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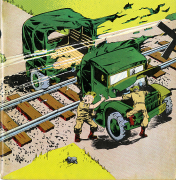
THE PREVENTIVE MAINTENANCE MONTHLY

FOR THE DRIVER, OWNER, MECHANIC

Issue No. 37

PSA Series

**NEW
FIRE CONTROL**
See Pages 2-13



P.M. ... 'BY-THE-NUMBERS'

Dear Half-Mast:

The first thing I want to say is that I'm sorry to hear that you're having trouble with your car. It's a real shame, especially since you're a big fan of the magazine. I hope you can get it fixed soon. I'll be sure to keep you posted on any news I hear about it.

Thank you for your letter. I'll be sure to keep you posted on any news I hear about it. I'll be sure to keep you posted on any news I hear about it.

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Oct 12 '82



Dear Mr. M.A.M.

There's one more way of handling a mighty important job, all right. We have a job for you to do in the next few days.

P.S. It might be a little bit more than if you get a problem off.

Half-Mast

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If you have any news, tips, or comments, please write to: P.M. Magazine, 10000 P.M. Magazine, 10000 P.M. Magazine, 10000 P.M. Magazine.

THE COVER—Stop, look and listen is what you should have done before the crash. It's a real shame, especially since you're a big fan of the magazine. I hope you can get it fixed soon. I'll be sure to keep you posted on any news I hear about it.



With the M55 FIRE CONTROL SYSTEM

Push-button "sharp-shootin'" takes elbow-grease

One of the cheapest deals this month's Army has made is the M55 Fire Control System—an outfit that'll keep track of just about everything, but, please here, gals, that's not what you want to keep the record!—but on other jobs, like locating attacking jet planes, the M55 practically does all the "sharp-shootin'" jobs for you—and even its "sharp-shootin'" budget, too.



and know-how

It'll have been getting lots of "bitch" from you on the M4, and our guys have been out "bitch" winter. Also with the book, whatever the system, the man who work on it—in fact, anybody else might have some good dogs for those that are using it, but we've got a pocketful of their names and ideas that might be helpful. Some of them you may have already—in fact, some of you will recognize them you need to be told to one of our boys.

But stick with us, because nobody can know everything, and the man who work your life may have an idea somewhere in this work that you need.

So means, your best friend is your TSM when you're working with this system, and he mean, you have the most out of it—TSM (4-4000) is right SOA—which has all the know-edges in the new system. And, look your Guidance for manual man, and the far way experience here will do all they can to keep you pointed, and when you problem.

There's what has gone in to us as "bitch" and what mean here.



SAFETY STRAPS—One smart outfit at El Paso, Texas, is using a couple of the personal safety straps from their 24-ton trucks to make sure they won't drop the suspension-assembly refuse, even if the hoistline should pull out when it's on the derrick. After attaching the lifting harness to the assembly, they hook the safety-strap straps around the hoist rope—just above the hook. Then if the hoistline should carry away, the dump only drops a couple of inches and comes to rest in the safety straps. Or you could tie three or four pieces of rope across on each side.

HAND LINES—This same outfit prefers to use long hand lines to steady the loads and have their men on the ground instead of on the rear platform of the system van when hoisting the truck-assembly-driver. They figure this is safer than the method shown in Fig 102, page 118, TSM 9-5002-1, on assembly that direction drive weights

almost a quarter-ton, and it'd stick a bit if it should take you on your hind spot.



NEEDS TALL MEN—Quite a few new guides have been loaded up when the way system-driver is put on top of the lift coupling. The boys didn't lift the drive high enough before moving it over the coupling housing. Now you get all the tall men you can find, room for



around that lifting cradle, and hold the drive well above the coupler while you move it over.

Young old men say that some systems haven't been set up with the help of the battalion M&I wrenches. You set good men with your motor pump!

HEFTY LEFT—When driving into the heavy side, always remember that the left, or road side, of the system van is the heavy side, and try to keep it upflat on any sloping roads. In fact, the driver wants to keep that in mind all the time. It pays to slow way down, or even stop, before making right turns.



RUBBER SAVERS—When you do get on site and set up, remember that air and sunlight are the worst enemies of rubber tires. They'll deteriorate faster when you're parked than when in use. So, if the Old Man will allow it, coat 'em good with Compound, unrippable, rubbing, Oed Stock No. 51-G-1250-55, or Compound, protective, unrippable (unrippable), Oed Stock No. 12-C-1216-415 (Oed 1, 1971 E-1) whenever you're on the job 20 days or longer.

These compounds will protect the tires; they can be removed easily, and what's more, if you have no more in a hurry, you can rub the coated tires and do no harm. (The compound will break off under way.)

Permanencized brackets will do well to maintain some kind of a shed to keep the sun and snow off the gas tanks, too.

Since the compounds we mention come 50-gallon to the container, it's best to set up as a battalion or getup group. See your Delmarco office for the special regulations to get 'em.

MARKS—Various units have adopted all kinds of inch codes and marks to let men the wheels are being rotated on the parked team. Some use numbers, some use plus and minus marks, some use colored dyes. Doesn't matter what you use as long as it's uniform in the organization, and everyone knows what the marks mean—use mark on top on cold days, the other up on warm days.

SAVE BENT Knees—When you assemble the track antenna, take the platform

on which it crawls out of the run and move it to the L-shaped brackets under the roller tracks. These brackets are provided to prevent loss or damage to the platform.



Some of the earlier organizations were guides, just after System 153, had fixed flanges on both sides of the joint. If you can't get these flanges on more properly, tape the joint with Vinyl Tape, Oed Stock No. 1800-6015011, 545, or No. 17511, 1 inch, 3/4 inch to 1 inch to keep the joint out. If the guides have been bent, or are seriously out of line, they should be replaced.

DELICATE OPTICS—Of course, if you arrived at your site by road march, you didn't take the upper optics of your tracking gear up off when you prepared for march orders. But if your equipment went by rail, low clearance made it necessary to remove these optics. In replacing them, use a non-hand-rubbing compound such as plastic-type grease coming, Oed Stock No. 12-C-601, and be careful to get a good seal. There



have been some cases of water in the spikes after they were removed and replaced.

When you have handled your truck antenna line, check to be sure none of the wires are bent, and replace any that have been damaged. One or two bent wires will do no harm, but they detract from the carefully focused RF beam, and waste signal strength.

AIR-CONDITIONING, ETC.—Is your car you didn't know before, here's good news—you're entitled to Air Conditioning (Line Item 209-11, FORM 44-17A) for your entire car. But it is hard's caught up in you, yes, by rigging a fly about 18 inches above the rear roof (you cut a hole for the truck antenna pole(s)). Both you and the car will work better on hot days.



And when you do get your air conditioning, see your Chevrolet dealer for permission to run a pipe from the engine oil-drain to the edge of the air-conditioning cooler. It saves you having a messy cooler every time you have to drain the compressor oil.

CHRYSLER—Be sure you're familiar with the requirements of FM 750-120-18 as to fitting out the Fire Control System (Revised Book 4124, AGO Form 7-71). These logs are important in both the integrated fire control repair manual and the Chevrolet logs. Maintenance

and overhaul are much simpler when everybody knows what has been done before, and how long the system has been running.

FIELD FIELD—Painting the suspension antenna has been a problem to some units. You can't use lead-based paint, since they will reflect the signal and give false indications. So you get Rouse, synthetic, semi-gloss, air drying, silver dust, Spar MILD-1017, color No. 200. You can get it from the Engineers in gallons under Stock No. 31-2450-0110. You also this paint with Thinner, enamel, synthetic, TT-T-806, Stock No. 31-T-401.

To use this paint, you sand the dome lightly with fine sandpaper to remove all scale and loose paint. Feather the edges of the bare spots so they will not show under the new paint. You don't use any primer—just brush or spray on a coat. Let it harden and put on the second coat. Give this coat 18 hours to harden before handling the antenna. The same treatment, with the same paint, goes for the base of the truck antenna, too.

REPAIRS, REPAIRS—Our's been having lots of trouble with corrosion of the suspension surfaces of their systems, particularly, the machined surfaces at the top and bottom of the truck pole(s), the top of the truck antenna(s).



the bottom of the track-direction-drive support and the T-blocks.

ORIGIN TM—You keep those run-flat tires stowed with FL 104, Preventive and Lubricating, Book No. 14-G-3815-117 or 14-G-1854-13. Also in use is LO 5-579. But don't wait six months to report 'em—keep an eye on 'em for the first signs of corrosion. Just how often you do these months is subject to comment.

If you still have corrosion problems after that, you can substitute GL 114 (Corros, Alloys and Instruments, Book No. 14-G-611-169) for the oil.



When you find corrosion around engine 4 with Envy Clath, 18499, (Book No. 41-G-28109-11) or floor, if available.

And wherever you have lost oil fill in the air, wash the inside of the system frequently with fresh water.

PRIME AND PAINT—Any of your painted magnesium surfaces which are peeling must be sanded and primed with one coat of Zinc Chromate Primer (Eng/Book No. 52-6881-7084-049) and painted with one coat of Enamel, non-solubling, olive drab (Eng Book No. 52-6881-7084-055). Both these paints can be drawn from the Ord 7, or can be had from the Engineers.

Whenever you have exposed threads on the system, like the handfolds holding the track antenna line, or those on the wye antenna legs, etc., you must 'em

with GAA (Grease, Automotive and Armory's).

And, of course, never ever always have greased the wheel lug-bolts when changing them.



MAGNETIC—The new T781 magnets are coming through with the red dot, which means that they are capable of producing one megawatt of power over the entire frequency range. However, you can't use 'em at full power unless your system has had all those Field Changer models 100, 105, 200, 201, 203, 204, 206, 115, and 202. So check with your Ordnance team or your WFO field engineer before you crank 'em up. (Particularly, you gotta cut half power unless you've had Field Changer 210 and 202. Be careful.)

OIL—KEEP YOUR POT FIVE—The oil filled potentiometers—track antennas and range computers—need to be drained and filled usually at least often, if operating in heavy dust conditions. You keep draining till the oil comes out clean. And another thing, in hot weather—and before draining or adding



oil to these ports, he tries to open the shut-blind valves. One guy attempted to fill one on a real hot day, and found he had lost all pressure built up inside the pump oil all over the summer all over the summer. In fact, you can bleed these air vents at least once a week, and daily in summer. It pays.

Be careful about letting that get in through the breather vent—it may cause a "foul" or "dead" alternator.

HOW? YOUR CHARGE: The charging rate on your 12-volt batteries varies during "charging" according to the season and according to the condition of your batteries. Generally, having them all at about 75% in the summer will result in overcharging, wear-out of electrolyte, and a lack of a mass of summer in the battery compartment.

To adjust the rate on the first control valve, take off the battery cabinet upper panel. Loosen the three screws on the back of the meter panel and pull the panel forward. Now, look at terminal B1 on the back of the panel.



In the maintenance run, the same adjustment is made by loosening the two B1s (terminals) on the battery.

change meter-panel and bringing it forward. On the maintenance run panel, the whole head goes to terminal B1. For summer operation, and for winter, use terminal B2.

But don't make arbitrary changes for the seasons and then neglect to check the battery. Make a check with the hydrometer once a week, and keep an eye on the amount of water the battery's using. A correctly adjusted charge will maintain the battery in a fully-charged condition, and will not require over maintenance of water a week for each cell.

If the gravity does not stay up, increase the charge. If the water disappears too fast, reduce the charge. If it is impossible to keep the battery charged without adding water almost constantly, replace the battery and return the old one to a battery shop for a complete check.

Watch the battery risks in the system and maintenance involved.



might hardly do harm. But be sure to run it from a drop used from the camp. (By the way, the 400 cycle won't work.)

GAS SUPPLY—Here's an idea you'll have to get approval on from your local community, but if they'll let you do it, it sure has a lot of merit. You can rig the gasoline supply for your generators and air conditioner engine and the camp lighting generator. If you have one, so that it all comes from one set of 55-gallon drums.



The drums are set up at a safe distance from the equipment and fed to the engine through a pipe running underground. If the site is sloping, you may be able to get the drums below ground. Otherwise, you build a concrete wall around them.

Safety is increased by having a shut-off valve on each drum and one on each engine. Also, it is wise to have a stand-by flow-galvanic run of gas to each engine. An old military standard fuel filter, if you can find one, can be used to protect the engines from dirt and water. Otherwise, build a settling barrel of pipe fittings and drain it daily.



MAKE-UP—Some smart maintenance men are using grease pencils (the kind you use to mark an instant map over-leaf) to keep a running inventory of their spare parts. They mark the number of pieces they have on hand right on the scoring plastic door covers—and change it each time they use a part.

WEE-NOISE—This sounds like worrying apparatus to exercise, but if you'll wear the walls, cabinets and ceilings of your tent with a hard glass wax, just once, you'll find the wax like the pores of the paper, and then the walls'll come clean with an easy wipe of a damp cloth over them.



DRY RUN—Be sure to change the oil-ics gel in your optical systems when the color goes to pink. If you can't get a new desiccant, take the one you've got in the next full run, run over 120° F, until it goes blue again, and replace. Be careful to get a tight seal.



PARKING—When you park your van, be sure the breakaway brake switches are left in the OFF position—particularly on the maintenance van.



SECOND IT—Some vans are using STD 4000 871 work cards for constant inventory of the parts in the maintenance van. This works great, together with the marks on the doors mentioned before.

AIR FILTER—The air filter in the regulation antenna drive is sometimes overlooked. You get at this filter by removing the long narrow door (7611-0029) located directly under the "Oil-ics" panel on the drive assembly. Look at Oct 8 1981, E142, Vol 2, page 116, Fig 16. You'll see that the filter fits between the air door and the air drive assembly. Service with the other filter: Filter, air, dust trap, 18 x 18 x 1, Part No. P341-7601790.



CHANNEL—800 parts, which fall after a short period of use due to defects in manufacture, are to be returned to the Western Electric Company through Customer channels. Such parts (especially oil-filled parsatronics) are to be removed intact and carefully packaged by Customer field personnel. The package are to be marked "MIL-Luxon Defect Material" and shipped to the proper distribution depot.



And, in case you don't trust them to see why they don't work. The company is running tests to see why the most frequent failures occur, and make-up parts set on hand to them.



NOTE ON Q&A—Remember to turn off the safety switch before getting up on the car antenna or its base or the trunk antenna to work on 'em. You'll look funny if someone else turns on the drive, but you won't feel so hot.



REAL BUSINESS—P. Blum Ordnance has appeared removing the four computer-car knobs from the target rate indicator panel and installing a 1/16-inch phenylamine safety cover about 1 1/2 inches over the entire cover glass to prevent accidental headage.

The same P. Blum men are replacing four of the secondary mounting screws on the plate load voltage panel of the DC amplifier with longer screws and fiber tube spacers to support a 1/16-inch phenylamine cover over the entire bank. This prevents accidental destruction of the expensive precision resistors.

NOTE—In lubricating the system, don't neglect the trackless wheel-mechanism ring. And if you remove the inside cover from this ring, remember that it is light, brittle, plastic-bonded paper-board. Take it easy. Watch for excess grease on bearings and keep it covered. It may work into the friction drive roll and cause slippage.



NOTE—When preparing for match order, you remove the spring holding links from the PARK position and turn in their travel clamps before the under weight of the car is lowered onto the wheels, or they'll bend and perhaps break.



TAKE CHECK—You may be having trouble with the SC22 Reverse Car-pet Block tubes in your truck and no-question solar circuits. Before replacing these tubes, check all the leads, and particularly the one from the grid to R11 in the any circuit, for tightness and condition of insulation. This grid lead, in particular, has been known to fall in insulation and arc to ground.



If the trouble is not in the leads, try interchanging the tubes, as one which will not work in the any circuit may work in the truck, and vice versa.

WETS DRAGON—There once was a childhead who looked up a power



one and down all without understanding the rubbin. He's still buying the new knee doors for a square trailer. You, of course, are always careful about this, 'cause you've got other plans for your dough.

Remember that you have no screens on the air vents of the square van. So if you don't clean them when you are not running the system, it could be that you'll spend a perfectly good three-day pass taking a kid's van out of some clouds (or a "Wine, wrap's, any, some-pler whangy wrap's").



If you are plagued by loose control bands, try putting a little ribbon cut out of brown shoe stock over the shaft to tighten them. And be sure you keep the universal joints on the rings oiled often and lightly lubricated. Oil cleaning helps to keep these bands from sticking, too.

If you are removing any components in Ordinance depot as unserviceable, check them carefully first. If you find one that says "Good" but doesn't work properly in the system, be sure to mark the UIR (Form 481) as my so.

Connie Rodd's "TIGHT 'N' SWEET JOINT"



Battery cables

Here are the stock numbers of the cable and lugs you need to make up longer jumper cables from the older Willard and Radio-STM batteries with the Delco-Remy types.

Cable, Aluminum, Bare metal, insulated, American Wire-Gage No. 1/8, Stock No. H005-001271.

Terminal cable, solder, lug, round and, 115 Ampere, No. 1/8 cable, for 5/16 inch stud, Stock No. H004-001128.

As you know, you need a little longer jumper cable to use these batteries. You make it up out of a length of this cable and two of the lugs. You strip about half an inch of insulation at each end of the cable, clean and tin it and then solder on the lugs. (Remember, for clean, solid work, use rosin core solder for first choice, several soldering pans for second, and add rosin only as a last resort. If you must use old rosin, wash the completed job in lots of fresh water to get rid of any remaining acid.) Then you take the terminal clamps from the old cable and bolt 'em on the new.

Take a brake ...

Ever get your M1's hand brake adjusted as per TM data and finally y'all needed a check block to pack it?

Scramble current manual, TM 9-840 (Jan 41), call for 1/2" clearance between the lining and the drum. But, from what Connie hears, at this writing it'll usually hold the touch about like fly paper holds a wasp.

There in the lower measurement adjusting to a clearance of from .000 to .005. Try this, and save the check-blocking for real emergencies. You'll see it in a TM change.

Gentle relief minder from Camp Roberts



Stretching up. When keeping upright may be better in meeting "bumps" past due.

Check and double-check

Yeah, it's a little job concerning the double screws on those that have 'em, but unless you take the M3600's fan tray cover off, how're you gonna check your batteries?

Before they had their '81's, some guys were checking the battery under the M360's engine hood and checking the

nut in the cover because of this extra work. Now they're neglecting both because the dot cover.

Let's face it. Those screws were put there to keep the fan water-tight, if not water-proof. But shellcase's here to be up to snuff. If you wanna keep blinkin' the road. Whether you've got the latest type with the over-voltage catch or not with the screws, get under the cover regularly.

Open door to trouble



IN YOUR NEW DANGER AND DISTRESS, THAT IT BURN, THE DOOR IS OPEN YOUR DOOR THE NEW DANGER THAT THE DANGER BURN.

HERE'S WHAT TO DO



IF YOU CAN'T OPEN YOUR DOOR, IT IS A DANGER . . .



Listen, check, and check the computer. Check on all the data you have. . .

IF THE DOOR IS OPEN, YOU CAN'T OPEN IT. IF THE DOOR IS OPEN, YOU CAN'T OPEN IT. IF THE DOOR IS OPEN, YOU CAN'T OPEN IT. IF THE DOOR IS OPEN, YOU CAN'T OPEN IT.



IF YOU CAN'T OPEN IT, YOU CAN'T OPEN IT. IF YOU CAN'T OPEN IT, YOU CAN'T OPEN IT. IF YOU CAN'T OPEN IT, YOU CAN'T OPEN IT. IF YOU CAN'T OPEN IT, YOU CAN'T OPEN IT.

WHEN THE DOOR IS OPEN, YOU CAN'T OPEN IT. WHEN THE DOOR IS OPEN, YOU CAN'T OPEN IT. WHEN THE DOOR IS OPEN, YOU CAN'T OPEN IT. WHEN THE DOOR IS OPEN, YOU CAN'T OPEN IT.

IF YOU CAN'T OPEN IT, YOU CAN'T OPEN IT. IF YOU CAN'T OPEN IT, YOU CAN'T OPEN IT. IF YOU CAN'T OPEN IT, YOU CAN'T OPEN IT. IF YOU CAN'T OPEN IT, YOU CAN'T OPEN IT.



IF YOU CAN'T OPEN IT, YOU CAN'T OPEN IT. IF YOU CAN'T OPEN IT, YOU CAN'T OPEN IT. IF YOU CAN'T OPEN IT, YOU CAN'T OPEN IT. IF YOU CAN'T OPEN IT, YOU CAN'T OPEN IT.

Bulbs going black?

If your taillights are popping their light bulbs right and left, take a quick reading on your generator output voltage. And quick, please, before some of the more expensive equipment leaves you. Some fine maintenance-of-Operation will be happy to help you. Call 'em if there's an indication of correct voltage.



It's X battery again

Lifting an M19 or M17's JBM 12-volt batteries isn't their proudest accomplishment. And, since both guns are on the same side, pulling a battery from the carrier with a battery-carrying gun crew works on the gun—you could slip 'em from their moorings.

But here's an idea that'll give your battery a rise, and still keep it locked.

Use this one-arm handle for wrenching batteries. Reinholders have been using one like it for a long time for cranking tanks. Pick up and toss your battery with one you can make of steel rod and strap. And if you've got the stuff in

them, aluminum parts would be the light answer to this loaded job.

Smoking jets

It may not be your M19A1's fuel pump. A loose Donaldson valve in the crankcase vent-system may be why your engine smokes like a smudge pot and leaks up its spark plugs.

What's a loose Donaldson valve? Well, it's not what it was right-then, but's not the full story. A loose valve is also a dirty valve.

This is a spring-loaded valve that's operated by the manifold vacuum. The valve closes at high vacuum (engine idle) and opens as it is closed as when engine speed increases and manifold vacuum is low. When this valve gets gummed up and sluggish, it doesn't open properly. It doesn't close right like it should, and you've got a loose Donaldson valve.

Reap-then, and you'll reap it working. Clean the valve and valve seat with some solvent every 10,000 miles or so. Check the spring to see that it works freely. And clean and tighten all the valve's connecting lines or tubes.

While you're at it, how about the control cables on those Fording valves? Are they leaving the valves open fully and then completely like they should?



TANK ROUND-UP



(HOW) TO STOWAGE

If you're loaded" on M1 (T1E1), M1A1 (T1E1), or the M42 (T41) carriage, Problem, you may have some trouble stowing a very important tool—namely, the wrench. That's where has a way of stowing them from its handle on the rear hull plate and getting her just when you're likely to need it most.

Stowage's not helped much, either, when the last locking-clamp gets laid banged up by the rear transmission-access-door. Which can happen if the door's not handled properly.

But, a little bit of welding can take care of all this.

First, to make sure the wrench will stay put, an extra bracket can be made. Use a piece of steel (1/4 inch is OK) cut to about 6-1/2 inches by 1 inch, squared

on to the shape of the wrench, and tack-welded to the hull plate some 6 inches to the right of the left-side bracket, as you see in Fig 1.

Then, to protect the clamp assembly from that access door, a chunk of metal can be welded to the hull to form a door stop—where X marks the spot in the illustration (Fig 1). You're it's gotta stick out far enough to stop the door before it hits the clamp! You can use most anything for this that looks right for the job. Some bright fellows are using an end cut off an old drive shaft. Worked fine.

One thing you gotta watch is getting a door stop welded on. Regardless of what's used, don't let it get you in the way of the wrench. Wouldn't want that to end up in somebody's neck, eh, would you?



TRACK (AND PUMP) TIPS

Fan, Bud . . . Cheers. I want a couple more plugs on the '68 (M&M suspension system, that is).



For rapping such hot-wheelers back to place, your best bet is that two-pound ball-peen hammer. Sledge and other rough stuff don't pay off. And make sure the wedge is completely removed from the contact before y'do any tapping. They last long.

Try to get by with merely loosening the wedge nut, and y'lose out in the stretch. Take 'em out.

I can y' say I'm wondering why these connections shouldn't be ground. It's because the main object here is a tight fit. Ground would help prevent rust and corrosion, but would rot down on the gripping quality of the connection.

Now—if y'wanta pushy—there's time also in replacing that plug in the road-wheel hub-ops. Always check to make sure that the new one's got the same size and type of thread as the old one, or plug of the wrong type will sometimes

go in the same direction and tends to lose the same tightness as the right-size plug which usually will be stripping the hub-ops threads.

Then, you're "washed" for sure. Another thing to remember is to slap some graphite grease on the replacement plug before it goes in. Then, next time, you can take it out as easy as falling off a log board.

M&M LUBE ORDER

The M&M lube's late order (LQ 3-7012) has been out for some time. There's no shortage of them—should be one in every tank where it's handy at all times. Get your requisition in to your publications office now and tell them gig happy, imperative.

SLOW BEING BORN

If you've asked the head super-charger pump and still find the valve slow in rising when you're churning the 2041, 2047 or 2048 tank gas—accumulation pressure's down. First Orlanum regulates the accumulation pressure. And then here there think the pressure about once a month or less things on the up-and-up.



DEAL DEAL FOR M47'S

If your M47 tach speedometer-instrument has a top reading of 70-MPH, brother, that's way off the beam. When the indicator points to 60-MPH, you'll actually be doing 80.

High speeds can be death to your tank. So if that engine's revved up high and you're cutting mighty fast for the MPH on the dial, don't believe the speedometer—you might be travelling along twice as fast as you think you are.

There's a fix for this, so see if your Ordnance support can get it for you.

It's a deal! (Orl Stock No. G261-8140211) that makes those off-beat speedometer-instruments (Orl Stock No. G261-773168) read right when it's pointed on the dial (Fig. 2). It's covered in MWO G463-807.

Till you get parts, cut a strip of cardboard to cover several of the low-speed figures. Tape it on and write on it figures which are double those directly beneath, so it looks like the right-hand dial in Fig. 3.

Meanwhile, watch your speed. Leave the needle for the boys in the jets.



M46 AND M47 SHIFT POINTERS

Dear Half-Wit:

Do you have any idea for a gimcrack or fix that'll keep your green M47 tank driver from accidentally shifting into reverse when the tank's going forward at a good clip? We've tired of having our heads bashed against steel every time the idiotic in shift from low to high but what's up is reverse.

Sgt O. R. G.

Dear Sgt O. R. G.:

How can . . . can you show some ideas and point them on your driver's eye. Hello.



When tank is moving, use hand as for when moving and shifting.



Only remove the hand spring when the tank is at a dead stop.

If he keeps those two hand positions in mind when driving, he'll never accidentally shift into reverse.

Half-Wit

LEFT AND RIGHT THROTTLE RODS

Between carburetor engine pulls and big box, some tank shortcomings are living a dog's life. Trouble is, your whole model'll run like a dog if those rods aren't right.



On all your A/V-7700 series engines, the left throttle rod has to be straight, while the right throttle rod must be slightly bent. The right hand rod runs straight from the front for 18.74 inches. (A hole less than 0.354 in.) And then it takes an easy bend so that the eye is 2.05 inches from the straight line. (Call it 2-11/64, or 2-5/16, over enough.)



LEFT THROTTLE CONTROL ROD ADJUSTED



RIGHT THROTTLE CONTROL ROD ADJUSTED

Easiest way to check a bent rod is to compare it with a known good one.

And when your rods are right, remember the old adage for throttle linkage. Turn the carburetor throttle open fully when the pedal is pushed down. Then it closes fully on the idle adjustment when the pedal is released. If you've got it where it does, you've got it made.



NOON, NO SUN

Your model tank won't avoid sitting your M19 periscope directly into the sun. The outside rules in your scope print's made to make the bright sun.

Just reminder—check yourself there's a dial just above the lens that which reads "Sunlight"—Do not expose this instrument to direct sunlight. If it's not there, better get your Ordnance support unit to apply it in accordance with M19 (Ref. 81367812 (24 Sept 51).

JOE DOES OIL AND ITS DIRTY WORK

BY
NICKY SPITTOONE



IT LAY THERE SCARED
AND LIMPERS LIKE A DEAD
THING OF BEASTY AND ALL AT
ONCE I KNEW IT COULD BE
WRAPPED UP IN TWO DIRTY WORDS
... F-O-R-E-L-U-B-E-R-C-A-T-I-O-N.
OH BAD, NOW I HAVE LACK
OF LUBRICATION.... BUT LET
ME TELL YOU WHAT OIL'S
GOTTA DO.....



... IT'S AN EXPERT
AT DIRTY WORK, BUT
WHO WOULD THE
SHAME BE?
I SUSPECT THEM ALL

HOW IT LUBRICATES

THE CRACK IN AN AVIATION CAR TRAVELS 2000 FEET A MINUTE... DURING ITS SILENT ALARM A METAL COLLAPSE WILL BE HEARD...
CLAM! STOP! START!
 11-4 THOMAS! 2-2-2-2...

MAN... THAT'S LIKE A HISSING CAR THAT CRASHES TO A HELL!





Dope Sheet



The right oil performs
four main tricks
It cleans, seals and cools
—while it sticks
With right lubes and clean filter
Shall work like they built 'er
Clean engines have few knocks or kinks.



WE HAVE THE WORLD'S BEST EQUIPMENT...*Take care of it*

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HOW IT COOLS

MEANWHILE...AT
5000 TIMES-A-MINUTE,
SPARK PLUGS TAKE PLACE
IN THE CYLINDER,
BYPASSING ENOUGH
HEAT TO MOLT STEEL.

HOW ABOUT
THE COOLANT
ABOUT IT
SUFFICIENT
TO TAKE CARE
OF IT...NOT?



NOT BY ITSELF,
BUT THE HEAT
WILL DO A
BIG PART OF
THE COOLING
LINE TASK...



ADDRESSES AND CIRCLES
DIFFERENT BRANDS OF HEAT

WRONG OILS



THAT OIL TURNS FAST... BUT YEAR UP FOR RICH OIL...	IS TOO HEAVY ON THE CAPS... BUT HEAT FAST	DIRTY NEEDS HEAT FROM OIL SPILL
--	---	---

NOW...I NEED
TALK FOR OIL...
A COOLANT?

WELL...IT'S ONE
OF THE
MOST
IMPORTANT
JOBS
A COOLANT

NEED YOUR OIL...
YOUR TEMPERATURE
WILL... IF OIL AND
FARTHER AND FARTHER
DOWN... IT SHOULD
BEAT NORMALLY.



HOW OIL SEALS

... TO KEEP POWER
STROKE SEALING UPON
THE CRANK PISTON
CYLINDER WALL AND
PISTON... OIL... THE
RIGHT OIL... LOCKS
IT IN!

TWO METAL
SURFACES
ARE NEVER
PERFECT
OIL FILLS IN
THE SPACES AND
SEALS IN POWER

**OIL
TOO
LIGHT**

NOT STRONG
ENOUGH TO
HOLD
SLUGS BY

**OIL
TOO
HEAVY**

NOT
"TIGHT"
ENOUGH

**OIL
TOO
DIRTY**

WORKS
UNTIL THE
ABRASION
WEARS AWAY
WALLS

HOW OIL CLEANS

WHERE
DOES THE
SLUDGE COME
FROM... AND
HOW
DOES OIL
GET RID
OF IT?

SLUDGE, WHICH
CAVES UP YOUR
SHARPENED PISTON, IS
A RESULT OF WASH
OIL FILLS, WASHES
AND WASHES IT
LEFT AFTER OIL
GETS "COOKED"
BY ENGINE HEAT

**OIL
TOO
LIGHT**

NOT
STRONG
ENOUGH
FOR
INSU-
LATION

**OIL
TOO
HEAVY**

MOVES
SLOW, CAN'T
GET INTO
TIGHT
SPOTS

**DIRTY
OIL**

ART
ACCR
MORE
DIRT

**THE
RIGHT
OIL**

MOVES
FAST,
HOLDING
PARTICLES
OF DIRT,
CARRIES
EM OFF
TO THE
FILTER



NO SWITCHEE
PLEASE!



Honorable Plugs Please to Replace in Correct Honorable Holes

Seems that somebody was doing a complete change of transmission and differential lubricant in an HX35 truck. He must have had all the plugs out to

find out the truck was moved, the gears in the transmission like the magnet and broke it off the plug. With the magnet loose inside the transmission case, and probably sitting in one of the gears or shaft, you can see why he had a new transmission to put in real soon, can't you?

So let's us be real careful to see that those magnetic drain-plugs, with the little magnet sticking out the end, get back in the differential distributor, where they belong. Their magnetic attraction makes 'em snap to pull from the solvent. Saves thousands of charges.



drain the bearings.

This was OK, if money, but when he got the plugs back, his troubles began. Happened that he got one of the magnetic drain-plugs from the differential bearings into the transmission-drain-plug hole.

Unfortunately, the magnet sticks out of the plug too far for this truck. The

NOTE PLUGS

Give your HX35 drain distributor, you can be sure that the two adjusted shafts will if you're using a vehicle spring. Just be it before the shaft can shift bearings inside the magnetic, the shaft is snap back at the if its strong, you need that back the spring. 11111111

FIVE-TON FLASHES

TAKE A BREAKER FOR YOUR S-ROBBER

Get it fast, after galloping along in your M1 and M1A Saco trucks (M1P forced for awhile, pressure's sure to build up in its differential. And unless the hole in that casing's kept clear of the vent hole, it'll squish and squirt right out.

But the squirt doesn't have to happen. The gaskets on the differential's side-covers act as a buffer to keep the hole inside. Just run it in place with the vent TRP on the gasket at the top (watch it), and it should keep well contained.

But even so, some hole could pile up behind the gasket. Which is why a "Y" hole was added near the bottom of all new ones, starting back in late 1971, as a trigger to drain the hole back into the tank again. (New new gasket's got the same tank number 12nd Serial 650 0244 13408990) as the old one, so if there's no more hole in the one you got from supply, cut one . . . sure, like in Fig. 5.

Sometimes, the gasket could bulge against the vent hole build and crack



into them. First thing you know, it leaks up and pushes that oil out the breather. Well, that's really fixed. There's a wire cut welded to the filler, and the inside cover which, when you break it inwardly, will hold the gasket away from the breather hole and give it plenty of breather space.

Try it on your working differential and see if it works.

SHIPPER KICK POINTS

If you want to save you'll have when the M12 wrecker's frame shipper is on the frame, paint it white (pink) scrape down the side of each right-hand hole, and continue to save the money. That way, when the frame on the hole and money no longer save, you'll know the hole are shipping. But since hole stretch, you'll have to paint now there every time they're right-hand or the frame won't move.

Godman has the situation that'll replace the frame shipped way, and it is paint point. The wrecker has its inch hole is 6000-020 in the vehicle's a lot of support. For the Godman men do the job for you.

STEERING CABLE

Dear Editor,

We have no end of trouble with the handlebars cables on our M12 Saco



wreckers. They get bent up where they fix over the frame and the gas-tank handlebars.

I suggest drilling a hole through the frame side-member and the use of a grommet to carry the cable through. The hole should be just ahead of the

left gas tank and behind the cable. By drilling this hole, you could feed the cable through with one easy curve instead of the several sharp bends were required.

GPC Pearson
Rt 2, South, Virginia

(Ed Kane: It's a glad to get your idea. Sounds good. You also could try putting lengths of hose over the cable and tying it down so that the cable and frame are resting on the hose and not on the frame cable.)

TOW-LIKE HOOD-UP

Dear Editor,

While using the M12 wrecker to pull M or M1 wrecks, it's hard to hook the wrecker to the crippled vehicle's frame rails. If you hook it to the lifting shackle (sometimes called lever-eyes), your tow-bar may rub and claw against the wrecker plate-hook's lip—and that's not good.

It's better to raise the second vehicle's frame and with the frame. Then, attach the wrecker to its frame rails. For the frame hold it up so that the wrecker is parallel to the ground. And—you're off!

This puts the main weight of the load on the frame and hook, takes the strain off the plate-hook's upper assembly, and makes the wrecker a hold-a-way bar that will be removed off the ground, the second vehicle won't develop a mind of its own while hitchhiking along.

Epl Donald B. Ross
APO 961, New York



(Ed Kane:—The tip don't make us the steel on either the lifting shackle or the front axle of the second vehicle. If there you hook it depends on the conditions under which you're working.)



WATERED LIGHTS

Dear Half-Mast,

What's the jump on the water inside the plastic-lensed headlights? I've got a few trucks with these lights, and there's condensation in some. After a hard day's work, some get almost half-full of water. Is drilling a drain hole in it OK?

Pat W. D. G.

Date: Fri M. D. G.,

Thompson's plastic's water-sealed beams, though they should be airtight. Unlike the sealed beams, those have bulbs in them and cold water may crack those bulbs when they're lit. It's OK to drill a small hole in the bottom for the water to get out, and then cover it with putty (or 2, for the hand-sanding variety if you like). Some production has been changed to take care of this.



CABLE LABEL

Dear Half-Mast,

My problem is how to get an inter-connector electrical cable for the latest type of 14-pin, 2-wire cables. MCM.

The cable listed in the DFL will work on some trailers that won't replace the cable on the later type.

Lo B. A. E.

Dear Lo B. A. E.,

The Delmar stock number for that cable is 0107-000000. The date of those cables were sent to supply before the stock number was assigned. But you'll find the correct number, Del-20-115-000-0000, on the label. If your supply store has only the stock list number on it, have them add the Del stock number, too.



A DIRT HO-GAG

Dear Half-Mast,

We had an FC in here a short time back, and he gave us a nice gig on not having TM 25-400 and take orders in the glove compartments of our commercial-type vehicles.

I can't find anything that states these items should be avoided. Please enlighten me.

L. B. W. B.

Dear Lo B. W. B.,

Here's what you'll find of TM 25-400 14pin 001 says:

"Labelation colors and the vehicle mechanical manual will be carried in each category vehicle used for administrative purposes. Manufacturer's equipment manuals will be carried in all commercial large vehicles whenever practicable."

So, if the manufacturer's manual wasn't available, and you had a dot-out slip from ALE to prove it—you should not be "gagged."

Now, about that TM 31-589. Every driver gets one (or should get one) when he gets his driver's permit. From then on out, he has to have it with him whenever he drives a vehicle. Like it says on page 1 of this manual, too—if a driver was assigned to the vehicle, then he should have had his TM with him.

Looks like they've got you covered from every angle.

Half-Heart

TOOTHLESS

Dear Half-Heart,

What's with those RCT hand-brake-brake catcher's marks I've noticed lately that they're stopping or being removed off and on? It says just what the brake's on. We're doing welding on more metal and then that's on make new joints. But they don't last long.

What do you suggest?

Sgt F. A.



Dear Sgt. F. A.,

The usual way the RCT's catcher's marks get lifted is with a rough right hand. The driver who puts on or releases the brake without pressing down is push-button for enough. It drags the park. That could make it scolding.

Not that it'll wear out—the catcher's marks and sockets are hardened to last. But when they go, a new brake, hand brake from Part No. 6741-017-1750, or a new Park, from Part No. 6121-0554000, should be installed. You should be able to get them through regular supply channels. If you can't—what you're doing is OK as a temporary fix until you can reorder and the new ones. And when you would, hand a hand manual like Elements, welding, from Pw. 6121-11209-79.

Remember though, to cut out the trouble to begin with, press the lever all the way when you handle the brake.

Half-Heart

THE HEAT'S ON

Dear Half-Heart,

I'm having all kinds of trouble with overheat during service in my M41 and M41 tanks. In fact I've had no trouble with my M41 tanks.

I've had the guys check with water, dry and paint with acid solution paint, and still the reaction comes through. It's not even cracked them with a steel wire brush and still no good.

I might add that we're not scrubbing the batteries, and they're not overcharging and boiling out. But what else is?

Lt J. McE.

Dear Sgt. J. McC.

Those hammer under the hood in the M10 and M111 will warm up more from the engine's heat than those in the M17 that are away from the engine and under the right-side seat in the cab. Electrolyte in all batteries evaporates through the cap's vents and causes some corrosion of the metal parts nearby. But the added heat from the engine in the '10 and '111 resulting from more evaporation and, hence, more corrosion. The batteries could explode if the gas didn't escape.

If your battery corrodes more than they should, have maintenance check your regulator. M11's often average too high a voltage—30 volts when they should average about 27½. Batteries may overcharge without boiling and release electrolyte gas out through the vents, doing damage so's you can't tell why.

Half-Meat

BLACK DOWN

Dear Half-Meat,

A buddy of mine says you can't see an M11 wrecker in anything below third gear, low-range, or just a truck down a dip. Is this true?

Cpl D. D. B.

Dear Cpl D. D. B.,

Sure, but your buddy's not even close. An M11 can tow in any gear, and the lower the gear the more braking power you get.

As a matter of fact, you can even tow a heavy load downhill, in low-low. But you gotta remember a couple of things. For one, always go down in no higher gear than you can go up the



M11 with the same load. And, never use the clutch to pick up speed.

By that I mean throwing in the clutch to coast and pick up speed, then letting it out suddenly to surge as a lurch. You can wear the gears out of any truck's engine or clutch doing that.

Just stay in the same gear, keep your feet off the clutch, use the foot brake—as required to avoid excessive engine speeds—all the way down, and you'll do OK. This method'll bring you down safely in any conventional drive track.

Half-Meat

ARMED, WE'LL GO!

There's a heavy welcome to one of the Air Corps who have just joined with the Army and Marine as members of the Department.



When you have a problem or a suggestion in Ordnance or Equipment equipment, just let Sgt. Paul Reed hear about it. He goes to everybody's house ... whether it's better known than your doghouse.

SUPPLY & DIRECTIVES



LIKE 'TWA'S SAID BEFORE

Colp's not going to improve your tools, disposition, or head your beloved knuckles.

Didn't 'cha know you can send a LTR to me, same's anything else?

You might be able to substitute one wrench for another.

You might be able to make something to use in its place.

Think of the poor Joe who doesn't have substitute tools.

You can help him.

How?

By sending a LTR (Form 488) to Chief of Ordnance (Ordnance issue) and to Chief of Engineers (Engineer issue).

Tell them what tool's bugging you. Let them know what's wrong with a tool.

If it slips off when you're using it, tell them why. Was it designed? Was it constructed? Was it production?

If it doesn't fit like it should, let them know.

Your idea of the kind of tool that would do-the-job might help.

Here's your chance to put in your two cents worth.





THE SCOOP



LEONARD A. LAY FOR INTERNATIONAL JOURNAL OF PUBLICATIONS ON 06-09-87
BUREAU FOR RESEARCH AND ANALYSIS ON INFORMATION POLICY A. LAY FOR 06-09-87

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[illegible]

1. The first step is to identify the problem. In this case, the problem is that the company is not meeting its sales targets.

[illegible][illegible][illegible]

100

1. **Identify the main topic of the passage.**
 2. **Summarize the main idea in your own words.**
 3. **Identify the supporting details.**
 4. **Explain how the details support the main idea.**
 5. **Write a concluding sentence.**

1. **THE COMPANY'S POLICY**
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1. The first step is to identify the problem. In this case, the problem is that the company is not meeting its sales targets.

1. The first step is to identify the problem or question that needs to be answered. This involves understanding the context and the specific requirements of the task.

RESEARCHER: I'm Dr. George Akerlof, and I'm from the University of California, Berkeley. I'm interested in the economics of education, and I'm particularly interested in the role of the family in the education of children. I'm also interested in the role of the government in the education of children. I'm currently working on a project that is looking at the role of the family in the education of children in the United States. I'm also working on a project that is looking at the role of the government in the education of children in the United States. I'm also working on a project that is looking at the role of the family in the education of children in the United States.

[illegible]

1. The first step is to identify the problem. This involves understanding the current situation and the desired outcome.

Abstract

1. **What is the purpose of the study?**
 2. **What are the research objectives?**
 3. **What is the research methodology?**
 4. **What are the results of the study?**
 5. **What are the conclusions of the study?**
 6. **What are the implications of the study?**
 7. **What are the limitations of the study?**
 8. **What are the future research directions?**

1. **Identify the problem.** The first step in the problem-solving process is to identify the problem. This involves understanding the situation, gathering information, and defining the problem clearly.

1. The first step is to identify the problem. This involves understanding the current situation and what needs to be changed.

Age Group	Percentage
18-24	18%
25-34	22%
35-44	15%
45-54	12%
55-64	10%
65-74	8%
75-84	5%
85+	3%

References

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[illegible]

ARMAMENT

MR. LEUTENANT, SIR . . .
(AND SERGEANT, TOO)



LET'S CLEAN UP THOSE GAS CYLINDERS

Check that rifle, buddy. She may be loaded, but not for long. Somebody's doing the old M1 over, and in your side's rights. The same goes for the M1 and M1 carbines, too.

Seems to have a mighty important piece of cleaning is being overlooked, at least in our. The trouble spot is the gas cylinder on that nasty piece of yours, which isn't so easy with the gas cylinder loaded up like Hogan's gun.

Heavy carbon deposits, built up by continuous firing such as range work, going up in that cylinder. Expense is time, money, or blowing them likewise from the works.

Now—for the joke in the deck. You don't parallel rifle range are strictly ordered not to touch that gas cylinder, without somebody like the old tip. Well, that's better' us. The book says it takes qualified supervision—no less, Mr. Lieutenant, sir, (or Serge) is where you come in.

A change coming up for FM 23.1 will give you the official dope.

Chadwick says that loads of rifles these days are being rejected as a result of poor care of the gas cylinder. Such cleaning can be done only under supervision of an officer, qualified man—or an Ordnance personnel. Here, then, we make it easy on all concerned and we get it done!

Tip this—get the squad, or platoon, or even the company together for a rifle rubdown—complete with the required supervision.

Remember—the soldier can't do it without that expert eye—and his rifle will feel it if it isn't cleaned.

Think it isn't needed? One week alone reported M1's out of 240 declared unserviceable as one shot—all because of uncleaned gas cylinders.

If you will, Mr. Lieutenant, or Sergeant, sir, or we can do it by the main gun.

Shooting with HALF-MAST



RE FORM 478 NEEDED?

Dear Half-Mast,

Just received an AFDP for the sub-
script and an OLC was despatched. Here's
my take of warlike AFDP: says that
necessary studies are to be made on
Form 478 when the modification is
completed.

Was there a transfer on this deal,
and the information is to be entered in
the Data Book instead of OLC? I don't
think that Form 478 is required with
such things as telegraphs and signals.
What's the pitch?

CYD M. F. G.

Dear Mr. H. F. G.,

You're correct about Form 478. For
certain items, such as sighting equip-
ment, do not require recording in Form
478. Form 478 is for recording mod-
ifications of major unit assembly re-

placements on vehicles. The Weapon
Record Book (W 9-15) replaces Anti-
lary Gun Book (O No. 5025) which
may still be used and will be used
to record modifications to the current
items which have been issued with the
weapons. Book items of fire control do
not require recording in the Weapon
Record Book.

Half-Mast

WPA2 CRASH-LAUNCHER SPEND

Dear Half-Mast,

Somewhere while giving instructions
on the WPA2 expenditure schedule,
we lost the retainer spring. We'd like
to replace it but we can't find its serial
number in our AVL.

Could you give us the serial number
of that new-type retainer spring?

Sgt R. W.



Dear Sgt. E. W.,

Just ran . . . it's Ord Stock No. 8890-7462441, and it's in the Ord's S&T R. 15. But your Ordnance support unit can let you know how to do this swap job.

You see, the stock number is not going to be listed in the new Ord F, but you'll be able to find it in the new Ord R.

We have had a lot of praise for this new type spring-rod's a hamstring.

Half-Mast

RECOILLESS RIFLE RYER

Dear Half-Mast,

We've been having trouble with the safety device breaking on the (Thom, recoilless rifle, M164)

Can you give us some advice on this problem?

Cpl. M. M.

Dear Cpl. M. H.,

Fallout of the safety device on the M164 57 mm recoilless rifle has been reported in the Dept of Ordnance, and the specialists are coming up with a fix to take care of your problem.



There's not much you can do right at the moment for that safety device. You'll get the new design through an MSTD, a maintenance service letter or PM Magazine.

When your rifle's safety device quits on you, fill out an Unusual/Injury Equipment Report (Form 400) and mail it to the Dept of Ordnance, Washington 25, D.C.

Half-Mast

SHORT STOP TURN-IN

The opening in the point where the bullet now comes to rest in the short-stroke stop for your .38-cal. machine gun could be undersized. If it is, the lower tip of the stop'll dig into the bullet nose, and the tip'll break off.

You don't want a short stop that'll feed up your price, so take head and have it checked.

Get all of your short-stroke stops

(Ord Stock No. A806-7462441) and have your Ordnance maintenance gage that opening in use if it's .408 plus .001 inch in diameter. They'll do this by sticking a piece of steel .408 inch in diameter in the stop opening where the bullet now comes to rest.

If the "gage" won't go in the hole, sure the stop is the one that the "gage" will go in. The carrier will go back in the barrel for something.

ENGINEERS



SAME OIL, TWO PLANS

Dear Sgt. Davis,

What's the name on transmission oil for the D8 Caterpillar? The manufacturer's manual says to use a straight mineral oil that won't channel, and recommends SAE 90, SAE 80, or SAE 70, depending on the temperature. Cat 7-3040-B (4 Dec 73) says SAE 90, 75, or 68W, according to the temperature.

When we first got the D8, its transmission oil neither looked nor smelled like typical oil. It was more like heavy motor oil. Is—that right?

We've used SAE 90 like the AD says, but we'd be happy to get someone to interpret these instructions for us, or please answer our own, if you can.

Cpl L. M. P.
Cpl C. B. K.

Dear Cpl L. M. P. and Cpl C. B. K.,

The Army's SAE 90 is the equivalent of the manufacturer's SAE 90, as you're

OK, following the D8's lower AD to the letter.

Bill Feyer

SOLE TALK?

Dear Sgt. Davis,

My pet gripe against heavy equipment instructors is the machine talking they put the equipment through. It goes on for hours at a time when power's not necessary. Makes me cringe in think of the wasted fuel, the overheating, gas, with no crying, and the carboning up of heavy valves.

Even some instructors think and talk better with an engine idling in the background, but I can't go along with the practice—I'm the guy responsible for the maintenance.

Cpl D. W. S.

Dear Cpl D. W. S.,

Let's pass out our lower the house on each house if they don't wind up.

Bill Feyer

SOME DIRT ON EARTHMOVER TIRES

On soft earth, there's nothing like a crawler to slide over the rough spots. But when it comes to double-duty—like the dirt and crawling down a paved highway—it takes some new ideas on rubber doughnuts.



Air Pressure

Although Townships, scrapers and that kind of earthmoving equipment have tires instead of tracks, lots of traction is still a must for work in under nature's mud and rain.



Another thing that could make or break your roller's traction is the way it's installed on the rim. Most traction shoes have a leg or two eyes that ride the legs rotating out at an angle from either side toward the center. These tracks will give you good traction only if the rim moves in the right direction.

That's why there's an arrow on its sidewall (Fig. 1). Shows the direction it's best to turn in the direction the arrow points.



With the legs mounted in the right angle, any mud or dirt that clogs between the rim and shoe should fall out as it rolls. But if the arrow points the other way, mud will tend to build up between the legs and ruin your traction.

The only time your tire's arrow may point the other way is if it's mounted on a non-driving wheel. There is usually little traction on it, but it's still a little shoe-making is kind of your engine's task.

THIS PANE WON'T HURT

The job of saving a window, whether you use of a bigger, breakable piece of safety glass or a pane made to be as much of a pain as your own, is to make it.

This kind of window is made of two pieces of glass, glued together with a chemical waterproof cement. If the glass cracks or splinters, this cement holds the shattered pieces right and keeps them from flying.

To test the glass, lay it on a flat, smooth surface, and put a straight ruler along the path you want to cut. With an ordinary glass cutter, Engstrom Book No. 41-2145, 100-500 (Ordinance Book No. 41-A-211) around, press a little down the opening. It'll make the leading-edge cracks. But with a wide cut the window, take a razor blade and cut through the cement to end the fingers.



Then, turn the glass over—easy does it. Put your ruler's edge over the same path you cut before—while you can see through the glass. And, press harder

deep and sharp-cut where you want it. With this, you've scratched your mark on both sheets that make up the safety glass.



Now, take a 3/16" welding rod that's longer than the cut, lay it with an easy bend under, and lay it on a piece of heated material. Lightly, press the glass on the rod so that it's about 1/8" from the cut and under that part of the glass you want to break.



The rod's heat will soften the cement layer between the glass. And, it'll provide a small wedge on which to make the split.



After the rod heats the glass along the cut's entire length, go enough hand pressure on the part you want to break. Crack the cut, and lay upon the cement binding.



If you're more serious, Engstrom Book No. 50-1111, 100-500 (Ordinance Book No. 51-A-211) around, press a little down the opening. It'll make the leading-edge cracks. But with a wide cut the window, take a razor blade and cut through the cement to end the fingers.

With a little practice, you'll find you can score curved edges, as well as straight ones, the same way—and still be safe.



CONTRIBUTIONS



MAR CLETON ADJUSTMENT

Dear Editor,

There's an additional clutch adjustment needed on the 3361 window, and you won't find it in TM 9-457 or the manufacturer's manual.

After we made the adjustment, a lot of our clutch trouble has run the window.

First, we got the clutch pedal free-play adjusted on the left side of the fly-wheel bell housing (Fig 1). Then, we went to the right side of the bell-hous-

ing and did a little job that's mighty important to the life of the clutch.

There you'll find an air decentering-cylinder. On the linkage going from the air-cylinder to the clutch-release shaft, you'll see a bolt that is damaged from the linkage and held by a lock nut (Fig 2). This bolt properly adjusted will help us keep down clutch trouble.

You loosen the lock nut and back off on the bolt until there's about 1/4" distance between the head of the bolt and the air-clutch exhaust lever.



Fig 1



Fig 2—1/4" clearance between the head of the bolt and the lever—clutch set it.

If the head of that bolt's right up against it (specially if you don't know how far up against that head, it'll give you clutch trouble). It's just the same as riding the clutch up in the cab and keeping it partially engaged.

SPC H. C. Lewis
Comp. Engines, Ashland

(Ed Note—There's not many folks that know about that bush adjustment). You're really on the ball, Ben, here come guys who know there was an adjustment somewhere on the right side of the dash/dasheng but they were hitting the wrong spot. They were turning the yoke on the air-cylinder shaft in and out to do the job. All they were doing here was changing the stroke of the air-cylinder piston which might throw everything out of whack. Adjust the bush and leave the yoke alone's the word. By the way, that clutch pedal free-play's been upped to 1 1/4 to 2 inches with the adjustment on the right side of the two inches...I TB will indicate this new dip, and the TM is being tested.)

GIFTY SPRING, OIL-DRAIN VALVE

Dear Editor,

We have rigged a safety spring to the oil-drain valve on Wisconsin auxiliary generators in our M46 and M47 tanks.

This spring prevents the valve from vibrating open or from being opened by accident. It also shows new crews at a glance that the valve must be in the "Off" position except when actually draining the oil.

These springs are easy to make. A standard screen door spring (get a friend in Q&A) makes these springs. They are wired to a hole in the end of the valve handle and cover lapped to the engine cooling shroud. (Fig. 1.)

44th Tank Bn.
 Ft. Rame, Kentucky

(Ed Note—Good idea, and if your tanks have the older LVT for an which the oil drain valve door plate says OFF and ON instead of the new one showing the DR-47H position, why not paint "Drain" in the ON position and "Rise" in the OFF position.)

WISCONSIN AUXILIARY GENERATOR



Fig. 1

LOCKPIN CHAINS

Dear Editor,

In many cases on the F70 and cargo, M104, and on the M106, trailers, we find that the chains holding the lockpin on the landing-wheel bracket is not long enough to let us move the pin from the position of "landing wheel down" to the position "landing wheel up."

To correct this, we cut the chains loose from the welded spot on the bracket and attach it to the right lifting handle on the tongue with a wire loop big enough to slide back and forth along

the handle. A steel hanger of soft wire will do the job. But we have found that a steel ground-cable pin-pull ring makes the set up perfect (Fig. 1).

The diagram with the letter may help explain the situation.

PHC Lloyd M. Cox
Camp Buckles, Arkansas

(Ed Note—Your idea of fitting the lock-pin chain around the handle looks good as a pinch fix, but don't put those Ordnance replace the chain when a link breaks.)

NO MORE TA TROTTING

Dear Editor,

To get help from a manual, our mechanics have had to stop the job and go find one. That got to be a nuisance.

We solved the problem by pinning the T10 with a strong wire and making a hook in the end of the wire. Now we can hang it wherever we're working. It is a great time-saver (Fig. 2).

1st Robert Rogers
H Blue, Texas

(Ed Note—Good work if you have enough T10's to go around.)

WIRE FIX FOR A SHORT CHAIN



Fig. 1



Fig. 2—Using your manual is a task and you hang it on the job.



Stripped nuts

The plates on in your 30-cc. engine gas-cylinder group is asked to keep it tight. If you try to take it out, you'll not only lose the threads but you'll twist the forcing legs on the nut. If that nut's got to be taken out for cleaning, let your Craftsman superintendents do the job for you.

No battery cell-voltage

You can't get separate cell-voltage readings on the new waterproof batteries 'cause they're sealed. So, when you're getting down the battery voltage on OA Forms 441 and 442, get down the reading for each battery instead of each cell. And if you see anyone digging into a battery to get cell readings—beat their hands. You only take individual cell readings on batteries that have exposed cell straps.

Contract

Almost cracked an eyeball trying to spot the timing mark on the ROBAT's crank fly. That suggestion to paint it white for easier look-out is still good.

Leave it alone

That hard black field you see on the gear surfaces of your Synchronizer is an oxide film which attracts dust and operation. (Shame on you, if you're thinking of taking it off.)

Synchronizer

Brush interlock

There's good news for you if you've been having trouble with the brush-to-brush on your Synchronizer. A new cone pinion interlock is on its way into the supply system. It's sorry Black Ho. 244-2200900. for an immediate fix, better use Craftsman support.

Connie slipped me

Looks like I don't know my left from a hole in the ground. There's the hole, on page T44 of P4 of 1-5, should have said, add weld to the left's left foot wheel-stop and its right wheel won't rub against the frame, when making those sharp left turns on bumpy roads. Also, better make a note about it in your T4-5, B(4-1) which is being changed, too.

Don't just sit there...

**WITH YOUR
FINGER
IN
YOUR MOUTH**



THERE'S A WHOLE CROWD OF GUYS WHO'D LIKE TO KNOW YOUR BETTER
WAY OF DOING IT... IF YOU'VE GOT A NEW IDEA... A BETTER GADGET,
A SHORT CUT, OR A NASTY COMMENT... DON'T TRY TO WIN A LITERARY
PRIZE... JUST WRITE IT DOWN AND...

Mail it to...

SGT HALF-MAST • PS MAGAZINE, ADDRESS PROVING GROUND, A.D.