rules:

1. Be equipped with the Cold-Weather Operation portion of your operator's IR.

1. Know Your Weather

2. The time required to warm up a vehicle or that is in operation at temperatures at the low end of the normal operating range varies. Consult the your manufacturer's maintenance manual, and the chart at left, or your other Snow-Safe or Weather-Resistant and Safety, Company.

3. Use your skills with the necessary special winterization equipment that's collected for the average temperature range of your area. Use climate conditions are determined by the average temperature range of the season's coldest month.



USE SPECIAL WINTERIZATION EQUIPMENT

5. Equipped with the portion of your equipment under cover, or out of the weather altogether.



3. By no means are, otherwise as signs that to be good your IR know-how.

2. Protect your feet with boots with built-in snow-removing elements.



2. Lubricate according to the temperature range in your equipment's IR.



4. Keep your vehicle well-waxed (WV, W, Ws) and other cold-weather jobs well-waxed for good adhesion. Look for one before the cold does bits to other icy conditions to bits of know-how.



6. Always remember . . . you're working under unusual conditions so give your equipment that type of attention and care.

5. Never have a cold, ill or frozen piece of equipment.



10. When in doubt about winterization treatments apply, check with someone who knows before dipping the theory.



Special Winter Equipment

Deerle winchering in the +5° to -10° F temperature zones are entitled to some help too. The authorization for heaters, stream kits and cold-weather mounting aids—including the M40 Starling Kit—is given in MFR-05 (MFR-05).

Assemblies like powered heaters, stream kits, primer pumps, drive receptacle kits and other special cold-weather aids are listed in your equipment's—SOP—performance manual. To check out your climatic zone with your support unit and get whatever winter aids that's needed to offset the winter's changing effects on your equipment.

The chains for tracked vehicles are listed in TM 9-1500-115-209. The snow-tyre kits for mounting cross chains is listed in TM 9-1500-281-12 (Nov 65). Chains are not usually loose of initial lines—they have to be repositioned when your local weather conditions require 'em.

WOULDN'T YOU GOING TO BE LEFT OUT IN THE COLD? ALONG WITH THEM, CHECK WITH SUPPLY. THEY'LL GET YOU EVERYTHING YOU MAY NEED.



Fuel

All fuel—gasoline and diesel—should get a dose of alcohol to prevent freezing. One way to freeze is in your fuel lines, fuel pump or filter if it's clogged. Keeping water out of fuel's not easy—much of it comes from condensation. The best you can do is to keep the water to a minimum by draining the filter daily, and the fuel tank weekly. Then warm the rest with alcohol.



The 1/2-gallon demand should be met for every 10 gallons of fuel. And use Grade 1B fuel, 1-8-16000, FSN 6810-543-7403 per 1-gallon, FSN 6810-281-0007 per 1-gallon, and FSN 6810-201-0004 per 10 gallons.

Always pour the alcohol on top of the fuel. It mixes better that way.

Extra effort should be taken to wipe away snow or ice from fuel tank filler openings. Also run and hose hoses before refueling.



10 GALLONS

Both fuel containers should be covered with their openings tight or protected. And keep open cans under cover. A little extra here goes a long way.



In cold weather, extra shoveling is really generated — to make certain all your filler hoses are grounded before pumping any fuel. And keep fuel tanks full to hold down the evaporation.



...AND HERE'S ANOTHER PROBLEM (see 100).

IT'S REALLY NOT THAT BAD! ONCE YOU LEARN HOW TO HANDLE IT.

ALCOHOL ON TOP

Batteries



DO NOT
WALK THE
BATTERY I
USE TO ME!



WOULD HE
RELEASE 400 F?

Keeping a battery at its peak efficiency and charge in new weather is as easy as getting a dose with Rasputin Watch. You've got to watch its specific gravity like a hawk. Even so, its base a battery has only 40 per cent of its cranking ability when fully charged. And at zero temperature it'll freeze and break when reading 1.100.

If your vehicle is not putting on enough miles to keep the battery charged up, you'll have to keep recharging batteries and get 'em charged by your shop. Before adding water to a battery be sure you're going on a long haul to give it a chance to mix with the electrolyte. . . . It'll need about an hour's running time. Never add water to a cold battery. Add it only if the battery's ready to be charged or when the electrolyte's above $+40^{\circ}$ F, if the battery is to be left standing.

If a battery freezes, get it indoors and let it thaw out slowly. And anybody who thaws out a battery with a torch or open flame is off his rocker — it can blow like a grenade.

Another thing. When checking its gravity, subtract 8 points for every 10° the electrolyte is below 80° F. For example, if the electrolyte's temperature is 7° F, and you get a float reading of 1.100, the actual charge is 1.248. Remember it's the battery-electrolyte (electrolyte) temperature that counts — not the ambient temperature.



For the whole business on battery care read your copy of TM 9-61 (8-500-1), Storage Batteries, Lead Acid Type. It may not be fun but you will be a walking encyclopedia on batteries. And that's not to be slighted.

Dry-cell batteries are very finicky . . . the colder they are the less they get out. So keep 'em warm well ready to use. If you're not using cold-weather dry-cell batteries (there is the 2000-series) we just suggest about getting some. They have a lot more oomph in new weather.



Cooling Systems

Your bible for anti-rust for liquid cooling systems is TR 750-651 (Nov 68). It spells out procedures for cleaning and conditioning cooling systems and gives the type and amount of anti-rust needed for various degrees of protection. This TR applies to all Army equip-



In order to use your cooling system protection is 68, look in anti-rust section against the grade you:

Protection Required	Parts of Ethylene Glycol needed in each gallon of water.
-20°F	1%
-40°F	2
-60°F	3%
-80°F	5%
-100°F	7%
-120°F	9
-140°F	11%

Don't forget to include 4 ounces of corrosion inhibitor, PSC 6800-753-4867, to each 11 quarts (1 gallon) of water in your cooling system. Do not pour untreated powder directly into the radiator, otherwise it is too water free, then add it. The powder can cause the radiator to rust and cause clogging.



DON'T FORGET TO RECORD THE DEGREE OF PROTECTION IN YOUR JMOB-1 AT REPAIRS SECTION.



For good operation, a cooling system should heat up to 160° to 180° F regardless of the cold weather. If it doesn't, have the engine's thermostat checked; it could be stuck open and need replacing. Cooling systems that constantly go over 200° also need attention. Again it could be a bad thermostat, a clogged radiator, a bad radiator cap or filter clogged. Or maybe the flow of air is blocked.

Air-cooled systems don't need too much attention. All they need is a good flow of air with all the air-flow demands in place. To speed up-heating in cold weather, you can partially cover the air intake grille with canvas when starting. Just be sure to remove it after the engine reaches operating temperature.

Lubrication



Crankcase oil can get to you much quicker in winter and may need changing often than the LE specifies. Sludge from condensing and dilution from fuel may also cause issues. After every daily cold-start check, use your nose to sniff for fuel contamination by smelling the dipstick. And use your eyes and fingers to detect sludge. Water dilution is hard to detect unless it's really bad. If you suspect it, draw a sample and let it stand in a glass jar. Water will show by separating from the oil.

When contamination is found change the oil and oil filter.

**DON'T OPEN
UPPER OIL IF IT'S
SMELLING UP LIKE
FRESHLY BATTERED**



If you're using OES, check your level often because an engine will consume more OES than OE. Keep an eye on the oil-pressure gauge: a drop can indicate low oil. If you're on a long run, check it several times a day. And never overfill to save on dipstick checks. Overfilling causes other troubles, so don't push your luck.

Save gas for the rest of the chain—don't overfill. Glugs of gas can cause parts to bind and lock.



**TOP
AN OIL
ON THE
MARKER
LINE**



**USE
FOR
WATER**



**ONLY
CONDENSED
WATER
CAN BE USED FOR
CONDENSATE**

Condensation is always looking for a place to happen. It is between your regular periodic filter service check one or 2 of your gear cases, like a differential, transmission or transfer. Any evidence of water contamination is the signal for an oil change. And never mix grades of oil—use the right stuff for the temperature range.



One thing is for sure, snow weather makes it tougher to start your engine. The best way to help yourself and the engine is to be familiar with the equipment's cold-weather starting procedures. Usually there's a fire extinguisher located on the dash—to blow up an oil-soaked oil filter —if the

Ever all, keep your batteries at peak charge for good starting power. Turn out all of accessories and crank the engine no longer than 10 to 15 seconds. Longer periods can burn up the motor.



Wait a full 5 minutes before cranking again.



Keep an eye on that dashboard! Warm up at about 1,000 RPM and don't raise the engine until it warms up to at least 140°F.



Many operators wear gloves. The best is hydraulic look and contains oil dilution. Before turning the engine over — primer 2 or 3 times — to warm. Then loosen the engine oil filter (study and specify) until the engine'll run at the dash-and-throttle settings. Also.



Idling under 1000 RPM for long periods causes many problems. If you're required to run the engine to keep your vehicle in use or to operate some auxiliary equipment, all the vehicle's power train, don't run the engine at high idle — between 1,000 and 1,200 RPM. Don't never idle the engine unless it's for a useful purpose. When on a stop-and-go mission it's best to let the engine run at high idle.



Cold engines should be kept running during slow stops or waits — but again at 1,000 to 1,200 RPM.

Always bring the engine up to its normal operating temperature before moving out. And before shutting it down make sure you run it at least 5 minutes at 180°.

Manifold heat control valves are important in cold weather. The automatic type should work freely; the vacuum control linkage and spring must be in good working order. On the manual type, it's up to the operator to set it in the "winter" or "cold" position. Your JCB TM will tell you which type it is on your equipment.



Spark plugs that like crony and can give you a lot of grief. Cold engines running at slow speeds and low RPM's are the greatest enemy.

Zero weather calls for extra attention; don't wait until the next periodic 5-service to clean and reset 'em.

There's a spark-plug cleaner and reset within reach of every work. It's found in the No. 1 Supplemental and No. 1 Common Tool Set. If you're new at plug cleaning, dig up a copy of TM 9-950-172-11. The cleaning instructions in this TM can be applied to all makes of spark plug cleaners.



Slave - Starting

FROM OUR WINTER TRUCK CORNER WITH THE WASH STATE STARTER



Starting aids are the guarantee in cold weather. Especially the Wash Cold Starting Aid Kit. An outfit that has at least 24 vehicles and operates in an average winter temperature that's down to at least +5°F during the coldest month can get one — P/N is 2408-170-1114.



TR Cord 500 (Jal 51) tells all about its capabilities, operation and maintenance. The 500-04 can be adjusted for 6, 12- or 24-watt systems. The heater throws out 100,000 BTU so even you need to warm up the equipment with a blast of hot air before you're going to start work.



When using the kit, start according to the TR for the particular vehicle or piece of equipment being started and use the 500 the way you would a starting vehicle.

It's always a good idea to try to keep one vehicle in a cool-warm shelter, its batteries fully charged. You use it to start-start the others.

Before doing any starting, slip out a copy of TR Cord 100 (Jal 51). It gives the A, B, C's of starting wheeled and track vehicles. This TR along with the vehicle's TR will give you the rules of the starting game.

Keep awake and take an extra look when hooking up your jumper cables. The hook-up must always be positive to positive and negative to negative. On AC systems, even a slight hook on a wrong pole will burn out a compressor. One thing you can be sure of is that all tactical and combat vehicles have a negative ground. Don't let anyone tell you otherwise.



It has been . . . while starting keep the fire vehicle running at 1,800 RPM and always pick up vehicles that have a similar battery configuration. Or in his case, don't try to start a truck that has four 60M batteries with a 12' team truck that only has two 70M batteries. If you do you're just asking for more trouble.

Tires



Your weather requires no tire pressure adjustments unless you're operating in deep loose snow. Your ABSM gives the low tire pressure that works best. But after the snow's gone, get those tires back to their normal highway pressure.

Tires can freeze right to the ground and tear when you move out. Sliding that or freezing rain moves your vehicle every so often and avoid parking in puddles. Park on timbers, blocks or whatever's available.

If you happen to get a flat spot from loose snow, more use than like and let it round out easily.

Every rubber item should be capped so the snow'll ice up and freeze solid. Those softening tire pressure won't usually be a ball.

Air Brakes

Water accumulates in an air brake system even in fair weather, but during low winter temperatures it accumulates like mad.



WASH UP TO TWO DRY

At the pressure that before driving the truck.

Make the compressed air controls dry, or you have a lot of air to long use. To test this is open the pressure is after the dry's operation, that have an open air pipe.

First thing next morning check the pressure. Leaving them open for

several days is OK when the vehicle's not going to be used. And never move out until the air has built up to the right pressure. On equipment that's equipped with a heater, don't move until it stops heating.

When moving a 670-cc/100 1-1/2-ton trailer, drain the air line first. Cond is built up with water too. TM 9-2009-213.14 (Jan 66), para 75, tells how to do it. No drain, no weather losses.



If your vehicle's air brake system is equipped with an alcohol evaporator, make sure it's operating and the jar is filled with alcohol. Use the same alcohol that you're winterizing the fuel with.

The air compressor's unloader valve shouldn't be frozen or stuck. To check it out, build the air pressure to its rated maximum, apply the brakes and hold 'em, then stop the engine. The pressure should not drop within one minute.



TEST THE UNLOADER



Air Cleaners

Air—good clean air and lots of it is needed to keep an engine alive and healthy. It's the air cleaner's job to make sure that air's clean, and it can't do this if it's choked up by ice.

CHECK FOR WET TYPE AIR FILTERS EVERY 500 MILES. CONDENSATION AND WET WIND CHILL CAN CAUSE A GOOD JOB FILTER.



WET TYPE



DRY TYPE



ICE AND SNOW CAN MELT ON WIND AND ICE BUT AIR FLOW

The air cleaner intake must be protected so the engine can get its needed supply of air. The best way to ensure this is to position or shield the intake to the same and snow can't get on it. And keep the area around it free of ice and snow.



Under Cover



Maintaining equipment in cold miserable weather can be a tough pain in the rear when you keep what is delicate

parts and equipment under cover. The first item that comes to mind is windshields. Especially when the truck's parked overnight in snow.

A piece of canvas or heavy-duty car or van size and draped on the windshield during times like this really pays off.

This same technique can be used on many items that're left out in the

weather all night—like exposed instrument panels, wipers, signaling and fire-control equipment, operating levers, etc.

Many of these items already may have their own covers. If so, an extra minute putting it on pays big profits. Ask any operator who's spent half an hour chipping and wrapping his to get on his winch cable.



Heaters

In weather that'll make a lever monkey twitch and groan, a little heat can go a long way in a delicate situation. Particularly a warm vehicle compartment. And no compartment is going to be warm unless you know how to keep your personal heater peeling out.

Keeping a stream of heat flowing from a heater depends on exact operation and constant maintenance. Especially on gasoline heaters. Knowing the starting and stopping technique of a gasoline heater is mighty important. Since there're several types and models being used, be certain you know how to operate the one you have before you start flipping switches.



When most of the gasoline heaters are turned off, they'll stop heating but the blowers will keep running. This is to cool the heater and purge it of unburned gases. It'll stop automatically when it's cool. In some cases it's a manual switch when shutting down a vehicle until your heater stops.



When a gasoline heater goes kaput, it's usually in one of three areas . . . igniter failed, burned or loose; flame switch out of adjustment; loose electrical connections, or clogged or leaking fuel lines. Most heaters have a parts package that includes a replacement igniter. Know which kit your heater gets and have one handy for quick repair.



When defrosting a windshield with your heater, ... careful. A sudden blast of hot air against frozen glass will result in hair loss. Always warm up your cab first then start the defroster on HOP. After a few minutes of this then go to HOG.

A Big NO-NO

Operating equipment or pulling maintenance in a closed area, with an engine or generator heater going, can put you on sleep for a long time. Earthen atmosphere is not to be fooled with — and nobody is tough enough to withstand its sneaky and deadly consequences.

Regardless of where you're locked up — driving in a closed cab or working an engine in a closed shop — you're a candidate for the sleep.

In vehicles, keep a window or hatch cracked open — and even work that, never take a nap while the engine or heater's running.

In a work bay or shop, pipe the exhaust to the outside or keep the doors wide open.

Keep all gasoline heater exhausts and their couplings tight and leakproof. Don't take any chances — it's not worth it.



Cold Weather Library

To keep your equipment ready to shoot, scout and expeditiously, the best bet is to read through all the extreme-cold weather publications for the positions that pertain to your climate operations. Then work up a local SOP on their application. The publications you'll want to read up on are:

- | | |
|---|---|
| EM-252 Operation and Maintenance in Extreme Cold Weather | EM-258 Maintenance Equipment |
| EM-301 Maintenance Techniques for Engine Equipment | EM-262 Fuel Heating Systems Included |
| EM-324-21 Use of Fuel Heaters and Fueling System Training | EM-267 Materials and Chemicals used for Heating |
| EM-316 Maintenance Mts and Job Instructions | EM-319 Basic Cold Weather Manual |
| EM-317-211 Cold Weather Manuals for M4/M48 Tanks/Trks | EM-324-104 Procedures, Packing and Working Supplies |
| EM-324-104 Cold Weather and EM-324 | EM-324-104-100-10 |
| EM-324-104 Maintenance Mts | EM-324-104 Fuel and Air Intakes |
| | EM-324-104 Spark Plugs |

*See your EM Pamphlet 201-4 for complete listing.



DON'T LET THEM KNOW ANYTHING INTERESTING...

A fight scene named *Warren*, drop-kickly past in snow-white, is problem enough. But it's the man-made weather you run along in your clothes that makes life real tough for your small arms when the thermometer says "winter."

Know-it!

The sudden change in temperature from the warm inside to the cold outside can give your shooter the creeps and chills... and there can be frost for the rifle or machine gun or whatever other great you're gun.

So, let's run through some maintenance and operating routines that'll help you and your weapons stay healthy when the top line and the snow line. Most of the steps will go for all small arms, with the M16A1 rifle as an example. But there'll be special pointers for specific weapons when necessary.



STAY FROG IS NOT IT!

Fight with the right tube and heavy with the cleaning—don't be the last perspective for winter weapon PM.

Brown. Any carbon or gunk you have in there will hold moisture and cause freezing. Some thing if you use the wrong tube or even too much of the right tube. The wrong tube will get sluggish on top of that.

A well-known and tested M16A1 Performance, always has more built-in resistance to cold-weather ailments.

STAY FROG IS NOT IT!

1. Use your weapon exactly as you were told to for no less or less before PMing it. Ball's to it count on the freeze number after, now, 10, 15, and 20 on.



2. Wipe off all the condensation you step in.



3. Do the best cleaning job possible with low-dust, brush, scrub and the like according to your weapon. It's checks and service table.



4. Dry all parts into good with clean rag and water.

5. Lubricate every part for loading and unloading, especially trigger parts. The groups — and especially all parts that move and are affected by cold-weather-related metal brittles, and condensation and more pressure necessary.



YOUR WEAPON... MAKE SURE YOU'VE MADE YOUR WEAPON READY TO GO! WEAPON... MAKE SURE YOU'VE MADE YOUR WEAPON READY TO GO!

4. Apply a light film of ice right before leaving. Apply a light film of ice right before leaving. Apply a light film of ice right before leaving.

Speaking of the ice ball, be sure you take the inside of the barrel out before you leave and if your weapon's heavily got to be in the snow. This is a trouble spot.

7. Remember your weapon and location don't have any of your stuff.



GIVE YOUR WEAPON THE SAME TREAT AS YOU GET! — WASH, CLEAN, OIL, AND MAKE SURE IT'S READY TO GO! — BUT NO LUBE, OIL, OR GREASE!



LEWIS & CLARK, 1111 10TH ST. N.W. WASHINGTON, D.C. 20004

Light film of ice on a day or two before the day, and the day of your departure. Don't miss one day, but in general, the more the better.



You can't keep your weapon from freezing, but you'd better do all you can to keep the freeze from putting you out of action. What you do, of course, depends on your tactical decision.



First and foremost, watch to be sure to keep warm and be sure of your weapon... and of your senses. Use your head on this. Handle your weapon carefully when moving through snow-covered woods and especially in deep snow so that you don't let the wall into the working parts, sights and barrel. Keep your ammo in your pouch or covered with a cap or something, if you can.



WEAPON... MAKE SURE YOU'VE MADE YOUR WEAPON READY TO GO!



Make sure your weapon and barrel aren't covered. Check the spring for freezing. It's a trap in the end.

As soon as you're through with the PM, get your weapon outside, if you possibly can — and try to keep it there. Remember, it's the quick change from warm to cold that causes most trouble. But the frost application of lube will hold the trouble down.

WATCH THAT BUTY CRUI

Some top water brand cold-weather boxes outside their warm-up features for you to leave their rifles in while the others take care. Any type of box or container should do as long as it prevents the weapons from snow. However, these weapons boxes or shells are not kept guarded... watch!



...NO TALK TO OTHERS... JUST CHECKER A BOUND AND LAUREL UP... AND LAUREL UP... AND LAUREL UP... AND LAUREL UP...

WIND UP



If the weather's so hot you don't have time to clean your (M&M) the right way, chamber a round and clean the bolt right after firing. Then you'll be able to fire the next round — even though you'll need to fire at least three before you can expect top performance. But never leave that round in the chamber more than 15 hours.



Incidentally, if you do get a misfire on the line that with any weapon in freezing weather, the first couple steps of immediate action will usually clear it. So, know ahead of time what you're supposed to do.

On any weapon, try to fire as a slow rate as fire as let your shooter warm up gradually. This'll help prevent gas leakage as the weapon's temperature gradually drops up.

ICEBURN'S MESSAGE



Just like you slip your arms and wrap your feet in long boots, so your weapon needs something to keep the frozen out of its lines.

Again, however, you have to use your head and adapt to the tactical situation. One thing's for certain, though: Remove your weapon gently—no slapping or banging or forcing. You'll otherwise hurt frozen parts that way.

Anyhow, maybe these tips for M16/A1 support will help your thinking, no matter what weapon you're gun:

If You Wear Duty & Carry 20 Rounds — Put the extra two in M61 ... double and clip a few more. . . . Don't put the last 'load in M61 or M70.

You will remove the firing parts of your weapon, especially the bolt, which is most likely to freeze up on you.

If You're No Problem — Remove the magazine . . . first, making you no need's directional control the charging handle, forward assist, selector lever, the stock, and the hand and rear sights. Use the same of a wrench or the clips!

Lastly, open the top cover in your magazine up and down a few times to keep the spring loose.

So it is a . . . all over.



SPECIAL TIPS ON OTHER WEAPONS

M14 M70's — Add the gas cylinder to the items that need special cleaning attention in cold weather. Wiper trigger components should be dried, cleaned and lubed lightly in all pivot areas. Cycle the rifle, if there's time, to make sure movement's free.



Flints, Borebars — In before freezing temperatures, all moving parts of the .30-cal pistol must be kept free of moisture. Clean 'em with dry cleaning solvent or mineral spirits and lube metal parts lightly with PL Special lubricating oil. You'll get less condensation if these weapons are kept near temperatures of air around 'em. If you bring 'em in from the cold, let 'em reach room temperature before cleaning.



M79 Grenade Launcher

Lantern has a lower eye trigger guard. It can be moved (right or left) by pressing down steadily to provide firing while wearing gloves or mittens. Keep feet of moisture or snow off in cold climates. Remove excess oil with dry cleaning solvent. Lubricate lightly with PL Special. Keep down condensation moisture by maintaining lantern at moderate temperatures. Insulate for it warm to room temperature before cleaning.



M-16 (M16) Bolt/Lantern

Lube lightly the electrical contact lock group with PL Special in all pivot areas, including the firing mechanism. At this point, exercise all moving parts periodically to make sure they move freely.



WELDER M70's

Trench the steel to have a perfectly functioning weapon on a mount that's frozen. In, every time you M70 your weapon will show and conditions allow—do a job on the mount, too. This won't be a problem usually for liquids and solids, but it will be for mounts installed in trailers and on vehicles.

Once more, all you can do is your best. Do your best to prevent 'em from snow, chain and lube 'em every chance you get, and keep 'em lightly lubed.

HIND SIGHT HINTS



Be especially careful when you mount the sight on the launcher.

Be

And be careful with that screw. It's not a screw on wood and fiberglass screws.

Mount the M79 **BLANK** grenade launcher to a grenade and be pretty sure it's rigged like a weapon with a wicked punch. But if the second thought's one about careful handling, let's cut it out already . . . just that easy.

It doesn't take much to bend or break off that delicate steel holding the receiver lock out near the sight carrier.

And it only takes about 2 complete counter-clockwise turns of the lock nut to unlock the sight carrier from the receiver lock.

Not quite so delicate, the brass sight also suffers from rough handling. A good tap on the nut can snap off the threads on the launcher barrel, making it impossible to replace the sight.



USE THE
OR 1010-101-101



NOTE
DO NOT
TIGHTEN
THE
NUT



No matter how you can't work your launcher accurately in an upright position, aim to gently use the sight side to prevent damage to the receiver lock method don't push any other weapons or heavy objects on top.

Remember the check on the sight receiver from the companion—the receiver lock nut. Once it's gone, there's no way you can do that with supply support for another nut, DON'T DO IT!

THE SCREW

Another real problem is when the steel joint the receiver joint. As every grenadier would like to know, the M79 launcher has both wooden and plastic parts . . . depending which one of the world you're got your sight aimed to on.



WOOD STOCK — If you see a wooden stock, the stock will take 1 washer, but you can use 2 washers — or you might get the stock when the receiver's fixed to put in about the size will fit fairly well.



PLASTIC STOCK — If you're shooting a Skorpion stock launcher it's got another type of stock that's actually a steel body that will just use the receiver will want to make it just a little more after you get it done to use, but don't do any more than that — or you'll break the stock in place.

And if you're using a screwdriver instead of the standard vice screwdriver-receiver tool, please see that the tip is the right size to fit the slot in the receiver head.

If you're going to be a grenadier, be a good one!

GOOD COVER UP

NO SENSE
EXPOSING YOUR
EQUIPMENT WHEN
YOU DON'T
NEED TO!



Dear Editor,

Your editor's miles ahead! Believe it or not, we keep rats, mice, dust and dirt out of your weapons, right?

That's only we come up with the idea of putting flaps in our impermeable small arms racks and then taping 'em with clear adhesive across every time they load for the firing ranges.

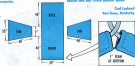
Maybe other units might want to adopt this idea — even for indoor use.

For the flaps we used either 1/2-inch plywood or 14-gauge metal sheets, cutting or sawing 'em into place. Besides keeping dust from blowing up into the weapons, these flaps make fine traps for holding magazines and cleaning equipment and accessories.



The friendly flaps at the post corners drop inside the covers, using a few yards of such tape are there as a model. They cost 2 cents on each cover — a big cost versus the big and 2 greater area of each end. The covers are flaps, but have shortening saved into the 1/2-inch bottom ones.

Carl Lockard
Fort Knox, Kentucky



(Ed Note — Good thinking! However, don't keep the decreasing rifle industry unless you've got a real bad dust problem . . . otherwise you might end up with a combination problem.)

WHO NEEDS REMINDING?



Dear Mr. H. L.,

What's the story on 24 label 19, the sheet that reminded you to check 48-22-42 for headspacing your 36 and 48 machine guns? Is this label still in effect, or what?

—H. L.

Dear Sergeant H. L.,

Oops, it was recalled out by TM 5-1089-21 5-10 (12 Jul 68) and some vehicle-48 jobs.

Headspacing's as important as ever, however. Reminded yourself every time you go to see your M2 that you have no headspace it according to your vehicle's TM or FM 22-42 — or even PG 107 — whichever is handy.

Handy

SNUG PLUG, REMEMBER?



The gas cylinder plug on your M24 still matters to be just snug — not too tight. When also, if working on the front, the plug'll freeze. So snug them like so —
Tune it right tight...



That snug is a key fit with your under tool... says 7a too.





DA Form 2408-3 (Rev. 10-1978) is a standard form used to report on the condition of aircraft engines and components. It is used to report on the condition of aircraft engines and components. It is used to report on the condition of aircraft engines and components.

DA Form 2408-3 (Rev. 10-1978) is a standard form used to report on the condition of aircraft engines and components. It is used to report on the condition of aircraft engines and components. It is used to report on the condition of aircraft engines and components.

DA Form 2408-3 (Rev. 10-1978) is a standard form used to report on the condition of aircraft engines and components. It is used to report on the condition of aircraft engines and components. It is used to report on the condition of aircraft engines and components.

DA Form 2408-3 (Rev. 10-1978) is a standard form used to report on the condition of aircraft engines and components. It is used to report on the condition of aircraft engines and components. It is used to report on the condition of aircraft engines and components.

SCRATCH DA 2408-3

When PM data, less paperwork. That's how it stacks up for Organizational maintenance in DA Msg DDJDDJ-L00 (MMP) no major components of interesting use of DA Form 2408-3 effective 1 Oct 68. After that all aircraft maintenance will be reported on DA Form 2407 each calendar month. The other equipment, DA 2407 at unit level will report only MRO's and breakdown of condition which engine and crank, cylinders, gas tubes, bearings and rollers at the time of their maintenance action.

JOE'S DOPE

THE ICY THREAT





THE WHEEL IS IN CONTROL OF TRACTION AND DRIVING POWER!

in which the W...



LET THE WHEELS DO THE WORKING FOR YOU! NEVER EXCEED THE AVAILABLE FLOOR TRACTION AND YOU WON'T SLIP!



DON'T OVER-LOAD ... DON'T TRY TO EXCEED YOUR GGV. KEEP YOUR COOL ... DON'T PANIC STARTING OFF ...





Dope Sheet

These "forces" can be friend or foe
 When you drive on ice and in snow—
 To stay in control,
 Whenever you roll
 Take it easy—keep traction—go slow!



WHEN DRIVING...

CONTROL THEM!

WE HAVE THE WORLD'S BEST EQUIPMENT... *Take care of it*

IF YOU WANT TO BE THE FIRST TO KNOW ABOUT THE LATEST EQUIPMENT, SEND US YOUR NAME AND ADDRESS TO: JOE'S, 1000 10TH AVENUE, SUITE 100, DENVER, CO 80202

ON THE ROAD . . .

KEEP YOUR EYES MOVING — BE READY TO STOP AT ALL TIMES. EASE UP TO A HALT, DO TO GO WHEN SHORT, THAT GETS YOU IN THE UNEXPECTED MOMENT.

REMEMBER — COUNTERING A HILL WE'VE CALLED TWO BIG FACTORS TO HELP. **MOMENTUM** AND **TRACTION** TURNS. THE MORE MOMENTUM YOU HAVE THE **LESS** TRACTION YOU'LL NEED!

Good idea to be first and let the traffic ahead make a first to avoiding STOPPED following. . . AND.

Keep Your Distance

At the foot of the hill as fast as you can safely go, so when you reach the peak — you've got enough momentum left to get you over.

Watch that shift . . . particularly the downhill, it can break your grip on the road. Make each shift as smooth as possible.

Look spots from at hill bottom, bridges and steady spots. Both there 'are smooth.

With a conditional roadrunner, you might have to get and get over the top of the slope in one or two spots. Higher, third gear's use, in that weather.

GO UP TO THE TOP OF THE HILL IN ONE SMOOTH UNinterrupted- SLUR OF POWER... JUST MAKING THE CREST.



DOWN THE HILL



GET INTO LOW GEAR! DOWN!



When you're on a dry road you can shift down to as low a gear as you like, going down in that gear using your engine as a brake. . . . But on ICE remember that the engine holding back your wheels is applying force to 'em just as brakes do. If this holding force exceeds your road grip, you'll skid.

If you feel your truck start to slide—

speed up your engine until your wheels are not sliding. . . . and if you have to use your brakes. . . . Tap, tap-Tap 'em.



GOING INTO CURVES —

GET THE FEEL OF THE CURVE. NEVER GO TOO FAST OR THE CORNERING FORCE IS MORE OF A BRICK!



SLOW FIRST! — SPEED UP OR SLOW DOWN TO FEEL THE CORNERING FORCE AND TAKE UP YOUR WHEELS. CONTROL.

STOPPING...

UNDER MY SUPERVISION,
IF THIS IS TO BE THIS AS THE TO STOP TO REACH IT!





BEAT BATTERY BANTER

THIS IS WARM!
DON'T SAY
AGAIN HOT
FOOT...
☺☺☺

IF IT'S
WARM
BATTERIES
YOU NEED,
THERE I
JUST BATTERY
TO YOU!

Antenna

When it's as frigid as a well-digger's ankles, that's the time cold-weather batteries toughen up. Jack Frost has no effect on your communications system.

You'll naturally want to give best warm-and-loving consideration to your equalizer, AN/PBC-8 (AN/PBC-6, AN/PBC-9), your man-pack radio, AN/PBC-26, AN/PBC-77, AN/PBC-28, AN/PBC-6 and AN/PBC-8 through -10.

And you'll want a few bits of that over-lying to rub down on the AN/PBC-29 and AN/PBC-108 if you're not" too man-pack up.

That means warm-and-loving facilities to keep your radio or communication" gear the snowflake.

You'll get that cold-weather power for your AN/PBC-8 through -10 by using BA-177U low-temperature battery, PN 613-611-2736, and the BC-556/PBC adapter, PN 563-556-5574.

For the AN/PBC-26 and -77 radio sets, you need the BA-556/PBC-11, PN 613-608-7605, battery for low temperatures. To hook up the BA-108 to the RT-606/PBC-21 and RT-641/PBC-77 receiver-transmitters, you want CB-

800670, IEM 5001-001-5007, special purpose cable assembly. The BA-500 consists of battery cable within a carrying case.

It takes the new-type BA-150/U battery to power AN/PBC-4 radio sets, plus the CX-4000/U special purpose cable assembly to make the connection. This battery is IEM 5001-001-1127; the cable assembly is IEM 5000-000-1111.



There's an all-weather battery replacement for the AN/PBC-1's BA-100/U dry battery IEM 5001-001-0005—and it's the same deal on the BA-100/U battery IEM 5001-001-0044 for the AN/PBC-2 receiver. There are special cables, though, CX-11900/PBC-2 IEM 5000-179-0204 and CX-11901/PBC-1 IEM 5000-179-0217.



When you do with these 2 equal cables are batteries to protect 'em in a warm room or hold 'em against your body to warm 'em. Carry some space inside your clothing, too.

In case you're into the new magnesium battery on the AN/PBC-4 (BA-4170/U, IEM 5001-000-0011) or AN/PBC-10 and -17, AN/PBC-125, and -160 (BA-1500/PBC-25, IEM 5001-000-0011), you still require an all-weather battery for marching weather, even though the magnesium units are gung-ho for low temperatures.



A point to remember: If you're using the old-style battery, you want those vent-caps on with your drilling.

They'll maintain that warmth in exceptional examples, when it's clear to give their all. Matter of fact, those vent-type power tools have been developed to take advantage of body heat by keeping dry cells above 50 degrees F in self-heating mode.

Your authority to order the cold-weather batteries and accessories is TM 11-756 (Apr 68).



Installation instructions for the batteries are in Ch 1 (Jan 68) to TM 11-756, AN/PBC-6, Ch 2 (May 68) to TM 11-828, AN/PBC-8, AN/PBC-8 through -10, AN/PBC-26, TM 11-820, AN/PBC-11, AN/PBC-15, TM 11-828, AN/PBC-11, AN/PBC-17, and TM 11-828, AN/PBC-11, AN/PBC-11, -16).

Cable assemblies 18 inches long connect the AN/PBC-88 cable with and the batteries when the batteries are carried or worn for warmth.

You can get instructions on operating changes to TM 11-828, AN/PBC-11 on special-purpose electrical cable assembly (CX-1180/PBC-6, PN 505-170-8100), used with BA-305/U or BA-4105/U (PN 511-371-8000) on the

AN/PBC-9 battery, and on CX-1180/PBC-4 cable assembly (PN 505-170-8100), used with BA-305/U or AN/PBC-4 batteries. A parts list and accessories are spelled out in Ch 1 (Jan 68) to TM 11-828, AN/PBC-11. The 4 in front of the 400 and other portable cut batteries is the suspension system.

You can get instructions on CX-820 cable assembly, PN 505-889-1111, used with BA-375/U battery on the AN/PBC-6, in Ch 1 (Jan 68) to TM 11-756.

In Ch 2 to TM 11-828, AN/PBC-11 there are instructions on the AN-308/PBC battery adaptor used with BA-375/U on the AN/PBC-6, -8, -9, -10, -11, -12, and -15.



TM 11-828, AN/PBC-11 gives the info on the CX-800, used with BA-305/PBC on the AN/PBC-15 and AN/PBC-17. TM 11-828, AN/PBC-11 gives info for the AN/PBC-115 and AN/PBC-100.

Be sure to match the BA-375/U with the AN/PBC-6 cable and the CX-820 cable assembly, because the CX-820 plug uses the BA-375/U battery, and you could damage your cable set using the wrong battery.

While you're taking care of your odd-size batteries—and who wants to be so silly that your radio set needs a floppy lead, too... in other departments. Cold departments.

The help it needs is best, centered.

If you're on up in a shelter, or a tent, and you're equipped with a heater, or pot, just keep the set warm and dry.

For the best gap in protection from icy air, make use of a tapestry or blanket as a shield against wintry blasts when the door is opened, something good for a radio set mounted in a closed and heated vehicle; the only problem's the icy blast from the door.



One thing to remember! In low-degree weather you can't trust your set's ON-OFF switches.

Which means that merely turning off your radio set for your engine start may not hold back power surge.

What you do in such a case is disconnect the set from the power supply until the engine of your vehicle is running.

Remember that everything—yes, everything—on or in your radio set can be mighty brittle and vulnerable in cold, cold weather.

Handle the situation wisely.



"There's as good as anything before it is a lot better than it ever was.

How's that again?"

Well, actually, there's as good a weather when you're talking about the BA-4386/PBC-21 suspension batteries, now in hard action S&W way.

In maintenance matters, they're a lot goodie. Like storage... or low weather performance.

Any way, they're coming everybody's way eventually, so here's for a hard look.

VIVA LA BA-4386!



Try that with the BA and you'll tell it is little more than a week.

What's another point. The BA does not need and does not get refrigeration in storage or in transit.

You get the idea, so the point won't be belabored.

BA has preference on suspension batteries. (Its increased production will make 'em available all over.)

The BA-4386 has already made the name for the ANTI-FREEZE equal value members, replacing the BA-525.

Likewise, on the way, is the magnificent battery for the ANTI-FREEZE value set, the BA-47000, now at \$19.950. 8011.

Performance is about comparable to that of the BA-4386 vs the BA-525.

When shipping batteries, keep 'em in their sealed plastic bags and individual cardboard boxes. Helps protect against moisture.

There's a little else over the except on the BA-4386 which reads "TWICE THE LIFE OF BA-525/PBC-21."

So do it.

Which is just the set to see it when it starts up only 11 or 50 hours on.

And this-oh-oh'll give good performance suspension from 0 to 100 degrees F. Compare that to the "zero" or "low" rating of the BA.

Why, man, you can store the BA for a year at 150 degrees F and will get more than 80 percent of its capacity.



1200 20 020

PIPSY-5 POINTERS

Considering all the things your ADA PPSY-5 makes no sense for you, the things you have to do for it are small indeed.

Trying to do something you're not qualified to do can cause a heap of damage.

DO THE PROPER THING YOU CAN DO IT IN HALF THE TIME. IT'S EASIER. YOU ARE AUTHORIZED AND KNOW WHAT YOU'RE DOING. DO. HERE ARE SOME HOW-TO-DO-ITS.

When you're about to rig the tripod assembly (PPS-150) upon the tripod legs (PPS-151) before you connect the PPS-152 assembly here and the blower, there best enough time to get in on set screws.



SET SCREW

Now, step with the tripod legs when you spread 'em.

Like, you can lean up the sides if you spread 'em forward, or you can lean 'em.



STEP

After using the storage rollers it best to stretch or extend the legs . . . and you get limited operation.

Be sure the volume assembly (PPS-150) and tripod legs (PPS-151) are properly connected as you mount the volume and before you tighten the wing screws. Otherwise, you can damage the gear teeth.



WING SCREW

IT'S WHAT YOU KNOW THAT MAKES IT GO!

While working with the storage bins, remember that these operation rollers are made with heavy parts to last. They become they allow 90 degree to you, and second, they keep out dirt and moisture.

Just use with it, but if you consistently break one, get it replaced.



When it comes to the pins on the main connector of the PPS-150 cable, they're up straight, they're straight.



Be extra careful when you allow the rollers while it's working. Keep your hand away from the area of the fan area roller and the mounting and handling assembly.



WHEEL MOUNTED IN THE WHEEL



Keep the roll in replacement, before the tripod legs with multiple or otherwise turning it from. If the handle, but that the storage bin it get lost.



HANDLE

And, when you're operating the pump, keep an eye on fuel efficiency. Keeping the pump can get the pump running.



Know when you can believe it... On the way to the antenna, which you will not forget. Keeping it up with your car always the electrical equipment of the antenna and give you strong readings. Some "hard" it means you get the antenna working on the side of the antenna's transmitter.



When using your car battery, keep handling of the 20.827 battery on position the side, all the battery and make sure you... from updated drawings.



WHAT YOUR BATTERY SHOULD

To, you're ready for loading, you're from... and you're not. With, you're ready... they're from the... antenna... when it's for you necessary.



THEY'RE NOT WORKING... OF ENERGY OR BATTERIES



To stay away from the front of the antenna when it's getting out, if you're going far and there, keep it under a couple minutes of a day. Page 1-14, page 2-11 of Ch 2, 20 11-200-020 02 years and specific engine time.

It is, I hope only across across the vehicle while the water and is measured at the right time it flows.

And, if you're about to give it a side in a 1/2-ton truck, or a more other are different up, and the car on a pad, it's always maintain, or anything else that's between the parts is better than the best battery of a truck.



BB-622 KNOW-HOW KEEPS YOUR PIPSY PERKIN'



PLUMB
BUILT
INDEAR OUT
OR ANE
BORD

You can keep your Pipsy perkini' when you get to hazy workin'.

A simple-top-prop chest is packed with each BB-622's 12U alkaline battery for your AM/PM's sake out.

If you try your own chest case drawers are gone, your batteries will make savings long before they're due to die.

Following are a few pointers on getting your battery to put out like the pro is in:

HOW FOR SAFETY

All models of the BB-622 have an operating voltage of 6. End of charge voltage is 8.1, and end of discharge is 5.7V.

Cost is more than \$200 per battery (includes a 12U case).

The BB-622 plus model has 60-amp/hr capacity and can be charged and discharged 25 times out, like they say in the trade, it has a life of 25 cycles.

The BB-622A and 4 can be charged and discharged 100 times each cycle, but's. The 4 model runs 60-amp/hr and the B goes 80-amp/hr. That amp/hr, in simple terms, means that the B model ProMaster'll operate 8 hours on a 10-amp draw.

YOU'RE DEALING WITH
VERY DANGEROUS CHEMICALS
WHEN YOU FEEL WITH
BATTERED GLOVES!



**IF
YOU
GET ANY
ON YOUR
SKIN OR
EYES**



The battery's electrolyte is a corrosive solution of potassium hydroxide.

For you, that means wash your skin. You gotta protect your eyes and skin when you're servicing the battery . . . and know where chemicals are if you're the coolant type.

An alkali-proof apron, rubber gloves and splash-proof goggles or face mask are the servicing uniform.

If you should splash the electrolyte on your skin, flush it off right away with lots of water. Then, rinse the skin with vinegar, lemon juice or a mild acetic acid solution and reflush with water. If burns develop, get to a medical.

Washed off is a good if you splash the acid in your eyes. Flush 'em good with water until you get help.



LOOK THEM UP

If you're not going to use the batteries for a month or more, don't fill 'em or charge 'em. Store 'em dry. They last a lot longer, and it's the easiest way to store 'em since they come so dry.

Each battery comes with a kit which has 4 bottles containing the exact amount of electrolyte you need.



I SPILLED THE SOLUTION ... WE GOT NO MORE ... HOW ABOUT I MIX A BATCH ... OR MAKE DISTILLED WATER OR SALT-FLAT ACID, HARRY

NO, NO, NO, NO, NO! YOU GOT IN THE WAY ... YOU KILL IT!

If you don't spill the fluid during the first servicing, the batteries never need another drop during their lifetime.

If you do spill some, you can't get another kit but you can get the electrolyte solution (11 percent potassium hydroxide) with PFM 0814-107-001.

Well, anyway, the filter kit that comes with the 4 model battery includes four four-ounce bottles of electrolyte, a filter cap for cold leads, 2 electrolyte vent traps, 4 vent closures, absorption cotton, a pair of tweezers, 4 square sponge rubber plugs, a battery record card and operating instructions. The 8 model has a screw type vent cap with no rubber plug spacers or vent traps.

Keep these electrolyte bottles closed all you're ready to use 'em.



AND, THAT'S IT!

As you're ready to use 'em, loosen the vent trap and sponge rubber plug of the correct vent cap from each cell. Set 'em aside, because you'll use 'em again.

Take the cap off one electrolyte bottle, remove or position the seal and screw in the filter cap vent bottle for exactly enough electrolyte for one cell.



Insert the tip of the cap into the cell vent hole and tighten it by twisting it clockwise a quarter turn.



Squeeze the bottle gently for a few seconds, remove, and repeat again until all the fluid is transferred to the cell.

If the liquid electrolyte is drawn back into the bottle, wait for the level in the cell to drop and try again. It could take a couple' extra minutes. Just remember to keep the bottle in the cell until all the electrolyte is transferred.

When the cells filled, insert a funnel and draw electrolyte out into the bottle or leave it in the cell. Let it fall around you then insert the funnel to suck all electrolyte out.



Insert the funnel and draw electrolyte into the bottle or let it fall into the cell. . . and then replace the cap on the bottle and electrolyte tray . . . as next step.



Then, as in the next cell, and the next, and the next.

Note: You get only two like caps, so take care of holes you see the empty electrolyte bottle. You can fill 10 cells at once.

When you've filled the cells for the battery stand upright for 2 or 3 days to enable to soak up the electrolyte 148 hours for the A & B models, 72 hours for the plate model.

WARNING

When the fill-to-stand operation is finished, connect the battery to the PB-117 charger . . . which supplies a constant 8 amps and stops when the full charge voltage of 8.1 is reached. Never use anything else to charge your 88-812's and keep the cover off the battery so you can see gassing and smoke.

Best charging results are when the temp's 60-70 degrees F.



MAKE A NOTE OF CHARGING TIME AFTER YOU REACH 8.1V. YOUR CHARGING CURRENT IS AT 8 AMPS.



At 8.1V or below, you should see at about 8 to 1 amp. At 8.1V, it's 8A.

To charge fully the first time, it is more than recommended ... that's why you run the charging time.

When the M-1000 runs off, reset it. If the battery's fully charged it'll stop again after several hours.



If the charger stops in less than 4 hours and keeps cutting out when you reset it, then the cell is not recharging. In some the reset button won't stop it, and replace any sponge rubber plug with a regular one because you shouldn't use electrolyte. You can also wash, dry and replace the sponge plug. Check the top terminal for its tightness.

If the battery still hasn't charged properly, see it in.



Minimal charging time is about 10 hours on the plain and A models, except a dose. The B model may take 20 hours. Heavy gassing in any of the 6 cells, with the charger operating, is a good clue that a cell's shorted.

Turn in shorted batteries.

REVERSE CHARGING



Instructions on the charger warn that you are recharging the battery once you put it in reverse. Just remember to reset the charger once it kicks off, so be sure you've fully recharged the battery.

Just like on the initial charge, it'll kick off in a couple' minutes if the battery's up. In reverse charging should take a minimum of 4 hours. Otherwise, run it in.

COMPLETION

Let the battery stand for 4 to 12 hours after the initial or second charge. Then check the open-circuit voltage of each cell. You should get a reading of 1.8V or more for each cell.



The average life of the battery is indefinite. If it is run just past 50 percent or more of original capacity, it's all right.

Dry storage (which is preferred) should give you a 5 years' shelf life, depending on whether you can keep the storage temperature below 50 degrees F.

Storing batteries with electrolyte and in the charged condition knocks them in the head. At 5 percent per month deterioration, you can kill a battery in 30 months . . . the time it takes to reduce them to 50 percent of original capacity.



If you've gotta store 'em wet, store 'em discharged. If you can keep the temperature below 75 degrees if you can store 'em that way for up to 18 months and still have a usable battery.

DOES IT END?

To avoid corrosion during the battery, use insulated tools so it is what working on it. A double layer of electrical tape or 2 coats of varnish will give you the insulation you need.

When the battery is working, give the vent tubes an occasional check to be sure they're open.

Stomp up loose electrolyte from the cells, and tie up an unneeded group plug when necessary.



Check the top terminal nuts periodically. They should have 30 to 40 lbs. of torque on them.

The nut on the base of each-cell terminal is gross. Forget it.

PRELUTION

- 1—Get all of the electrolyte out of the filler bottles and into the cells.
- 2—Allow the filled battery to cook for the recommended time.
- 3—Use the first charge within the battery.
- 4—Start the charge when it sets off to make a full charge.
- 5—Keep topping off the battery down and around all white deposits.
- 6—Fill to the normal level and return it to VACUUM.
- 7—Be sure that amount of electrolyte which comes with the filler kit is added for the life of the battery.
- 8—If you should spill electrolyte, see warning for 100-807-140-4241.
- 9—Forget about "rejuvenating" the battery or trying to balance the cells.
- 10—The 10-807-140 is the only charge for the 10-4200.

HANDY HANDLE HANGUP



Look sharp now, mate! You may find a slight overhang on one or both sides of some of the new handles you've installed on your RT-111 or RT-114's antenna extension you MPPO-11-1020-01-20*1 (Jan 69).

That's what's gnawin' up the fit between the R-T and the RT-1020 mount. On some of the modified components you can't push the R-T all the way back on the RT-1020 after you've installed the handles.



Take these R-T units with handles installed on your DS and have them tightly fit the outside edges of the lower portion of the handles until the R-T unit slides snugly into the mount.

ANTENNA ALERT

Lower whip sections for the AT-511 and AS-1739 antennas are not interchangeable, in case you're trying the big antenna. The RT-1020 (the AT-511) and AS-1739 sections have different threads. If your requisition for an RT-1020 was kicked back as "out of stock," try again. New stock has been prepared.

OLD FASHION LOOK...

AIM AT THE FRAME



Before the temperature drops and the snow flies give the winter frame of your old reliable Series 1000-120 the big kick.

You know what happens when water collects in the hollow tubes and it freezes? Poof! The tubes split and your field is in big trouble.

No, when you go over the frame look for any signs of corrosion which could mean you have an unneeded frame.

If holes were drilled for attachment of fittings or hardware, there are the existing stress.



A frame that's not treated at the stress will be sensitive to the falling. When a bird with an un-needed frame has been in the snow as long as the snow has it's frost-killed with rust.

By substituting Thomas if you suspect the frame is faulty. Contact your supplier. They have E-ary, compressed air and other equipment to really give it a great going over.

To keep the frame healthy follow this guide to pages 4-29 of TM 11-1528-204-20 (plus 416, Newer, See News, 416) any holes in the corner frame.



KEEP THE FLUID FLOWING

The only thing worse than low hydraulic pressure is no pressure at all!

While it just what'll happen to your Series 1000 100, G-1 if you put in a wrong replacement pump. Pump, 1000 1000-204-2007, shown in Fig. 123 of TM 11-1528-204-20P (New 1000 series) check-out and is listed as a replacement for 1000 1000-204-2007... 1000.

The E and G model engines have a conventional-type accessory drive which means the only counter-clockwise rotating pump, 1000 1000-204-2007, will deliver the fluid.

No, to any "non-substant" acceptable" gear on your pump installation.



SEE TM 11-1528-204-20P OR 1, 2 MODEL

SAME WEAR LIMITS

Don't study.

From 5-11 of TM 11-1528-204-20 (New 1000) with the exhaust manifold flange to the flat surface 0.000 in. at the 0.000 engine. Also, the exhaust gas flange is allowed.

Use Series 1000 1001 on G-1000 engine but the job doesn't fit any flange except as flange pump.

It is the same as for the G-1000.

page 4-29



Don't Speciate E.C.C.

Right you are!

The exhaust manifold flange gives for the G-1000 also apply correct G-1000 engine.

To plug gas leak when flange is within 0.000 in. use gasket, 1000 1000-100-1001, listed in Fig. 42 of TM 11-1528-204-20P (New 1000).

John Deere

BEAVER GREASE

One good way to save wear, tear and damage to U-48 Beaver seat slides and tongue seats is to clean and graphite the seat slides every period.

Just take a jug of the necessary cells and a few minutes time.

And, since we're on the tube kick, a simple tightening of the glasser gates on it all you need to head any prop oil leak or drip that develops.



BRACE AGAINST BELLY PAIN

OH MY ACHING BELLY!



Some weary fly-ops use "leggies" to get the support rods/bars on their U-48 HC helicopter's external rotor hub.

And, without a star weight attachment can give the bird a belly-ache.

The brass ledge carry the load and keep the rods from cracking the fixed pins.

So, when the attachment is hooked up make sure the brace is in place on both sides of the chopper.

Of course, the brace should never be used for a stop 'cause an Army-ops is making himself ready for a mean workout.



YOU BE THE JUDGE

Dear Woody,

Some aircraft maintenance manuals say that oil and hydraulic leakage is not acceptable but leakage is OK.

The trouble is, the FAR 25-100-series engineering manuals don't have any standard leakage limits.

Do you, Woody?

SP2 P.A.B.



Dear Specialist P.A.B.,

You really know how to put a gag in the spot!

A leak, of course, is a continuous flow. A seep is a come-and-then-die-and-linger-see-sometimes-gives-in-a-maintenance-pub.

Take the collective pitch control hydraulic cylinders on the Huey D and H Model. TM 15-1520-118-20 (May 68) says 0-600 says that seepage around the piston rod seals is permissible but should not exceed 1 drop for every 25 cycles.

When you consider that lead manufacturers use different engines, transmissions, gear boxes and hydraulic components it's mighty no impossible to come up with standard seepage limits.

The seep factor has a bearing on seepage. Idle blades with dry wash have been known to tick like a clock when cranked up. Even construction of a cold gear box can give up seepage while expansion of a heated gear box will seal the seep.

If you had yourself wiping up a flick too often—or a sight gauge goes from FULL to ALTH ORL after every flight, chances are you're with seal-changing.

No, thinking when a drip—drip—drip has to be stopped is up to you. Sealed up by your maintenance officers.

Woody

ANALYZER OUT — TESTER IN

If you'd been here on Ignition analyzer collecting dust in Tool Box, Aircraft Organizational Maintenance, Set B or Set C, you can turn it in.

The analyzer, FIM 4920-000-1160, has been replaced by Ignition coil tester, FIM 4920-111-0016, for use on recip engines. SC 4920-000-CL-071 04 Feb 68 handles new model.

Just like the analyzer, tho, the tester doesn't come with a new tool set. The word authorizing use has to come from the Command or COMNAV commands.

NO TAG
NEEDED.

NO TAG NEEDED



Dear Mr. A.R.C.,

The governing job for tagging fire aid kits and fire extinguishers is aircraft in TM 110-126 (May 67) on manual condition tags and labels for commercial equipment.

From the tags that when serviceable items are placed in service the tag may be removed and destroyed unless the tag is required by technical publications or alterations to stay with the item until used or the condition of the item changes. Aircraft fire aid kits and fire extinguishers are given as examples.

TM 55-1100-308-25 (Aug 67) put out by the Aviation Systems Command, required a tag for the fire aid kit.

AFSCOM has never published anything calling for a tag on aircraft fire extinguishers.

Clearly the purpose of a tag is to record inspection.

Para 152 of TM 55-805-3 (Jul 66) calls for a weight check of the 20100 cylinders every six months and replacement if the weight loss is 1.000000 more. This inspection is recorded on the tag book DA Form 1088-10.

Handy

STOPS COVER CHAFING



Don't let your Huey or HueyCobra suffer from a case of drivetrain cover chafing. Get rub strip, P/N 285-050-305-11, P/N 1930-051-1170, for the tail rotor drivetrain cover-cover. You want underbelt tape, P/N 110, P/N 1110, P/N 050-050, for the vertical fin cover cover.

MIXING LUBES IS OUT



Keeping your HueyCobras (AH-64) purring like a catbird is the name. So, leave off with the mixing of lubricants.

When the temp's -32°C (-25°F) or above, feed the bird MIL-L-23609 oil in the engine, transmission, gearbox and rotor hubs.

When the temps below -32°C , change it to MIL-L-7808-ops.

After making the necessary oil change, do like it says in the U.S. Army Aviation Systems Command TOW AMMUNITION-4-1149 (18 Apr 89) and change decks or wheels as read.

MIL-L-7808 at 8000°F - 27°C ambient temp
MIL-L-7808 at 8000°F - 27°C ambient temp

DOING OTHER

FULL OF FUEL — BUT OUT



A weak fuel selector valve in the control pulley assembly for the Checoar PC4-14 can run the bird with gas faster than a run down a drag strip.

That's how it is when the assembly gets damaged from shipping BB-416 heavy electrolyte.

During the installation or periodic when that powder or crusty corrosion is spread around the heavy caps, which is easy . . . then, leak deeper into the fuel, like, at the pulley assembly. Cause electrolyte seepage through the heavy's vent hoses will build 'n' up.

When it's time to switch to the air fuel tank the fixed pulley won't make it, leaving that CB-14 with a full-but-empty feeling.

DOING OTHER
IS THE
FULLY
HEAVY
END OF
CORROSION



NO FUELIN' HERE

The oil breather cap on the AN-M42 B-1 AN-M42 flame thrower compressor looks like a gas tank cap—big and round and easy to get off . . . and guess what?

Right! Guess Joe's horse passed gas into it.

Gasoline in crankcase means engine. Gas can lead to crankshaft, engine freeze—and the whole boiler can go BO-BOO-OO-OOO!

So, in white letters at least a half-inch high, paint "OIL" on the cap with white non-gloss paint (TT-B-100). It'll keep somebody from fuelin' around the wrong hole.



TRIM THE OVERHANG



On some M101 and M15A1 MP flame throwers, there's a slight overhang on the name plate on the fire control box. Bumping the overhang can gash your clothes or boots, and it'll also damage the plate.

Some plates are made of light aluminum, others of plastic, so you can trim things up easy enough by filing or sanding back the overhang. Just rub the plate back even with the sides of the box wherever there's overhang.



Check your flame thrower cover and name whenever, if needed. Replacing a damaged fire control box name plate is a job for a supply.

M11 DECON CAUTION



You're to use only one nitrogen cylinder to pressure the M11 portable decon. This goes as all temps.

The warning note on page 8, and on the inside front cover of TM 3-6220-204-13 (Nov 88) mentions 2 cylinders for a load . . . but, that's not 2 cylinders back-to-back.

In cold weather (-10° F), for example, if one nitrogen cylinder doesn't supply the pressure, then you can re-pressurize the M11 with a second cylinder. But, using 2 cylinders back-to-back may deform the casing.

USE NUT AND BOLT



Dear Sergeant D. H. E.,

The steel end nut are no longer furnished with the steel pins and they do not have FM's. As a substitute you can use a bolt, FM 3300-01.2-0028, and a nut, FM 3310-01.3-1000.

The levers with steel pins are being phased out, to be replaced with levers with cap-screws.



Army-After

ARMOR VEST CARE

HERE ARE TWO WAYS TO CLEAN YOUR ARMOR VEST. THE SHOWER BATH WAY... AND BY HAND WASH. GET IT. GET YOURS TO YOUR FAVORITE... STORE IT IN.

SHOWER BATH METHOD



SHOWER OR BATH AND GET THE VEST WET



SCRUB LIKE YOUR DOGIES ON AND GET ON YOUR VEST

NEED GET IN A CORNER OR UNDER A SHOWER TO GET IT THOROUGHLY



NEED DRY IN WIND AND SUN



THE GET AND HANG OUT



NEED PUT ON YOUR UNDERWEAR AND GO TO WORK



NEED PUT IT ON INSIDE-OUT... SHUT AND HANG HANG AND BATH



AND ONLY IF YOU WANT TO CLEAN AN ARMOR VEST ON A HAND BATH

BY HAND WASH



NEED WASH



NEED TO WASH GET WITH A TUB FULL OF SOAP



NEED GET SOAP WITH SOAP WATER AND RUBBING IN SOAP... WASH



NEED HANG TO WASH LACE

NO USE IN SHOWER TUB

STORAGE



NEED LACE... NEED GET BACK... NEED GET BACK



NEED IN BAG... NEED IN BAG... NEED IN BAG... NEED IN BAG

- TIPS**
- When adjusting these ribs back to size you leave space for ventilation... and don't lean on the ribs.
 - Use the three protective flaps to cover the opening under the ribs back.
 - If stored vertically around the handle like is pictured... use the way in.



HOW COMMON ARE ...

STOP, THIEF!

NO, I DON'T HAVE THE EQUIPMENT... I JUST ENJOY READING MANUALS.

MEANWHILE, I GET THE BEST OF EQUIPMENT ON BEHALF OF LACK OF INFO!

When you "borrow" a job from a piece of equipment, you could leave it to be disabled for lack of maintenance information or lack of parts.

Each piece of equipment is supposed to have one copy of the equipment manual shipped with it. Sometimes it's a TM, and sometimes it's a manufacturer's manual.

Those manufacturer's manuals are often printed in just the number needed to go with the equipment — and no spare. So, you can't order another copy from the fit. Look! AGI Parts Center like you do your Army TMs.

You may get several pieces of equipment that are alike and you may not need all of the manuals. Store the extras so you'll know where they are, because you often use the manuals when you exchange the equipment for other models.

When you need your equipment, to support for repair, find down a copy of the manual too, but keep track of it.

If you need a manufacturer's manual for your equipment, better order a copy.

MANUFACTURER'S PARTS

Here's the address you can go to for manufacturer's manuals on your equipment — if there's no Army TM's.

Typed Equipment

Excavators
Engines
Trucks
Tractors
Winches
Subtractors
Air Conditioning

Auto Parts

Department of the Army

AGI-AGI-AGI-AGI-AGI

AGI-AGI-AGI-AGI-AGI

Commanding General
AGI Army Field Equipment Command
ATTN: AGI-AGI-AGI-AGI-AGI
6100 Goodfellow Boulevard
St. Louis, Mo. 63113

Truck
Wrecker
Tow Equipment

Commanding General
U.S. Army Wrecker Command
ATTN: (202) 316-0101
Fort Meade, MD 20894



YOU SURE
THERE'S NO
ARMY TAG
ON THAT
TRUCK?

Small
Ground Handling
Equipment
Trucks

Commanding General
U.S. Army Aviation Systems Command
ATTN: (800) 452-0000
PO Box 999 — Main Station
St Louis, MO 63166

Wheeled and
Self-propelled
Equipment

Commanding General
U.S. Army Vehicle Command
ATTN: (202) 316-0001
Fort Belvoir, MO 63003

Communication Equipment
Radio
Tow Equipment

Commanding General
U.S. Army Electronics Command
ATTN: (202) 316-0000
Fort Monmouth, NJ 07033

Specialized
Command Equipment

Commanding General
U.S. Army Medicine Command
ATTN: (202) 316-0001
Fort Monmouth, NJ 07033



Trucks
Trucks
Tracked Vehicles

If you see a TM tag, take the nearest TM tag to the same way you would take a spare part. For complete information on the "tagged" TM apply request.

Check the Paragraph 316-4, Truck Parts Index first to be sure there's an Army TM on your equipment. If not, for all a request.

USE THE RIGHT PUB



HOW LONG
YOU BEEN
USING THIS
TAG?

Your M2 burner tank, P/N 758-204-5247, was designed to fit the M107 range cabinet or the M109 cabinet. But when you're ordering parts for your M2 burner, make sure you use TM (6-758-204-11) (Feb 68). The parts for the old type burner like one with the three valves in a row) are not interchangeable with the M2 burner, and submit use the operating instructions. So if you have an M2 burner, stick to your TM dated Feb 68.

BRIDGE LAUNCHER NUMBER



A tank is a tank.

But a tank-like vehicle that transports and launches a bridge goes by another name—and number.

That's the way on all the items classed as launchers, ATVs, Bridges on category line 730518 in THE 38750.

The tracked vehicle chassis plus hydraulic and launching components make up a bridge launcher. And the launcher should be identified on all equipment records and reports by the name and serial number of the launcher. Do not use the name and serial number of the vehicle chassis—which is just a component—of the USA registration number.

The launcher serial number is on a blue plate on the left side of the frame mount. Make sure in USA forms you so in the serial number block.

SEE THE DATA PLATE



ARMY, NAVY AND AIR FORCE Department of Defense LAND AND WATER CRAFT PROPERTY REPORT
DATE: <input type="text" value="1951"/>
REPORT MADE AT: <input type="text" value="Fort Belvoir"/>
PROPERTY NUMBER: <input type="text" value="100-100000000"/>
MAKE OF ITEM: <input type="text" value="Caterpillar"/>
PROPERTY CLASS: <input type="text" value="Tracked Vehicle"/>
PROPERTY STATUS: <input type="text" value="In Service"/>
DATE OF ACQUISITION: <input type="text" value="1945"/>
BY: <input type="text" value="John Doe"/>

Connie Rodd's BRIEFS



Number Right?

To prevent important DARR info from going down the drain, make sure your aircraft's serial number on the side of the fuselage, in col 6 of the DA Form 1552 and in block 4 of the DA Form 2428-B is the same. If not, DA Cr Hqs. FOS-21 (4 Sep 67) will show you an how to get the correct number.

Inhibitor Tip

Remember to use corrosion inhibitor (ICI) A68-732-PM7 when you add antifreeze (ethylene glycol) to your equipment's cooling system. The only time you can skip the inhibitor is when your equipment is protected with cyclic growth antifreeze. Para 2 of TR 732-611 (Nov 65) has the word.

Mini-Box

Your vehicle-mounted radio set has a mini-box A6-7776(A)YMC, electrical connector suppressor? DA 11-2714-203-12 (Nov 67) has the PM stop.

Get The Latest

Your aircraft types can get the best-down on repairable MCH structures, and let's more, by visiting your gumpies over OI 2 (4 Apr 67) to MA 1-18 on Army aviation organizational maintenance. Don't miss it.

Battery Trounce

Battery choice for your AN75M-6A and -6B multimeter got you puzzled? What you need is 1 BA-1226 (F04 4125-277-8029) and 1 BA-1228 (F04 4125-278-8035) drop-in battery to power your meter. The plate model, AA-7524-5, takes 1 BA-7065 battery, F04 4123-279-2412, substituted.

Personalized PM


Wiseowner — take care of your armor vest and PM take care of you. Maintain the body armor according to the info in DA Form 780-12 (30 Mar 67).

FSR To See By

To replace light bulbs in your electric flashlight sets, F04 6025-777-2877, order lamp, incandescent, F04 6340-124-7772. These electric flashlight sets are part of your aircraft ground handling and servicing shop set, SC 1320-55-1, etc.

Cap The Oil

When you oil types look over of those 7-22 engine fuel controls, be sure you use high-pressure caps to retain the pressurized oil. Aluminum ball, tape or paper won't hold it. Find organizational maintenance guide tell you where to use the caps.

Would You Stake Your Life  on
the Condition of Your Equipment?

WHEN REVERSING
DIRECTION ...

STOP

BEFORE
YOU
SHIFT
GEARS



Prevent
Gutted
Transmissions