

You've heard of giving a job "a lick and a promise."

That's an attitude some men have about Preventive Maintenance on equipment—equipment that may mean life or death to a military mission or even life or death to the men on that mission.

But PM is not a sometime thing.

PM is not a thing to do only "if there's time."

It's not a job to be hurried through

COOL IT, "TRACKS."
I'LL CHECK YOU OUT
GOOD, NEXT MONDAY
AT WORK FORMATION...



before operation—or before chow or before you go off for the weekend.

PM is a job to be done with care every step of the way by the LO and the TM.

PM means prevention—prevention of damage, prevention of failure, prevention of loss.

Neglect PM—even once—and you invite damage to the equipment, failure of your mission, loss of equipment or even loss of life—maybe your own.



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ISSUE No. 243 FEBRUARY 1973

GROUND MOBI	LIT	Υ	2-9
ire Retread	2-3	M105A2 Trailer	6
ire Repair	4	M715	6,8-9
Engine Oil Shield	4	Wheel Removal	7
Multifuel Engine	5	TM 9-237	7
Cleaning Compound	5		
FIREPOWER			10-21
M60A1 10-12,13	3,17	Shillelagh	18

14 Hawk

15 M72-Series LAW 20-21

COMMUNIC	ATION	S	22-27
EMC	22-23	Antenna	
GRC-103	24	Brackets	26-27
AM-2060/GRC	24	TS-510	27
Commo Tips	25		

AIR MOBILITY		37-47
Huey	Huey Cobra	
(UH-1) 37,38,39,4	0 (AH-1G) 1 M28/M28A1	42,43
Cobra Latch 4	1 M28/M28A1	
DD Form 1577-2 4	1 Subsystems	44-47

COMBAT SUPPORT

M48/M60

M728

105-MM Ammo

New Publications	28	DA Form 1045 64
Capscrews	48-51	Supply (FSN's) 3,5,7,
Torque	52-55	13,16,17,26,27,37,56,
Brass Fittings	56-59	57,58 & 59
Property Book	60-63	

PS wants your ideas and contributions, and is glad to answer your questions. Name and address are kept in confidence. Just write to: MSG Half-Mast, PS Magazine, Port Knox, Ky. 40121

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REPEDID TIRES

EVERYBODY'S GOT
APIECE OF THE ACTION.
AND THERE'S PLENTY
OF TREAD BREAD AT
STAKE IN THIS
DEAL.

YES...
MILLIONS OF
BUCKS!
IT'S THE ARMY'S
TIRE RETREAD
PROGRAM!

Yep, everybody from equipment operators in using units to generals in major commands has a responsibility for seeing that tires get a chance for a "second life"—maybe even a third or fourth life.

AR 750-36 (Jul 71), Rebuild And Retread Of Pneumatic Tires, calls for maximum use of retreaded tires.



In FY 71 and 72, this saved Uncle more than 19 million dollars when 627,000 tires were retreaded and put back into service.



The goal is 75 percent of new tire needs met with retreads. And we're already up to 69 percent.

Maybe you didn't know that the Army considers a retread just as good as a brand new tire. Except for the front wheels of buses, retreads can be used on all equipment.

Chances are, unless you've got a real sharp eye, you don't even know you've got a retread when it's issued to you. And it'll probably give you just as good service as a new tire would. If it doesn't, you should report it—by EIR—to the U.S. Army Tank-Automotive Command, same as you would with a bum new tire.





THIS GOT TO DO
WITH ME, THE
OPERATOR OR
MAINTENANCE TYPE?

WE DON'T RETREAD TIRES!

That's making sure your tires are turned in for retread before it's too late. Before they're worn so far they can't be retreaded. Like when the rubber's been worn off clear down to the fabric.

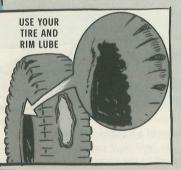


BUT YOU'VE

GOT THE MOST

IMPORTANT PART

IN THIS PROGRAM.



Sad to see is a tire that was caught just in time for retreading—but was ruined taking it off the rim. The bead was torn up because someone didn't use tire-andrim lube to make demounting easier. This special lube comes under FSN 2640-256-5526 (1 quart), FSN 2640-256-5527 (1 gallon) and FSN 2640-256-5529 (5 gallons). How to use it is explained in paragraph 2-20, TM 9-2610-200-20 (Jan 71).

You don't have to be an expert to tell when a tire is ready for retreading. Your tire inspection is spelled out plain and simple in para 2-th, TM 9-2610-200-20 (Jan 71), Organizational Care, Maintenance And Repair Of Pneumatic Tires And Inner Tubes.



FOR MORE INFO LOOK AT
TM 9-2610-201-14 (JULY 72)
STANDARDS AND CRITERIA FOR
TECHNICAL INSPECTION OF TIRES.

FLAT CHECKERS

HUMBER AND HOLD HOLD HARRY

tire, help yourself like so:

Spot the puncture on the tire with a damage on the tube. chalk mark. Then make a couple of chalk marks on the tire to spot the loca- water testing the tube, this tire check'll tion of the valve.



When you remove the tube, lay it over the tire so its valve matches up with the Sect II, TM 9-2610-200-20 (Jan 71).

Before you remove the tube from a flat valve check mark on the tire. The other mark on the tire will guide you to the

> Even if you've got water handy for help you pin-point the tube damage faster.

Before you install the tube, reach inside the tire (with a gloved hand) and clean out any gravel, dirt, trash, etc.

Always remove the tube carefully to prevent further damage.

For more tube care scoop see Chap 3,

GET THE RAG OUT

handy when you check the engine oil it out of a piece of light sheet metal. level on your 21/2-ton multifuel truck.

preheater and engine temperature gage.



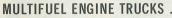
Oil rots rubber-nuff said.

Another problem-the dipstick snagging on those wires—can be solved with a

A plain, ordinary ol' rag is mighty simple metal shield. Your shop can make

It's bent so it covers the wires, and it You hold the rag so any oil dripping fastens to the upper right stud of the inoff the dipstick won't get on the air intake take manifold. Your shop people can hose or on those wires for the manifold figure out the exact size and shape needed.







"Stop! You're stripping my threads!" This scream is coming from the oil



filters on a lot a multifuel engine trucks. That's all the 21/2-ton TM-209-series (M35A1, M35A2 etc.), the 5-ton TM-211series (M54A2 etc.) and 5-ton TM-230series (M656 etc.).

You muscle-types are putting too much torque on the bar (or bolt) that holds down the oil filter housing.

All it needs is 60 lb-ft torque.

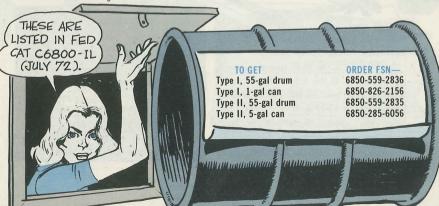
No more.

Use a torque wrench.

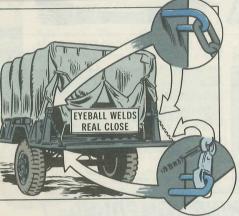
TM 9-2320-218-10

Looking for the "grease cleaning compound" mentioned in Para 3-5 B of your TM 9-2320-218-10?

Ask for Cleaning Compound, solvent, emulsion type, Fed Spec PC 444. Type I is what you want for most jobs. Type II can be safely used only outdoors, with utmost care, while wearing gloves and goggles, on the roughest of jobs. These are listed in Fed Cat C6800-IL (Jul 72).







those "U" mounting staples for the tailgate chains on your M105A2 11/2-ton cargo trailer.

You could get hurt, like when you put your weight on the open tailgate and the staples come off. Or you put something heavy on the tailgate and it drops onto your foot.

So, when you do your walk-around inspection, slow down going around those rear corners. Eyeball those welds real close.

Got a bad one? Get it fixed.

ON M715 TRUCK . . .

STEER-GEAR BOLT REPLACEMENT minimum James

Your steering gear might be about to wobble or come loose on your M715 TM-244-series 11/4-ton truck, so-

Take your 0-200 lb-ft torque wrench and find out. If the 3 bolts holding the steering gear case to the frame bracket break loose at 35-39 lb-ft or so, you need help. Ask support to replace the bolts with fresh ones from the TM 9-2320-244-34P (Nov 71), torqued to 40-50 lb-ft.



WHEEL REMOVAL THE EASY WAY

Dear Half-Mast

Do you have an FSN for a roller or dolly that pushes under dual wheels on a 5-ton truck to remove them?

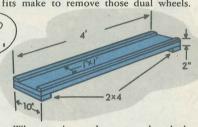
CW2 G.W.A.

Dear. Mr. G.W.A..

There's a wheel lift truck, FSN 4910-554-5983, but it's authorized at support level only.

Here's a homemade job that some outfits make to remove those dual wheels.





When you're ready to use the plank, spread some liquid soap, tire lubricant, or ethylene glycol on it. That'll make it easier for the wheels to slide.

THIS SHOULD HELP YOU

WELDING SUPPLIES



Dear Half-Mast.

We've got a problem. We're authorized welding sets, but how do we get materials to use with these sets, and how do we know which materials to use?

SGT G.H.M.

APPENDIX D

MATERIALS USED FOR BRAZING, WELDING, SOLDERING,

ARC CUTTING, AND METALLIZING

Dear Sergeant G.H.M.,

TM 9-237 (Nov 67), Operator's Manual Welding Theory and Application, is a must for welders. In Appendix D you find the materials used for brazing, welding, soldering, arc cutting and metallizing as well as their FSC's.

You can use SB 700-50 (Mar 71), Expendable Supplies, as your authority for getting your welding supplies and other expendable items.

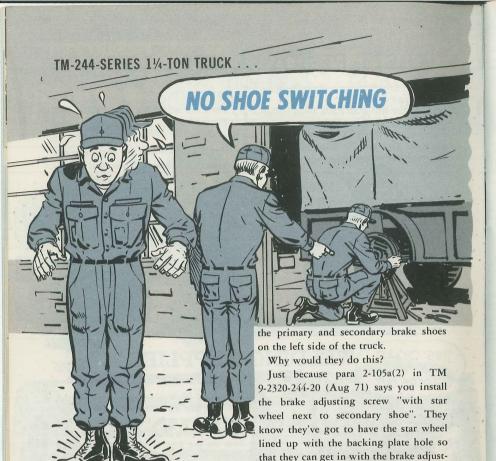
General

This appendix contains listings of common welding equipment and materials, used in con-nection with the equipment, to preform welding operations. These lists are published to inform using personnel of those materials available for brazing, welding, soldering, cutting and metallizing; to repair, rebuild, and/or produce items requiring welding procedures.

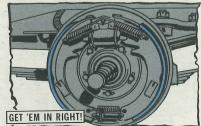
The data provided in this appendix are for tion and guidance. The listings conherein include descriptions, identifying aces, and specific use of common welding

ELECTRODE, WELDING
FLINT TIP, FRICTION IGN
FRICTION IGNITER (IGNIT
FRICTION)
FLUX (for brazing, soldering,
GLOVES (cloth and leather)
GOGGLES, INDUSTRIAL
HAMMER, WELDERS HAMMER, WELDERS
HELIUM, TECHNICAL
HELMET, WELDERS
HOLDER, ELECTROD
IGNITER, FRICTION
LEAD, ELECTRICAL
LENS, GOGGLES, INDU
LENS, HELMET, WELL
MANIFOLD, GAS

ELECTRODE, CUTTING ELECTRODE, HEATING ELECTRODE, OVERLA ELECTRODE, WELDING



Some guys are really messing up the brakes on their M715 or other TM-244series 11/4-ton vehicle. They're switching



That poop in para 105a(2) goes only for the brakes on the right side of your truck. When you install brakes on the left side, you put in the adjusting screw so the star wheel is next to the primary shoe. Then the star wheel's lined up with the backing plate hole-and that's all you're really after.

ing tool-so they install the secondary

shoe in front to go along with the TM.

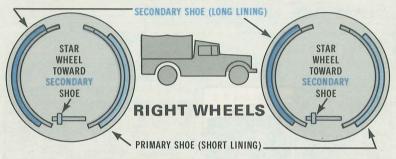
And don't let Figure 2-82 in the TM confuse you on this point-it doesn't fit either side.

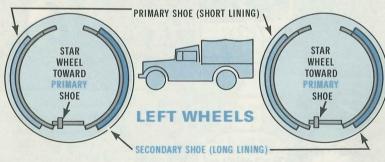
-Primary shoe (short lining) in front on all 4 wheels.

-Secondary shoe (long lining) in back on all 4 wheels.

-Star wheel next to secondary shoe on right side.

-Star wheel next to primary shoe on left side.



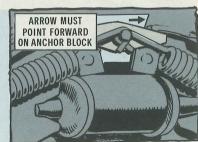


shoes with full lining on both shoes, you which is secondary.

Natch, if you've got relined brake don't worry about which is primary and

Make a note. When you're installing brakes on that M715 (or other TM-244series 11/4-ton vehicle), make sure the little arrow on the brake self-centering anchor block points to the front of the vehicle.

If you goof up on this, your brake shoes won't fit against the drum like they should.





Know what's wrong with the parking brake on your M60A1 tank?



OO WELL!

On other tanks (including the M60) with mechanically operated brakes, you sometimes had to stomp down pretty hard on your brake to set it for parking.

The hydraulic brake on your M60A1 works so well that you can get in trouble by setting it too hard.

That's what the brake line pressure gage is there for, to tell you how hard you're pushing down on the brake.



Your operator's manual says not to get a reading of over 900 PSI on the brake pressure gage. That's good advice. In fact, you hardly ever need over 500 (halfway between the 0 and the 1000 on the gage) unless you have to park on a steep slope.



That's because (unlike the M60 and other tanks) you have to push down on your brake a little bit harder than it was set before you can release it.

TO PARK

Your brake pressure gage can help you there.

Here's the way to put on your parking brake so you can release it without any problem:

Vehicle completely stopped.
Shift lever in neutral.

2. Push down on brake pedal until you get a reading of 500 PSI on the brake pressure gage. Keep your foot steady and see if the reading on the gage stays at 500.



(If the gage reading falls you've got a leak in your brake hydraulic system, so tell your tank commander, your company have to get to release it.

mechanic and anybody else who might be interested, that your brakes are bad.)

3. If your brakes are OK, keep your foot pressure and gage reading steady at 500 as you push the shift lever firmly but gently from N (neutral) to P (park). (You should have no trouble. If there's a lot of dust and gook in the transmission shift lever housing, you might have to tap the ball of the shift lever a couple of times with your hand to get it to move.)



4. With the shift lever in P (park) take your foot off the brake. The gage will go back to zero when you take your foot off the brake but the parking brake will be locked.



Another advantage of having a standard setting (500) for your brake is that you know what kind of a reading you have to get to release it.

11



HERE'S HOW TO RELEASE YOUR PARKING BRAKE.

1. Push down on the brake pedal until you get a gage reading slightly above the reading you had when you set it. (A reading of 600 for a 500 set should do it.) Make this a steady pressure. Pumping the pedal won't do it.



2. Hold this pressure and move the shift lever from P (park) into N (neutral). This should be easy to do. If the lever won't move, try pressing down harder with your foot. If the shift lever housing is full of dust or gook you might have to tap the shift lever with the palm of your hand a couple times to make it move.

IF IT'S STILL STUCK

If the brake has been set too hard, here's what you can try:

1. Put your left foot on the left side of the brake pedal and press down with all your might while you try to move the shift lever from P (park) to N (neutral) with a gentle pressure.

2. If this won't do it, rapping the shift lever with the palm of your right hand may loosen it.

3. If none of this works, keep on pressing down with your left foot hard as you can while you use your right foot to give the foot brake a gentle kick. If this won't jar things loose, give the brake pedal a harder kick.



Nearly always your brake will unlatch when you try all these things.

'Course, you can avoid all this starch by being gentle when you put the brake on.



M60/M60A1 TANK SOCKET FIX



Dear Editor,

Anybody who has ever tightened end-connector bolts on an M60/M60A1 tank knows that the ¾-in square-drive 15/16-in socketwrench socket, FSN 5120-232-5681, doesn't do too good a job because it only grips about half the end-connector bolt.

Any post or commercial machine shop can quickly shape up this socket by putting it on a lathe and—

1. Cut 1/16 inch off the face of the socket to make the face completely level.

2. Cut a 3/16-in wide bevel from the face at a 45° angle.





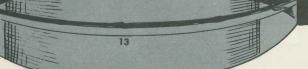


After these cuts the socket will grip the head of the connector bolt along its entire length.

Since this socket is used only to turn end-connector bolts, the changed shape of the socket will not bother anything else. Another advantage is that the socket can be recut when it wears out. This can be done at least 3 separate times, increasing the service life of the socket at least 300 percent.

MSG Gerald Russ Fort Knox, Ky.

(Ed Note—Real good deal.)





The final drive on your M48- or M60series tank has got to keep turning or you can't go anywhere . . . and it won't turn very long with no lube in it.

A new or replacement drive comes to you without any oil in it. 'Fact, when you put a final drive on it will be absolutely dry.



You've got to put oil in a newly-installed final drive before you move the tank. You take out the fill-and-level plug and fill to level (about 8 quarts). See the vehicle LO for grade of oil based on temperature range.

You have to do this before you go anywhere. When you smell the hot metal from the internal gears of an unlubed final drive-as you will in about 10 minutes driving-it's too late. You have already ruined a pair of \$1,619 final drives.



Here's how you assemble, hold, carry, and load 105-MM howitzer ammo with a spiral wrapped cartridge case:

1. Press the projectile easy-like into the case—until the lip of the case is flush with the projectile's rotating band.

2. To lift or move the round, place a

And, keep your hand there until you load the round.

3. If you grab the projectile too far forward, its heavy base will make the round sag in the center. That'll spread and deform the lip of the spiral wrapped case. The deformed case won't chamber.



M728 CEV BOOM AND BRAKE TIPS

Perfectly good hydraulic system parts are being replaced in M728 CEV's because some inspectors don't know how the boom is supposed to work.

They expect the boom to stay in position when it is stopped past top dead center toward the stowed position.

Because the boom will not stay in this position but, instead, drifts down toward the stowed position, they gig the vehicle.

The counter balance valve is replaced because it lets hydraulic oil escape down to the reservoir for reuse. However, this is exactly what it is supposed to do.



Pages 2-134 through 2-140 of TM 9-2350-222-10 (Aug 65) have the dope on winch operation.



MAGNETIC BRAKE



The traverse gear box magnetic brake keeps the turret from moving when you turn the turret power ON. You take this brake off when you hold down on the palm switch on either the gunner's or commander's control handle.

The M728 is not like any other member of the M60 tank family because only on the M728 can you traverse the turret by accident if you move the gunner's handle without pressing in on the palm switch.

Reason?

Only on the M728 is the traverse gear box output torque greater than the holding capacity of the magnetic brake. On other members of the M60 family, torque is less than the capacity of the magnetic brake. That is why the M728 turret will

move when the others won't.

Accidentally hitting the commander's handle in any of the M60 family vehicles will not result in turret movement.

All kinds of things can happen because of this, including people getting hurt. At the very least you'll wear out your magnetic brake in a hurry.

Get supply to order decals to stick on the gunner's handle to remind you.

Order it as FSN 2590-940-8817.

CAUTION
MAGNETIC BRAKE
SWITCH MUST BE
DEPRESSED BEFORE
AND DURING
POWER TRAVERSE



PUT DECAL ON GUNNER'S CONTROL ASSEMBLY WHAT YOU DON'T KNOW CAN HURT YOU . . .

M60/M60AI GUN MOUNT PROBLEM

Tank commanders and gunners— Listen up on this.

The 16 screws that attach the cover to the gun mount look harmless, but if they break off, you could get hurt.

If these screws are broken or loose, the gunner's shield could be torn off the next time your gun recoils . . . and who needs a shield in the shins?

So, check out the screws before you fire.

Let your fingers do a little walking. If the screws can't be turned with your fingers they're safe for you to fire the gun. (Your support should have 'em torqued to 70-90 ft lbs.)



If you can move 'em with your fingers—or if the lockwire on any 2 screws is broken—get your support to put 'em in shape before you fire.



M60 TANK TUBE BLOWUP

YOU SHOULD'A PROTECTED ME WITH MY MUZZLE CAP.

A little dirt or gravel in your shoe could hurt. But the same dirt or gravel in the 105-MM gun tube on your M60 series tank could make the tube blow the first time you fire a round in it.

To keep things out of the gun tube, 'specially when traveling cross country and on dirt/gravel roads, use the muzzle cap, FSN 1015-769-9846, from your basic issue items.

If there's any gunk in the tube, get it out before you fire . . . It can be a real tube-splitter.

AND THE LIGHT GOES ON . . .



The bounce of the track over terrain and the shock of firing conventional ammo can shake loose the check sight lamp in the telescope mount of your Shillelagh missile system.

Which is one reason why you perform steps 13 through 19, Table 2-12, of TM 9-2350-230-12. That little ol' tracker alignment test zeros the light to the cross-hairs . . . which is where it should be.

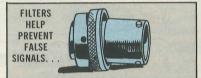
And, the fact that the lamp can get bounced is one reason why you don't skip steps 13-19 and go right on to 20... the system self-test. You could get a false tracker "NO GO" or signal data converter reading by skipping.

So, do it by the numbers.

KEEP THE FILTERS

Those rounded gadgets that look like cable extensions on the tracker connectors have to stay with you when you change a tracker. Actually, they're new

filters, which ward off stray electromagnetic interference to the G&C system.

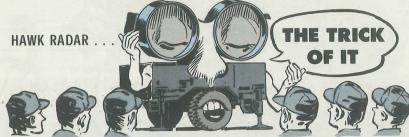


Keep them, and install them on the next tracker. That way you help prevent false error signals going to the missile.



NIGHT FIRING

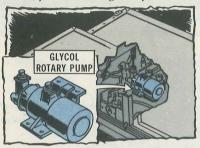
To prevent brief night blindness when firing the missile, shut your eyes for a coupla' seconds after launch. The flash of the gun in the dark blinds you.



Stay a jump ahead of the rotary glycol pump on the AN/MPQ-39 radar.

Catch any fault in time so the pump can be repaired.

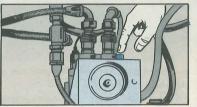
Once the coolant fluid damages its motor, you can kiss it good-bye.



Follow Step 2, Table 2-7 of TM 9-1430-513-12/2 (Jun 69) with Ch 6 (Feb 72).

Here's what you do every week.

1. Check the glycol filter. If the red plunger doesn't go over 1/8 inch, it's OK.



- 2. If red plunger goes over ½ inch, clean the filter cells of the glycol filter assembly.
- 3. Inspect the rotary pump for leakage. If you see more than 5 drops per minute, remove it. Exchange it at your DSU for a good one.

It's a sure-fire procedure.

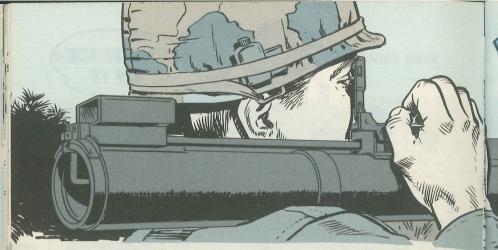
IDLER WHEEL LUBE

Forgetting to check the oil in the idler wheel support arm housing of your Hawk SPL XM727 carrier can make for a fast burn . . . on the bearings.

The idler arm support needs a check every 1000 miles of operation... or quarterly, whichever comes first. Low lube can burn out the bearings and put your carrier down.

Note 1, LO 9-1450-501-12 (Jun 68) tells you how, and "A" panel of Fig 3-5, page 3-7, TM 9-1450-501-10 (Nov 67), shows you. The rest is up to you.





So now you're a LAW man!

This Light Antitank Weapon can punch through any known tank armor and will help you keep the peace.

The LAW rocket, a self contained weapon system, is easy to use and simple to maintain.

SAFETY PRECAUTIONS

1. Remember that the LAW is a package with a sting in both ends. Whenever you're handling, unpacking or inspecting the LAW, never stand in the way of either the down-range or the back-blast end of it. Both ends are dangerous.



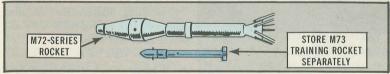
2. Like any other rocket, you store the LAW with the nose pointed away from other types of ammo. The noses of all LAW rounds should be pointed in the same direction.

3. Check your LAW often for damage. Don't try to fire any damaged weapon.

4. Make sure the launcher is extended and locked before you fire. (Listen for the "click" that the detent makes when it falls into the locked position.)



5. The subcaliber training launcher is handled much the same as the real thing, except that the subcaliber rocket and the launcher are stored separately instead of as a unit.



6. Because the training Rocket Launcher M190 is used many times, the inner tube assembly must be kept clean. This launcher should be stored with the front cover and sling assembly installed on the launcher. This keeps dust and dirt from entering the inner rear tube assembly.





'Compatible ' "Incompatible"

Sounds like a marriage counselor making noise, right?

Well, hang in there, friend. It's counseling, and more, and it can help you keep your cool and your electronics equipment,

The name is electro-magnetic compatibility (EMC for short), and it's aimed at anybody who operates or maintains radiating electronics equipment. It's really your bag if radio and radar occupy your hours.



You can get the story on EMC by eyeballing AR 11-13 (Jul 69). But here're some practical ways of applying EMC to get better performance out of your equipment . . . and to prevent damage, or worse:

HERE'S HOW

If you have operational interference with your equipment, whether it be a jammed frequency or whatever, report nels away, generally). the problem to your outfit's commo officer. Use the standard interference form, DA Form 3534R, if you can get it. Other- cause other damge to mixer stages.

wise, jot your problem down on a piece of paper or anything else handy, and get it to the commo officer.



vou're doing wrong . . . or right.

When using high-powered radiating equipment, such as long-range radio sets, tactical radar and tropo-scatter sets, get a fix on how close the receiving sets are. Or, if you've got a receiver operating check on the high-powered stuff. If it's within a kilometer of you, get permission to use frequencies that're safe from interference by the power transmitter. Same goes if the frequency is within adjacent channel splatter range (1 to 3 or 4 chan-

Otherwise, that radiation can burn out the receiver RF stages, transistors, or

"SPOTTED DOG" CHART

A mighty handy reference when operating radiating equipment near other radiating or receiving equipment is the "Spotted Dog" chart (retransmission interference chart) in your TM. If the chart's in your manual, use it.



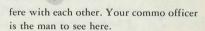
A good EMC practice when testing radio equipment is use of a dummy antenna. It saves a lot of unnecessary radiation and interference to other equip-

Wherever you operate your equipment. use the minimum power that you need to accomplish your mission. You can get the word out without wasting radiation. Saves problems for you . . . and others.

One place where it's not ideal to communicate is near a motor park. The competition is too great.

Use good grounding on your equipment. Peel an eye on past and upcoming PS issues on grounding, use your TM . . . and maybe even do a little side research. It pays.

Finally, coordinate frequencies and time of use, if assigned frequencies inter-



BUG SMOOTHING

By helping iron out the bugs in the reporting system, you can help accomplish the goal of the EMC program: compatibility of all communications-electronics equipment in your region.

By remembering a couple of "don'ts," you might even be around to enjoy the results of your efforts.

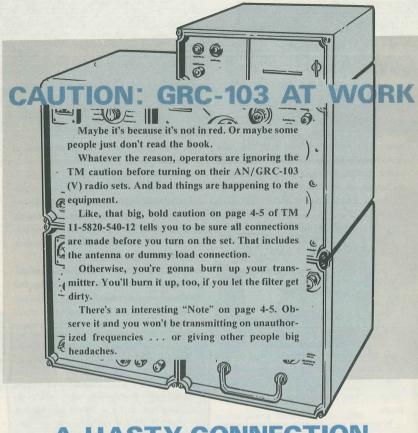
Such as:

Don't operate transmitters near ammunition storage areas. Compatibility desirability is obvious-if you don't want to blow yourself away.

Don't operate radiating equipment near live ordnance. Even a 1-watt transmitter like the AN/PRT-4 can detonate a squib. if you get close enough.

And, try to avoid operating tactical radar sets AN/PPS-4A and PPS-5A any closer than 50 meters to a radio set. The odds are high that your radio receiver will be damaged.





A HASTY CONNECTION

If you jab that matching unit cable connector at the AM-2060/GRC amplifier-power supply's antenna control receptacle without taking time for a line-up—

Then, you're bound to get pinned.

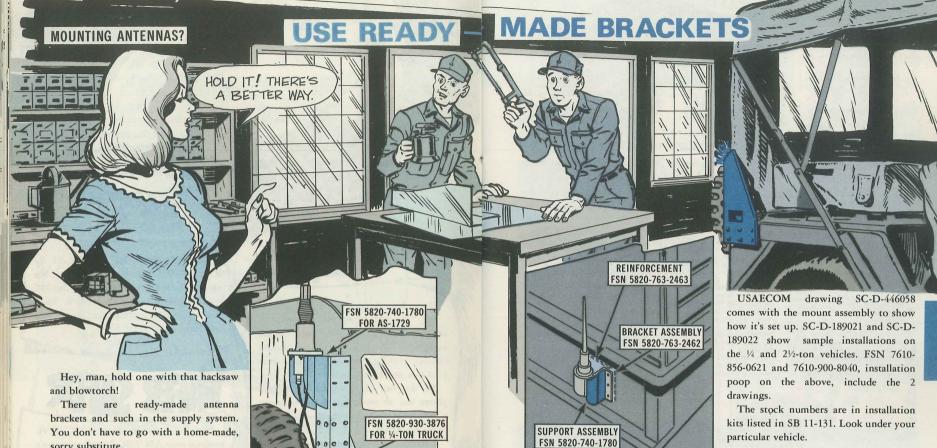
Broken pins and mangled connectors are the only pay-off you get from hit-ormiss action.

So-o-o-o, be gently guided.

And when you disconnect the matching-unit cable, you need to use more caution than biceps . . . too much muscle can tear out the rubbery receptacle base.







sorry substitute. Your unit can order the antenna hard-

ware and have support install it.

Here's what you need to mount the AT-912 and AS-1729() antennas on your 1/4-ton, 11/4-ton or 21/2-ton vehicles:

TM-218-series 1/4-ton trucks: Antenna mount assembly FSN 5820-930-3876. The assembly includes a brace, support, reinforcement and a hardware package.

Also needed if you have an AS-1729 is support assembly FSN 5820-740-1780, Support Assembly FSN 5820-740-1780 for the MX-6707 matching unit.

The TM-244-series 11/4-ton trucks and the TM-209-series 21/2-ton trucks use the identical hardware.

000

Bracket assembly FSN 5820-763-2462 Reinforcement FSN 5820-763-2463.

TS-510 KNOBS?

If you're struggling to identify the GAIN or FREQUENCY knobs on your TS-510() signal generator by FSN's, your troubles may be over.

The FREQUENCY knob goes by FSN 5355-616-9604. You can go after the GAIN knob with FSN 5355-616-7824.



This is a selected list of recent pubs of interest to organizational maintenance personnel. This list is compiled from recent AG Distribution Centers Bulletins. For complete details see DA Pam 310.4 (Jun 72), and Ch 1 (Aug 72), TM's, TB's, etc.; DA Pam 310.5 (Jul 72), and Ch 1 (Oct 72), SC's and SM's; DA Pam 310.7 (Aug 72), MWO's; and DA Pam (C) 310.9 (Now 71), COMSEC Pubs.

TECHNICAL MANUALS

TM 5-4940-225-20P Sep Repair Parts and Shop Equip, Trk Mtd Mdls SEORL and SEORLT

TM 5-6115-586-20P Sep Repair Parts and Power Plant Mdl LPU-71 TM 9-450 Aug Metal Body Repair and

Related Operations TM 9-1005-205-12 Oct .30 Cal Rifle M1903A4

TM 9-1005-249-10 May M16A1 Rifle TM 9-1005-249-20 Sep M16/M16A1

TM 9-1005-304-12 Sep Door Mtd XM59 TM 9-1240-372-12P Jul Repair Parts for Binoculars M3, M7, M13, M13A1, M15A1, M16 and M17A1

TM 9-1300-203 C18 Sep Arty Ammo for Guns, Howitzers, Mortars and Recoilless Rifles

(C) TM 9-1425-525-1 Sep Description of Imp HAWK, Air Defense Guided Msl Svs

TM 9-1425-525-12-1 Sep Emplacement of Imp Hawk TM 9-1425-525-12-2 Sep Functional Diagrams, Imp Hawk TM 9-1430-526-12-1 Sep Msl Btry Control Central AN/TSW-8 TM 9-1430-527-12-2-1 Sep Info and

Coord Central AN/MSQ-95
TM 9-1430-527-12-2-2 Sep Coord

Central AN/MSQ-95 (XO-1)
TM 9-1430-527-12-2-3 Sep Info and

Coord Central AN/MSQ-95
TM 9-1430-527-12-3 Sep Coord
Central AN/MSQ-95
TM 9-1430-532-13P Sep Simulator

Station AN/TPQ-29 TM 9-1430-534-12-1 Sep Radar Set

AN/MPQ-50 TM 9-1430-534-24P Aug Radar Set

AN/MPQ-50 TM 9-1440-531-12-3 Aug Schematics

for Launcher XM192E1 and Control Box AN/GSA-132 (XO-1) Imp Hawk TM 9-1440-531-24P Sep Launcher, Zero Length, Guided Msl XM192E1 TM 9-1450-486-20P Sep M688 Loader-

TM 9-1450-486-20P Sep M688 Load Transporter, Hoisting, Sling, Tripod (LANCE)

TM 9-2330-213-14 Aug Trailer: 1½ Ton, 2-Wheel, M103A1, M103A2, M103A3 M103A3C, M103A4, M103A4C, M104, M104A1, M105A1, M105A2, M105A2C, M107A1, M107A2, M107A2C, M448

TM 9-2350-232-ESC Oct Tank, Combat, FT 152-MM Gun M60A2 TM 9-2350-300-20/1 C2 Oct M163 20-MM SP Gun, M168 Cannon, M157 Mount, M61 Sight, and AN/VPS-2 Radar

TM 9-4931-204-20P Jul Repair Parts Test Set, Computer Logic Unit AN/GSM-70

TM 9-4935-548-14 Sep Periodic Tests Using Calibrator Standard and Microwave Calibrator, Imp Hawk TM 9-4935-587-20P Aug AN/TSN-95 TM 10-8340-221-13 Sep Shelter-Holf Tent and Two-Mon Mountain Tent TM 11-474-1 Aug Telephone Substation Instal TM 11-5805-549-15 Aug Relay Rack Type 337 Mdl 1 TM 11-5826-235-24P-1 Sep Tacan

Navigational Set AN/ARN-52(V) TM 11-6625-001-20P Sep MK733/ ARC-54 Maint Kit TM 11-6625-1650-20P Oct Test Set, Radio AN/ARM-22A

TM 11-6760-239-12 Sep Test Set, Analyzer, Camera LS-80A

MISCELLANEOUS ,

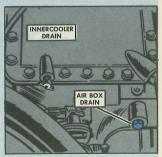
DA Cir 310-39 Oct Rescissions LO 9-1430-533-12 Sep Radar Set AN/MPQ-46 (XO-1) IHIPIR MWO 9-2320-218-30/8 Sep Instal of Transfer Rear Output Shaft Snap Ring Retainer on 1/4 Ton Trucks: M151, M151A1, M151A1C, M718 SB 700-20-1 Sep Reportable Items List, ESR Sys SB 700-25 Sep Interchangeable and Substitute Item List (SISIL) SC 4933-95-CL-ET9 Aug Field Arty Renairman Tool Kit TB 10-1670-206-20-10 Oct Insp of 24-Ft-Diam Pers Chute Assy TB 750-97-38 Aug Maint Expend Limits for FSC Gp 38

Fair Warning Again

A later word to a wise 290M tractor operator.

PS 240, page 43, told about checking the intake manifold air box for possible oil—oil that may have leaked by a bad turbocharger seal. Make this check by removing the plug at the base of the air box—not the petcock to the inner cooler.

Any sign of oil in the air box means possible turbocharger trouble. Let your mechanic or DSU look it over.





WHO KILLED COCK ROBIN ?





































CHOKE: WHO'S GOT TIME FOR PM.

LET THEM "TECH" TYPES DO IT ...



BACK IN '50 I WAS WITH A HOT OUTFIT UP IN TH' RESERVOIR COUNTRY...KOREA YA KNOW ...



S WE WERE

GONNA BE HOME

BY THE HOLIDAYS ...

WE JUST ABOUT





& WE HAD A RUGGED OL'MAN A GO-IN-AND-CHEW-EM-UP TYPE I KIN HEAR HIM SAYIN ...





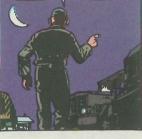
WE HAVE THE WORLD'S BEST EQUIPMENT ... Take care of it



BUT; CHOKE !! WE ; GASP ! WERE NOT ... NO, SIR.

1111111





YOU GOTTA MAINTAIN Y'R GEAR! EVERY DAY.



... AND FOR PM TO BE DONE

IF HE WON'T TAKE AN ACTIVE PART IN IT...THERE IS NO STEAM... AND SO EVERY-THING GETS DONE HALF-GASSED... IF AT ALL.



... WE WERE TOO

CRITICAL OIL
LEVELS, ANTI —
FREEZE, WEAPONS,
PM, NOTHING...













I WAS...LUCKY I WAS LEFT FOR **KIA**...THE TURKS FOUND ME 'N' HAULED ME OUT.





EVEN HQ DA 15
PUSHIN' THIS.IT'S
CALLED COMAINT, FOR
COMMAND MAINTENANCE
PROGRAM.



OK, SARGE, YOU MEAN THAT
ALL COMMAND PEOPLE, OFFICERS
YN' NCO'S ALIKE, GOTTA GET
THEIR HANDS DIRTY TO INSURE
PM IS DONE, RIGHT?



INVOLVED, RIGHT? CAUSE IF THEY DON'T CARE, NOBODY CARES! RIGHT?



SO! WHEN 'OL'!
"COCK ROBIN"
FOLDED... IS HE
REALLY TO
BLAME?



I GUESS EITHER YOU DO PM OR SEE THAT IT GETS DONE! RIGHT, SARGE?



HEY! YOU LOOK WIPED
OUT... I'LL SPELL YA ON
CARRYIN' THAT SACK... AFTER
ALL; AHEM; 'OL'COCK ROBIN' FOLDIN'
UP IS PARTLY...ER...MY FAULT.



...ER I HEAR YOU'LL BE PICKIN'
UP ANOTHER STRIPE SOON... THEN
WE'LL HIT TH' NCO CLUB AND
TALK ABOUT COMMAND
RESPONSIBILITIES,





Troubleshopting a faulty Huey avionics component can be a painstaking chore for radio types.

Sure, TM 11-1520-210-20 (Jul 70) has a troubleshooting chart that nails down most symptoms you'll come across.

Except when an airframe mech pulls a Murphy by switching the FM radio and VHF navigation antenna cables during a Huey B model tail boom change. It happens!

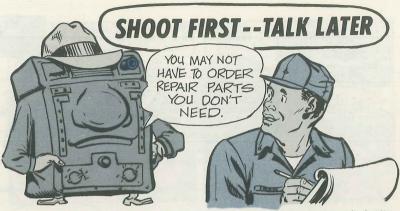
Your FM is then transmitting loud and clear on the ground thru the handle bar antenna instead of the whip antenna. The trouble is, when the bird gets up in the blue . . . nothing!!

So, before you change the RT on a B model bird new to your flock, eyeball those cables at the tail boom to make sure they're not switched.



STABLE AND ABLE

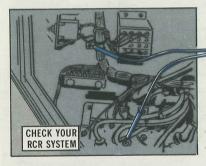
Keep your Huey up to snuff by making sure MWO 55-1500-206-30/2 with Ch 2 (Apr 69) has been applied. The tie rod in the stabilizer bar tube is replaced with a stainless steel cable—which will do a better job of keeping the bar weight in case the tube breaks. Stabilizer bars modified carry FSN 1615-689-6307 for B, D and H models and FSN 1615-689-6306 for C and M models.



So-o-o-o, you've spotted trouble in your Huey's Direct Current (DC) generator circuit?

Wait one, Knucklebuster! Pull a good systems by-the-book check before you order a bunch of parts you don't need.

Start by troubleshooting the Reverse Current Relay (RCR) system.



A generator in A-1 condition gives you a 28-volt readout on all RCR terminals. No sweat. But . . .

A 2 to 4-volt readout at the reverse current relay GEN terminal means trouble in the shunt field circuit. Check voltage from GEN terminal through the generator.

Zero voltage at the GEN terminal calls for a check of the generator or main armature lead.



A 28-volt reading at the GEN terminal, but no voltage on the SW terminal means trouble in the switch circuit.

Got 28-volts at the GEN and SW terminals? Then you should have the same voltage on all RCR terminals. If you don't, your problem is in the reverse current relay.

Now-order the part you need.

And, Birdkeepers, never shoot water into the aft electrical compartment when hosing down your birds. Wet parts rust, voltage regulator to terminal A on the corrode, stick together . . . guaranteed to cause a malfunction or short.



When installing the stabilizer bar on your Huey (UH-1), hold one-when connecting the control tubes to the scissors levers.

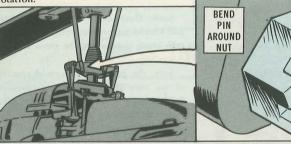
You're operating in close quarters, between the levers. Any hardware sticking out could damage the scissors and sideline the bird.

Use 2 washers under the head of both upper and lower attaching bolts. Insert each bolt with the head in direction of rotation.

Add one washer under the nut. Torque the nut to the standard value and add the cotter pin. That's the rub . . . the cotter

If there's any possibility of the cotter pin chafing the opposite scissors lever, put the cotter pin in with the head horizontal to the slot in the nut.

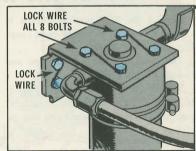
In other words, bend the cotter pin ends around the nut, not over the end of the bolt.



Any time you Huey (UH-1D/H) mechs remove the transmission external oil filter head from the bracket, the 4 mounting bolts have to come off. No sweat.

When you put the head back, tho, lockwire the 4 bolts. That's the word in para 7-10 of TM 55-1520-210-20 (Sep 71). Make sure the bracket retaining bolts are also safetied.

Otherwise, vibration will loosen the bolts and crack the bracket.

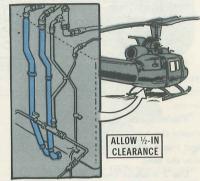


IT'S A STANDOFF

If your Delta or Hotel model Hueys have the crashworthy fuel system per MWO 55-1520-210-50/1, look at the main fuel lines. Could be lines FSN 4720-176-4612 are about to chafe and wear a hole in the transmission sump.

Head off downtime by using clamps or rerouting the lines for ½-in minimum clearance.

A flashlight and mirror will make your inspection easier.



THE SPLIT CONE BIT



Some Huey and Cobra pitch pullers and knucklebusters get uptight when the split cones supporting the main and tail rotors slip.

Sure, the pubs call for equal spacing of the cone halves during installation. But the pubs don't call for maintaining that spacing during inspections.

So, don't sweat it if the cone gaps are not equal or one half of a cone touches the other half.

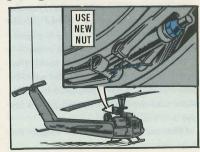
IN THE HOT SEAT?

Heat at the T-53 engine tailpipe is enough to weaken re-used V-band coupling clamp nuts, Huey mechs.

The result can be clamp failure and damage to your bird.

Which is why para 5-16e(2) of TM 55-1520-210-20 (Sep 71) calls for using new, steel self-locking nuts when you seat the clamps.

You better believe it!





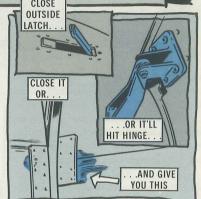
When you Cobra mechs open up the engine compartment and leave the upper rear latch open, it hits the hinge on the inside of the cowling.

The cowling is then forced into the mating airframe skin. Keep that up, and your bird will soon have to be grounded for sheet metal repair.

There is a better way.

Just close the latch before you swing wide the cowling, and you'll have clearance . . . no skin damage.

Open the latch, natch, before you button up your bird.



PASS THE WORD

When you mechs remove a contaminated oil cooler from your bird, and the parts pub shows it's recoverable; tag it with a DD Form 1577-2.

When you fill out the unserviceable (repairable) tag, show in the "reason for repairable condition" block that the cooler is being returned for decontamination. The cooler also gets an aluminum tag stamped—METAL CONT. That word is in para 3-275, Ch 8 (Apr 72) to TM 55-1500-204-25/1 on general practices.

The overhaul types will then disassemble the cooler and remove the metal chips.





'Specially when you're unhooking the electrical lead from the regulating valve on the HueyCobra's Environmental Control Unit (ECU).

Would you believe some mechs are using pliers to disconnect this push-pull, no thread electrical connector! It's busting 'em up something fierce-like.

Keep your cool. Save maintenance downtime and parts and never use the twist-off method to unhook this connector from the electromagnetic control valve of the air conditioning system.

All you do to unhook this plug — MS3137E7-50S—is grip the conduit with thumb and finger and pull straight out. No twist, no tools.



To connect it, line up the slot in the coupling with the key in the receptacle and push straight in. You'll feel it seat—maybe hear a solid click—as the balls lock in place.

Check by grasping the conduit on the shell and tug away . . . gently.



HIGH-TIME CHECK

If your HueyCobra (AH-1G) has been around a spell, there's a new, detailed inspection due your baby when the airframe time hits 2200-hrs. The special inspection section of TM 55-1520-221-20, Ch 3 (Mar 72) has the word.



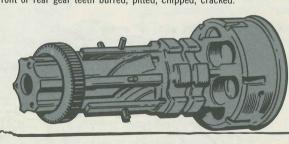


BUN BARRELS—Dirty, dripping oil, gunk-covered, powder-fouled. Cracked, broken, burred flange. Pitted, scored, excessive wear of lands.

GUN HOUSING-Nicked, burred, un-

usual rubbing or wear of camming sur-

ROTOR, ASSEMBLY - Dirty, powder-fouled, too oily. Bent stud. Front or rear gear teeth burred, pitted, chipped, cracked.



SAFING SECTOR AND HOUSING COVER—Dirty, loose. Nicked, cracked,

broken, bent, distorted. Pins missing. Attaching points deformed. Cam

path surfaces won't line up with gun housing.

REMOVABLE BOLT TRACKS—Cracked, broken, distorted. Galled edges.



faces.

MOUNT—Loose.

Bulges in barrel bores.

BARREL CLAMP -- Worn, stripped, damaged spline nut threads. Distorted, cracked, broken barrel rings or central shaft.

SUPPORT-Broken, dented, galled,

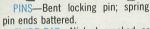
cracked tubular walls. Warped face.

BOLT HEAD—Worn or elongated firing pin holes. Damaged, broken extractor lip. Worn or burred pins and locking surfaces.

FIRING BOLT ASSEMBLY—Nicked, burred, galled trackways. Worn, damaged roller.

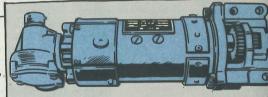
FIRING PIN—Worn, broken striker. Burred, worn tang.

SPRING—Broken, cracked. Compression gone kaput!



GUIDE BAR—Nicked, cracked, or bent, won't control rounds.

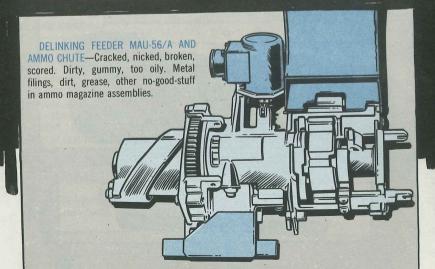
BEARING—Won't rotate free 'n' easy.



GUN DRIVE ASSEMBLY—Dirty, cruddy. Broken or bent pins on electrical connectors. Broken, loose cable wires.

TIMING PIN-Bent, broken parts.

FLEXIBLE SHAFT ASSEMBLY—Loose.



GRENADE LAUNCHER M129

BARREL—Bore and chamber too oily, dirty. Powder-fouled barrel. Outer surface too greasy. Eroded, pitted, damaged, worn lands. Deformed, bulged barrel.

FRONT SUPPORT ROLLERS—Worn, damaged, needs oil. Retaining rings loose.

BARREL CONTROL CAM—Too greasy.

DRIVE ASSEMBLY—Burred, nicked, broken, dirty spur gears.

RECEIVER—Dirty, needs lubing. FIRING PIN STRIKER—Tip burred or broken.

FEED LEVER—Worn, cracked. FEED GEAR—Worn, broken teeth. FOLLOWING GEAR—Worn, broken teeth.

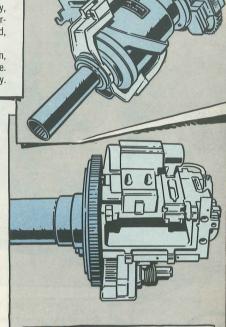
FEED SLIDE—Burred.

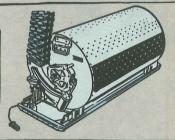
FEED SLIDE ASSEMBLY—Missing or damaged pin. Cartridge feed actuator bearings, positioners, springs, retainers, plunger, cartridge stop, lever, feed pawl and plunger need lube. Burred, binding guides 'n' slots.

YOKE GUIDE—Deformed, burred.
FIRING PIN—Damaged, worn, chipped.
BREECH INSERT—Eroded.

GUN CRADLE, MAGAZINE, AMMO CHUTE—Dirty, excess grease, oil. Gremlins like solder, metal filings, dirt, gravel that cause FOD. Broken, frayed wires. Any component marred, scarred.

Hold one, Knucklebusters! This 40-MM scatter gun has upteen spring pins. Be extra c-a-r-e-f-u-l that nary a one of 'em is bent, broken, or has lost its pizazz!





Hydraulic hoses and fairings get a 20-20 look for security, leakage.





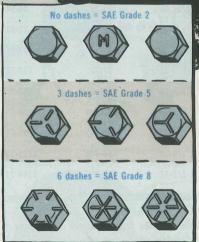


The language of capscrews is dashes. The more dashes, the better the quality and the higher the applied torque. Capscrews are made with all kinds of markings for special uses, but a truck, tank or tractor mechanic just has to know about 3 kinds and how the dashes match up with the Society of Automotive Engineers (SAE) Grades.

The dashes give you the SAE capscrew Grade code which is nice to know because quite a few manufacturer's handbooks use it.

Some (but not all) capscrews are marked on the head with the SAE grades in addition to the dashes.

The dashes (or SAE grade numbers) tell you what the capscrew is made out of and how much torque it will take . . . Frinstance, no dash (Grade 2) capscrews are made out of low-carbon steel which take a low torque. Three dash (Grade 5) screws are medium-carbon steel and take



a medium torque. Six dash (Grade 8) capscrews are made out of carbon-alloy steel. They're the strongest kind you're likely to see in ground equipment and take the highest torque.



Follow the torque values given in your TM, but use this chart as a general guide when the TM gives no torque. The mininum and maximum values for both coarse (UNC) and fine (UNF) screws are given.

DIG THIS!
THE SCREWS
SHOWN IN
COLOR ARE
UNIFIED NATIONAL.
COARSE, THE OTHERS
ARE UNIFIED
NATIONAL FINE.

SCREW DIAMETER	TORQUE FT-LBS NO DASHES (SAE GRADE 2)	TORQUE FT-LBS 3 DASHES (SAE GRADE 5)	TORQUE FT-LBS 6 DASHES (SAE GRADE 8)	SOCKET SIZE	
1/4-20	3-5	6-8	10-12	7/16	
1/4-28	4-6	8-10	9-14	7/16	
5/16-18	7-11	13-17	19-24	1/2	
5/16-24	7-11	14-19	23-28	1/2	
3/8-16	14-18	26-31	39-44	9/16	
3/8-24	15-19	30-35	46-51	9/16	
7/16-14	23-28	44-49	65-70	5/8	
7/16-20	23-28	44-54	69-79	5/8	
1/2-13	32-37	65-75	95-105	3/4	
1/2-20	34-41	73-83	113-123		
9/16-12	46-56	100-110	145-155	13/16 13/16	
9/16-18	47-57	107-117	165-175		
5/8-11	62-72	140-150	200-210	15/16 15/16	
5/8-18	67-77	153-163	235-245	1 1/4	
3/4-10	106-116	260-270	365-375	1 1/4	
3/4-16	115-125	268-278	417-427		
7/8-9	165-175	385-395	595-605	1 5/16 1 5/16	
7/8-14	178-188	424-434	663-673		
1-8	251-261	580-590	900-910	1 1/2 1 1/2	
1-14	255-265	585-634	943-993		
1 1/4-7	451-461	1070-1120	1767-1817	1 7/8	
1 1/4-12	488-498	1211-1261	1963-2013		
1 1/2-6	727-737	1899-1949	3111-3161	2 1/4	
1 1/2-12	816-826	2144-2194	3506-3556	2 1/4	

This chart is based on using clean, dry, threads. Reduce torque by 10 per cent when engine oil is used as a lubricant. If new capscrews are used, reduce torque by 20 per cent. Capscrews threaded into aluminum may require a reduction in torque of 30 per cent or more unless inserts are used.

IF YOU GUYS USE OIL ON ME, COOL OFF 10% ON YOUR TORQUE You can get the size of the capscrew by measuring it on the bottom (shank) of the bolt.

What you don't do is measure the head and use that reading for the size. Some mechanics have been doing this and, of course, they over-torque and cause problems.



If you have to substitute (as you sometimes will) you can do it in only one direction—up. When a No. 5 capscrew is called for and you don't have it, you can use a No. 8. However, if a No. 8 is called for, that's what you gotta use. Never go down.



One other thing: If you have nuts of different thicknesses, always use the thickest with No. 8 bolts. You need it because of the higher torque that these bolts take.



HERE

Castellated capscrews can fool you. The way they are designed, the 6 cuts on the head can be mistaken for 6 dashes so you think they are all SAE Grade 8's.



'Course, some of them are. On'tuther hand, some of them are No. 5's so look real close. You'll always find a figure, either No. "5" or "8" to clue you.



ONCE YOU FIND THIS SAE FIGURE, YOU CAN WORK OUT THE TORQUE



You don't have to climb walls to understand torque laws, torque wrenches or how to figure the amount of torque to use. tender loving care of wrenches.

However, a classic torque job calls for basic metal-to-metal know-how and

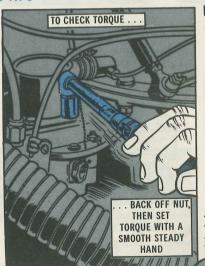
TOROUE TIPS

To get correct torque, you gotta have 3 things going for you-clean threads, undamaged threads, and clean mating surfaces.

One point to remember, Podner. After x number of hours, metals "set" when mated - drawn together - under torque pressure. It takes up to 10 per cent more power-torque-to break this set and get the fastener moving than it took to get the original torque.

When you have to "check" torque, or retorque, back off on the nut, bolt or screw-then bring it back to the original

A fastener has to be turning with a steady, smooth force to get accurate torque. Any herky-jerky, yankitiyank force ruins a torque reading every time.



Another kind of "set" bug the Pro squashes right here is seizure.

It happens like so. About the time you reach correct torque reading, during the last few turns, you may get a popping effect . . . the wrench stops turning.

If this "set" happens, back off the nut or bolt and do your torque thing again.

Slow 'n' steady does it until you get the correct torque reading.

Hold one! Never, like n-e-v-e-r, use a torque wrench to back off a fastener or for tapping or hammering. It ruins calibration, for a fact.



Unless the TM says otherwise, always use the torque wrench on the nut end, and stop turning when the torque is reached.

Once in awhile, because of a tight space deal, you'll have to tighten a bolt at the head end. It takes torque or pressure to get the bolt moving in the hole, or to aline parts, so torque to the high side of the torque range.

You'll get a more accurate torque reading with new fasteners if you run 'em up to the correct torque-back 'em off a half turn-then retorque. This cleans and smooths the threads slicker'n a whistle.

Replace bolts with damaged threads, or rechase and clean the threads.

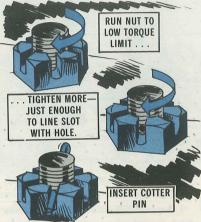
If you have to use a damaged bolt, add extra run-up resistance to the torque. Measure run-up on the last rotation because rust or a burr may have become polished off at this point.

When you reach torque while tightening castellated nuts, the safety wire or

TORQUE SAVVY NEEDS NO GIMMICKS. JUST GOOD SENSE AND KNOW-HOW.

cotter pin holes may not line up with the slots in the nut.

When this happens, run-up the nut to the low torque limit and, without stopping, tighten a smidgen more . . . just enough to get a hole or slot lined up.



Never back off a castellated nut to insert safety wire or a cotter pin.

NEVER **BACK OFF** TO LINE SLOT WITH HOLE!

Never grease or oil a fastener unless your equipment's pub says so. Lubed threads roughly means you're increasing the upper torque limits since there's less run-up friction.

On dry-bolted connections tightened from the nut side, about 50 percent of the torque is used to overcome friction. The other half is responsible for the built-in tension put on the bolt. Torque tables are for "dry" applications.

Never use guesstorque if a job calls for rightening a single item of a series.

Like maybe you're replacing a spark plug. Use a torque wrench for correct reading on each plug or you're likely to get a change in the spark gap, or you could wind up with a busted plug-or worse.



TOROUE TOOL TIPS

Like all precision tools that get a lotta beam on direct reading type wrenches not zeroed, tag 'em for calibration. changes the calibration.

Overloading will also permanently deuse, a torque wrench needs an accuracy form the torque sensing element. Set all checkup, regular like. Scratching, etch- torque wrenches back to zero after using ing, or denting the torque-measuring 'em. Check those in storage. If they are



TLC-tender lovin' care-means never dropping or carelessly tossing wrenches about. Stow 'em in a dry place and protect 'em from shock or damage. If you should accidentally drop a torque wrench, have it re-calibrated, pronto. Make sure its DA Label is on, readable and up-todate.

A final word.

As tight as you can get it plus one turn won't hack it in MVA!



54



One simple digit can make a difference in the size of the brass fitting that you get. Seven different digits can bring you a flock of differences in a kit.

So, if you want to be "in the know" here's a breakdown of the fittings in the tubepipe fitting kit (brass fitting kit), FSN 4730-470-6625.

It's taking the place of tube-pipe fitting kit, FSN 4730-203-0398, that's found in your Shop Equipment, Organizational Repair, Light, Truck Mounted, SC 4940-97-CL-E04 (Oct 70), Shop Equipment, Contact Maintenance, Truck Mounted, SC 4940-97-CL-E05 (Mar 70), and Shop Equipment, General Purpose Repair, Semitrailer Mounted, SC 4940-97-CL-E03 (Nov 69).

	FITTING K	IT, TUBE-PIPE	, FSN 473	0-470-6625	
	NOMENCLATURE	SIZE INCHES 0.D.	NO. IN KIT	FSN	Imperial-Eastman Part No.
1	SLEEVE	3/8 5/16 1/4 3/16 1/8	24 24 24 20 15	4730-278-8765 4730-278-8764 4730-278-8763 4730-701-7737 4730-278-8761	60-F 60-F 60-F 60-F 60-F
86	NUT	3/8 5/16 1/4 3/16 1/8	12 12 12 6 5	4730-287-1537 4730-278-8829 4730-011-4627 4730-203-3194 4730-067-9801	61-F 61-F 61-F 61-F 61-F
	NIPPLE	3/8 5/16 1/4 3/16	3 1 2 1	4730-278-3222 4730-278-5691 4730-278-8717 4730-278-3206	62-F 62-F 62-F 62-F
	ADAPTER	1/4 x 1/8 3/16 x 1/8 1/8 x 1/8	4 2 2	4730-278-4357 4730-289-0388 4730-288-9928	68-F 68-F 68-F

nullinul)	anning man	milli.	AMPANHAN HAM	HIIII
TEE	1/4	2	4730-287-1690	64-F
NUT	1/4	3	4730-288-8567	87-F
TEE	1/4 x 1/8 3/16 x 1/8 1/8 x 1/8 3/16	2 1 1 2	4730-274-9258 4730-374-8142 4730-288-9482 4730-947-9547	76-F 76-F 76-F 64-F
NIPPLE	5/16 1/4	6	4730-764-8770 4730-764-8771	42-F 42-F
NUT	3/8 5/16	6	4730-902-8990 4730-240-1739	41-FS 41-FS
ADAPTER	1/4 x 1/4	2	4730-278-4575	68-F
ELBOW	1/8 x 1/8	1	4730-263-4976	69-F
ADAPTER	3/8 x 1/4 5/16 x 1/4 5/16 x 1/8	3 2 3	4730-273-8561 4730-880-3053 4730-270-4613	68-F 68-F 68-F
ELBOW	5/16 x 1/4 5/16 x 1/8 1/4 x 1/4 1/4 x 1/8	4 6 6 6	4730-278-4741 4730-278-4740 4730-277-7621 4730-287-1766	69-F 69-F 69-F
ADAPTER	5/16 x 1/4 5/16 x 1/8 1/4 x 1/4 1/4 x 1/8	4 6 6 6	4730-766-9009 4730-142-2177 4730-391-3771 4730-900-3296	48-F 48-F 48-F 48-F
ELBOW	3/16 x 1/8	2	4730-278-0187	69-F
ELBOW	5/16 x 1/4 5/16 x 1/8 1/4 x 1/4 1/4 x 1/8	1 2 2 2 3	4730-060-9241 4730-964-1565 4730-766-9000 4730-231-5632	49-F 49-F 49-F 49-F
ELBOW	3/8 x 1/4	4	4730-263-4983	69-F
	TEE NUT TEE NIPPLE NUT ADAPTER ELBOW ADAPTER ELBOW ELBOW ELBOW	TEE 1/4 NUT 1/4 TEE 1/4 x 1/8 3/16 x 1/8 1/8 x 1/8 3/16 NIPPLE 5/16 1/4 NUT 3/8 5/16 ADAPTER 1/4 x 1/4 ELBOW 1/8 x 1/8 ADAPTER 3/8 x 1/4 5/16 x 1/4 5/16 x 1/8 1/4 x 1/4 1/4 x 1/8 ADAPTER 5/16 x 1/4 5/16 x 1/8 1/4 x 1/4 1/4 x 1/8 ELBOW 3/16 x 1/8 1/4 x 1/4 1/4 x 1/8 ELBOW 5/16 x 1/4 5/16 x 1/8 1/4 x 1/4 1/4 x 1/8 ELBOW 5/16 x 1/4 5/16 x 1/8 1/4 x 1/4 1/4 x 1/8 ELBOW 5/16 x 1/4 5/16 x 1/8 1/4 x 1/4 1/4 x 1/8	TEE 1/4 2 NUT 1/4 3 TEE 1/4 x 1/8 2 3/16 x 1/8 1 1/8 x 1/8 1 3/16 2 NIPPLE 5/16 6 1/4 6 NUT 3/8 6 5/16 6 ADAPTER 1/4 x 1/4 2 ELBOW 1/8 x 1/8 1 ADAPTER 3/8 x 1/4 3 5/16 x 1/4 2 5/16 x 1/4 2 5/16 x 1/4 6 ADAPTER 5/16 x 1/4 4 5/16 x 1/8 6 1/4 x 1/4 6 1/4 x 1/8 6 ADAPTER 5/16 x 1/4 4 5/16 x 1/8 6 1/4 x 1/4 6 1/4 x 1/8 6 ELBOW 3/16 x 1/4 4 5/16 x 1/8 6 1/4 x 1/8 6 ELBOW 3/16 x 1/4 5 1/4 x 1/8 6 ELBOW 3/16 x 1/4 5 1/4 x 1/8 6	NUT 1/4 3 4730-288-8567 TEE 1/4 x 1/8 3/16 x 1/8 1 4730-374-8142 1/8 x 1/8 1 4730-288-9482 3/16 2 4730-947-9547 NIPPLE 5/16 6 4730-764-8770 1/4 6 4730-764-8771 NUT 3/8 6 4730-902-8990 5/16 6 4730-240-1739 ADAPTER 1/4 x 1/4 2 4730-278-4575 ELBOW 1/8 x 1/8 1 4730-263-4976 ADAPTER 3/8 x 1/4 3 4730-278-4575 ELBOW 5/16 x 1/4 2 4730-880-3053 5/16 x 1/4 5/16 x 1/8 6 4730-278-4741 5/16 x 1/8 6 4730-277-7621 1/4 x 1/8 6 4730-277-7621 1/4 x 1/8 ADAPTER 5/16 x 1/4 5/16 x 1/8 6 4730-277-7621 1/4 x 1/8 6 4730-391-3771 1/4 x 1/8 6 4730-900-3296 ELBOW 5/16 x 1/4 5/16 x 1/8 6 4730-900-3296 ELBOW 5/16 x 1/8 1/4 x 1/8 2 4730-66-9009 5/16 x 1/8 1/4 x 1/8 4 4730-66-9009 3/16 x 1/8 2 4730-964-1565 1/4 x 1/4 2 4730-766-9000 1/4 x 1/8 3 4730-231-5632

MORE

NOMENCLATURE	SIZE INCHES 0.D.	NO. IN KIT	FSN	Imperial- Eastman Part No.
NUT	1/4 3/16	3 3	4730-013-7397 4730-288-9390	41-W 41-W
ELBOW	3/8 x 1/4	3	4730-639-9676	49-F
NUT	1/4	3	4730-011-6452	41-FS
ADAPTER	5/16 x 1/8 1/4 x 1/8 3/16 x 1/8	6 6 3	4730-277-8768 4730-540-2612 4730-289-1930	48-W 48-W 48-W
NIPPLE	3/8	4	4730-071-3187	42-F
ADAPTER	1/4 x 1/8 3/16 x 1/8	6	4730-288-9930 4730-278-8253	188-D 188-D
NUT	5/16 1/4	6	4730-289-1956 4730-142-1593	181-D 181-D
NUT	5/16	3	4730-013-7398	41-W
ELBOW	5/16 x 1/8 1/4 x 1/8 3/16 x 1/8	2 2 2	4730-011-4920 4730-767-8076 4730-278-3811	189-D 189-D 189-D
ADAPTER	5/16 x 1/8	6	4730-011-4919	188-D
ELBOW	3/16 x 1/8	4	4730-865-8239	49-W
PLUG	1/8	6	4730-011-3175	109-B
COUPLING	1/4 1/8	3 3	4730-277-5736 4730-277-5735	103-B 103-B
ADAPTER	3/8 x 1/4	6	4730-081-7537	48-F
NUT	3/16 1/8	6 2	4730-278-5551 4730-278-5490	181-D 181-D
ELBOW	5/16 x 1/8 1/4 x 1/8	2 4	4730-640-1051 4730-277-8273	49-W 49-W

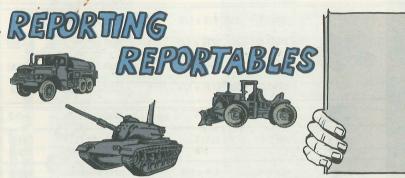
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		SHUT-OFF COCK	1/8 x 1/8	1	4820-274-3646	48-E
	Con Con	SHUT-OFF COCK	5/16 x 1/8	1	4820-272-3360	29-SAE
		SHUT-OFF COCK	1/4 x 1/8	1	4820-263-3024	27-SAE
		SHUT-OFF COCK	5/16 x 1/8	1	4820-430-5602	29-EF
		PLUG	1/4	6	4730-011-2578	109-B
		NIPPLE	1/4 1/8	6	4730-222-1837 4730-230-1996	112-B 112-B
		BUSHING	3/8 x 1/4 1/4 x 1/8	3	4730-880-4860 4730-828-0171	110-B 110-B
		DRAIN COCK	1/8	2	4820-752-9040	200-Е
		REDUCER	1/4 x 1/8	2	4730-834-4941	120-В
		STREET ELBOW	1/4 1/8	2 2	4730-277-5553 4730-277-5552	116-B 116-B
		SHUT-OFF COCK	1/4 x 1/8	1	4820-812-9029	27-EF
	230	DRAIN COCK	1/4	1	4820-287-4268	42-EH
		DRAIN COCK	1/8	1	4820-555-9761	41-EH
		DRAIN COCK	1/4	2	4820-684-0880	320-E
Bont.	- 11		THE REAL PROPERTY.	All Property	AND RESIDENCE OF STREET	SHAPE OF REAL PROPERTY.

AN ELBOW WOULD LOOK VERY MOD.

59

END

MR. PROPERTY-BOOK KEEPER-



You're the Army's top man when it comes to reporting equipment in your unit. The quarterly status report (called for by AR 711-5 and your local equipment status reporting SOP) is a mighty important planning tool for the top brass. The report tells equipment providers and managers just about everything they must know about equipment in the field. In some commands the report is monthly.

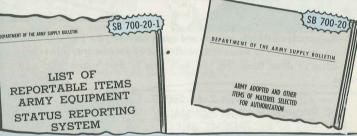


—Your outfit's TOE, MTOE, CTA's and equipment density list. They call out your outfit's authorized equipment.

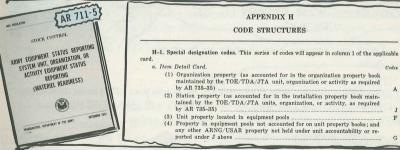
—The GO (General Orders) that keeps your outfit in business.



—SB 700-20-1 List of Reportable Items.



—AR 711-5 (Dec 67) Equipment Status Reporting, with its 2 changes gives details on reporting, and lists reporting codes in its App H.



—DA Pam 710-14 Equipment Status Reporting System, gives step-by-step info on reporting.

—Your local SOP on equipment status reporting tells you when your report is due and how to make corrections, changes, deletions and additions.





PROPERTY BOOK



—All authorized (and unauthorized) equipment on hand must be accounted for in your property book. Your equipment status report must be an exact record of the reportable items in your book.

—Flag property book pages covering reportables. That helps you spot reportables when you're doing the report. See para 2-6j, AR 710-2.



Reportable COMSEC, missile and other items in your property book annex also go on your report. The annex is normally kept by your security officer—and he knows the status of those items. So, you both have to work together on reporting those items.

--- AR 710-2, PARA 2-4, SAYS
THE PROPERTY BOOK NORMALLY
BELONGS AT THE PARENT UNIT.
WHERE'S YOURS LOCATED?

ADDS AND DELETES MUST BE MADE, OTHERWISE YOUR REPORT'LL BE WRONG.

—Check your property book carefully for reportables added or deleted since your last report.

LIN'S

—One LIN may cover more than one FSN. Make sure your LIN's cover their respective FSN's. The right LIN with the wrong FSN's will confuse the computers . . . they'll spit out your reporting info. Your report'll be useless.





INVENTORY



—The annual physical inventory (AR 710-2, para 2-10d) is a must. If your property book is shipshape, your equipment status report will be accurate.

F

EXCESS

—Report all excess equipment. It's no sweat. Just report it as unauthorized equipment on hand. Use code 4 (type authorization) for it—until you get authorization for it, or turn it in.

NEGATIVE REPORT



---KNOW YOUR NEGATIVE REPORT CODES AND RIGHTS. YOU CAN SEND A NEGATIVE REPORT IF:

- Your outfit has absolutely no reportables authorized or on hand
- 2. There's no change whatsoever in your authorized or on-hand equipment (since your last report).
- 3. You have reportable equipment on hand, but some other property book (UIC) is reporting it.

SEE APP H, AR 711-5, PAGE H-6 FOR NEGATIVE REPORT CODES.

ORGANIZATIONAL CLOTHING AND EQUIPMENT—On reportable clothing (listed under para 2-1, commodity manager F, SB 700-20-1) you report items by LIN only. On those items forget the FSN's for different sized items. Report the works under the LIN that covers 'em and use zeros in your report's FSN column for those items.

OUTSIDE HELP

—Got questions or problems on equipment reporting? MIDA (Major Item Data Agency, Letterkenny Army Depot, Chambersburg, PA 17201), will help you. Its tech assistants make scheduled visits to field units and commands.

YOUR OUTFIT CAN CHECK WITH ITS HEADQUARTERS ON GETTING MIDA HELP SEE DA CIR 710-4 (MAY 72)



Use This Green Machine Ticket for . . .

EXTRA CASH

Nope-this ticket that's good for extra cash is not your boarding pass for the Freedom Bird. But it is a form.

SUGGESTION

The only existing means of draining contaminated fuel from the multifuel-engine vehicles, as directed in TM 9-2320-209-20, is a common pipe plug. This must be completely removed to allow fuel to flow out of the tank.

Suggestion for improvement: Replace fuel tank drain plug with a special drain plug which can be withdrawn far enough to permit fuel drainage without removing the plug completely. See drawing of suggested plug to be used.

Adoption of this suggested substitute plug would result in elimination of contaminants before they enter the fuel lines and by a means that is both quick and simple.

This will result in a saving of time and expense in fuel filter servicing, a reduction of fuel injector pump damage and a reduction it down time for trucks at a cost of only a few cents for the improved drain plug.

Continue on severes side) Drain Plug, Tactical vehicle fuel tanks

123 - 72

DA . FORM. 1045

It's DA Form 1045 and Chapter 2 of AR 672-20 tells you all about it. It can bring you some extra bucks-long, green and legal.

the Army's suggestion plan, accept no tee. There're no shortcuts. substitutes.

Neither an EIR on equipment, sent on DA Form 2407, nor a suggested publication change, submitted on DA Form 2028, goes thru the right channels to trigger a cash payment.

948390 Co. 6, TOTALLE ON AROCALLA MEGALIA FRANCE MARCHAN AROCALLA MEGALIA TRACE MARCHAN AROC	For use of the form, see TH 38-73- ts Office of the Depart Chief of St.	D the property spenty	They recoved no fit name part to make a additional state	- 1	2	Chi	TO LEGAL CRIT.
948390 C6 6, 970 TRAIS ON AR OG 13 VEGOTS ##2346 Track #			D ==0		0		part r Ge (001
#KA349 TRUE ASSESSED		100000000000000000000000000000000000000	RANS BN				WG00/3
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		LIN ADDAY C	Tiberna trianch	AP0606	12/ 277	-0426	506 9. A. 98km
4730-276-3380 PLVS, PIPE GAS TANK DRAIMAGE REQUIRES REMANAL OF THE BUG, JINCE IT MUST.	Managarian	PLUG.	PIPE	occusate .	11AC- #-0105	00 54575-55	in stades

REFORE IT CAN BE PRIED UP AND RE-INSERTED, RECOMMEND THAT A DRAIN COCK OR

A BETTER PLUG BE SUPPLIED FORME ON ALL VERICLES WHERE REGULAR DEMMAGE IS



There's a reason. Many EIR's on DA 2407 and reports on DA 2028 just call attention to faults or errors. Only accepted solutions to faults or recommended improvements in pubs and materiel call for cash payments to the suggester.

Any equipment change you recommend on DA 2407 or any publication change you recommend on DA 2028 may be worth money. But to get that cash, you've got to file your DA 1045 with your But to collect any of that cool cash in command's Incentive Awards Commit-

> Once the Incentive Awards Committee reviewers "buy" your suggestion, you can start your count-down on the payoff. (Can't hold your breath while you wait, tho. Those reviews sometimes take a while to get thru the mill.)

> And don't stop sending those EIR's just because you've recommended a solution. An EIR is called for each time a fault develops or shows up on equipmentnot just the first time. Several identical failures can be reported on one EIR.

> Make sure, too, that you give the EIR emergency handling if the conditions call for it. Follow TM 38-750 guidelinesusing TWX, phone, airmail or whatever special handling you need.



Asbestos breathing is bad for your health. Could even be cancerous.

Maybe you know a better reason for ridiculous! not using the shredded asbestos packhazard is a No. 1 reason in any book.

after dampening it.

A good rule for powdered or shredded asbestos is avoid it if you can. If you can't, be careful.

Thin Logbook

Bugged by that thick logbook binder listed in TM 38-750 when you've got only 1 to 5 cards to carry in it? There's a thin one (1-in capacity) you can get. It's FSN 7510-196-1208 listed on page 3.2 of C7510/30-IL-A (Mar 72).

'Ear! 'Ear!

All you M139 and M85 gun operators need to use ear plugs-even tho your CVC helmet is commo-equipped. Noise from these weapons'll damage your ears. PM—Preventive Medicine in this case—calls for a trip to the medics for the right ear plug fitting. So-o-o-o, hop to it, ya 'ear!

It's all well and good to get the lead out from time to time-but this is

Battery terminal lugs — FSN 5940ing material that comes under FSN 549-6581 (positive) and 5940-549-9390-174-0983. Maybe, but health 6583 (negative)—are in short supply and back-ordered from here to the Same caution goes for powdered moon. So never, but never, let a good aspestos brake lining residue. It's bad terminal lug go out to salvage with a stuff, so avoid blowing it around. Wipe used-up battery or cable . . . and no it off brake drums slow and easy like, requests for new lugs except as last

Pinpoint Request Forms

Hold one-

Your file copies of DA Form 17 (Request for pubs and blank forms) can be tossed out 1 year after the request is completed—or sooner. See App E, File No. 101-17, AR 340-18-1.

But that doesn't go for the copies of your DA Form 12-series requests. You have to hang on to those file copies until you update your requests for pinpoint distribution of pubs. See para 3-8c, AR 310-2.

USAREUR Comes First

MWO 9-2320-244-20/2 (Jun 72) may not be for you. Paras 7b and 7c mean that the free governor and air cleaner kits are available only to U.S. Army Europe.

Would You Stake Your Life high now the Condition of I the Condition of Your Equipment?

