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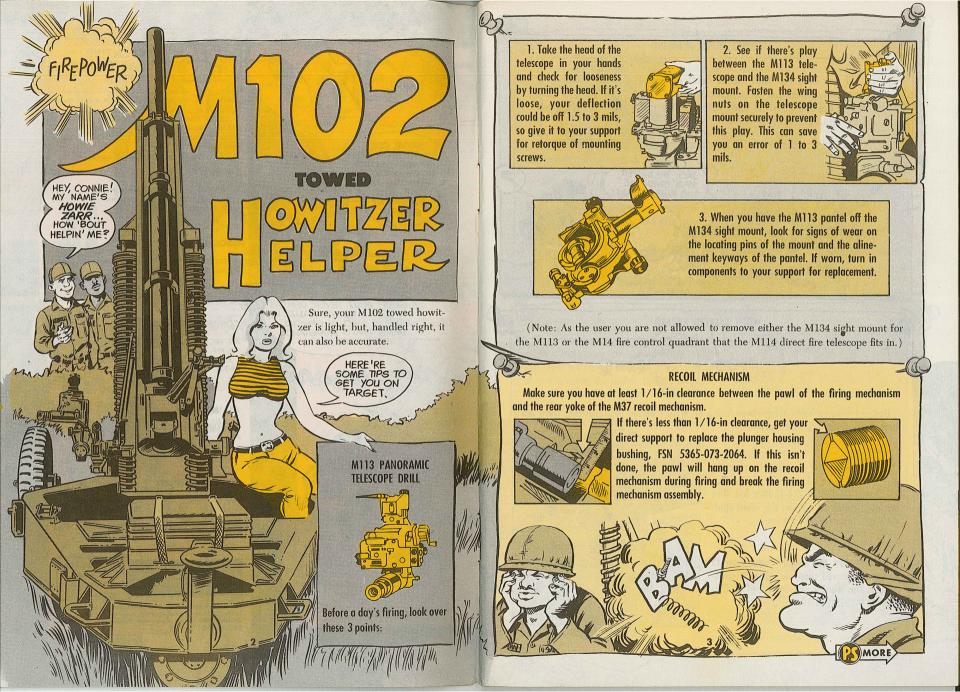
#### COMBAT SUPPORT

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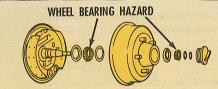
PS wants your ideas and contributions, and is glad to answer your questions. Name and address are kept in confidence. Just write to:

M S G Half-Mast PS Magazine Lexington, KY.

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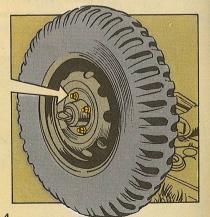






Quite a few wheel bearings have been failing on M102's during road marches. There are 2 things you can do to cut down on this:

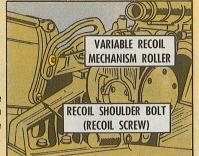
- 1. Pack and install the wheel bearings the way it says in para 61, page 60, of Ch 8 (Jun 73) to your TM 9-1015-234-12 (Mar 65). Give special attention to keeping the wheel studnuts tight. Torque to 50-55 ft-lbs.
- 2. Never tow the weapon faster than 35 MPH on improved roads or 10 MPH crosscountry. This word is on page 8.2 of Ch 8 to vour TM 9-1015-234-12.



#### RECOIL SHOULDER BOLT

During normal firing the variable recoil shoulder bolt can vibrate loose and then shear off. To keep this from happening you:

- 1. Make sure your direct support tightens the bolt as necessary after periods of sustained firing. When the bolt has been tightened, make sure the rail support actuating arm moves free without binding.
- 2. Also, have your direct support check the timing of the variable recoil system if you think it may be off. This could also cause the holt to shear off



3. A bad solid film lube job on the variable recoil mechanism roller inside the cam track can cause the roller to seize. (Lubing this is a DS job.)

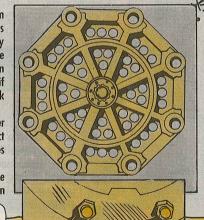
#### FIRING PLATFORM

The 8 retaining bolts on the firing platform might vibrate loose during normal firing. This can cause warping of the platform, especially if you're using the higher charges. In some cases the bolts are too short to seat right in the self-locking nuts. They are long enough if they go all the way through the nuts and stick out the other end.

Take the firing platform off and look over the bolts. If they're too short, get your direct support to replace 'em with the long ones which are FSN 5305-958-5261.

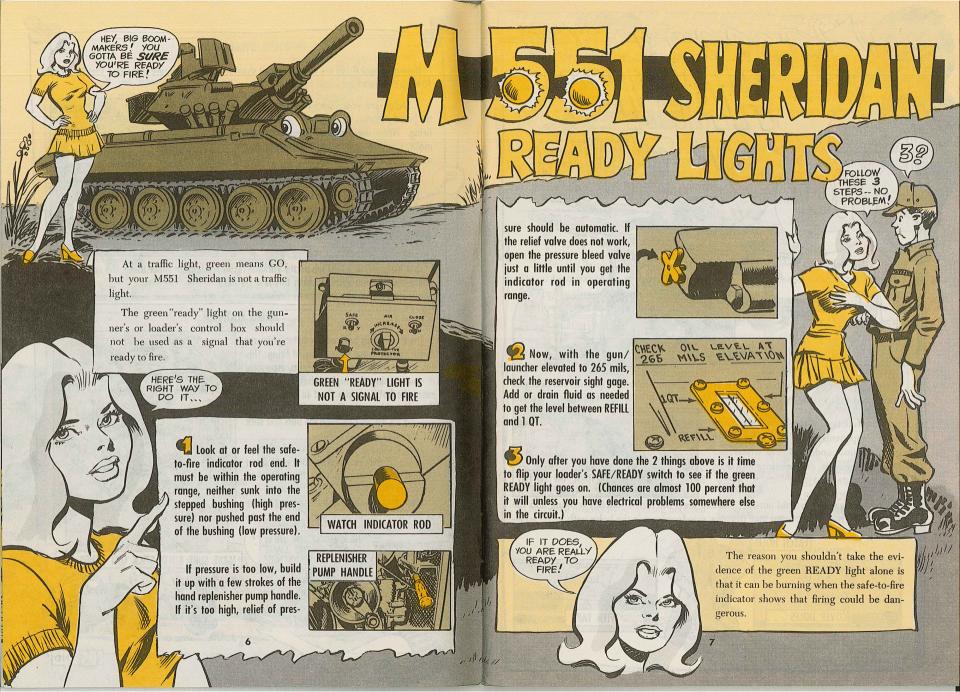
Support will give the bolts the correct torque of 27-30 ft-lbs, so they won't loosen up on

HEY, HOLD 'ER NEWT!
10 MPH IS THE LIMIT
CROSS COUNTRY!



MAKE SURE BOLTS STICK OUT OTHER END







# 

#### LAUNCHER

Here's a cleaning routine to go with the TM 9-1440-500-12/1 daily inspection of launcher air filters. The TM requires you to clean or replace the filters, as necessary.

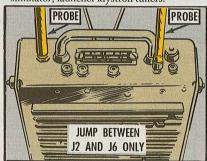


- 1. Dip filter in cleaning solvent and wash it thoroughly.
- 2. Place filter face downward until it dries.
- 3. Lightly coat filter with fresh OE-10 oil (the oil prevents sand and grit from getting through).
  - 4. Replace filter.

12h), when charging the miniature missile in the tuners. simulator, launcher klystron tuners.

Follow the book, Table 3-2, Step 12, J3 and J7, as'some "knowledgeable" types TM 9-1440-500-12/2 (particularly Step have tried. That shortcut burns out relays

> When you get to Step 12j of Table 3-2, remember to release the 17W2 cable at the connector. Some Joes yank on the cable and that puts the cable down.

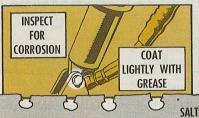


The TM says jump between pins J2 and I6 to charge the simulator. It doesn't say to hurry the process by jumpering between





Inspect bare metal on launcher and other hydraulics systems regularly for corrosion. Guard against corrosion with silicone compound or light grease . . . and reclean and coat those bare metal surfaces as soon as you see a trace of rust or corrosion.

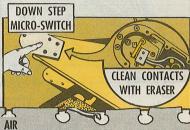


Fact is, if you're within wind distance of an ocean, corrosion is going to get to most of what you've got.

Generous applications of silicone com- electrical contacts.

Another place that's prime for corrosion is the launcher downstep microswitch. It collects water. A good indicator of switch corrosion is failure to get a fire light.

So, use a pencil eraser or contact cleaner and get it off switch contacts.



pound or light grease on bare metal, door and compartment gaskets is a must... as are constant checks of exterior or exposed electrical contacts

# HIPIR MPO-39

An open vent in the antenna pedestal gives a cooling edge to the triple IF strip in the MPQ-39. Keep the vent open, and heat will do less damage.



Check the Q-39 cabinets, inside and out, for corrosion and leakage . . . especially glycol leakage.

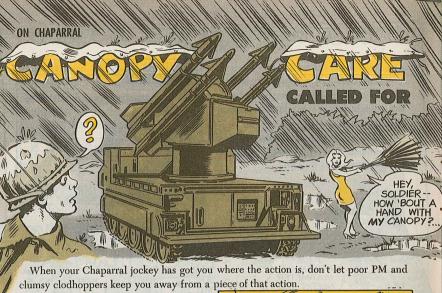
A good way to prevent moisture dam-

age, too, is to be sure the O-rings are in place on the quick-disconnect cables on the 4 high-voltage power supply modules of the Q-39. Missing O-rings set up leaks.



tems Corrosion Control and Treatment, with Changes 2 and 4, gives detailed guidance on corrosion PM.





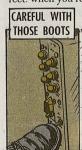
Like, lettin' those canopy hinge nuts get loose causing you to lose the canopy's airtight seal. Tighten 'em and hunker down in that gunner's compartment and make sure

there's no daylight coming in.

'Cause if there is, there's a good chance you'll be facin' toxic fumes from a fired

missile the next go-around . . . and bye, bye, Chappy-type.

Before gettin' ready to aim your missile, make sure you do some aiming with your feet. when you're mounting the saddle in the compartment.



Bad banging with those boots, especially the left one, can bend or THOSE BOOTS In break the MOUNT CONDITIONING BREAKER and maybe go right down the panel, knocking out the LAMP TEST SWITCH and MOUNT DRIVE BREAKER.

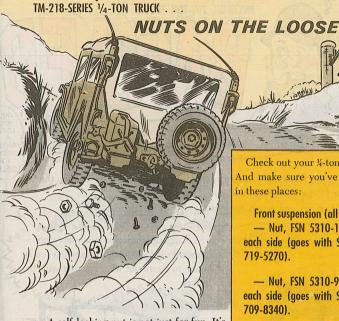
TIGHTEN CANOPY

HINGE NUTS

So, mark DOUBLE CARE on your mind when you're mounting vour mount.

While you're at it, get away from cramming the compartment with personal gear and equipment, such as rain gear and gas masks. A little pile leads to a bigger pile and before you know it there's no room for you to operate or perform PM.

And take care where you park your headsets. Keep 'em off the floor or they'll get stepped on or damaged for sure.



A self-locking nut is not just for fun. It's special. It holds where you really need a nut to hold.

But some M151A1's, M151A2's and other TM-218-series ¼-ton vehicles are running around without certain self-locking nuts where they need 'em. They've got nuts that won't hold. They come loose.

Some of these bum nuts were installed during manufacture. And some of you mechanics may be putting on wrong nuts.



Check out your 4-tonners for loose nuts. And make sure you've got the right nuts in these places:

Front suspension (all models) —

- Nut, FSN 5310-176-6612, one on each side (goes with Screw, FSN 5305-719-5270).
- Nut, FSN 5310-935-3607, two on each side (goes with Screw, FSN 5305-709-8340).

Rear suspension (only M151A2, M825, M718A1) -

- Nut. FSN 5310-935-3607 6 on each side

Front differential (all models)

- Nut, FSN 5310-935-3607 3 needed

Rear differential (all models)

- Nut, FSN 5310-935-3607 3 needed

All of this hardware is listed in your TM 9-2320-218-20P (Jan 72).

Give those nuts the torque called out in your TM 9-2320-218-20 (Sep 71) - para 2-131b for differentials, para 2-147b for front suspension, para 2-158b for rear suspension.



One of the signs is you break out in a cold sweat. Like when you mash down on the brake pedal of your 21/2-ton multifuel truck, and ... no brakes!

Or your brakes lock on and won't let loose.

YUP! BUT IT STILL WON'T MOVE OUT! SURE YER PARKING BRAKE'S

A nagging headache is another sign especially for you mechanics when you're trying to figure out what's wrong with the

HEADACHE DETECTIVE WORK

THE CURE? Most of the time you can find the bug-killer right there in your TM 9-2320-209-20 (Apr 65) w/Ch 1 thru 5 - Table 4, Troubleshooting, Service Brakes.

> But you're still just groping around if you don't know how your brake system works.

> You wonder about some mechanics when you hear 'em call the airhydraulic cylinder a "Hydrovac." That's wrong. "Hydrovac" is a trade name for a vacuum-hydraulic cylinder. Your air-hydraulic cylinder works by air pressure - not vacuum.

> KNOW YOUR AIR HYDRAULIC CYLINDER

> Those guys should dig out their good ol' TM 9-8000 (Jan 56), Principles of Automotive Vehicles, and soak up the poop in para 306, Air-Over-Hydraulic Brake System.



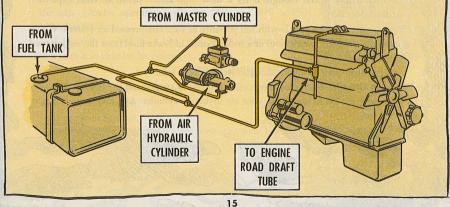
#### FOLLOW THE MAPS

Some of the brake trouble going around is from leaking, clogged or pinched lines.

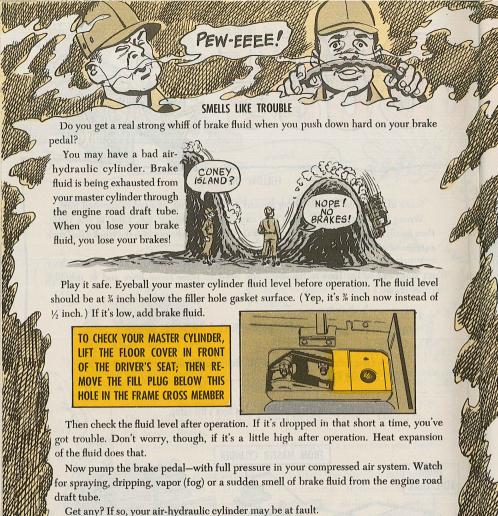
Wrong hookups in any of these lines can drive you buggy, too. Like, in one outfit, they finally figured out the air vent line was putting air pressure into the truck's fuel tank - because of a wrong hookup in the line.

Whenever you've got those lines apart, make sure every connection is put back where it's supposed to be. Here're the maps you need to trace those lines and to pinpoint connections:

- Hydraulic lines, Fig 213, page 289, Ch 4, TM 9-2320-209-20.
- Compressed air lines, pages 645 thru 650 (Fig 84 thru 89), TM 9-2320-209-20P (Oct 72).
  - Vent lines, not yet in your TM's but here's the setup.







Hold it! Don't let that truck move out until you've pinpointed the trouble. You may have to get your DS to check out your air-hydraulic cylinder. And maybe your master cylinder, too.

#### MASTER CYLINDER TIPS

The smell of brake fluid can come, too, from a foul-up right in your master cylinder:

Wrong filler plug (no baffle);

Filler plug in poor shape (baffle missing or not doing its job);

Too much brake fluid in the cylinder (somebody overfilled it).

Or the cups are worn - or they've been damaged by contaminated brake fluid. If your brake pedal goes all the way to the floor, the cups may be guilty.



Whenever you've got your filler plug out, look it over real close. You should have the double-baffle type. You get a new one only as part of a new master cylinder. But your supply people probably can find you a good one in the bone yard.

And how about the filler plug gasket? Broken? Chewed up? Get a new one, FSN 5340-737-3354,in your -20P TM.

#### KNOW YOUR BRAKE FLUID

Just as bad as dirty or contaminated brake fluid is wrong brake fluid. It can sure gum up the works!

Never grab a can that says "Hydraulic fluid, non-petroleum base". That's as risky as Russian roulette. Use nothing — absolutely nothing — but the brake fluid specified for your brake system.

Now issued under FSN 9150-231-9071 is brake fluid with Military Symbol VV-B-680. This symbol is printed right on the can. (Arctic operation calls for MIL-H-13910 — FSN 9150-252-6375.)

If the can doesn't have the right Military Symbol on it, don't use it in your brake system.

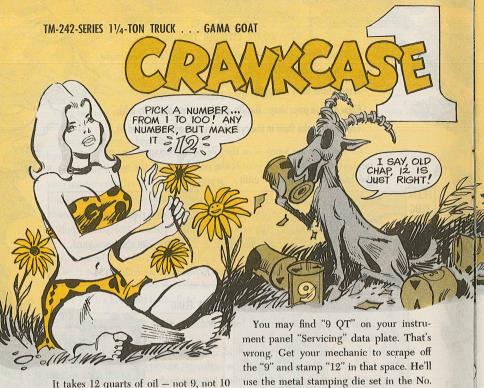
### **NEW LO HAS ANSWER**

Some people wonder what sort of lubrication service they're supposed to give their air-hydraulic cylinder.

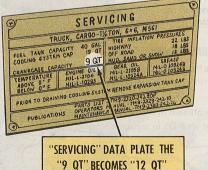
The answer is, none.

Your air-hydraulic cylinder's not even mentioned in LO 9-2320-209-12 (Oct 71). Any ubing your cylinder needs will be done by your DS in repair or rebuild.





- to put your Gama Goat's crankcase oil level at the FULL mark on the dipstick. That's with a new oil filter element installed.

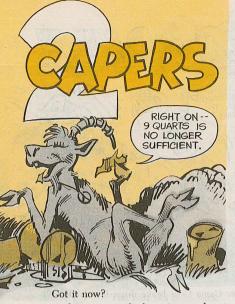


2 Common Shop Equipment.

And don't get thrown by the poop in TM 9-2320-242-20 (Aug 70), para 2-39(7). Read it "12" quarts instead of "9" quarts. The "Note" you see there about adding a quart for a new filter element needs clearing up, too. You don't add a quart to the 12 quarts - the 12 quarts already includes the quart for the oil filter.

You won't go wrong by sticking to LO 9-2320-242-12 (Apr 72) and the Lubrication Chart in Ch 1 (Apr 71), TM 9-2320-242-10:

"Engine Crankcase with Filter Change - 12 QTS."



With 12 quarts of oil in your crankcase, the oil level should be at the FULL mark

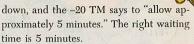


on your dipstick. If you've got a dipstick that shows the oil level above or below the FULL mark - with 12 quarts in the crankcase - you've got the wrong dipstick. Get a new one - FSN 2815-079-8386 in Ch 2 (Jul 72), TM 9-2320-242-20P.

Give your oil a chance to drain down out of the engine before you check with your dipstick. The LO and the lube chart say to wait one minute after engine shut-

OK, YOUR FIVE MINUTES ARE UP-

CHECK YOUR OIL!



Watch it! You don't just yank out that dipstick. It's got a rubber stopper at the top that'll pull a suction if you pull too fast. You'll suck oil up in the dipstick tube. You'll get a high reading on the dipstick. It may say FULL when it's really below FULL.

Here's the right way -

Unscrew the top on the dipstick to loosen the rubber stopper.

Pull out the dipstick.

Wipe it off with a rag.

Put the dipstick back in - all the way. Pull it out again - slow 'n' easy.



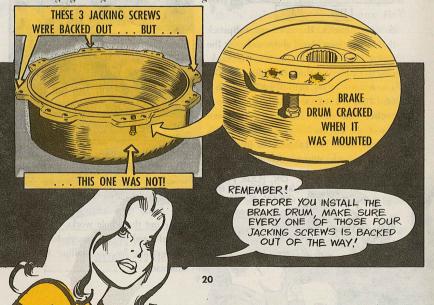
Read the oil level - anywhere between ADD and FULL is OK. Add oil if it's below the ADD mark.

Put the dipstick back in and tighten the stopper . . . but take it easy on the muscle! Just tighten the stopper until it's snug. Some guys twist so hard they're tearing out the whole works. The stopper has to be only tight enough to keep dirt from getting by and falling into your crankcase.



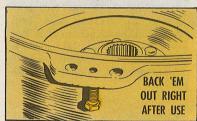
Just a twist of the wrist . . . and another Gama Goat brake drum is ruined.

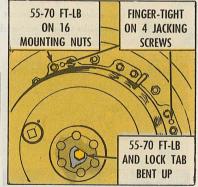
That's all it takes when you forget to back out the jacking screws. It only takes one screw, sticking out a fraction of an inch, to do the dirty work. When you tighten the drum-to-hub nuts on each side of that jacking screw, you're fighting the jacking screw. Something's got to give. The brake drum gives - it cracks.





The best bet is to back out the screws right after you use 'em to take off the brake drum. Then there's no chance they'll be in the way when you install the brake drum.

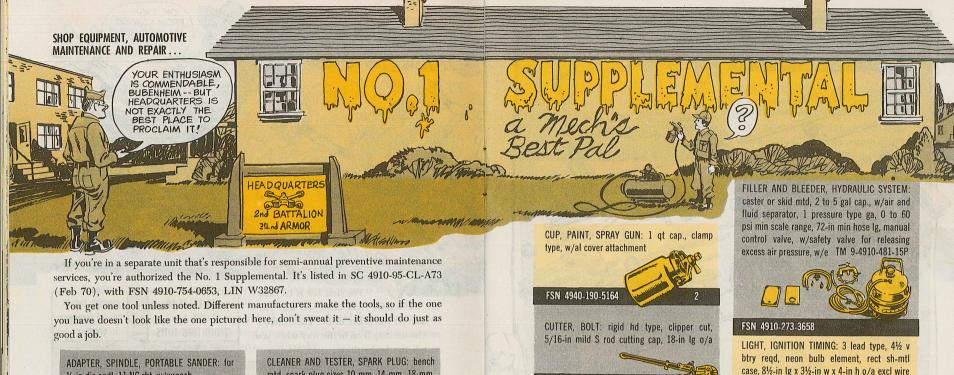




OK, so you've got the brake drum on. You've tightened all 16 mounting nuts (with lock washers) to 55-70 ft-lb torque. You've tightened that center hub-to-stub axle screw to 55-70 ft-lb — and you've bent the lock plate tab against the screw to keep it tight.

Now you're ready to turn the jacking screws back in - so they won't fall out from vibration. You've got 4 of 'em for each brake-drum.

Easy does it! Finger-tight is enough on those jacking screws. That's all you need to keep from losing 'em. No need to take a chance on stripping the threads — or busting the brake drum. That 35-40 lbs-ft in TM 9-2320-242-20 (Aug 70), para 2-162 f (26) is way too much!





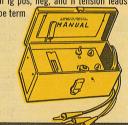
working voltage, 50 ft lg o/a, male fitting one end, female fitting other end, w/3 wire to 2 prong adpt w/gnd wire

FSN 6150-682-3460

mtd, spark plug sizes 10-mm, 14-mm, 18-mm, and %-in, 120 to 150 psi air pressure regd, 14-NPSH, var pressure, ac, 110 v, 60 c, sgleph, spark plug reflection observed in S mirror, for replacement abrasive grain use FSN 5350-222-0581 Pubs Champion 600 & 800 series, TM 9-4910-389-Oiliack B800M, TM 9-4910-471-10 Szemco 1129, TM 9-4910-438-10 Voss 601. TM 9-4910-465-10

FSN 5110-596-9162 DRILL, ELECTRIC, PORTABLE: 1/2-in size, hvduty, 650 rpm, ac/dc, 115 v FSN 5130-889-9004 DR I. PULLEM ALWAYS WANTED

leads, 48-in lg pos, neg, and h tension leads. spg clip type term



#### FSN 4910-255-1449

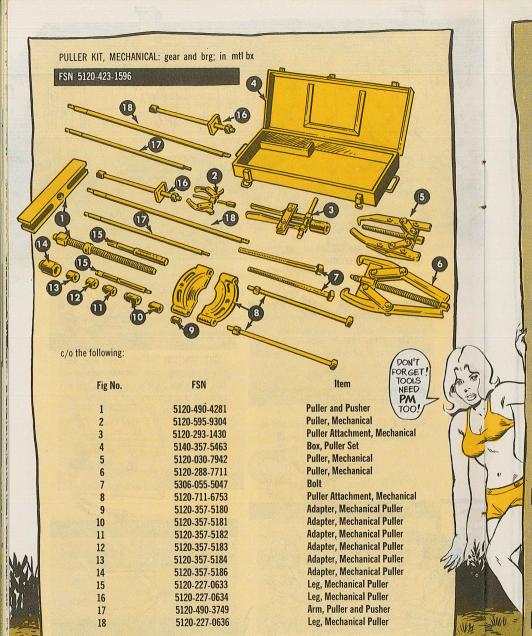
PULLER, MECHANICAL: gear and brg, sgle-end grip, 2 exter jaws 0 to 14-in spread range, 141/2-in reach

Cultura

FSN 5120-378-4293



FSN 4910-261-5868



24

PULLER, STEERING WHEEL: C shaped puller body, w/adpt



#### FSN 5120-620-0020

SANDER, DISK, ELECTRIC, PORTABLE: 7-in dia pad, hv-duty, ac/dc, 115 v, suppressed for radio interference and fungus resistance treated



#### FSN 5130-857-8526

SCREEN, HEADLIGHT BEAM ADJUSTMENT: unmtd univ type, white cloth surface, 10-ft lg x 42½-in h, adj reference lines



#### FSN 4910-240-7529

SEPARATOR, OIL AND WATER, SPRAY GUN: 1 regulator, corrosion resistant material, wall type mtg

Gray Co., TM 9-4940-461-15P

### FSN 4940-242-4100

SPRAY GUN, PAINT: hand operated, nonbleeder type, exter mix air cap, 5 cfm air consumption at 50 to 60 lb pressure, al body, ¼-18NPSH air connection, and ¾-18NPSH fluid connection

Binks, TM 9-4940-205-20P DeVilbiss, TM 9-4940-221-20P

FSN 4940-261-8414

STUD REMOVER AND SETTER: wedge type, ¼-in to %-in stud dia range, ½-in female sq-drive



#### FSN 5120-596-0980

TEST SET, GENERATOR AND VOLTAGE REGULATOR, AUTOMOTIVE: measurements of voltage and cur. in the low tension circuits of 6/12/24 v test, ammeter 3 to 0 to 10 amp, 30 to 0 to 100 amp, and 150 to 0 to 500 amp ranges, voltmeter 0 to 1 v, 0 to 10 v, 0 to 20 v, and 0 to 50 v ranges, S, 15-in Ig x 18-in w x 12-in h, for general purpose use, w/carrying case.

Allen, TM 9-4910-456-10 Atomic Engineering, TM 9-4910-401-12, 20P Auto Test Inc. TM 9-4910-401-12, 20P

Austin Continental Industries, Inc., Electro Mechanisms Corp; Ram Meter, Inc.,



#### FSN 4910-092-9136

TEST SET, TACHOMETER-DWELL: ptbl type, tachometer scale 0 to 1000 rpm range of numerical markings w/20 rpm smallest increment and 0 to 5000 rpm range of numerical markings w/100 rpm smallest increment, dwell meter scale 0 to 50 deg range of numerical markings w/1 deg smallest increment, nonluminiferous, 30 to 80 deg, range of numerical markings, w/2 deg smallest increment, nonluminiferous, 10½-in lg x 8¾-in h·o/a, 3 leads 108-in lg, btry, distributor, and tachometer leads, w/3 position manual se-

lector, w/2 instruction books

FSN 4910-788-8549

TESTER, SPRING RESILIENCY: ptbl, tests tension type spg, weighing scale type, manually operated, hook load receiver, marked in oz, 0 to 80 oz range of grad, 1 oz smallest increment



#### FSN 6635-449-3750

THREADING SET, SCREW: rht, rd split type tap

### FSN 5180-357-7510

c/o one each of the following:

DIE, THREAD CUTTING:

thd size

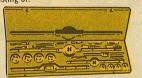
5136-239-2777 no. 6-32NC 5136-239-2778 no. 8-32NC 5136-239-2779 no. 10-24NC

5136-239-2769 no. 10-32NF 5136-239-2780 no. 12-24NC

THREADING SET, SCREW: rht, rd split type dies

#### FSN 5180-448-2362

#### Consisting of:



#### DIE. THREAD CUTTING

	thd size
5136-224-1461	1/4-20NC
5136-189-3216	5/16-18NC
5136-189-3217	3/8-16NC
5136-189-3218	7/16-14NC
5136-189-3219	1/2-13NC
5136-189-3220	9/16-12NC
5136-189-3221	5/8-11NC
5136-189-3222	3/4-10NC
5136-189-3223	7/8-9NC
5136-189-3224	1.0-8NC



DIESTOCK: 6-in to 8-in lg o/a 5136-221-1236

#### TAP, THREAD CUTTING:

	thd size	
5136-729-5695	no. 6-32NC	
5136-729-5694	no. 8-32NC	
5136-585-6760	no. 10-24NC	
5136-228-1008	no. 10-32NF	
5136-221-7874		

WRENCH, TAP AND REAMER, ADJUSTABLE: straight type, double handle bolt tap holding cap. no. 0 to ¼-in 5120-277-4069

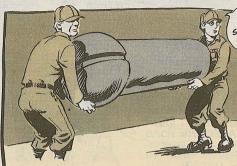
TAP, THREAD CUTTING: plug type

	thd size
5136-729-5693	1/4-20NC
5136-276-1031	5/16-18NC
5136-276-1032	3/8-16NC
5136-729-5691	7/16-14NC
5136-729-5692	1/2-13NC
5136-729-5690	9/16-12NC
5136-223-6228	5/8-11NC
5136-729-5702	3/4-10NC
5136-729-5701	7/8-9NC
5136-227-7260	1.0-8NC

#### DIESTOCK:

	od, in.	thk, in.	o/a lg, in.
5136-224-7113	11/2	1/2	12 to 18
5136-224-7114	21/2	3/4	22 to 32

wrench, TAP AND REAMER, ADJUSTABLE: straight type handle bolt tap holding cap., in. 5120-289-0537 ¼ to 1½



THEY TOLD US
WE CAN GET A
SCREW THREADED
HERE...?

THREADING SET, SCREW: rh, thd rd split type dies w/case

#### FSN 5180-422-4975

Consisting of:



DIE, THREAD CUTTING

	thd size
5136-189-3194	1/4-28NF
5136-189-3195	5/16-24NF
5136-189-3196	3/8-24NF
5136-189-3197	7/16-20NF
5136-189-3198	1/2-20NF
5136-189-3199	9/16-18NF
5136-189-3200	5/8-18NF
5136-189-3201	3/4-16NF
5136-189-3238	7/8-14NF
5136-820-8090	1.0-12NF
5136-189-3239	1.0-14NS



#### TAP, THREAD CUTTING:

	tiid size
5136-580-7360	1/4-28NF
5136-580-7359	5/16-24NF
5136-555-8910	3/8-24NF
5136-580-7182	7/16-20NF
5136-580-7184	1/2-20NF
5136-580-7186	9/16-18NF
5136-555-3177	5/8-18NF
5136-580-7342	3/4-16NF
5136-580-7188	7/8-14NF
5136-820-2998	1.0-12NF
5136-580-7343	1.0-14NS

WRENCH, TAP AND REAMER, ADJUSTABLE: stg type hndle, tap holding cap., in.

5120-289-0539 no. 8 to 3/ 5120-289-0537 4/ to 11/8

#### DIESTOCK:

	die dia, in	o/a lg, in
5136-224-7113	1½	12 to 18
5136-224-7114	21/2	22 to 32

CASE, THREADING SET 5410-322-5976

WHEEL, ABRASIVE: sp, al-oxide, 24 gr, no. 14, open gr spacing, resinoid bond, gr U, 7-in dia o/a, 2%-in dia recess, 7/16-in thk o/a, 1%-in dia arbor hole

FSN 5130-542-3313





This is a selected list of recent pubs of interest to organizational maintenance personnel. This list is complied from recent AG Distribution Centers Bulletins. For complete details see DA Pam 310-4 (Jun 72), and CH 4 (Apr 73), TMs '135', etc.) DA Pam 310-6 (Jul 73), SC's and SMs'; and DA Pam (C) 310-9 (Mar 73), COMSEC Pubs.

#### TECHNICAL MANUALS

TM 3-1040-204-14 Nov. Flamethrower, M2A1-7 TM 5-4320-260-20P Oct Pump, Centri-

fugal John Reiner Mdl GP58

TM 5-6665-293-23P Nov Detecting Set,
Mine, Model AN/PRS-7 and Model
4050000

TM 9-1005-224-24 Ch 3 Nov Machine Gun, 7.62-MM, M60 TM9-1005-286-L Nov Pubs for Towed 20-MM, M167

TM 9-1015-200-12 Ch2 Nov Mortars, 81-MM M29A1 and M29 TM 9-1015-215-12 C7 Sep Mortars,

4-2 inch and 60-MM M31 TM 9-2300-216-20 Nov M107/M110 SP Artillery TM 9-2300-257-10 Dec M113A1 Series

TM 9-2300-378-20P/2-2 Ch3 Nov M60, M60A1, M48A3 Tanks, M728 Cev. TM 9-2320-233-20 Nov Truck, M520 M553 M559 TM 9-2320-245-10 C1 Nov Armored

Car, XM706, XM706E2
TM 9-2320-260-10 Ch1 Oct Truck 5-Ton, M813A, M814, M815, M816, M817, M820, M820A1, M820A2, M821
M 9-2350-217-20 Ch9 Dec M108,

M109, M109A1 Howitzers
TM 9-2350-300-L Nov Pubs for Gun, 20MM M163

MM, M163 TM 9-6920-428-12 C5 Oct Training Set M76 (REDEVE)

TM 10-7300-200-12 Dec Stove, Gasoline TM 11-2300-353-14-5 Nov MK-1240 Install Kit, in 2½-Ton Truck, for AN/VRC-46, -53, -64, AN/GRC-125, or -160 radio set

TM 11-2300-372-14-6 Dec MK-1253 Install Kit, in 11/4-Ton Truck, M561 AN/ VRC-47 Radio Set

TM 11-5805-223-14 Nov AN/TCC-3, AN/TCC-23 Telephone Terminals. TM 11-5815-204-10 Ch9 Dec AN/GRC-46() and AN/VRC-20, Radio Teletypewriter Sets

TM 11-5815-204-20P Dec Radio Teletypewriter Sets AN/GRC-46, AN/GRC-46A, AN/GRC-46B, AN/GRC-46C, AN/ VRC-29

TM 11-5820-250-14P Dec CY-1221()/G Electrical Equip Cabinets TM 11-5825-202-20P Dec AN/GRN-6 Radio Beacon Set TM 11-5840-298-ESC Nov Radar Sets

TM 11-5840-298-ESC Nov Radar Sets AN/PPS-5, AN/PPS-5A. TM 11-5895-482-20P Aug AN/TSC-26 Comm Central

TM 11-5965-215-15 Ch2 Dec H-101A/U Headset-Microphone TM 11-6625-2631-14 Oct TS-2530/UR Battery Test Set

TM 55-450-19 Ch1 Helicopter External Lift Rigging

#### MISCELLANEOUS

AR 750-20 Dec Pollution Control
DA Pam 750-22 Nov Troubleshooting
Equipment in Combat Units
FM 10-14 Dec Unit Supply
SB 11-634 Nov Wrench Set, Spanner
LO 9-2320-244-12 Aug Truck 1¼ Ton,
M715, M725, M724, M725
TB 9-2300-419-10 Oct Filter Forts for
M60, M60AI, M48A3 Tanks and M728
Cev.
TB 55-1500-206-20-19 Dec Inspect H-1

TB 55-1500-206-20-19 Dec Inspect H-1 Main Rotor Blades TB 742-93-1 Nov Test of Air and Gas Compressors

#### NEW MOVIES

TF 44-4382 Vulcan (Towed) Part III
TF 46-4712 Aviation Maintenance
Safety

### New AR On Tires

The pressure's on everybody to make the most use of tire retreading. The word's in AR 750-36 (30 Jan 74). It's for commanders, operators and everybody in between.

# 5- Ton Prop Shaft

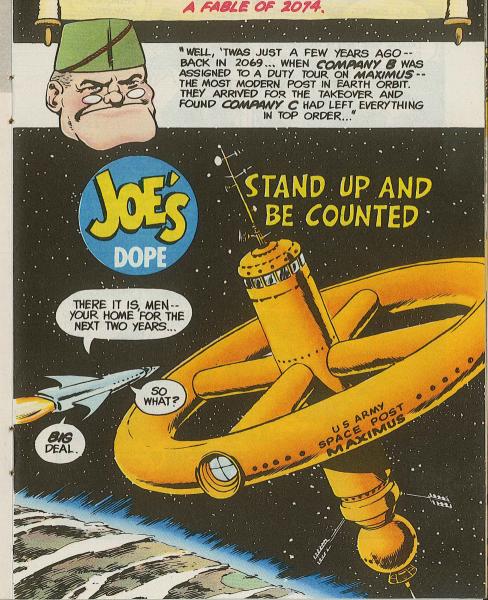
There're 2 different FSN's — not 3 — for the transmission-to-transfer prop shaft on your TM-211-series 5-ton truck. Either FSN 2520-901-9681 or FSN 2520-040-2339 is OK. That FSN 2520-901-6981 you see buried in the listing on page 2-86, TM 9-2320-211-20P (May 73), is just a slip.

### New Battery

Read and heed the tag that comes with every new 6TN or 2HN military type battery. If you didn't get a tag with your battery, ask your supply wrangler to show one to you. Follow the info on the tag to give your battery a good start—and long life. TM 9-6140-200-14 (Aug 71) gives you more details on battery PM.



GLOWING IN THE HEAVENS ON CLEAR CLOUDLESS NIGHTS CAN BE SEEN A THING ... A "UFO" IN SILENT AND ENDLESS ORBIT ... A WAY STATION CAUGHT FOREVER BETWEEN HERE AND NOWHERE. THIS IS ITS STORY ...





FROM THE VERY FIRST DAY, IT WAS APPARENT THAT COMPANY & WAS QUITE DIFFERENT FROM















"AND SO THAT WAS THE MODUS OPERAND! OF THE MEMBERS OF COMPANY B AS THEY MANNED SPACE STATION MAXIMUS..., BUT ONE DAY, WHEN MISSION CONTROL IN THE OCTAGON TRIED TO CONTACT THE STATION...



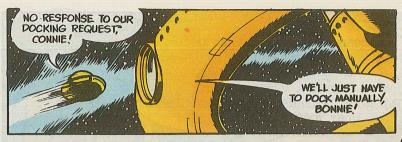
























ON OUR WAY UP TO THIS DECK WE SAW YOUR MEN DOING THINGS THEY KNEW WERE WRONG -- AND NOBODY STOPPED 'EM!!

ONE GUY WAS "WORKING"ON THE MOST SOPHISTICATED GEAR -- WITH A HAMMER!



ANOTHER WAS USING HIGH PRESSURE WATER ON ELECTRICAL AND ELECTRONIC GEAR!



A REAL THINKER WAS USING PLIERS ON BRASS FITTINGS!



NOBODY WAS USING TEST EQUIPMENT!



A REAL CREDIT WAS THE MAN WHO PULLED AN ARMATURE FROM A VENTILATOR MOTOR BY POUNDING IT OUT ... THEN HE DROPPED IT!



ALL THE LUBRICANT CANS WERE LEFT OPEN ... BEING CORRUPTED BY DIRT AND DUST ...



AND ON ... AND ON AND ON .



THE MAN WHO ABUSES HIS EQUIPMENT ABUSES US ALL ... HURTS THE TEAM ... ENDANGERS THE MISSION, HE'S GAMBLING WITH YOUR SECURITY! CLUE HIM IN





DOWN TO EARTH.



"AND NOW THE REMAINS OF SPACE STATION MAXIMUS DRIFT IN LONELY FARTH ORBIT--AN ETERNAL REMINDER THAT..."



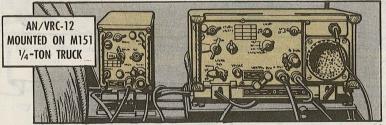




### SOUNDER SIGNALS

When your punter lofts one into a strong wind, you know it may not be all his fault if his kick doesn't get much distance.

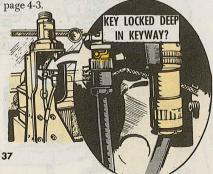
And when your AN/VRC-12 series radio set's not getting good transmitting distance, it just may not be the radio's fault.



A loose connection between your antenna cable or your CX-4722 Control cable and their antenna receptacles could be the culprit. Be sure those cables are locked on good, like it says in TM 11-5820-401-12 (Sep 72), page 4-3.

Could be your radio's just in a bad spot. Mountains, woods, or heavy brush can really gum up the transmission and reception on an FM set.

One more thing. Try to position your vehicle so that both incoming and outgoing signals travel over it diagonally. This'll usually give transmission and reception a boost.





### YOU WANT

Eyeball the outside surfaces for dirt, dust, oil or other guck. Use a rag to get rid



of it . . . And stay away from the water bath treatment. Dousin' it'll do more harm than good.

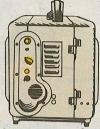
Make it a must to scan the surfaces for rust, cracks or chipped paint. If you find any of these faults, get 'em corrected.



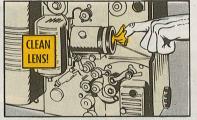
Firm up accessible screws and nuts, then put the screwdriver and wrench in your pocket . . . Or, better still, in your tool kit and keep'em there.

And, if switches or controls bind, or are too loose, get 'em replaced or repaired before they leave you in the dark.





Water is out when it comes to cleaning the lens and reflector. Just about all lens care can be handled with lens tissue such as FSN 6640-285-4694.



For tough cleaning jobs such as removing oil or finger marks, use a liquid lens cleaner like FSN 6750-466-2129. Put the cleaner on a cloth or tissue — not directly on the lens.

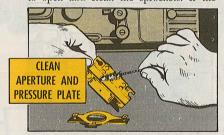




There's no place for oil, dirt, paint or any other sticky stuff on cords or connectors. So, get rid of it. 

Also, if you've got a frayed or damaged cord, start getting a new one. Never wait till they shut you down . . . or up.

Every time you use that movie machine, it's just good PM practice to remove and clean the aperture and pressure plates and to open and clean the sprockets. If the





plates have a burr or 2, get 'em smoothed off. It's real important you don't put off your PM on the plates and sprockets, since they're on the film path.



The reels, spindles and sound drum get pretty much the same treatment. Keep 'em clean, dry and scratch-free.

If you're in a place where moisture's a menace, dab a little petroleum jelly on electrical contacts to keep corrosion down. Make it scarce-like with a cotton swab, toothpick or pin.

When you're storing or transporting the projector set make sure you turn switches and knobs to the OFF position.



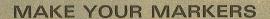
longer with the lamp off.

This'll lengthen the life of your lamp and get rid of the hots that build up during the slide scene on the screen.

And, remember when you're replacing a lamp, keep your finger off it. This could cause bulging of the bulb and put you on the outs with your picture showing. Use a clean, dry cloth to replace the lamp.

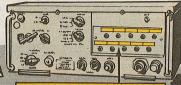






Dear Half-Mast,
Can you tell me how to get the white
plastic markers used as labels on the sigplastic markers used as labels on the sigplastic markers used as labels on the sigstrips for such gear as
nal or frequency strips for such gear as
patching communication panels, radio sets
patching communication panels, radio sets
and the like?

1LT D.E.C.



RT-524

FREQUENCY DESIGNATION STRIPS

Dear Lieutenant D. E. C.,

Plastic markers for commo gear, such as the RT-524, RT-442 or SB-675, are shy FSN's, Sir.

Your best bet's to have your support latch onto a piece of white plastic and get it cut into strips, squares, rectangles or whatever shape your set calls for.

Another handy material that'll do the job for switchboards is heavy glossy paper . . . or, you could use thin aluminum strips which can be locally fabricated.

Half-Mast



RTT FAN BRUSH

Quarterly PM check coming up on your AN/GRC-122 and -142 RTT rigs? As part of the Q-check, be sure shelter ventilating fan motor brushes are approximately ¼ inch long ('bout the thickness of a pencil eraser). If not, get the brushes replaced.





Hark, you agile avionics mech. . . .
The AN/ARC-54 and AN/ARC-131 FM radio sets do a top job of work — which means they rate all the help you can slip

STRAIGHT BABY

em.

So, when you put back the RT in its mount, feel your way as the RT connector moves into the mount connector.

Heavy-handedness can bring on bent or broken connector pins.

The homing, transmitter and receiver antenna connectors must line up evenly.

Otherwise, you can accidentally push and lock the connectors into the set—especially if the inner lock is worn.

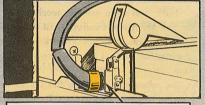
Consider the RT's 2 guide-pin receptacles. These must be lined up to engage the mount pins. Make a straight insert, take your time, do not slant the RT into the mount.

After you've guided the RT into the mount, if you find that the locking handle won't fasten, something's wrong. Try again.

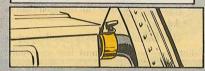




The same deal goes for the air outlet



DISCONNECT BOTH AIR LINES AT BATTERY



Like-make sure both battery vents are clear during your Daily. The vent in each battery cell releases gasses built up during operation, and the vapor has to go somewhere.

The nickel-cadmium battery will really

put out for you, Huey mechs, if you give

the connecting hardware regular attention.

MY BATTERY

BREATHE

If the vapors are trapped, you'll get cell link corrosion. Current will then follow the corrosion to ground and short out the battery.

So, eyeball the ram air inlet tube to make sure it's not plugged up.



Also, the rubber outlet vent must be shaped so that it doesn't act as an air inlet in flight. Otherwise, you'll trap harmful fumes in the battery.

If necessary, shape the outlet hose on your baby simply by cutting the rubber with a pen knife so that ram air can't enter the hose. The hose opening should face toward the rear of the bird.

That'll keep your battery properly vented.





never keep support types in the dark about a part you send for repair. It can mean a lot of unnecessary work for support and a longer wait for you.

Take the case of a leaky, 42-degree gear box on a Huey (UH-1), for example.

SPECIFY WHERE

42° GEAR BOX

quill seal, output quill seal or the grease seals were leaking so they replaced all of them to be on the safe side.

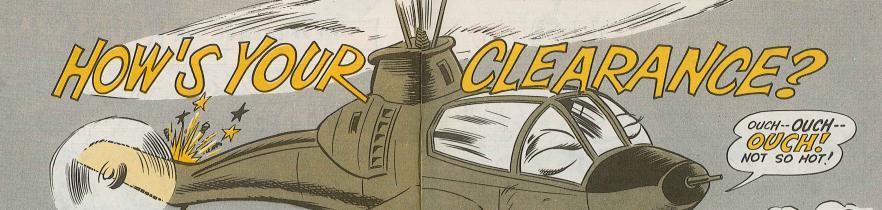
'Course, on a low-time gear box, a seal damaged during installation would give you a leak. No need for all the seals to be changed.

All you have to do is pinpoint the prob-

Then, give with the facts on a maintenance request form. Be real specific.

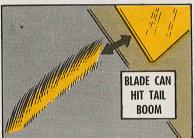






The new anti-torque system mounted on the right side of your Cobra (AH-1G) gives the pilot better directional control.

If the tail rotor blade doesn't have enough clearance, tho, it could chop into



the tail boom fin and give your favorite throttle jockey a headache. You, as a mechanic, might have some explaining to do??

Which is why you want to focus in on the bit about checking the blade pitch setting, para 9-17c of TM 55-1520-221-20 (Sep 71), following a tractor system rigging.

After you adjust the pitch change links to 5.64 inches between centers of the rodend bearings, hold full left pedal.

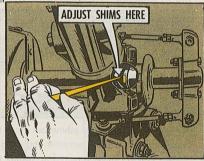


Move the blade inboard and measure for 2.00 to 2.50 inches clearance between



the tail boom fin and the trailing edge of the blade at the nearest point.

If the shim stack doesn't measure up, change the thickness of the shims between the static stop and the rotor hub.



Is the clearance too small? Then reduce the shim thickness to decrease flapping travel of the blade. Adding shims will increase the travel.







You bird mechs watch your feet when mounting the Huey and Cobra. Good Show! But what about your mitts? Some types will latch onto any part of the bird that seems sturdy, like the hose for the engine self-purging particle separator.

Never grab the aft end of the line when mounting the engine deck or your bird will be sidelined with some busted parts.



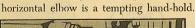


Fact is, muscle on the elbow can crack the pan assembly, which is the P3 air outlet source for the air bleed actuator and self-purging system.

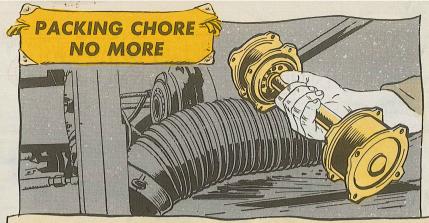
Most cracks can be repaired according to the poop in para 7-36 of TM 55-2840-229-24 (Sep 71) on the T-53 engine.

Some cracks, tho, can mean removing the engine for a costly premature overhaul. Take no chances during inspections. Treat the hose gently.

When installing the hose, position the elbow part of the line in a vertical plane. A

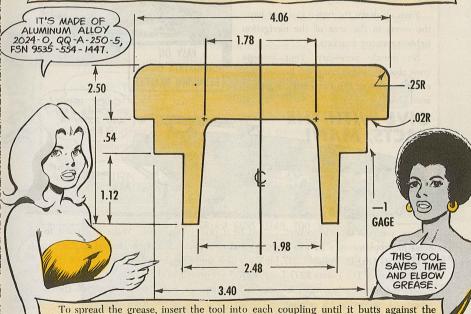




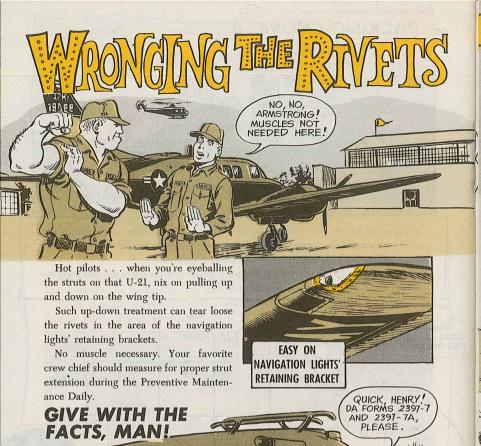


Packing the Kiowa (OH-58A) main drive shaft couplings with grease every Periodic is messy and time-consuming. Fact is, it's nigh-on to impossible to get a smooth coating without air bubbles during a hand-packing chore.

So, to get the 0.200 to 0.300 inch coating of grease over the top of the internal spline teeth, make up this simple grease-gaging tool.



end of the coupling. Rotate the tool 360 degrees for the required coating of grease.



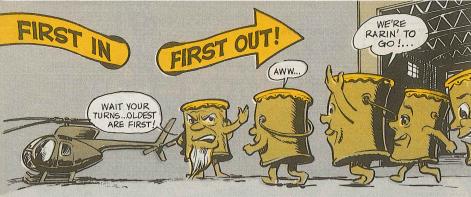
Sure, you're a throttle jockey . . . but be a professional pilot. Make it a point to

Sure, you're a throttle jockey . . . but be a professional pilot. Make it a point to send in supplementary info to USAAAVS after a precautionary or forced landing.

DA MSG DAFD-AVP 242201Z, Jan 73, which supplements AR 385-40 and AR 95-5, requests use of DA Forms 2397-7 and 2397-7A within 5 working days.

Use the forms only when the cause of a mishap was not determined within the 8-working-hour period for sending in the original crash facts message.

Identify aircraft hardware involved in the malfunction, to help improve your aircraft. Give FSN's, part numbers, and serial numbers wherever possible.



Grease? It's soft, shiny, easy to push around, nothing ever happens to it, right? Wrong! Things can—and do—happen to grease, right on the shelf.

It can weaken enough that the oil and solid matter part company, or else moisture can creep in and do its dirty work.

Air can cause a chemical reaction in the grease and grease can also react with its container material when there's air to get things going.

To keep down grease deterioration:

- 1. Use your grease on a "first in, first out" basis, so that the older grease gets into the action before the new grease takes over.
- 2. Never put grease back on the shelf or anywhere else, with the lid only half-tight. That encourages air and moisture.

# ON TIGHT!

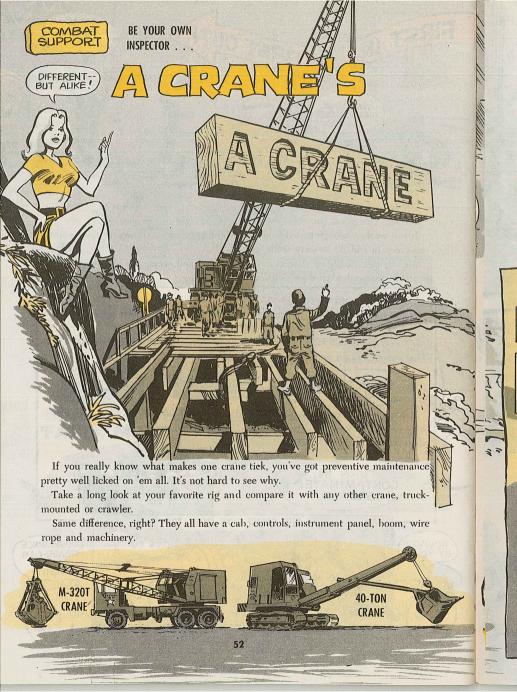
3. Keep your grease clean . . . if sand or dirt or metal particles get in the grease, you don't have a lubricant any longer . . . you have a grinding compound that'll chew up whatever equipment it's used in.

TURN IN CONTAMINATED GREAGE!





LOUSY...SINCE GREASE-CAN LID'S, ARE ON TIGHT!



OK, let's take the Model 2380 rough terrain 20-ton crane, as a f'rinstance. This guide tells you how to get into the swing of inspecting it.

If you're operating another type or size, you can use this guide too. Just remember, take the time to do it right.

The big problems are printed in a heavy type. If you come across any one of these on your rig; fix it fast or yell for help. It takes only one of 'em to lead to a break-down or extra wear or unsafe conditions.



OVERALL—Mud-caked; rust; body damage; welds broken; oil, fuel or water leaks.

UNIT MARKINGS—Missing, not readable.

PUBLICATIONS — Missing, torn, unreadable, not up to date. (Check DA Pamphlet 310-4 for the latest pubs.)

LIGHTS (Floodlights, Marker Lights, Headlights, Blackout) —Burned out; lenses dirty, broken, missing. Reflectors discolored. Wires broken, loose, frayed.

> TOOL BOX — Rusty. Lid won't fasten or open.

BATTERIES—Loose cables; mountings loose, corroded. Cracks, leaks. (Water should be % inch above plates.)

FIRE EXTINGUISHER—Missing, unserviceable, not fully charged. Loosely mounted. Broken seal.

ID, INSTRUCTION PLATES

— Missing, not readable, loose. (Electric lines warning decals missing.)

CAB—Loose, missing assembly nuts or bolts. Bent, cracked frame members. If support has deferred maintenance— DA 2408-14—and said it's safe to operate, then forget it for now. Windows broken, missing. Doors or panels missing, won't open, close or fasten.

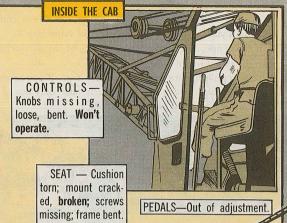
OUTRIGGERS —
Bent, cracked, broken. Mounts loose.
Screw jack bent, muddy, dirty, rusty.
(For hydraulic outriggers check for scored or bent piston rods, leaky seals and faulty pad connections.)





OPERATING CLUTCHES - No quick response. Out of adjustment, Bind. (Clutch control shaft could bind from lack of use. Only cure here is to use the crane at least once every 2 weeks or clean linkage connection

and oil sparingly.)



FAN—Mounting bolts missing,

sediment). Filter ele-

distance above core.)

HOSES—Leak, spongy, swelled (when engine is running). Clamps missing, broken,

loose, bent. GENERATOR — Brushes worn. FUEL FILTER-Leaks. Gasket worn. Dirty (has water and

loose, dirty, oily. Mounting loose, Wires loose.

PRESSURE RELIEF VALVES-Rusty, dirty, missing, clogged, won't operate.

> GOVERNOR-Out of adjustment; mounting bolts loose, missing.

ment clogged. RADIATOR — Leaks. Air passages clogged. Loose mounting bolts. Coolant below right level. (See your TM for recommended

DRIVE BELTS (Generator, Water Pump and Fan)—Worn badly; cracked, frayed. Fan belts too loose or too tight (Replace as a matched set). Pulleys cracked, chipped; out of alinement; loosely mounted.



AIR CLEANER Loose, leaks, dirty; clamps missing.

WHY MUST WE TURN AROUND, CONNIE?

OIL PUMP-Leaks: connections and mountings loose.

HALT!

'CAUSE EAST IS EAST,

AND WEST IS WEST BUT

NEVER THE CRANES SHALL MEET!

FUEL TANK—Leaks; loose

mounting. Filler cap damaged;

gasket missing; strainer clog-

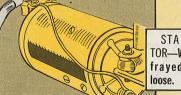
ged, torn.

FUEL LINES-Leak, clogged; connections loose.

WATER PUMP-Leaks: connections and mountings loose.

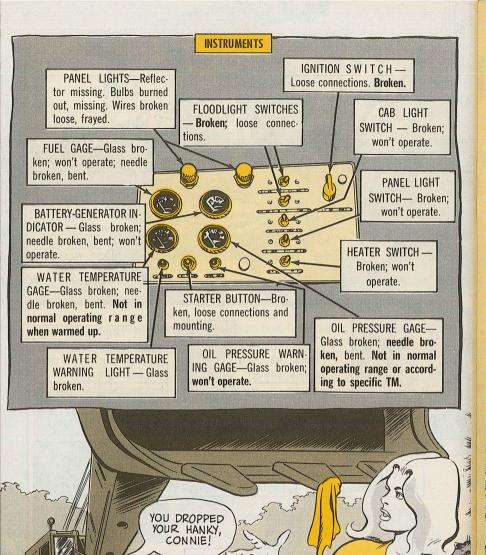


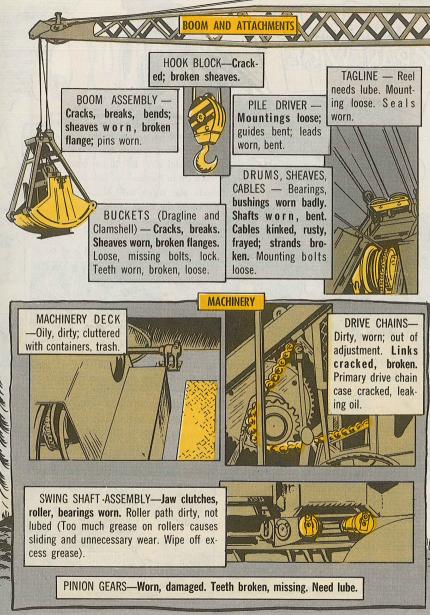
MUFFLER, TAIL PIPE -Loose, worn, cracked, holes.



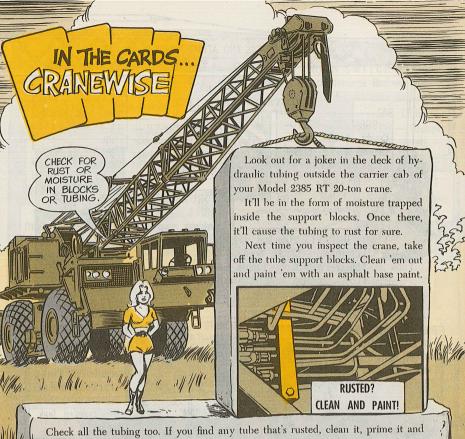










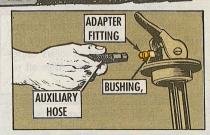


Check all the tubing too. If you find any tube that's rusted, clean it, prime it and repaint it with regular olive drab paint. It's the only way to beat this game.

### FITTIN' IN

Sure, there's a way to hook up the auxiliary fuel line (FSN 4720-274-9480) of the 1.5-KW generator sets to the drum adapter. Replace the fitting now on the drum adapter with fitting, FSN 4730-837-7073.

You'll also need bushing, FSN 4730-057-6587, and packing O-ring, FSN 5330-248-3838.





Get off to a good start with your 18,000-BTU horizontal air conditioner. Take out the condensate drainage plug before you put it into operation.

You'll find the plug just below the fresh air inlet filter on the rear of the unit (the condenser side).



Drainage here will prevent a water buildup inside and rust and corrosion.

This could keep your unit running without a hitch . . . when you need it most.

To store the plug, just tape or fasten it to one of the lifting handles.

TANK-AND-PUMP UNIT POOP. . . .

## IT'S ELECTRIC NOW, TOO

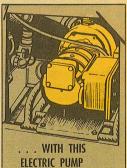


GAS ENGINE PUMP . .

Here you go, you tank-andpump users in extreme cold climate.

There's now a 50-GPM electric-motor-driven pump, FSN 4320-135-6233. You can mount it in place of the engine-driven pump.

Order it through regular supply channels. Instructions on how to mount it come with the pump.





It takes two to tango through a maintenance routine too.

The combo here is you, the mech, and the right how-to-do-it info.

For example, you gotta know that an impeller screws off any 50-GPM pump. That know-how is beautiful music. And the maintenance work is done without a hitch.



If you try to pry or pull it off, you're heading for a bust . . . and lots of downtime. So, get into the swing of the thing by learning the right steps pronto.

First, you put a block of wood on the impeller blade.

Then, strike it sharply to loosen the impeller threads.

LOOSEN IMPELLER FROM SHAFT . . .



. . AND UNSCREW

Last, you slowly unscrew the impeller from the engine crankshaft . . . and off she goes without a scratch.

This info may not be in your specific TM, but you gotta know it before you do the fancy stepping.

WHERE'S CHOW? A heavy-handed twist on the M2 burner unit's fuel filler cap you don't need, ever! Anytime you tighten this cap turn it just tight enough to hold pressure or stop a leak. No extra force needed. 'Course, you never use a hammer or heavy wrench to open or close the cap. A broken bead or damaged gasket means downtime and parts replacement—not to mention a slow burn from the mess sergeant. **NEVER USE** OR BEAD HAMMER ON MAY BREAK FILLER CAP...

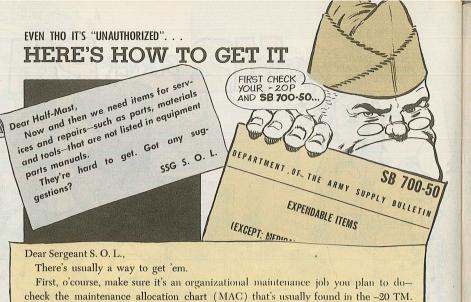
BURNER

AWWW...

M59 FIELD RANGE. . .

YOU'VE BUSTED

ANOTHER CAP,



Then make sure you've checked all authorization documents that apply. That includes all parts manuals (like –20P TM's). It also includes \$\frac{88-700-50}{C7A-50-970}\$ when it's cited in your TOE/MTOE or TDA/MTDA.

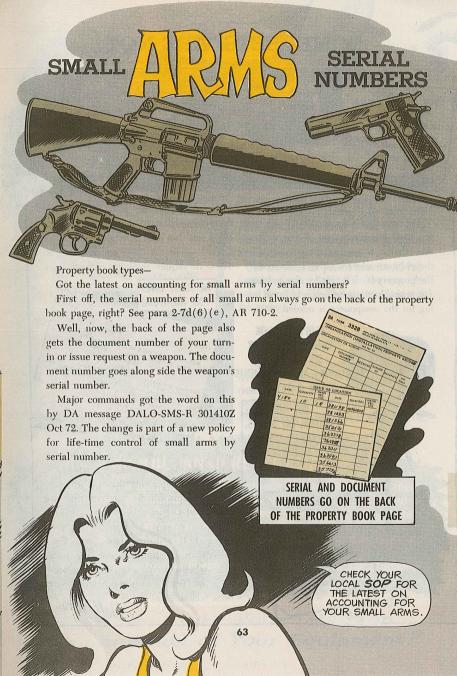
Besides specific items listed, \$B 700-50 authorizes many groups of items just by the group and class number—if they're expendable.

But if you don't find it there, or at your Quick Supply Store, don't give up.

Check out para 2-18h(1) in AR 710-2, Ch (15 Jun 73). Even the the items you need are "unauthorized items," they can be had by submitting a justification in writing.

"Unauthorized" just means that they're not listed in a current authorization document. A justification in writing can change that.





### SOME "SETS" ARE NOT

Does para 2-7d(4) in Ch 1 (Jun 73) to AR 710-2 apply to components of sets like radio, radar and generator Dear Half-Mast, sets? In other words, are nonexpendable components of these sets accounted for as separate property items—

SGT W. R. K.



Dear Sergeant W. R. K.,

or only as PLL?

Any assembly, subassembly or part that is a bona fide component of one of these sets (that is, issued as a component under the current end item LIN) is covered by the property book listing for the end item (or set). No separate property book listing for the component is needed.

PROPERTY BOOK LISTING FOR RADAR SET AN/PPS-4A OVERS ALL COMPONENTS OF LIN Q 16100 . . . . . . BUT NOT GEN-ERATOR, LIN J42685. THAT'S USED WITH IT

Items covered by para 2-7d(4) are those items that once were included in many sets-but have now been removed as spelled out in AR 725-1 and its changes. These do require separate property book



listing-even if you got 'em as part of a set before the new rules were issued.

But for components that are still part of sets, replacements for 'em that are stocked at Organizational level are PLL items, and property book accounting is not required. If non-expendable, such components must be turned in when unserviceable-whether they go to DS, GS or depot for repair. But the turn-in is not a property book transaction. Half-Mast

CONNIE -- HAVE I Connie's Mini Minis

## Like Those Posters?

Have you tried those 10 Army posters on how to use your troubleshooting equipment? Here they are:



They are the "new look" in posters, with pictures showing hook-ups and tests you can make, plus troubleshooting tips. Shoot any word you have on them to the U.S. Army Maintenance Management Center, Lexington, KY 40507, or to PS Magazine.

You can order the posters from the AG Publications Center, Baltimore, You can also order Pamphlet 750-22 that goes along with the posters.

# 1/4 - Ton Boot

That bellows-type boot for the handbrake lever on older M151-series 1/4-ton vehicles comes under FSN 2530-678-2971. It shows up right on page 179 of TM 9-2320-218-20P (Jan 72). It's wrong on page 134 of the —20P TM.

## **BIG OIL, ANTIFREEZE CHANGE**

You now double the mileage or time between oil and antifreeze changes in your tactical and commercial wheeled vehicles. That word went out in DA Msg DALO-SMM-E 261852Z Feb 74. Intervals for filters do not change. Engines still under warranty are not affected by these changes.

Of course, if your oil gets contaminated or your antifreeze loses its protective ability, you change.

The whole idea is to save energy products. If you have any problems, let's hear from you.

Would You Stake Your Life high now the Condition of W the Condition of Your Equipment?

