

Just the night before Christmas and under the tree
There were toys disassembled and parts scattered free.
The deadline was jammed with a house-dangling strain,
A toy tank without tracks and a fork lift was lame.

With 24 hours approaching, the boys ready to fall,
A three-racker sergeant put the room on the wall.
"Where's the parts list and manuals?" The room shook with his roar,
But order returned to the mess on the floor.

For the old sergeant knew, and would not let his boys know,
That just one thing would make these toys function on time.
It was MAINTENANCE, parts and supplies, the same sorted stuff
That puts his boys through what the world can't touch.

At the right parts, the tools and the latest know-how,
And your engines will run like a well-oiled toy.
On toys or on big ones, the strategy's the same,
If the upkeep is right that's the engine to fame.

Now he glanced at the tree, dressed the boys in his line,
And stopped by the door with a laugh deep and fine.
Then they heard him exclaim as he walked out through:

"Merry Christmas to all....

And Lube Them Toys Just Right!"



**THE
PREVENTIVE
MAINTENANCE
MONTH**



ISSUE 50

PS
★
1946 Series

THE PREVENTIVE MAINTENANCE MONTH



The help you need is—

AS NEAR AS YOUR TELEPHONE

Here's the way to get better maintenance on your unit's equipment: When you have some question or problem you can't answer or solve yourself, get help from Ordnance, Engineers, SM, Chemical or your other technical services—right there in your Division or at your Post. It's easy—just pick up the phone and call the technical people associated with the equipment you need help on. They'll also help you identify TM's, TB's, TR's and MR's. So, when you call, they're there to help you keep your equipment better maintained. A phone call today may prevent a downtime tomorrow.



IMPORTANT PHONE NUMBERS

	DIAL
CHEMICAL	224
ENGINEER	704
ORDNANCE	50
O.M.	50
FIRE	300
FIELD SUPPLY	400
UNIT	200
1045	000
AMPUTEE	200



THE PREVENTIVE MAINTENANCE MONTH

November 1974

PS-1000

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PS-1000, your guide and information, and is glad to answer your questions. Just write to: Dept. PS-1000, Preventive Maintenance Agency, Fortin Hayes, Orlando, New Jersey 07030.

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SLAVING SLANTS

Your motor lawnmower helps pulling up around your back yard during a slow creep? That's not just I. From having Mowmen, I think, Mow Manly it's good, suggesting a couple of the four points of slow, starting.

Starting a vehicle with an engine in the slant (it happens for a short time in the starting procedure) you're apt to get a big surge in motor engine performance voltage—unless you're mighty careful. Can go as high as 50 or 60 volts. It usually fully gets the engine.

And you think what that kind of a job can do to batteries.

HERE'S THE SAFE WAY TO SLAVE A MOWMAN MOWER

When the lawnmower is starting on the slant, you can get a big surge in motor engine performance voltage—unless you're mighty careful. Can go as high as 50 or 60 volts. It usually fully gets the engine.



1. Make sure the motor relay switch is ON in both vehicles.

2. Hook up the drive cable to both vehicles.



3. Use motor switch back on a starting slant and start the engine in your vehicle first.

4. After engine good to about 100 RPM.



5. Run start the drive back in motor switch in all 60-seconds!

After you start the engine, you can get a big surge in motor engine performance voltage—unless you're mighty careful. Can go as high as 50 or 60 volts. It usually fully gets the engine.

6. With engine and engine cable stopped in 30 sec. take out motor switch ON. Then let it go. After you start with motor switch ON. Right!



7. Remove cable plug from cable back.



8. Use motor switch back on in 30 sec. after you start in the slant. It does not stop.

And keep this in mind all along. Once you take the engine 100 RPM and have the motor switch ON, the motor you can get the cable out and the motor switches back on—the battery. For at least two very good reasons: (1) It can drive the chances of somebody getting the engine while there's no load (battery) in the circuit—and slaughtering the battery. (2) It's just as good for the engine to run at low idle any longer than necessary—both your plugs in a hurry.

In... make a big, boy! You'll save a lot of fuel and labor.

This procedure also applies to the light truck family, with one exception—the M42 Self-Propelled Tractor. It has its motor relay between the drive cable and the motor circuit. In, unless the motor switch is ON and the relay closed, you can't get outside current in the engine. Which means that you have to start your M42 with its motor relay switch ON, then you'll still want to slip it OFF (and take the engine) as previous to my when I disconnect the cable.

ALSO NOTE—Some M42 models have a 3-position motor relay switch. When starting one of these babies, first move the switch to "GEN" and then disconnect the battery as changed to a low 100+ volts. (That's when it takes to hold the relay closed.) Then switch to "START."

ENTER 146 IN

COLD WEATHER

100—How to thumb your nose at Apple Frost!

Now that cold weather's here, let's take a look at how your battery behaves on frosty days and what you've got to do to keep 'em healthy.

First of all, be sure to correct your hydrometer readings for temperature. All standard hydrometer figures were established for a temperature of 80° F. To correct them for different temperatures, you add 4 gravity points for each 10 degrees above 80°, and you subtract 4 gravity points for each 10 degrees below 80°.

Your Delco-Remy hydrometers, Delco Model No. 18-81-1-241-50, has a temperature scale compensation correction table built right into it, so you won't have any trouble getting the right answer.

Let's see how this works with a battery reading 1.180 on a day that's 10° below 80° (January 1). You're below 80 degrees below 80°, so you have to subtract 36 points (9 times 4). Subtract 36 from 1.180 and you get only 1.144. The only way this means that your battery is less than 100% charged, it also means that it's getting mighty close to its freezing point.

The first thing you'd do check your hydrometer reading and be sure that it is or is above 1.200, corrected. If you find that the battery is below 1.150 (corrected), charge it up, and also check your generator output, which should be 17 to 28 volts.

If your generator's putting you OK, and your battery's corrected hydrometer reading is at least 1.180 you're in pretty good shape.

Remember, you've got to watch that battery gravity like a hawk all during the cold weather. If it proves that your vehicle's not getting enough miles between starts to keep the battery up, you'll have to keep on checking batteries and be sure 'em charged by the shop men. Or maybe you can get your truck started around some warm long hands to keep the battery up



Now there's a tricky one. Any time you fail to get your engine started on a real cold day, or if you have to crank a long time and then go on only a short run, you're in danger of getting your battery frozen. This is because the chemical reaction in the battery which produces the electric current absorbs some of the "negative material" (the SO₂) from the electrolyte, and leaves water. This is how you get the gravity falls on a discharged battery. But, this reaction only takes place on the surface of the plates. As soon as the battery is charged for a while by a running engine, which causes the electrolyte to bubble around and into the-roughly, you can have less water freezing on the surface of the plates, even though the battery usually has enough things to be safe. If the electrolyte was water-based, I suppose you'd be the solution was an anticorrosive.

No, if you fail to start your truck, or if you can't get a good thing but after a cold start, you'd better take the batteries into a warm place or put 'em out charge for a while, or they may freeze up on you.



Another thing. The colder the battery gets, the harder it is to make charge you can get out of it. The worse possible it's a slow good idea to take your batteries inside when your truck has to sit out on a real cold night. The warm battery will have a much better chance of starting your cold engine. And when a battery has stood out all night and won't start the vehicle, try warming it up before you give up. Never get it near an open flame, and never get it any hotter than you can comfortably put your hand on.

All this business about warming your batteries and storing them for the night in a warm place only applies if the temperature's well below zero. A well-charged battery should start a well-warmed truck without trouble down to at least 20° below zero without special treatment.

Before that, watch it. If you want the whole remainder on still get TM 9-1887. This is an advice, written before the 24-volt system was adopted, but the fundamentals, particularly Section 18 on page 25, "Operation Under Unusual Conditions," still apply.





HEATERS ARE HOT

That Draft-Wind heater Model PWS such as you use in your Jeep is really a two-box. It puts out about 545 degrees F. in the engine, 324 degrees in the passenger side, and throws up to 324 degrees in the speedometer area.

Think it hot for the health and morals of your favorite boat motor, but it's a little hard on both windshield and speedometer lens. It seems that the dirt on the former Winter speedometer case took a hit in that 324 degree heat, and the numbers got blurry. While at the same time, noting that one of her sons, the handle of a windshield which has been up all night in sub-zero weather was sure it to go all to pieces when it been up.

As here's what you can do. Starting with the speedometer lens, first check your installation to be sure it was made right (see Tilt 5-412). Then if you are having nothing else, make either a deflector or shove the lens away from your speedometer, or make a piece of clear acrylic and fit it over part of the entire lens in the best short-term worst speedometer.



Block deflector to direct side of Draft-Wind heater, or place the lens downward away and then 1/2" or 1" away with lens, window and lens.

HOW-ABOUT THIS DRAFT-WIND HEATER.



LET IT FLOW

Now's a good time to get out the drill and fix the windshield frames on your 16-gauge truck or the frame won't hold up with water. Cold weather means the water freezes. And freeze-water-cold mean heated frames. The water builds up because of condensation and maybe from rain that makes its way into the top of the frame through the windshield wiper motor holes. The idea is to give the water a way to get out of the frame. And, at the same time, you also have routing of the leads of the frame.

You do it by drilling four 3/16 inch holes in the bottom corner of each assembly. While you're at it... on windshield that have their wiper motor mounted on top, and the holes around the motor. Effect of those "pluggers" will be the rock.



EITHER

Rolling Impregnated
aluminum tubing
1 1/2" O.D. x 1/2" I.D.
OR

Rolling Impregnated, steel,
rolling and fitting 1/2" up
for \$24.95 \$12.50

Buy labels to CE from Winter with—

COLD WEATHER LABELS

Wow . . . the year seems fast. It's winter again.

For some guys, like those in the Sunny South, USA, it doesn't mean much more than ripping a couple pages off the calendar. But, it's a different story for the few who are in places like Uncle Sam's mid-section, where the mercury very often has a hard time trying to keep above the freezing mark.

In those spots where the mercury gets so feeling mighty low at times, you've gotta switch from the labels you've been using.

You want to maximize, also, you don't go by the calendar and figure you'll change over to winter labels on the first day of winter. You do the labeling according to your life, which is made up for "expected temperatures."



Buy your favorite calendar OE 30 and you're in a place where your November temperature is in the 40-degree range. But, you know the mercury is expected to take a nose dive soon, so switch to OE 35.

On the other hand . . . if the cold weather is less incoming, hold off on the label change for a while. But, winter is not changeable, so be ready.



WHAT IS	TEMPERATURE	OE TAG LABEL	WHAT IS USED
IN GENERAL, NORTH States to Canada Etc.	Warm to -30° to -40°	OE 30, 35, 40, OE 45 Special	Weather Labels OE 1 to 5
IN COLD NORTH West, West Etc.	Cold 0° to -20°	OE 35, 40, 45, 50, OE 45 Special	Weather Labels OE 6 to 10
IN CONCRETE MID-WESTERN States, like New Jersey	Cold-Cold -10° to -20°	OE 35, 40, 45, 50, OE 45 Special	Weather Labels OE 11 to 15 Labels
IN WARM SOUTH to 50° / 60° / 70°	Warm + 20° and up	OE 30 to 35 OE 40, OE 45, OE 50, E-500	Weather Labels OE 16 to 20 Labels

Another thing to maximize . . . when it chills, use the new lighter weight labels. The labels—stock numbers and all—are listed in OE 35-5-5 in Mar 50s. So you'll know what labels to use when . . . whenever you see . . . take your spot or lower the magazine.



Connie Rodd's

"DON'T BE SHUT OUT"



Plumbly Plumbing

When you go to put your new 44-foot pump (Old Stock No. GTRB-8722848) on your 1958 Jeep, you'll find that its primer arm gets fouled up by the right-hand mounting bolts and you can't get the pump on.

The best thought is to take the primer arm off—then don't do it. Two gaskets inside that pump will fall out of place and you won't be able to put them together again. If the pump is mounted and run in this condition, those gaskets will close its intention to places.



The thing to do is cut off just enough of that mounting bolt so the pump will fit on its mount without taking the arm off. You'll have to cut off maybe

about 1/8 to 3/16 of an inch. You won't have this trouble with the 44444 Jeep, because it already has a short bolt.



One more thing. When you take your old pump off to mount the new one, save the spacer—you'll need it. It's a spacer (or) supplied with the new pump.



Wheel Life Notice

There are a couple of notes you G700 114-cm trackless ought to make in your copy of TM 5-8024 (Oct 71). Put both on page 164.

The first one has to do with checking the level of the wheels when housing (para 115 of 11). It should read: "Initial cast level must be up to level plug opening." Instead of up to 6 1/2 in plug opening like it now says.



The second note is about checking the level of the wheels and frame housing (para 114 of 11). It should read: "Proper lubricant level is 8 1/2 inches below top of housing." The 7 1/2 in figure is going out.

Two Trackers

From now on, and you can get this in your copy of TM 5-8004, when you go on now that G700 114-cm track backwards with all its wheels on the ground, put your tracks back into

DOWN NEUTRAL position and your transmission shift control lever into REVERSE. You'll only use in this position for a short distance.

While on this testing deal, note that some tracks are being checked up, because drive motor's checking out their TM's on how to row when their work has to be stopped by another track. It could lead to all kinds of damage and breakdown, so before moving any vehicle forward or backwards, why not check your TM first on the right way to go about it?



Copy...

Hold it a minute, you 1-ton dump track action. There's been a slight misprint in para 543 of TM 5-8028 (June 69), which may cause you some confusion what you go to adjust the control linkage of your M11.

Para 543 of 110 says, "Pull transmission...downward as far as it will go to place control valve spool in POWER LP position...!"

Actually, if you pull the reaction downward as far as she'll go, your control valve spool will be in NEUTRAL position.

So, just make a note of this in your TM. Push reaction upward as far as it will go to place control valve spool in POWER LP position.

Send To Drive Doctors

Models 114-100, 401, GMC Model 410 trucks have hit the field with brake drum trouble.

It's the brake drum on the vehicles produced under Chevrolet BSA 28-115, Old 19761 that have been acting up.

When the front wheel bearings on these trucks are properly adjusted, it's possible for the inner edge of the front brake shoe lining to bottom on the web section of the brake drum. This can tell something's wrong because the brake drag on the brake drum when you're checking the front wheel-bearing adjustment.



DeLorean and the manufacturer got together and it was decided that three pins would take care of it by ... a bearing spacer, oil seal assembly and oil spacer.

If you have one of the trucks, tell your DeLorean officer. He'll contact the nearest GMC zone service manager and you'll soon have the parts and instructions for using 'em. DeLorean's distribution depot also will lend a hand if needed.

Crater Glass



Having trouble with your 1/2-ton Chevy pickup wandering all over the road and refusing to come out of a turn? If so, better have that steering checked.

Some there are a few of these trucks around with their positive caster angle set at two degrees. The manufacturer recommends that this spec be 1 1/2 degrees, plus or minus 1/2 degree.

Sending Nail Pins

You may find that the support bracket assembly (Red Truck No. 2176, 8127066) holding your MIRA1 oil pressure sending unit is allowing loose



on you. If so, just weld that bracket to the assembly's back.

HOW TO USE
THE LOW-VOLTAGE
TESTER

LOW-VOLTAGE CIRCUIT TESTER

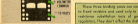


There's here in the instructions are enough information to read as you look across that some tests get shown for a first by the multiple scales on the voltmeter and ammeter of the low-voltage circuit tester 117-7-50079-005.

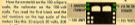
It's a 1000-ohm resistor in this, when with black figures and red figures read off. But once you work on, it's real simple.

Let's go through it, step by step, each scale as a time. The pictures below will show you what scale to read for each hookup of the ammeter or the voltmeter.

You use the left and right sides of your meter separately—left for amperage, right for voltage.



These three binding posts are connected to fixed resistors and used only in making resistance substitution tests of precision resistors. They don't affect the scale at all, so forget 'em.





A SAFETY CAP FOR LIL JOE

Ever notice how exposed your M&M tank's auxiliary engine is when the grill doors are open? Looks like Lil' Joe's just sitting there with his yaps open, waiting to catch it in the pass.

Which is just what's been happening in too many cases. Dirt, debris, trash and masonry of all sorts get kicked or blown into the open exhaust, giving Joe all kinds of bellyaches. Or worse gas is used inside him with hydrocarbon loads. And you know what a pain that can be.

Here's a way to outfit Lil' Joe with a safety cap to keep him outta that kind of trouble.

Get a piece of 3/4" iron pipe. M&M Tank No. 6000-0100700 is about 70" in long.

Get a steel sheet metal tank. M&M Tank No. 6000-0100700 cuts the sheet 2 ft. in diameter.



Slide the iron pipes together, centering the flat cap on one end of the pipe.



Get a hole length of galvanized sheet metal. M&M Tank No. 6000-0100700 and tank would a 1/2" x 3/4" hole. M&M Tank No. 6000-0100700 is the size of a tank. The other end is the sheet metal.

Center the center end of the sheet to the horizontal pipe. Use the sheet holder of the top of the auxiliary engine shell.

Now you have an exhaust cap and you're all set up for business.

Just make sure Joe's muffler's capped whenever the grill's open or whenever you're washing the tank—and your housing around won't give Joe the business he can't handle without.

(There's no danger of running off with the cap in place—since the grill won't close right until it—the cap—is removed.)

HOT TO THE TOUCH

Get a specialist? Does your trucked vehicle have hydraulic shock absorbers?

Well... it's just as important to make sure these shocks are in good shape as it is with other types, like the struts, because all shocks do three mighty important things. They help keep your vehicle on an even keel... make steering easier... and take up bumps that might wear other parts of the vehicle to death.

Test your shocks after you've run the vehicle at least five miles at high speed on worse country for best miles. Then touch the bottom

half of each with your fingertips, like you do when you want one of paint to wet, or a radiator to hot.

Don't grab it. If the shock is warmer than the vehicle body, it's working right. If not, you need a new shock.

In real cold weather, like 40 degrees below zero, the shocks may be cold on the touch even though they're working up to snuff. If you have any doubts

about the condition of the shocks,

there's nothing else

to do but remove 'em. After you've pulled the shocks, hold 'em in a vertical position and push the upper part of each down. If you get resistance as you push, and bounce back, the shock's OK. If the downward movement is springy, the shock is dead.

Another thing... slight

oil leaks are nothing

to worry about. A lot.

all in the shocks is gone fluid—just does no make them too long. So don't ask for a new shock unless it is cold to the touch under normal conditions.

There're even other parts of the shocks you wanna keep an eye on—the upper and lower bearings. Give a week (or a Bi-monthly) before using the vehicle—grab the lower part of the shock and try to shake it. If either bearing feels loose, it needs a bearing job.



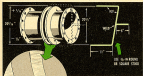


HUB-A HUB-A!

Some of the 440-cu-in in your necktie may have drive-speaker hub-track-guide flanges that are a bit too heavy. It's been found that over-sized flanges which were on the early 44's can keep the track and connection from seating right—and do this to your track in general.

Cast an eye on the illustration and you'll note that the outside diameter of the flange should be 207/16 inches, plus 1/16 or minus 1/16. For the over-sized flange the outside diameter is 207/16 inches, plus 1/16 or minus 1/16.

Why so tall if you've got the right hub, Bob? It is to whip up a "Go-No-Go" gage like the one shown below. All you need is a piece of 1/4-in. round or square stock and a file or set. Main thing is to make sure the inside diameter of the gage is 207/16 inches.



THE FORDS, 1967-67

All Assembly Staff 1967

1971 1967, 1968, 1969, 1970

Then try to slip it over the flange. If it goes, you're OK—nice. If it won't go, then you've got the heavy hub. Get it off, and get it out (ground or machined) down to the size like it shows on the left. Your Ordnance support unit'll have the tools for the job.

IT'S IN THE BAG



Your combat vehicle may not have to leave your gear unprotected from the weather, dust and mud while you're waiting for a gun cover or placement to come through.



Find an empty duffel bag and fence it around the nearby end of the gun. The bag's a good, temporary shield.

SADDLE STIFF ???



The gun travel-lock saddle on your Peuking tank needs a good lubing every week to keep it limber. Neglect it for a while and you'll find the hinge action getting stiff, flexing up and defying you to budge it.

Some MILITs have a small oil hole drilled at the base of the saddle. If yours is such, just squirt in the PL at each B service—like the tube under (DC-9-7044) cap.

But if your 'Dog doesn't have a hole, you'll want to squirt the oil on the moving joint—then work the saddle up and down a few times, till you know you've worked the oil to the right spots.

Then wipe up any oil you may have spilled on the deck ... and maybe tell somebody else a scary story.



SMALL
BARRELS



OUT ROLLS THE BARREL



When your J1-rod M1 and M14 carbines fire, the motion of the action are supposed to engage the receiver on the gun barrel to keep the barrel from working loose. But, as you know, that's not what's happening on some guns.

When you look at the receiver from the muzzle end of the barrel before loading, please notice the piece, the motion flares up on a left-to-right angle. So what happens? Throughout the barrel and its receiver, you should have the correct motion.

You can push down on the receiver while sighting the barrel and you don't see any trouble. Once the barrel is set in its loading, though, the receiver gradually becomes a disconnector because of its wrong way motion. The receiver don't engage the receiver on the barrel as there's nothing to keep it from working loose.

If your weapon has the wrong motion, none in the gun and all the Ordnance people you want the gun to be equipped with Spring (don't be confused). Old book No. AFM-716001.



NO LUBE, NO GO

Did you know there's some ball grease placed on your J1-rod M1 rifle that are "muzzers"? The lubricants? These are the spots you've gotta keep lubed because it's a lot of metal rubbing against metal.

If you've got a couple of minutes, let's get started on your rifle's lube.

First.... wipe all the gun dry. Don't soap here unless you figure on finishing the job before firing the weapon. Dryness can cause the moving parts to come to a screeching halt when you're on the firing line.

Next.... get on the oil. (You would be PL-specific) and get some on your most flexible fingers. Then go to work on these parts:

1. Bolt action.

2. Box of bolts.

3. Lug on lug."



4. Groove for opening bolt. 5. Latching surface on bolt. 6. Barrel where oil is added by the opening bolt.

"In sub arctic conditions use a light coat of rifle grease instead of PL oil on the tip of the muzzle.

For an extra drop of oil on the bolt lugs. This way you kill two birds with one rifle shot because the lugs lubricate the bolt guides and receiver when you open and close the bolt three or four times.

Work all the moving parts to spread the oil around. Then wipe off the excess.

Be Sure

YOUR JP-4 IS PURE

There's no room for water in the Nike's fuel system. So, you've gotta watch your JP-4 fill-up closely.

It's easy—all you have to do is take time to open the gate valve at the base of the can. That'll get rid of the water (which is at the bottom of the can, while the fuel is reaching temperature stabilization).

If draining the water leaves the required liquid level below the can's JP-4 you add it also goes. (Following the fuel down a clean piece of channel keeps way of getting rid of the water.)

When the liquid level goes and the thermometer gives you the same reading, cond all the water's been drained the fuel can filling operation's done.



NIKE HYDRAULIC OILS

Excellent lubricants, please dwell on this, and mixed it well. These include's hydraulic grease pack and one mixed with hydraulic fluids MIL-B-1555 and MFC-2001.

Be especially watchful of hydraulic fluid, MIL-B-1555A, Type I, which is usually handy since it's used in the hydraulic system of the underground elevator.

In case somebody slips up and uses the elevator fluid in the missile, here's what has to be done quick-like:

TYPE	QUANTITY	TIME
MIL-B-1555A	1 gal	10-15 MIN
Grease (Type I or II)	1 gal	10-15 MIN
MFC-2001	1 gal	10-15 MIN
MFC-2001	1 gal	10-15 MIN



Make the missile's hydraulic system.



Fill with MIL-B-1555A or MFC-2001, according to temperature.



Examine hydraulic system and examine the flow and pressure. Use for a few minutes to get a fresh supply of oil for the day after.

RUSTY RAIL TERMINALS

Get any Nike transporter rails stored around in open storage, and in their original shipping crates? Any of 'em bear a number prior to Ord Serial No. 11124?

Well, you best check out and turn the cranes upside-down. That's right. Upside-down from their original shipping position. And you'll have to keep 'em that way, too, until you put 'em to work, or get 'em under some good cover. Otherwise your rails will end up with rusty cranked-terminal strips.

Turning the cranes upside-down will keep the wire junction safe from seeping water, but before you turn the cranes over you best inspect the terminals closely. If there's any sign of damage you'll have to let Ordnance send to 'em.

You won't have this worry with transporter rails bearing Ord Serial No. 11124 and higher. They'll be crated in the normal upright position to discourage the collection of water, and you'll be able to store 'em like they come, right side up.

Rails are stored in the position you see here. That keeps the water back its during wet weather.



Turning over the cranes will put them in the position you see here.

This cranked terminal strip has now to keep dry. When it's lying flatward, damage from collection of water will be less likely.



NIKE CHASSIS

ROBBERS . . . BEWARE!!!

Keep your other chaps, if you must, but let's not chase on the spud electronic chassis. It's your only replacement for a broken like-chassis . . . you know that.

When you become a talker, a wiper or a plug from a good spud . . . for the quick repair of a sick working chassis . . . you're chassis' real ally.

To begin with, it's risky business to replace a readily chassis—you've got no way of knowing how soon you'll need it. But to mention the fact that the part you wish may not work on the like chassis (any two have it same). Plus the fact that you may create a false demand (often used for perfectly sound reasons).

So please play it fair, safeguard your spuds . . . don't pick 'em to pieces. Use your established supply channels when you need a replacement in a hurry.



FUEL SERVICES

Dear Editor,

We've had a little trouble with our Nike's fuel and oxidizer servicing boats. They get stuck up a bit on the booms and climb back. You can't guess what's wrong, and the only one to fix it is the mechanic.

However, we've got it fixed now. About once a week we use the fuel platform on the boom and slide up to the top and use it down again a couple of times. This helps to keep the booms clean and smooth.

DEAN E. E. Hines
Fort Meade, Md

Old Nike chassis like the only thing you could, Mr. Hines. You sure can't guess what's wrong with them, and they can't even find away to fix them if you can't.





Step into wire 21, 22 and 23 coming from the small plug and splice them into the same non-braided wires coming from the large plug. In the wire 24 coming from the small plug, splice this one into wire 25 coming from the large plug.

The other kind of wiring harness you can build on your truck is with four wires coming from the small receptacle and six wires coming from terminals C, H and N of the large receptacle.

Here's how you make this look up:



After you've disconnected the battery ground cable and removed the small and large plug assemblies ...



Remove wires 21, 22, 23 and 24 from the small plug.



To finish up, put on 750044 on the smaller receptacle, and connect the large harness plug to the large receptacle.



Splice them to the terminals in the large plug — 21 to terminal H, 22 to terminal H and 23 to terminal C. Then, splice wire 24 into wire 25 in the large plug, just like you did before.



Hook up your battery cable and you're all set.



IT WAS ONLY ... THE OTHER
 BOOK WAS ONLY ... THE LAST
 BEFORE THE WORLD WAS IN
 THE ... THE ... THE ...
 THE ... THE ... THE ...
 THE ... THE ... THE ...
 THE ... THE ... THE ...
 THE ... THE ... THE ...





THEY'VE
LEFT THEM...

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JOE'S

Dope Sheet

Come out, come out wherever you see
You stowaways of parts who have gone too far.
"Free-Turn-In" is here
For unauthorized gear.
You just turn them all in - they see.

**NO QUESTIONS
ASKED**
JUST TAG AND TURN-IN ALL
UNAUTHORIZED SPARE PARTS
NO PAPERWORK
AN 814-15 GIVES YOU THE AUTHORITY

WE HAVE THE WORLD'S BEST EQUIPMENT... *Take care of it*



WHAT DO YOU
MEAN
THE
BEST
SOUVENIR?

BUT SARGE, I
DON'T KNOW
WHAT
IT
IS!

ARE YOU TRYING
TO SAY
THAT
THE
BEST
SOUVENIR
IS
THE
BEST
SOUVENIR?

WE HAVE
THE
BEST
SOUVENIR



I DON'T
KNOW
WHAT
IT
IS!
THE
BEST
SOUVENIR?

ARE YOU TRYING
TO SAY
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WE HAVE
THE
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SOUVENIR



WHAT DO YOU
MEAN
THE
BEST
SOUVENIR?

ARE YOU TRYING
TO SAY
THAT
THE
BEST
SOUVENIR
IS
THE
BEST
SOUVENIR?

WOW!
THAT'S
A
GREAT
SOUVENIR!
I
DON'T
KNOW
WHAT
IT
IS!
THE
BEST
SOUVENIR?

WE HAVE
THE
BEST
SOUVENIR



TANK ENGINE FIRES

Dear Half-Hast,

It's been during quite a squabble over what a tank driver should do when a fire is discovered in the vehicle's engine compartment while the engine is running. There are several possibilities and different opinions on the subject (like spending up the engine to try and blow out the flames, killing the engine and pulling the hand fire extinguisher, stopping the engine and pulling the extinguisher, etc.).

Can you set us straight on this?

Capt J. B.

Dear Capt J. B.,

If I can't set you straight on this, then something like a hundred or so years of smoke-eating experience is due to all.

One of the bad things about an engine compartment fire is that it can burn so long without being discovered. If the driver's alone in the tank at the time, he usually won't know about the blaze until someone outside stops him, or his warning lights come on, or his engine stops.

If the tank's in action, the commander may spot the trouble soon as smoke or flames show up through the grill. But the crew has no way of knowing how serious the fire is until so many minutes later. (As a time line this y'don't go wrestling with those girls down to see what's cooking.)

Those engine cooling fans can move a lot of air, fast. If the engine's revved up to full speed, that air blast'll remove a lot of heat, and tend to cool the compartment. But it usually won't get out the type of fire you get in an engine compartment. That's where your extinguishers come in.

HOW TO CLEAN THE AIR FILTERS



1. Remove cover from truck (all but the driver), if the tactical situation permits.



2. Keep the engine. The extinguisher system is not effective if engine's running over 1500 RPM, and is only partially effective at idle.



3. Wait a few seconds after stopping engine, then remove your hand extinguisher.



[This short delay is important . . . for this reason. The carbon dioxide gas in the extinguisher is heavier than air. It smothers the fire by filling the engine compartment—from the bottom up—choking off the air and oxygen that a fire needs to burn. If the engine's running when the carbon dioxide is released, those fumes are going to shove it

out through the grille . . . before it does any good. And air will rush in to feed the flames. So a driver's got to extinguish his natural tendency to hit that water-gatherer handle when an fire is spotted.]



4. Call for more portable extinguishers from other vehicles—*not* ours. (Remember again that the tactical situation permits, otherwise.)



5. If the flames blow up again, work on it with the portable extinguishers—or with dirt or sand, if it's handy.



6. And if it gets out of hand . . . abandon—before the firework's really hot. (Expanding hot, steam and stuff, y'know.)

7. Don't try to restart the engine.

There are three typical materials that come from an engine compartment: fuel and oil; fiber and rubber components; and waste or foreign matter (like rags, leaves, etc.). Except for waste, the

combustible material will usually still be around after the fire's been put out. And if the engine's re-started, the conditions that caused the fire in the first place will likely be duplicated — and another fire cooked off.

Which means that a power pack that has caught fire once will likely catch fire again — until the part that caused the blaze has been fixed.

So . . . it's best not to try to re-start the engine — unless you happen to be in

a tactical spot that forces you to move the tank until you're forced to shut-down it.

Just one other point about engine fires. If y'know for certain that the blaze is in the air horn, then covering up your engine is the answer. Banks the flame into the manifold — where it's not likely to do much harm.

Half-Shell

1... 2... and 12



Dear Half-Shell,

What do the terms *Standard*, *Substantive Standard* and *Limited Standard* mean?

They're quoted in many Ordnance equipment publications, but I can't find an official definition for their use any place. I've heard several personal explanations for these terms, but I'm an instructor and I need something official to back up my explanation of the terms to my students.

Wag A. A.

Dear Wag A. A.

That's easy, large. AR 705-1 gives you a run-down on these three terms. You'll also find it spelled out in SR 100.1.1, "Dictionary of United States Army Terms."

Just in case you don't have these

handy, here's what the terms mean.

Standard is the classification given to your supplies and equipment which are the most. They are referred for Army use because they are the most advanced and most satisfactory.

Substantive Standard you could say is the closest. In other words, this type's not quite up to the Standard type item, but you can use it when you don't have the Standard type.

Limited Standard, Out-of-Date stuff which can be used when you can't get Standard and Substantive Standard items.

If all you're going to give these three terms your own classification, you'd probably say Limited Standard is Good, Substantive Standard is Better, and Standard is Best.

Half-Shell

TARPS AND BOWS

Dear Half-Bro,

We've just received a number of chest size MAJ 20-ton GMC stake and platform jobs—minus tarps, bows and end curtains. Fast as in a hot, hot-race we buy a lot of supplies around in there, and without this current chest supplies get a lot of fast stuff around in there, like safe, steel, cones, etc.

Can someone else check back in under the 50 1-50 warranty notes and get me some?

Capt T. R. L.

Dear Capt T. R. L.,

Hope—you can't. The manufacturer of that truck wasn't supposed to supply cones.



Tell you what you can do, tho. You're authorized to purchase the tarps, bows and end curtains for these commercial vehicles on a local basis. So, all you have to do is take work and order them through your local GMC dealer.



MISSING BOLT

Dear Half-Bro,

Our latest MAJ hand manual (TM 5-7100) calls for 30 full torque on

the bar and reverse hand adjusting screw lock nut.

The earlier MAJ manual (TM 5-7100) and the TM for other tanks using the same CD-100 transmission all seem to specify 200 ft-lb for chest lock nuts.

Which is right?

CWO F. E. P.

Dear Mr. F. E. P.,

The 200 ft-lb reading is right. There's a slight change in TM 5-700.2.

That's a good-sized lock nut you're dealing with, and it has to help with stand a lot of thermal stress. But keep in mind that when you put a baby 200 ft-lb on the nut, there's a good chance of the screw coming, too—and fouling up your hand adjustment.

Here's a way to play safe. Before tightening the lock nut, mark the adjusting screw and then make a mark on the transmission—in line with the mark on the screw. Now tighten your lock nut (to at least 300 ft-lb), and check the marks to make sure the adjusting screw didn't turn.



If it did, of course you've got to repeat your hand adjustment and try again.



FOLLOW YOUR INDEX

Publications are wonderful things, especially when you've got great ideas screaming for brains. They tell you more anything and everything there is to know about Preventive Maintenance, and it's a wise man who tries to get his paws on all the publications he possibly can.

With guys learning more and more publications-wise and checking those color like Master Supply classified list lists, a couple of things might

be said before some guys like this will not find out they don't know their brains from their elbows. Publications are great, wonderful, wonderful—but only just so long as you know how to use them and where to find stuff. If you don't, you can get lost in the maze world of TM's, TR's, MWO's, etc., even when you go to do a simple PM job.

For this reason, the Army puts out what's known as indexes. And, so far as preventive maintenance is concerned, no indexes are as important for you as DA Pamphlet M4-4 and DA Pamphlet H10-4.

DA Pamphlet H10-4 is an index of current TM's, technical regulations, technical bulletins, supply bulletin, lubrication orders and MWO's. It gives you the title and number of each. In addition, let's say you have a particular subject you want to find out about, but

you don't know what publications are out there. You flip your DA Pamphlet H10-4 in the back, and there listed in alphabetical order is a list of all subjects and the publications that tell about them. Right by each subject are those publications which'll tell you all about it.

DA Pamphlet M4-4 is your index of substance supply materials and is set up almost the same way as DA Pamphlet H10-4. Not only are all the supply materials listed for you by groups, but you have a subject index in back of the book just like in DA Pamphlet M4-4. Other supply material indexes are DA pamphlets J10-15, Engineers; DA pamphlet M8-10, Quartermaster.

Lots of new publications are always coming out. Because of this, changes are always coming out in DA Pamphlets—and the pamphlets themselves are revised pretty often. So, to be sure you get all the latest dope on these pamphlets, keep updating your publications section every once in a while to find out what's new.

By the way, these pamphlets have a class A distribution, which means that all the guys who need them can get them. They're on a need-to-know basis, so get on down to publications and draw a set for your work.



Impregnator Safety

Give plenty of care to the door locks and latches on the impregnator unit (M.I.U.) (Working Impregnating Phase I). If you don't you're liable to come up with a couple of serious lawsuits.

Take the latches on the inner-cylinder door. They'll safely hold the door either way—open or shut—provided the latch bolts, lingers and door channels are kept clean. When the unit's used regularly all they need is an occasional going over with soap and water, and a stiff wire brush.

It's also very important that you make sure that the latch bolts stay fully spring when you open or shut the door.

A few licks on the inner door can let the door fly open when the cylinder's working. And when clothes get wedged between the cylinder and the outer shell you've got yourself some trouble.

Give a frequent inspection to the cam lock on the heavy outer door, too. Whenever the cam lock refuses to give you a good solid lock, it may mean that the cam lock lever needs more pressure. It could also mean worn parts. If that's the case, look for a worn or misshapen gasket, a warped door or a disorderly cam lock.

If the cam doesn't give the outer door a good tight lock here's a fix for added safety.

Get yourself a couple of heavy lock-and-ops latches, and have two brass nuts—one on each side of the door. The latches go on the shell and the nuts go on the door.



For added door safety it's also a good idea to post a sign on or near the equipment, warning you (and all) that door locks and latches must be safety-checked frequently for proper holding-power.

Fire Starters

The M1 fire starter (PSN 1576-219-8541) formerly found only in Army survival kits will now also be issued to Army units whose business takes them to arctic or jungle areas.

The new green kitchen-match gadget is handy for diving out or deflating tires, or kindling which'll serve to get a big fire going.

The M1 comes from the Army supply system to replace the M1 fire starter (PSN 1576-219-8541) which has been tagged as a limited standard item. When present stocks of the M1 are used up, the M1 will be the standard fire starter for both Army and Air Force units.

The M1 consists of a water-proofed cellulose-nitrate case (3-in long and 1 1/2-in wide) filled with dehydrated kerosene. Its red-cap top is filled with a match-head mixture and it has a pull-type scratch-fire mechanism alongside which sets it off. The scratch-fire extends outside the case and houses the handle for striking the fire starter.

To Get 'er Sparkin'





QUARTERMASTER

Solvent Solution



Dear General,

Since solvent is in short supply in this area, we had to use our good old Army ingenuity to make our supply last.

We used to clean this stuff away after using it a few times. This way our limited stock of dry-cleaning solvent would always go down the drain before all our equipment parts were cleaned.

To get enough to clean all the dirty parts, we tried filtering the dirt out of used solvent—that didn't work too well. The best idea we thought of was to try to get the most use out of the solvent by setting up something like the tank system used to waste diesel in the main hall. Here's how it works:



We made three tanks out of the bottom half of 55-gallon oil drums. These tanks were labeled A, B, and C. We filled Tanks A, B, and C with fresh solvent and put Tank A1 aside for future use.

The parts were first washed in Tank A to remove the heavy dirt and grease. They were then given a further wash, being in Tank B to take the rest of the dirt off. After that, a good rinsing in Tank C, which had the cleanest solvent, completed the wash job.



To keep the solvent in top working condition, when Tank A became very dirty, we let the tanks stand overnight—time enough for the sludge to settle to the bottom. The next morning, we got the clean tank marked A1 and



filled up the top half of Tank A and put it into the clean A1 tank. We threw away the dirty and muddy bottom half of Tank A, washed out the tank and got it ready.

FROM TANKING UNIT
NEXT, SET IN TANK B
AND C SET TO RETURN



WE STIRRED THEM UP TO
DISTRIBUTE THE PARTICLES
THROUGHOUT SOLVENT

WE DUMP OUT THE HALF
OF TANK B AND PUT IT
INTO TANK A. I.E. 50% OF B



TANK B WAS
DRAINED FROM
TANK C

WE PUT MORE
SOLVENT INTO
TANK C



This time you start cleaning parts
in Tank A1 in place of Tank A.

This method helps us stretch out our
supply of solvent. We also find it does
a better job of cleaning 'cause the parts
always end up getting washed in
clean solvent.

By G. S. Underwood

Dry Cleaning Solvent

All Shapes, All Sizes

Here are the different kinds of containers and Federal Stock Numbers for the dry cleaning solvent you'll be using for most jobs. The solvent is the same in all cases, but you have different stock numbers to tell you the various sizes of the containers the stuff comes in.



FPM 480-304-900

1 1/2 quarts



FPM 480-304-901



FPM 480-304-902



FPM 480-304-903

3 1/2 quarts



FPM 480-304-904

But you do a lot of double checking before you order that tin 'an. That's a heck load and you're liable to get a whole tank car full of dry cleaning solvent . . . so you'd best make sure you need and are authorized that much. These stock numbers are all listed in DD Form 139-1-6800-129 Sep 714, and BR 30-3-5 (8 Mar 64).



**GOOD IDEAS
ARE NEVER
OUTDATED**



Dear Sgt. Dwyer,

I'm an old soldier with an old idea that really worked for us in England during W.W.II. We were building a runway at one of the airfields, so that meant building a lot of mostly concrete. The weather didn't help us a bit, as it was always pretty cold and foggy.

I was the maintenance sergeant for five T-6 transport planes, so I know I had a big job to do in keeping them in tip-top shape. When the tractors sat idle for a couple of days—especially on the weekends—the dampness and foggy nights would rust up the tractor blades.

We whipped the problem in a hurry. Before starting the tractors for the weekend, we cleaned the blades and coated 'em with used oil taken from the air cleaners. This kept the blades from rusting and didn't cost us more metal, because we were re-using oil that had already been used for another purpose.

Allyce G. L. M.

Dear Sgt G. L. M.,

Nothing wrong with that. A good idea is just as good today as it was 13 or 14 years ago. It'll be especially helpful for units located in climates where they're bothered with rust.

Sgt. Dwyer

CRUD-BOASTED FORECASTS

Overlight Dimes.

We've had a couple of cases of transformer fuses blowing on our FCC M33's this winter and the radio repair men are accurate' all-over me. When we check the frequency of my generator, they're right on the nail. But often maybe the next time we start to warm up the unit, the fuses pop again. Can any idea what my troubles could be?

Sgt W. B. N.

Dear Sgt W. B. N.,

Yeah, sounds like maybe you're drawing the load more than Roberts before they've had a chance to warm up.

The frequency is somewhat critical in the M33 system, and if your engine is pulling along just a little below governor speed, you've got trouble. This might account for the frequency checking right after the engine had warmed up, but will popping fuses the next time you started.

Try to give at least a five, and preferably a ten-minute warm-up before you throw the load onto the generator.

Sgt Dwyer

NUMBER GAME



When the binding was put on ENG 7 & 4-1211 for the Lima Model (a Cross Model), somebody goofed. On the bound edge of the supply manual, the number is ENG 7 & 4-9221. That couldn't be right, since ENG 7 & 4-9221 is for the Towell, trailer-mounted and diesel-driven, Jackson Lumber Harvester Model 444.

When you look at the front of the manual, everything's OK, because you can see ENG 7 & 4-1211 listed as it should be in the upper right hand corner. So your supply manual wasn't be put in the wrong place on the shelf, but you got a heavy black pencil and blotted the wrong number on the bound edge and put the right number on instead.

It shouldn't happen, but it did.

TELESCOPE



1 Look at the lens the light comes in the objective. How many if a good, polished white mirror.



2 Using the lens on the left side of the light source...



3 Wipe the lens off with lens tissue. Rubbed you don't do good jobs? It gets too light right when you're looking through the telescope of light.



4 ... see if the telescope will focus at 200 yards. If it doesn't focus, or you get a blurry image, look for some in the notebook.



5 Now, try to do the same job with a different type of grip with the telescope's lid if you can see an image.



6 Now, press the end of the telescope with your hand and see if the mirror's stable.



7 Never point telescope toward sun or any other strong light.



8 Make brightness is increased with the lens on the right of the light source. Let you see better brightness than you see the best image. Getting a picture makes the mirror brighter, making a better picture.

5



If you're still having trouble after turning the knob clockwise for an inch or so and you're getting nowhere, take out and check balls.

12



If a new ball still won't bring in picture, here's how to fix it up.

LIGHT SOURCE

1



Check Mike for leaks, especially if it's plastic. The water lamp used by 1000-year scientists.

2



Remove the grid rod.

3



Put it back's wrong way of light source.

WATCH FOR THESE TROUBLES



If there's an image on the screen, ... and no light, ... could mean a loose connection, or a blown fuse.



Good connections... bolts and power packs working OK... and still no target? Time for one to the workshop.



The battery and power pack are working if there's a slight flare and adjustment. If you can't hear the flare when they're clipped on your back, you can feel the adjustment. You get no flare and a flare is blown in the battery, get to the spare. If the spare blows, something's really bad. Get your workshop again.

ZEROING

Your first shot has got to count, 'specially when firing at night when you don't want the enemy to see you. In the daytime, light sources, and always have gotta be proved in accuracy. You can do this either in daylight or darkness.

AIMING

Adjustment must be done in 100 yards.



First adjust light source.



Loosen ring and set off.



Adjustment is right up to put the light source up and down to get far down until you get the best lighting. Tighten ring set.

HORIZONTAL ADJUSTMENT



If your group is to the left, back off the flare and looking out a time so you can move the adjusting screw. Turn the screw 1/4 turn counter-clockwise for every 1/2" before your shot group is to the left of center ball. After the screw is set right, tighten looking out and flare set.



If your group is to the right, loosen flare set and looking out. Turn adjusting screw 1/4 turn clockwise for every 1/2" before your group is to the right of center ball. When the screw is right, tighten looking out and flare set.

VERTICAL ADJUSTMENT



Lowering high or low shot glasses is done with the vertical knob. Turn knob clockwise to lower your usual usual shot glasses if it helps. Turn shot counter-clockwise when it's right again.



If you've got the still type wine adjustment, it takes just 1/2 of a turn to raise or lower the usual eight inches.

DURING OPERATION

With everything operating right, the battery full of juice, the surface, telescopes and light work covered by you're ready to use the helpways.

Here, trouble can develop during operation. Here's what to do if you're left in the dark. If it doesn't work after trying this, refer to your organizational methods.



NO BATTERY



NO BATTERY



NO BATTERY



... REPLACE BATTERY PACK



WELL FROM LIGHT SOURCE



... BUT NO IMAGE



... REPLACE POWER PACK BATTERY



REFLECT FROM YOUR ...



... BUT NO IMAGE



... CHECK LIGHT SOURCE CIRCUIT, CHANGE BATTERY



WELL, BUT IMAGE BEING WORN ...



... CHECK YOUR BATTERY, BATTERY'S LOW ...



IMAGE FADING BUT NO REFLECT ...



... TURN UP BRIGHTNESS, IMAGE CHECK REFLECT CIRCUIT AND BATTERY

AFTER OPERATION

When it's time to clean and fix up after your mission, get your logcrafter ready for another day.



Clean the saw with a soft cloth and glass with soap suds.



Tell the mechanic about any unusual operation or sign of trouble.



Explain and demonstrate how to get caught without at least one open hand for the battery and saw for the power pack.



Look in battery for re-charging or show a new one, depending on how your craft operates.

KEEP THE DIRT WORK IT'LL BE READY AND BE READY FOR YOURS DIRT (AND) WILL

1. ALWAYS USE YOUR SAFETY EQUIPMENT WHEN OPERATING THE SAW OR BATTERY	2. ALWAYS WEAR YOUR HELMET WHEN OPERATING THE SAW OR BATTERY	3. ALWAYS WEAR YOUR EYE PROTECTION WHEN OPERATING THE SAW OR BATTERY	4. ALWAYS WEAR YOUR HEARING PROTECTION WHEN OPERATING THE SAW OR BATTERY	5. ALWAYS WEAR YOUR GLOVES WHEN OPERATING THE SAW OR BATTERY	6. ALWAYS WEAR YOUR SHOES WHEN OPERATING THE SAW OR BATTERY	7. ALWAYS WEAR YOUR PANTS WHEN OPERATING THE SAW OR BATTERY	8. ALWAYS WEAR YOUR JACKET WHEN OPERATING THE SAW OR BATTERY
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
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DON'TS

Prevent breakdowns and accidents by not doing these:



Lead the animal and support seat by the cable.



The light source may move that is necessary. Keep the battery.



Always be back all the way and some other spots. Right now is good that's a whole of night.



Get battery and on you or your clothes.



Be enough that's not.



Keep your eye back from the eye part and show your light to illustrate your face.



Fail to look through scope of light before turning or light source. The camera may be using infrared.

LITTLE SOMEBODY ABOUT WEATHER

YOUR WEATHER ISN'T EXACTLY LIKE UP
CARTON IS IT? BLOW THIS AND UP TO THE
BUT ... IN YOUR WEATHER IT'S ONLY THE
THE SAME TO THE BE BECAUSE OF THE
LETTERS ... TO KEEP THE FULL AND
CHARGE UP IN YOUR WEATHER.

On Earthworms: There You Go! (A) —

Rubber Insurance



Check your tires before you take off. Most likely problems pop up because of overinflation. And tire problems grow into big ones.

Yep, those big ol' olives on heavy Engineer equipment are mighty important. It's surprising what a little time will spend can do to longevity and safety of a tire. And good news: most money paid off, too.

Wiping tire pressure is the most enemy of those big black rubber doughnuts. And too much air in a tire can just as damage the cords. This'll make 'em perform for less time. When they're underinflated, that gives you uneven tread wear, cracks in the sidewall, ply separation, and loose or broken cords. It only takes a minute to check pressure before you start operating.



KEEP THE PRESSURE!



CHECK YOUR TIRE



KEEP THE PRESSURE!

By now, you know what the tire pressure is and the speed and load carried for the piece of equipment you're handling. Take a gander at the TM on the non-solvent plate that's attached to the gauge, should come in whatever it might be.

"V for Victory" is a good name to remember when mounting tires. The tread on most heavy equipment is directional. The point of the "V" has to be turned so it hits the ground first when you roll forward. That way, the tire will give better traction and less wear with through mud, sand, gravel and such.



KEEP THE PRESSURE!

But the right mounting is only the beginning to a successful job. Take a minute to check rubber every day. You gotta keep your eye peeled for cuts and bumps. And if you see anything sticking in the tire pull it out before it works through. When you find chip cuts, that's the time to get 'em repaired, hot spot.

Here's a good tip to remember on cuts that extend into **STRIPS OF RUBBER** that are on the road pile. They should be fixed—no matter in what state. This'll keep water and other fluids from seeping in the run and causing further damage to the tire when it's in motion.

Old rips and old cracks should be wiped off immediately with a rubber solvent or white gasoline. Don't use gas with lead though, 'cause this type will eat away at the rubber and cause it to deteriorate.



KEEP THE PRESSURE!



KEEP THE PRESSURE!

Giving those heavy equipment tires a lot of attention is a smart idea. Inspect them often for loss of air pressure or damage because punctures and blow outs can happen any time. And remember to keep those valve caps on the valves. They prevent dirt from getting into the valves. Atmospheric valve caps when they show signs of leaking. If you keep those things in mind, your tires will not only last a long time, but will also give you a steady and safe performance. When you take time to make those frequent inspections, you're not only preserving the life of your tires, but you're also helping keep operating costs low.



GIVE 'EM THE GAS(DUINE)

Don't worry. Your eyes aren't playing tricks on you, but you probably think so when you take a gander at these 4 on page 178 of *SE 3-70, 121 Out 21*. The SE pooled in being that particular item as a Supreme Model 75-524 Compressor, electric-motor-driven. That's right . . . there ain't no such animal.

Your particular compressor is driven by a 1 1/2 HP Model 9 Briggs and Stratton gasoline engine and set on electric job. The Supreme Compressor was a regulated gate by the Corps of Engineers from Ordnance under *SE 7-60, 11 121*. It carried an Eng Stock No. of 66-121 1086-850 before being revised to *FEH 12 10 376-7 600*.

CONTRIBUTIONS



BOOSTER

Dear Editor:

A couple of our guys almost broke their necks trying to shimmy up the sides of our J19- and 3-ton trucks to get to the engines. Taking a lot of heavy lumber, and all it takes to load a guy flat on his back is a misstep.

So, a couple of us got together and thought up this little booster. It's just a step that'll fit over the front tire but on which a guy can get a solid foothold to get up on the fender when he goes to get to his engine.

You can make the thing out of scrap iron. Fashion it to the size of the tire width on the drum and a hole on the 3-ton gives a guy a feeling of security when he knows he's not going to be walking on air.

**[REDACTED] Coast Range
New York National Guard**



Get More—Very good idea, Sergeant, especially if you're having accidents of this kind. No doubt you've taken this idea to your CO, who has given it his best wishes. Any commander would welcome an idea of this sort, saying that 10 CFR 1.10, para 2, (1) After 11) makes him responsible for the safety standards of the world. This responsibility can take your idea effect those ideas which will make his command better-prepared.

HOLD THOSE EGGS

Dear Billie,

Anyone who's ever cleaned or changed a battery on an MTHF Jeep knows what a headache those hold-down rods (HDRs) can be.

With the battery in place, you start with the hold-down frame, jiggle the battery lid to get 'em in the loops on the frame, and — oops — one wiggles loose from its anchor loop at the bottom of the battery starter. Then you've got about got to pull the battery, reset the rod, and start all over. NUTS!

Here's a simple fix-to idea that eliminates all this wasted time and effort.



Take a 1/4-inch-dia. (from the original) steel rod (1) and put a hole (2) inch from the bottom end of each end. Then install the rod and install a center pin in the hole. Now the rod will stay put—no loops.

BY Robert J. Wiegand
Fort Collins, Miss.

Ed Note—Careful handling should keep these holes unobstructed. But, if and when the slipping variable occurs, your fix is a good way to cut it short.

And here are a couple of extra pointers to make a neat job (1) Use a center punch to get started, and make that hole straight—it should be parallel with the length of the rod (2) Take a file and smooth off the sharp edges the drill leaves on the rod—may save somebody a fractured finger (3) When placing the rod back in the carrier loops, make sure you have the right way—put 'em in wrong and you won't discover the error till you've replaced the hold-down frame . . . Ah, Ah! (4) When handling electrolytic cables, keep in mind the negative (ground) cable always comes off first . . . and goes back on last. J



RUST THAT HOLE

Dear Editor,

I've come up with a trick that helps me save some holes the front and rear differentials on the Q740-Series tractors.

Spring's here. The FARMER's are in short supply...the new didn't always follow the correct procedure in filling the differential bearings.

They pumped the grease in the top hole and wanted the lower hole to set when the oil reached the full level.

Trouble was, a lot of the gear oil piled up on the differential-cover-assembly until the track warmed up. That gear oil is over-hill bearing. Pressure built up... heat warms the wheel axle... and the track was disabled.

Here's our solution. Turned the top filler plug. The tractors were ready to go.

Ray G. Wood
Fort Dix, N. J.



Old News—You can have an old problem with new men. You can avoid another over-hill problem by filling the bearing to the plug level when using warm oil and to one-half inch below the plug when filling with cold oil.

DOOR CHECK CHECK

Dear Editor,

We found a way to keep our Q740 24-inch tracks out of Delmar's shops for replacement of broken door chains (Ford Stock No. Q702717000).

Just take the door check out, file off the broken spider and drill a 7/8-in. hole in the top of the remaining shoulder.



This small file hole gives greater support than the old, broken spider did and saves many dollars and just as many real-time minutes.

Of course, your door won't open to a full 90 degrees normally to about 88 degrees. But this small difference sure won't stop any one from getting into or out of that track.

W. F. J. Ray, Jr.
Fort Leonard Wood, Mo.

Old News—Even Apple file a few lines to us. Enhancement, especially if those door chains are hanging on you. This way you'll be able to keep that track in the field instead of in an Delmar's repair shop waiting for a new door chain.

Connie Rodd's BRIEFS

It's not

his cables are color coding for gas cable assemblies in the AOM system. FCC was good. Couple manuals got different states on it. Oh I to 14 I call. They 22 has the right steps. These gas cables are color-coded red.

More able cable

From measurements of the acquisition magnitude on the 11402 FCC with 14 20-14P will tough with cable CC 217/1 18 0144 less because the difference in the first and second readings is in tenths of millivolt. Make it easier and more accurate by using cable CC 207/1 20 0144 less. With it, the difference in the first and second readings is in millivolt.

L - not AA

Never judge gases by the things on the electric motor used with the 70-ton and 120-ton atmospheric gas. These bearing fits look like they'll take. Get it, but, like the 13 says, the stuff to use is 04, aircraft and instrument grade. OAC stock fits. 140-1184-1 will get a one-pound can in your supply room.

How hard for old one

The Ordinance people want these non-vented assemblies from the 401 series perhaps. So don't there, but away when they go out of stock—the a ladder or waded mirror. Send your head back to Ordinance... then replace a new one.

Expire 7D change

Organizational and Ordinance Administration manuals for 90-ton 42 gas have different things to say about height 1402 the pressure. The job says are hard at work on where to use what the pressure. The same'll be put in your 74. Still then, make height five pressure 74. Check pressure when your line are used.

Store this

Can't say it too often—when you clean with ammonia-water-methane-sulfur Dioxide water on your M-series checked vehicles, don't forget to check out all connecting tubes and lines. Every six months or 2,000 miles, you have, and you'll get a head-breathing valve.



It was the night before Christmas and under the tree
There were toys disassembled and parts scattered free.
The deadline was jammed with a looming long cruise,
A toy truck without tracks and a fork-lift was lame.

With dawn approaching, the boss ready to yell,
A three-stroke sergeant got the crew on the bell:
"Where's the parts list and manual?" The room shook with his roar.
But order returned to the mess on the floor.

For the old sergeant knew, and sought for his last of life,
That but one thing would make those toys function on time.
It was MAINTENANCE, pure and simple, the same worded stuff
That pulls his boys through when the going gets rough.

At the right parts, the tools and the best quality crew
And your engines will run like a well-oiled toy crew.
The toys are on big cases, the store's the same,
If the upkeep is right then the running is tame."

Then he glanced at the tree, dressed the time in his line
And stopped by the door with a laugh deep and true.
Then they heard him exclaim as he walked out at night:

"Merry Christmas to all--

And Like Them Toys Just Right"