

Issue 37

PS

1955 Series

THE  
PREVENTIVE  
MAINTENANCE  
MONTHLY



THE  
DAY  
3<sup>RD</sup>  
ECHELON  
WAITED



Third Echelon waited. . . .  
 No trucks came in for repair...  
 no tanks...no weapons.  
 "It's too quiet," they said.  
 They didn't know till later  
 that the using units  
 had got so "on-the-ball"  
 with their maintenance  
 and operating procedures  
 that there was no equipment  
 in the area needing  
 3rd Echelon repairs—  
 so, nothing went to  
 the maintenance support unit  
 to get fixed.  
 The guys who use the equipment  
 and their unit mechanics  
 kept their stuff ready and rolling  
 by preventing trouble  
 before it started.  
 They did it with the right kind of  
 operating,  
 lubing,  
 cleaning,  
 care,  
 adjusting and repairing.  
 It was "on-the-ball"

**Preventive Maintenance.**  
 How's yours?

## PS MAGAZINE

Issue No. 37

1955 Series

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## IN THIS ISSUE

### FEATURE ARTICLES

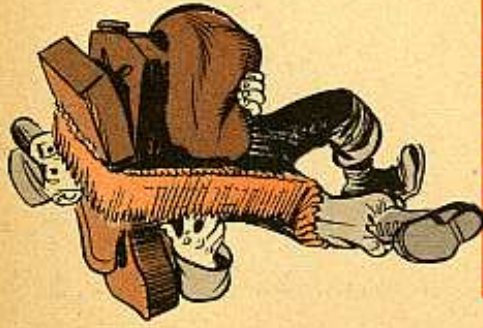
Storing M48 Tank OVM	2
Double-Sprag Clutch	14
Winterization Dope (Cartoon Section)	21
So Long, Pvt Fosgnoff	29
Synchronizing Your M42(SP)	38

### DEPARTMENTS

Connie Rodd	17
Half-Mast	30
Engineers	33
Publications Scoop	20
Armament	46
Connie Rodd's Briefs	47
Index (PS 25 through 36)	48

PS Magazine wants your ideas and contributions, and is glad to answer your questions. Just write to: **Sgt Half-Mast, PS Magazine, Raritan Arsenal, Metuchen, New Jersey.** Names and addresses are kept in confidence.

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 NG & USAR: In accordance with list furnished AG publications centers. For explanations of abbreviations used, see SR 320-50-1.



## What Goes Where When—

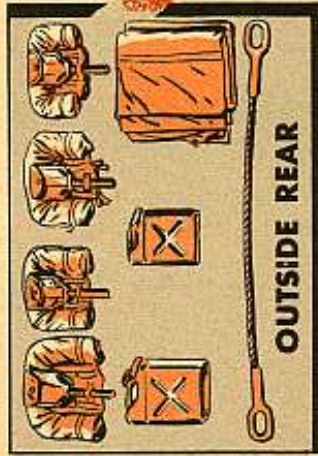
# STOWING

Finding the right spot for your M48 tank's on-vehicle material? It's a snap when y'know how—and where.

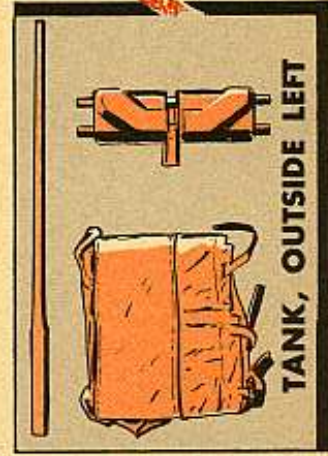
Here're two stowage charts and a check list that should help to set things straight—so's you'll always lay a hand on the right thing at the right time.

Items are shown grouped by stowage area. For more specific data—like part name and quantity—just read on, McStuff.

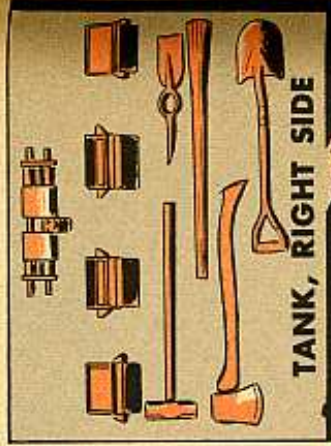
### STOWAGE CHART RIGHT REAR VIEW



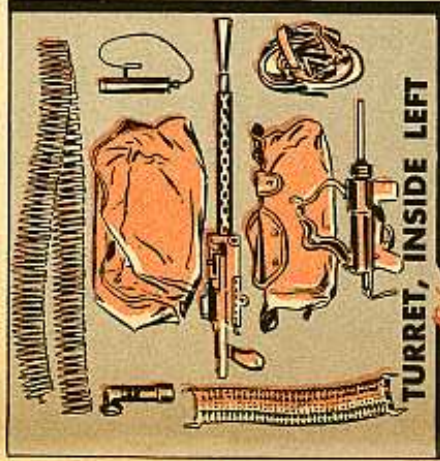
OUTSIDE REAR



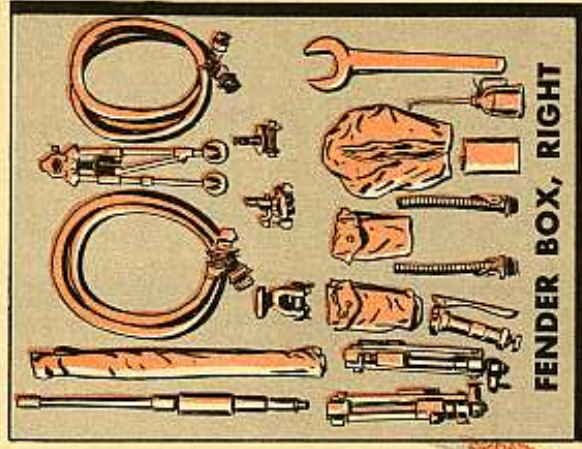
TANK, OUTSIDE LEFT



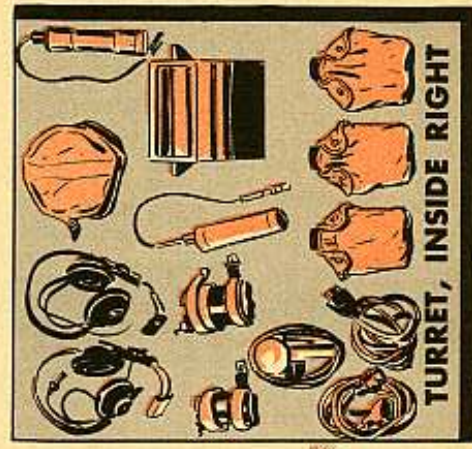
TANK, RIGHT SIDE



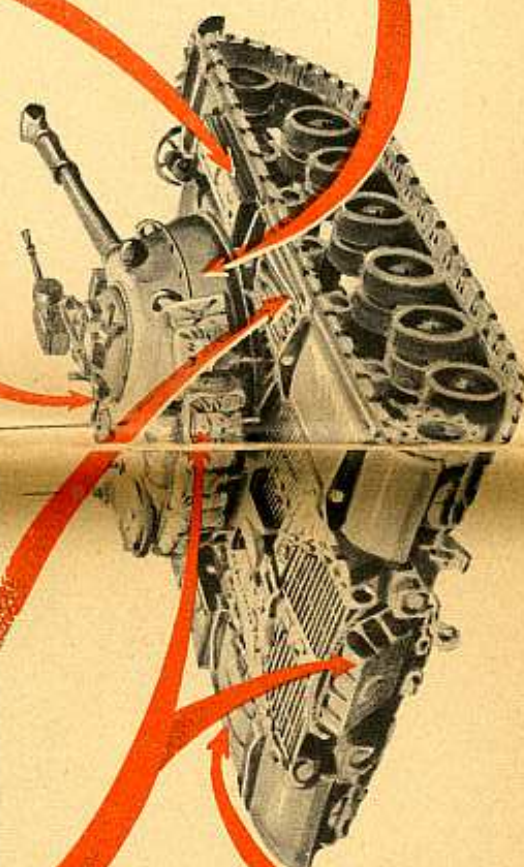
TURRET, INSIDE LEFT



FENDER BOX, RIGHT

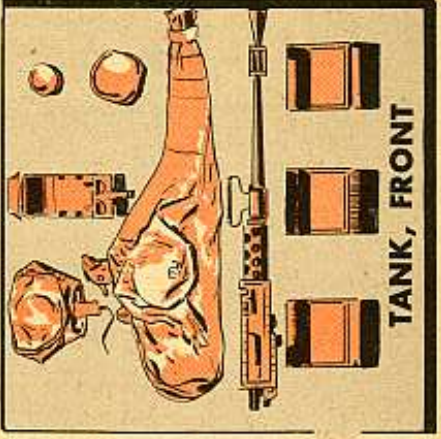
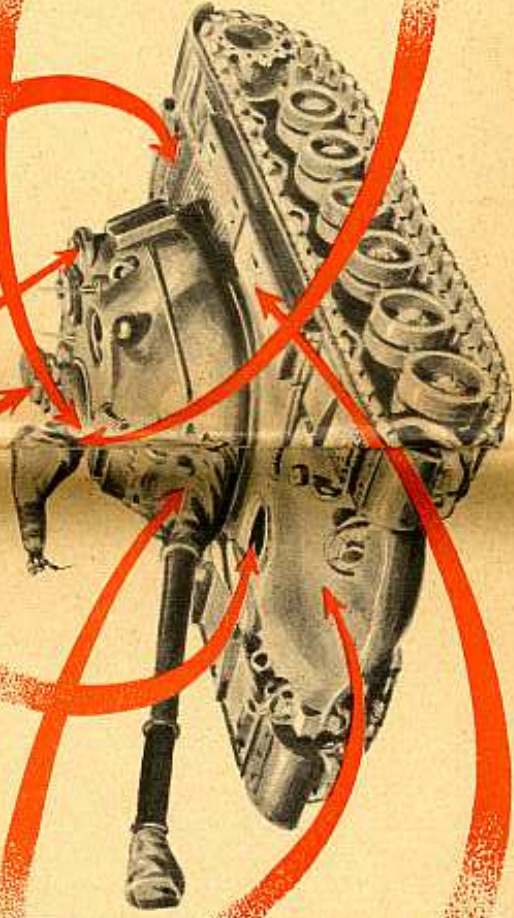
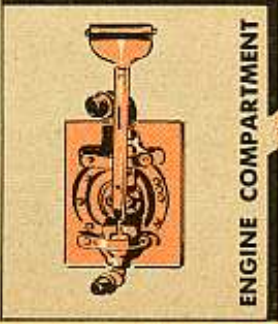
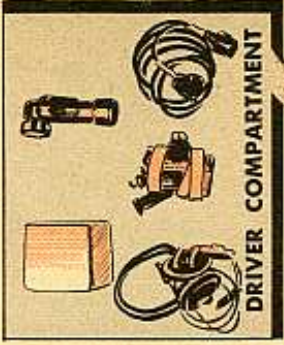
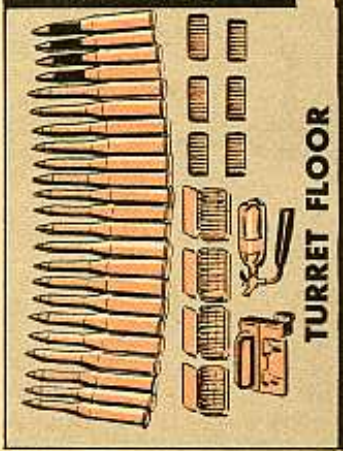


TURRET, INSIDE RIGHT



# M48 TANK OVM




**STOWAGE CHART  
LEFT FRONT VIEW**










# CHECK LIST

WHERE Y'SEE AN ASTERISK (\*) BEFORE AN ITEM, IT'S NOT SHOWN ON THE STOWAGE CHARTS.




















NAME OF PART	NO. PER VEHICLE	WHERE CARRIED
<b>ARMAMENT</b>		
		
GUN, 90-mm, M41	1	ON GUN MOUNT
*MOUNT, combination gun, 90-mm, T148	1	INSTALLED IN TURRET
CARBINE, cal .30, M1	1	INSIDE TURRET ABOVE RADIO
GUN, submachine, cal .45, M3A1	1	LEFT TURRET WALL, ABOVE LOADER
GUN, machine, cal .50, Browning, M2, HB, flexible	1	ON MOUNT ON TOP OF TURRET
OR		
*GUN, machine, cal .50, Browning, M2, HB, TT, w/o retracting slide (use w/mount, A097-8683227)	1	 ON COMMANDER'S CUPOLA
*MOUNT, machine gun, cal .50	1	
OR		
*MOUNT, machine gun, TT, cal .50	1	
OR		
*MOUNT, machine gun, AA, cal .50	1	MOUNTED ON COMBINATION GUN MOUNT
GUN, machine, cal .30, Browning, M1919A4E1, flexible	1	RIGHT FENDER BOX
MOUNT, tripod, machine gun, cal .30, M2	1	
<b>SIGHTING and FIRE CONTROL</b>		
		
BINOCULAR, M17A1	1	IN RACK, BEHIND COMMANDER
*DRIVE, ballistic, T24E2	1	TURRET CEILING
*FINDER, range, T46E1	1	TURRET CEILING
*INDICATOR, azimuth, T28	1	RIGHT TURRET WALL
LIGHT, instrument, M30	1	IN TURRET ABOVE GUN MOUNT
*MOUNT, periscope, T184	1	ON CEILING
*MOUNT, telescope, T191	1	RIGHT COAXIAL MOUNT
PERISCOPE, M17	5	FOUR INSTALLED AROUND COMMANDER'S CUPOLA; ONE SPARE BEHIND COMMANDER'S SEAT
*PERISCOPE, M20	1	IN MOUNT, PERISCOPE, T184
OR		
*PERISCOPE, M20A1	1	THREE INSTALLED FOR DRIVER; ONE SPARE RIGHT FRONT OF HULL
*PERISCOPE, T36	4	
*PERISCOPE, T41 (night vision periscope, to replace one driver's periscope)	1	
*QUADRANT, elevation, M13	1	ON TURRET PLATFORM
QUADRANT, gunner's, M1, w/case, carrying, M18	1	ON BALLISTIC DRIVE, T24E2
OR		IN BRACKET, IN TURRET
*QUADRANT, gunner's, M1A1, w/case, carrying	1	
SETTER, fuse	1	IN ODDMENTS TRAY
TABLE, firing, FT-90	1	IN PAMPHLET BAG
*TELESCOPE, T156E1	1	IN MOUNT, TELESCOPE, T191

NAME OF PART	NO. PER VEHICLE	WHERE CARRIED
<b>TOOLS and EQUIPMENT for TANK, M48</b>		
BAG, pamphlet, assy	1	IN TURRET BUSTLE BEHIND COMMANDER
BAG, tool, empty, 8-1/2-in high, 6-in wide, 19-1/2-in lg	1	LEFT REAR FENDER BOX
BAR, cross, socket wrench, rd, solid, 7/16 in diam, 8-in lg	1	IN TOOL BAG 
BAR, crow, pinch pt, 1-1/4-in diam, 60-in lg	1	ON LEFT FRONT FENDER BOX
BAR, jimmy, stght, 1/2-in blade width, 11-7/8-in lg	1	TURRET CEILING OVER RADIO
BAR, socket wrench, extn, 1/2-in sq-drive, 5-in lg	1	} IN TOOL BAG
BAR, socket wrench, extn, 1/2-in sq-drive, 10-in lg	1	
BAR, socket wrench, extn, 3/4-in sq-drive, 8-in lg	1	
BAR, socket wrench, extn, 3/4-in sq-drive, 16-in lg	1	
*BASE, mounting, refueling pump, hand, assy	1	
*BOX, grenade, assy	1	IN RACK BEHIND COMMANDER
BOX, spare bulbs	1	IN RACK BEHIND COMMANDER
CABLE, towing, 1-1/8-in wire rope diam, 10 ft lg (w/2 eyes, 1-1/2x3-1/4-in)	2	ON REAR HULL PLATE 
CHISEL, machst, hand, cold, S, 3/4-in cut, 7-in lg	1	IN TOOL BAG
*CLIP, locking, S, 1/4-in diam wire, 1.250 pin groove, 3-in over-all lgh	1	RIGHT FENDER BOX
COVER, azimuth indicator, assy	1	ON AZIMUTH INDICATOR
COVER, canvas, 12x12 ft	1	ON TURRET IN BUSTLE RACK
COVER, grille, front, center, assy	1	} RIGHT REAR FENDER 
COVER, grille, rear, assy	1	
COVER, grille, side, left, assy	1	
COVER, grille, side, right, assy	1	
COVER, grille, side, right front, assy	1	
DIAGRAM, strap location	1	IN PAMPHLET BAG 
EXTENSION (adapter), lubr gun (flex hose, sleeve type), 12-in lg	1	} IN TOOL BAG
FILE, AS, hand, sm cut, 10-in	1	
FILE, AS, three sq, sm cut, 6-in	1	
FIXTURE, track connecting and link pulling, L and RH (in pairs)	1	RIGHT FENDER BOX 
GUN, lubr, hand lever operated, high pressure, 15-oz. cap	1	IN RIGHT FENDER BOX
HAMMER, machst, ball peen, 2 lb	1	IN RIGHT FENDER BOX 
HANDLE, socket wrench, hinged, 1/2-in sq-drive, 18-in lg	1	} IN TOOL BAG
HANDLE, socket wrench, rtc, rvrs, 1/2-in sq-drive, 11-in lg	1	
HANDLE, socket wrench, "T" sliding, 1/2-in sq-drive 9-in lg	1	
HANDLE, socket wrench, "T" sliding, 3/4-in sq-drive, 17-in lg	1	
HOOK, attaching, tow cable	1	
*LIGHT, magneto, timing	1	IN TOOL BAG
OILER, pump, S, bent spout, 1-pt cap	1	IN RIGHT FENDER BOX
*PADLOCK, keyed interchangeably, br body, 1-3/4-in, w/clevis, set of 4 padlocks and 6 keys	1 (set)	THREE ON FENDER BOXES, ONE ON LOADER'S HATCH
PIN, grooved, headless, S, cd/zn finish, 4-5/8-in nom lgh (use w/HOOK, G104-7068219)	1	RIGHT FENDER BOX
PLIERS, comb, slip jt, w/cutter, 8-in lg	1	IN TOOL BAG 
PUMP, gasoline, portable, hand-lever operated, w/suction and dispensing hoses	1	PUMP IN ENGINE COMPARTMENT HOSES IN RIGHT FENDER BOX

\*NOT SHOWN IN STOWAGE CHART




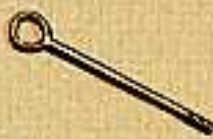







NAME OF PART	No. PER VEHICLE	WHERE CARRIED	
<b>TOOLS and EQUIPMENT for TANK, M48, continued</b>			
SCREWDRIVER, comm, normal duty, 6-in blade, 5/16-in tip, 11-1/2-in lg.	1		
SCREWDRIVER, sp purpose, 1-1/2-in blade, 5/32 x 0.030-in tip, 4-in lg.	1		
SCREWDRIVER, machst, extra hv-duty, 5-in blade, 1/2-in tip, 9-1/2-in lg.	1		
TAPE, friction, general use, black, width 3/4-in, 8-oz roll.	1		
WIRE, S, carbon, low annealed soft, black, diam 0.080-in (10 ft).	bulk		
WRENCH, adj, sgle open end, 15/16-in jaw opng, 8-in lg.	1		
WRENCH, adj, sgle open end, 1-5/16-in jaw opng, 12-in lg.	1		
WRENCH, engr, dble open end, 15-deg angle, alloy-S, 5/16 and 3/8-in opngs.	1		
WRENCH, engr, dble open end, 15-deg angle, alloy-S, 7/16 and 1/2-in opngs.	1		
WRENCH, engr, dble open end, 15-deg angle, spear-hd, alloy-S, 9/16 and 11/16 in opngs.	1		
WRENCH, engr, dble open end, 15-deg angle, spear-hd, alloy-S, 5/8 and 3/4-in opngs.	1		
WRENCH, set or cap screw (hollow-hd), hex, 1/8-in hex, 1/4-in set screw, No. 8 cap screw.	1		
WRENCH, set or cap screw (hollow-hd), hex, 5/32-in hex, 5/16-in set screw, No. 10 and 12 cap screw.	1		
WRENCH, set or cap screw (hollow-hd), hex, 3/16-in hex, 3/8-in set screw, 1/4-in cap screw.	1		
WRENCH, set or cap screw (hollow-hd), hex, 1/4-in hex, 1/2-in and 9/16-in set screw.	1		
WRENCH, set or cap screw (hollow-hd), hex, 5/16-in hex, 5/8-in set screw, 3/8-in and 7/16-in cap screw.	1		
WRENCH, set or cap screw (hollow-hd), hex, 3/8-in hex, 3/4-in set screw, 1/2-in and 9/16-in cap screw.	1		
WRENCH, set or cap screw (hollow-hd), hex, 5/8-in hex, 1-1/4-in set screw, 1-in cap screw.	1		
WRENCH, socket, 1/2-in sq-drive, 8 pt, 3/8-in opng.	1		
WRENCH, socket, 1/2-in sq-drive, 12 pt, 7/16-in opng.	1		
WRENCH, socket, 1/2-in sq-drive, 12 pt, 1/2-in opng.	1		
WRENCH, socket, 1/2-in sq-drive, 12 pt, 9/16-in opng.	1		
WRENCH, socket, 1/2-in sq-drive, 12 pt, 5/8-in opng.	1		
WRENCH, socket, 1/2-in sq-drive, 12 pt, 3/4-in opng.	1		
WRENCH, socket, 1/2-in sq-drive, 12 pt, 7/8-in opng.	1		
WRENCH, socket, 1/2-in sq-drive, 12 pt, 1-1/8-in opng.	1		
WRENCH, socket, 3/4-in sq-drive, 12 pt, 15/16-in opng.	1		
WRENCH, socket, 3/4-in sq-drive, 12 pt, 1-1/4-in opng (center guide bolt) (use w/bar, 41-B-154).	1		
WRENCH, socket, 3/4-in sq-drive, 12 pt, 1-5/16-in opng.	1		
WRENCH, socket, 3/4-in sq-drive, 12 pt, 1-1/2-in opng.	1		
*WRENCH, sgle, open-end, 15-deg angle, 3-3/16-in opng, 28-1/8-in lg.	1		
WRENCH, track adjusting.	1		




IN TOOL BAG  
(IN RIGHT FENDER BOX)




RIGHT FENDER BOX



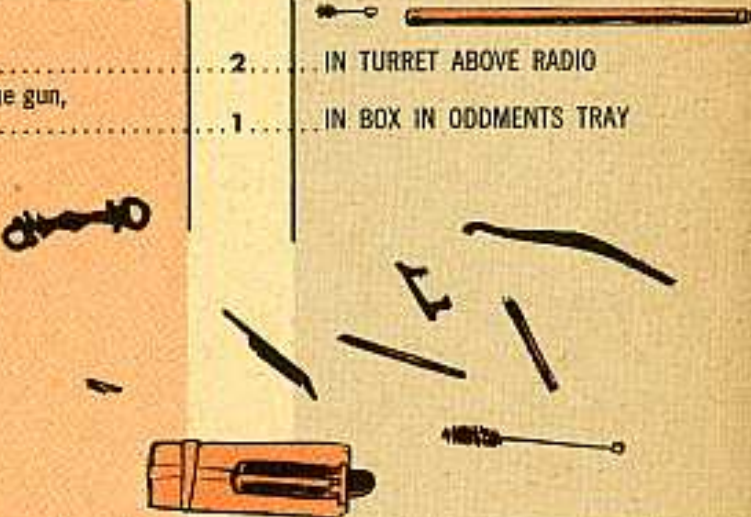


NAME OF PART	No. PER VEHICLE	WHERE CARRIED
<b>TOOLS and EQUIPMENT for GUN, 90-MM, M41</b>		
*ADAPTER, bore brush and wiper ring	1	LEFT REAR FENDER BOX
*BOOK, record, weapon, part I and II	1	IN PAMPHLET BAG
BRUSH, bore, 90-mm, M19	2	LEFT REAR FENDER BOX 
COVER, breech, 90-mm gun, assy	1	ON GUN
COVER, canvas, brush, bore, M518	2	ON BORE BRUSH 
COVER, gun book, M539	1	IN PAMPHLET BAG 
COVER, muzzle, assy	1	ON GUN
EYE, lifting (breechblock removing)	1	IN ROLL, GUN TOOLS AND EQUIPMENT
HEAD, rammer, unloading, M16 (diam 3.52-in, 10-1/8-in lg)	1	LEFT REAR FENDER BOX 
OIL, hydraulic, petroleum base (MIL-L-5606)	1	RIGHT FENDER BOX
RING, wiper	1	LEFT REAR FENDER BOX
ROD, push, assembling and disassembling shaft, diam 1/2-in, 6-in lg, pt 1/8-in	1	IN ROLL, GUN TOOLS AND EQUIPMENT
ROLL, gun tools and equipment, assy	1	TURRET BUSTLE, BELOW RADIO
ROPE, manila, stranded, 3-strand, 6-ft length w/tied ends for use w/eye, lifting	1	IN ODDMENTS TRAY 
STAFF SECTION, T3 (alum)	5	LEFT REAR FENDER BOX
TOOL, breechblock removing	1	IN ROLL, GUN TOOLS AND EQUIPMENT
TOOL, ramming and extracting	1	UNDER RADIO
WRENCH, spur, face, pin type, c to c of pins 2-in, diam of pin 1/4-in, 6-3/4-in lg	1	IN ROLL, GUN TOOLS AND EQUIPMENT 
<b>TOOLS and EQUIPMENT for MOUNT, COMBINATION GUN, T148</b>		
BAG, empty ctg, cal .30 and .50 machine gun	2	ON T148 COMBINATION MOUNT
*GUN, lubr, 8-oz cap	1	IN ROLL, GUN TOOLS AND EQUIPMENT
<b>TOOLS and EQUIPMENT for GUN, MACHINE, CAL .50, BROWNING, M2, HB (flexible or turret type)</b>		
BRUSH, cleaning, cal .50, M4	4	IN ROLL, GUN TOOLS AND EQUIPMENT
CASE, jointed cleaning rod and brush, cal .50, M15	1	WITH ROLL, GUN TOOLS AND EQUIPMENT
COVER, machine gun, cal .50 (for flexible gun only)	1	ON GUN
COVER, spare bbl, cal .50	2	ON SPARE BARREL 
EXTRACTOR, ruptured ctg case, cal .50	1	IN ODDMENTS TRAY
GAGE, headspace and timing, cal .50	1	IN ROLL, GUN TOOLS AND EQUIPMENT
HIDER, flash (M2)	1	ON CAL .50 MACHINE-GUN 
ROD, cleaning, jointed, cal .50, M7	1	IN CASE, M15
WRENCH, muzzle gland and adj screw	1	IN ROLL, GUN TOOLS AND EQUIPMENT
<b>TOOLS and EQUIPMENT for GUN, MACHINE, CAL .30, BROWNING, M1919A4E1, (flexible)</b>		
BRUSH, cleaning, cal .30, M2	4	IN ROLL, GUN TOOLS AND EQUIPMENT
BRUSH, cleaning, chamber, M6 (bristle)	2	IN ROLL, GUN TOOLS AND EQUIPMENT
CASE, cleaning rod, cal .30, M1	1	WITH ROLL, GUN TOOLS AND EQUIPMENT
COVER, spare bbl	2	ON SPARE BARREL
EXTRACTOR, ruptured ctg, MK IV	2	IN ODDMENTS TRAY
HIDER, flash, cal .30, M6, w/spare parts	1	ON GUN 
ROD, cleaning, jointed, M1 (3 sections w/HDL)	1	IN CASE, CLEANING ROD, M1
WRENCH, comb, M6	1	IN ROLL, GUN TOOLS AND EQUIPMENT
*NOT SHOWN IN STOWAGE CHART		



NAME OF PART	NO. PER VEHICLE	WHERE CARRIED
<b>EQUIPMENT for MOUNT, TRIPOD, MACHINE GUN, CAL .30, M2</b>		
HOOD, tripod mount.....	1	ON TRIPOD MOUNT 
<b>EQUIPMENT for CARBINE, CAL .30, M1</b>		
CASE, ammo carrying.....	1	IN RACK BEHIND COMMANDER INSIDE TURRET 
<b>EQUIPMENT for GUN, SUBMACHINE, CAL .45, M3A1</b>		
CASE, ammo carrying.....	1	IN RACK BEHIND COMMANDER INSIDE TURRET 
<b>TOOLS and EQUIPMENT for SIGHTING and FIRE CONTROL</b>		
*LIGHT, instrument for az ind.....	1	RIGHT TURRET WALL 
LIGHT, instrument, M36, for tel mt.....	1	ON TELESCOPE MOUNT
FILLER, assy, for periscope, M20.....	1	IN ROLL, GUN TOOLS AND EQUIPMENT
LIGHT, instrument, M36 for M20.....	1	TURRET CEILING
<b>SPARE PARTS for TANK, M48</b>		
CONNECTOR, fire extinguisher, cylinder valve to nozzle line.....	3	IN TOOL BAG 
FITTING, LUBRICATION, hyd, surface check, stght, 1/8 NPTF, short male.....	6	IN TOOL BAG
LAMP, elec, incand, min, 3-v, sgle-tun-fil No. 323 for az ind.....	3	IN BOX 7021398
LAMP, elec, incand, min, 24-28-v, sgle-tun-fil, No. 623 for dome and inst.....	2	IN BOX 7021398 
LAMP, elec, incand, min, 24-28-v, sgle-tun-fil, No. 1251 (B.O.).....	4	IN BOX 7021398 
*NIPPLE, TUBE, refrigeration and marine br, 3/4-in.....	3	IN TOOL BAG
PLUG, PIPE, automotive, hex-hd, 1/4-in.....	12	IN TOOL BAG
*PLUG, PIPE, automotive, sq-socket, M1, 1-in (filler, final drive).....	2	IN TOOL BAG 
PLUG, PIPE, automotive, sq-hd, S, 3/8-in (filler compensating idler).....	1	IN TOOL BAG
SHOE, TRACK ASSY.....	2	RIGHT AND LEFT FRONT FENDERS
<b>PARTS for CORD, LIGHT, EXTENSION</b>		
*LAMP, elec, incand, min, 24-28-v, sgle-tun-fil, No. 1683.....	1	IN CORD, LIGHT EXTENSION 

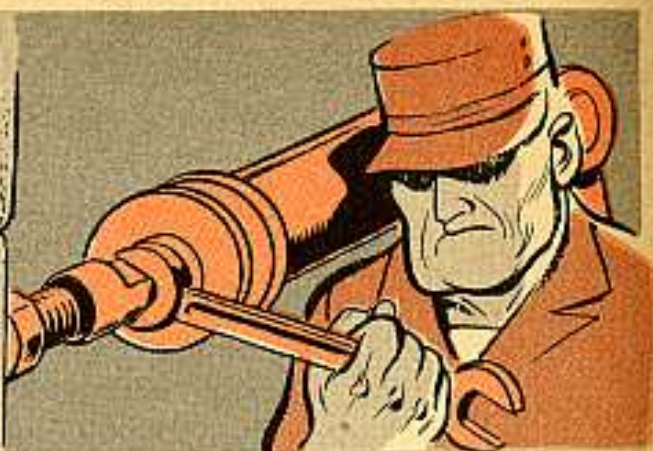
NAME OF PART	NO. PER VEHICLE	WHERE CARRIED
<b>SPARE PARTS for GUN, 90-MM, M41</b>		
MECHANISM, percussion, assy.....	1	 IN ROLL, GUN TOOLS AND EQUIPMENT (TURRET BUSTLE BELOW RADIO) 
GASKET, cop, soft, 0.56 ID, 0.25 thk (recoil piston brg sleeve plug).....	1	
PLUG, drain and fill, S, sq-hd, 1/2-20NF-3 (recoil mechanism filler).....	1	
<b>SPARE PARTS for GUN, MACHINE, CAL .50, BROWNING, M2 HB (flexible or turret type)</b>		
BARREL, assy.....	1	 IN RIGHT FENDER BOX
PARTS, spare, w/box, cal .50 machine gun, combat vehicle.....	1	IN BOX IN ODDMENTS TRAY
Composed of:		
1 BOLT, alternate feed, assy	1	
1 BOX, spare parts (empty)	1	
1 EXTENSION, firing pin, assy	1	
1 EXTRACTOR, assy	1	
1 LEVER, cocking	1	
1 LOCK, accelerator stop	1	
1 PIN, cocking lever, assy	1	
1 PIN, firing	1	
1 SLIDE, sear	1	
1 SPRING, sear	1	
1 STOP, accelerator	1	
1 SWITCH, bolt	1	
<b>SPARE PARTS for MOUNT, MACHINE GUN, AA, CAL .50</b>		
*HANDLE, gun charging.....	1	ON CALIBER .50 MOUNT
<b>SPARE PARTS for MOUNT, MACHINE GUN, TT, CAL .50</b>		
*BRACKET, assy (for gun).....	1	 IN ROLL, GUN TOOLS AND EQUIPMENT (TURRET BUSTLE BELOW RADIO)
*CABLE, electric, 21-in lg.....	2	
*CHARGER, assy.....	1	
*CHUTE, ejection.....	1	
*CHUTE, slip, assy.....	1	
*CLAMP, hose, S, cd or zn-pltd, 4-in (cover).....	1	ON GUN
*CLAMP, ring, S, 3-1/2-ID, 4-1/4 OD (gun cover).....	1	ON GUN
*COVER, canvas (gun).....	1	ON GUN
*COVER and CORD, assy (shield).....	1	ON GUN
*NUT, jam, hex, lt, S, phos-ctd 1/4-28UNF-2B.....	2	
*SCREW, machine, fil-bd, drilled hd, dld-f/lkg-wire, No. 10 (0.190) 32NF-2A x 1-1/4.....	3	
*SCREW, MACHINE, flat-hd, S, phos-ctd, No. 10 (0.190) 32NF-2 x 1/2.....	2	
*SCREW, MACHINE, rh-hd, S, cd or sn-pltd, No. 10 (0.190) 32NF-2A x 3/16.....	1	IN ROLL, GUN TOOLS AND EQUIPMENT (TURRET BUSTLE BELOW RADIO)
*SOLENOID.....	1	
*STRAP, S, 0.1196 thk w/2 drilled countersunk holes.....	1	
*STUD, bolt, S, 1.43-in lg.....	1	
*SUPPORT, gun, assy (front).....	1	
*TRIGGER, assy.....	1	
*WASHER, lock, split, extra hv, No. 10 screw size.....	1	*NOT SHOWN IN STOWAGE CHART



NAME OF PART	NO. PER VEHICLE	WHERE CARRIED
<b>SPARE PARTS for GUN, MACHINE, CAL .30, BROWNING, M1919A4E1, (flexible)</b>		
BARREL, assy ..... 2 PARTS, spare, w/box, cal .30 machine gun, combat vehicle ..... 1 Composed of: 1 BOLT, assy 1 BOX, spare parts (empty) 1 EXTRACTOR, assy 1 LEVER, cocking 1 PIN, cocking lever 1 PIN, firing, assy 1 ROD, driving spring, assy 1 SEAR 1 SPRING, driving 1 SPRING, sear, assy 1 TRIGGER		 IN TURRET ABOVE RADIO IN BOX IN ODDMENTS TRAY
<b>SPARE PARTS for SIGHTING and FIRE CONTROL</b>		
*LAMP, elec, incand, min, 24-28-v, No. 313, for computer ..... 2 *LAMP, elec, incand, min, 2-3-v, No. 43, for ballistic drive ..... 2 *LAMP, elec, incand, min, 24-28-v, sgle-tun-fil, No. 313, for range finder ..... 3 *LAMP, elec, 24-28-v, 21 cp, sgle-bayonet base, GE No. 1203-S-8 bulb, for range finder ..... 7 *LAMP, elec, incand, min, 3-v, No. 323, 0.19 amp, for az ind ..... 4 *LAMP, elec, incand, min, 3-v, sgle-tun-fil, No. 1325, for M36 light ..... 2 *LAMP, elec, incand, min, 24-28-v, sgle-tun-fil, No. 313, for T184 gun mount ..... 2 *LAMP, elec, incand, min, 24-28-v, sgle-tun-fil, No. 313, for tel mt ..... 2 *HEAD, assy for periscope, T41 ..... 1 *SEAL for periscope, M36 ..... 1 HEAD, assy for periscope, M20 ..... 1		 IN SPARE BULB BOX, IN RACK BEHIND COMMANDER ON TURRET PLATFORM IN BOX WITH HEAD ASSEMBLY IN BOX BELOW GUNNER'S SEAT
<b>MISCELLANEOUS EQUIPMENT</b>		
AXE, hdl, chopping, sgle bit, std grade, wt 4 lb ..... 1 BATTERY, dry cell, 1-1/2-v, 1-1/4-in diam x 1-1/4-in lg, BA-30 ..... 14		 IN RACK, ON LEFT FENDER SIX IN FLASHLIGHTS; EIGHT IN INSTRUMENT LIGHTS

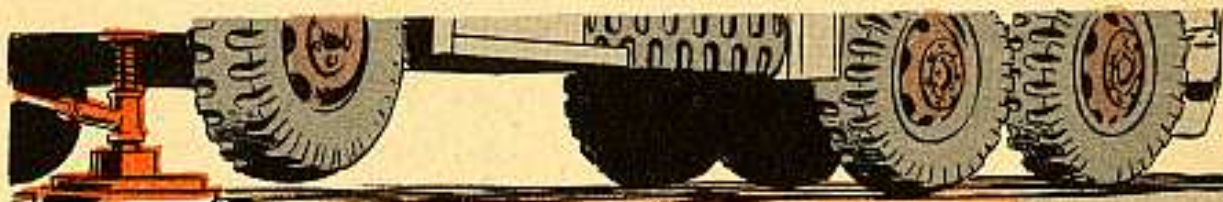
NAME OF PART	NO. PER VEHICLE	WHERE CARRIED
<b>MISCELLANEOUS EQUIPMENT, continued</b>		
CANTEEN, M1910 w/cup and cover	4	ONE IN HULL; THREE IN TURRET 
CARRIER, wire cutter, M1938	1	}
CORD, light extn, inspection	1	} IN TOOL BAG
CUTTER, wire, M1938	1	} (IN LEFT REAR 
EXTINGUISHER, fire, carbon dioxide, shatterproof, 5 lb, permanent shutoff, hand	1	FENDER BOX) ON TURRET PLATFORM 
FLAG SET, M238	1	IN LEFT REAR FENDER BOX
composed of:		
1 CASE, CS-90	1	}
1 FLAG, MC-273	3	} ONE IN DRIVER'S COMPARTMENT; 
FLASHLIGHT, elec, hand, 2 cell	3	TWO IN TURRET 
FORM (envelope), DA 478	1	IN PAMPHLET BAG
HANDLE, mattock, 36 in lg	1	IN RACK ON LEFT FENDER 
KIT, first aid, motor vehicle, 12 unit	1	IN FENDER BOX OR BELOW RADIO
*MANUAL, supply, ORD 7 SNL G-254	1	IN PAMPHLET BAG 
MANUAL, Technical, 9-7012	1	IN PAMPHLET BAG 
MATTOCK, pick, w/o hd, wt 5 lb	1	IN RACK ON LEFT FENDER 
MITTEN, asbestos, M1942	1	IN ODDMENT TRAY 
ORDER, lubr, 9-7012	1	IN PAMPHLET BAG 
PACK, field, cargo and combat, M1945	4	ONE IN HULL; THREE IN TURRET 
*PANEL MARKER, signal to aircraft, nylon VS17G VX, 17-in lg, 24-in wide	2	LEFT FRONT FENDER BOX 
RADIO SETS AND COMBINATIONS		IN SCR MOUNTS
(AN/GRC-3, -4, -7, or -8 or AN/VRC-7)		
(AN/GRC-3 or -7 and		
AN/ARC-3 or AN/ARC-27)		
(AUXILIARY INTERPHONE		
EQUIPMENT AN/VIA-1)		
RATIONS, field type fuel capacity 1/2 pt.	12	ONE IN DRIVER'S COMPARTMENT;     
*SUSPENDERS, pack, field, cargo and combat	4	EIGHT IN LEFT FRONT FENDER BOX; THREE IN TURRET OUTSIDE TURRET BUSTLE
<b>AMMUNITION</b> 		
CARTRIDGE, for carbine, cal .30, M1	180	IN CASE, AMMUNITION D7052438 (IN TURRET BULGE)
CARTRIDGE, for machine gun, cal .30	5900	2200 IN TURRET WALL BOX; 2200 IN FLOOR BOX (FRONT); 500 EACH IN THREE FLOOR BOXES UNDER COMMANDER
CARTRIDGE, submachine, cal .45	180	IN CASE, AMMUNITION D7052438 (IN TURRET BULGE)
CARTRIDGE, machine gun, cal .50	500	ONE BOX (100) ON GUN MOUNT; TWO BOXES (200 EACH) ON FLOOR
*GRENADE, hand	8	IN TWO BOXES (D7388581) IN RACK BEHIND COMMANDER
*ROUND, for gun, 90-mm, M41	60	30 IN TURRET; 30 IN HULL
*NOT SHOWN IN STOWAGE CHART		

# HOW TO DEFLATE A WINDBAG



For such a li'l guy, that double-sprag clutch in your 2-1/2-ton Reos and Studebakers can sure be one heckuva big deal. If it starts goofin' off, your front and back wheels start mugwumpin'—goin' this way and that—neither of 'em knowing what the other is doing and not caring much.

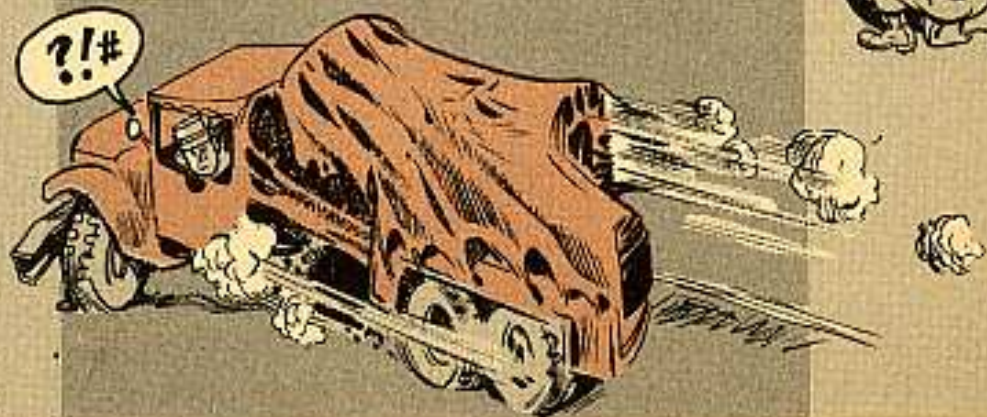
So, it's 'bout time this double-dealing clutch got knocked down off its lofty perch. And here's how to find out if the li'l shot is actin' big:



**Jack up one front wheel.**

With the transmission in reverse, the wheel should be free to turn backwards. It should be locked against forward motion.

With the transmission in low gear, the jacked-up wheel should turn forward. It should be locked against backward motion.



Nine times out of 10 these three steps'll tell you whether to pat the li'l feller on the head for being a good boy; or whether to give the li'l bum a boot where it hurts—right in the shifter-linkage between the transmission and transfer case, where it's losing motion.

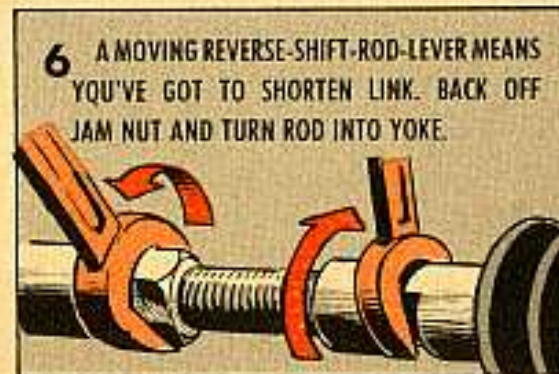
But there may be that one time when you check the thing out and it's OK. Then, you take your vehicle on a cross-

country stint and find that your front-wheel drive is not working right in forward or reverse. Wha' happened?

Well, you're getting only partial engagement of the sliding clutch teeth. This is enough to lock your wheels when you make your check. But when that driving torque starts working, the clutch can jump out of engagement.

So, if this happens or if things aren't right when you first make your check, it's time to take arms, men (a wrench and screwdriver).

*To help you along, follow the pictures.*



**7** IF LEVER WASN'T JUST ON VERGE OF MOVING WHEN SHIFTING FROM FIRST TO NEUTRAL, BACK OFF JAM-NUT AND TURN ROD OUT OF YOKE TO LENGTHEN TRANSFER REVERSE-SHIFT-LEVER-ROD ASSEMBLY.



**8** HERE'S HOW TO CHECK THE ADJUSTMENT: WITH TRANSMISSION IN NEUTRAL, STICK SCREWDRIVER BETWEEN REVERSE-SHIFT-ROD-LEVER AND TRANSFER CASE.



**9** IF LEVER CAN'T BE PRIED AWAY FROM TRANSFER, YOU'VE GOT THE PROBLEM KNOCKED FOR FORWARD SPEEDS. IF IT MOVES AWAY, SHORTEN REVERSE LEVER ROD ASSEMBLY.



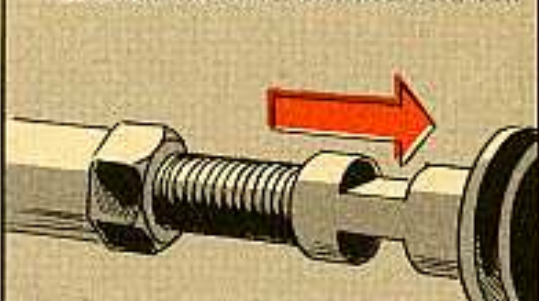
**10** AND NOW WE COME TO REVERSE. SHIFT INTO THAT GEAR AND TURN THE WHEEL 1/2-TURN BACKWARDS.



**11** STILL IN REVERSE, TRY TO PRY THE SHIFT-ROD-LEVER TOWARD TRANSFER CASE.



**12** IF IT MOVES LESS THAN 1/16 INCH, YOU'RE OK. IF IT MOVES MORE THAN 1/16 INCH, LENGTHEN THE SHIFT-LEVER-ROD ASSEMBLY.



Check the whole operation again for forward speed and reverse speed adjustments like it shows in the pictures. After this final recheck, go through the first check you made—putting the transmission in reverse and moving the wheel

backwards, making sure it's locked against forward motion. Then, putting the transmission in low gear and turning the wheel forward, making sure it's locked against backward motion. Also check your TM 9-819.

**And that's all. You've turned a mug wump into a pipsqueak.**





### Getting tire chains

With winter almost here, some of you men will want to know how to get tire chains for your vehicles. Well, here's the scoop—

First off, you need a justification. If winter is going to be tough on your area—snow, slush, ice and mud—you can get them.



Write on your requisition why you need the chains and put it through regular channels. If the commanding general of your particular Army area or overseas command approves, you'll get them.

The same procedure applies to National Guard outfits. But the U. S. Property and Fiscal Officer of each state'll make the decision.

Take a look at the Maintenance Material sections (Section I) of your ORD 7 SNL's to find out which tire chains'll fit which vehicles.

### Plug uglies

You got an M41 Bulldog tank with Ord Serial No. 2643 or below? Or an M42 that's No. 914 or under? Then take a close look-see at its final drive magnetic drain plugs—next time you're changing oil.

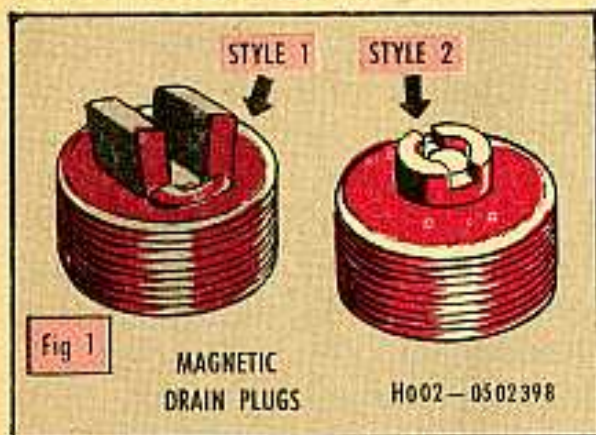
The early-type plugs used aluminum rivets with aluminum washers between the magnet and plug body. They've had a nasty way of coming apart—with unhealthy results to the final drives.

Y'find one of these with a magnet loose enough t'turn with your fingers—better replace it fast. It's Ord Stock No. H002-0502398.

There are two types of replacement plugs stocked under this number (Fig. 1). In your order, specify Style I. It's got a square-shaped iron-staked magnet

that stays put. It's best for this job. On your requisition specify: "With square magnet, crimped, not riveted."

But—you may not get it. If you get another Style II plug instead, go ahead and use it. But—keep a sharp eye on the magnet. Check its tightness every time you drain the oil. Get a new plug if and when the magnet gets loose.

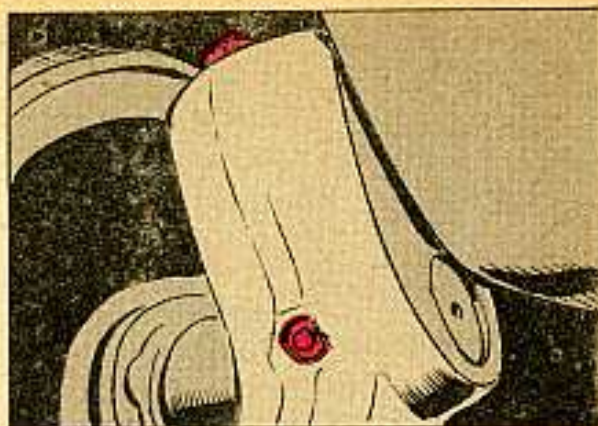


The Style II plug is in the process of redesign. The aluminum rivet's being replaced with a steel self-tapping drive screw to hold the magnet and plug together. You'll see the supply dope on it when it's available. It may even get a new stock number.

### *Compensating idler arm*

The M48 compensating-idler-wheel-arm's got a filler-plug located on the top front side of the arm (looking at it from the front of the tank).

When y'lube this item—at each weekly service—make sure that all mud and sand's knocked off the top of the idler before you take out the plug. Then fill it—till oil runs out the plug opening. The lube order (LO 9-7012) is being changed to knock out the draining requirements.



Should you find leakage between the idler-arm and hull-spindle, likely you need a new link-arm oil-seal (Ord Stock No. HO13-8382454); also an additional spacer (G254-8386658) to fit between the seal and bronze-bearing.

When you spot a leak around the link-arm-spindle-cover (outer bearing)—better order a new gasket. It's Ord Stock No. G254-8387094.

### *Heatin' it up*

A sudden blast of hot air 'gainst a cold and frozen windshield will crack the glass. That hot air has got to be controlled from inside, 'cause Mama Nature sure won't control the cold air from outside.

When warming up your truck's cab in cold weather, turn off those windshield defrosters. Then, start your heater control on **LOW**. Leave it like this until the cab warms up.

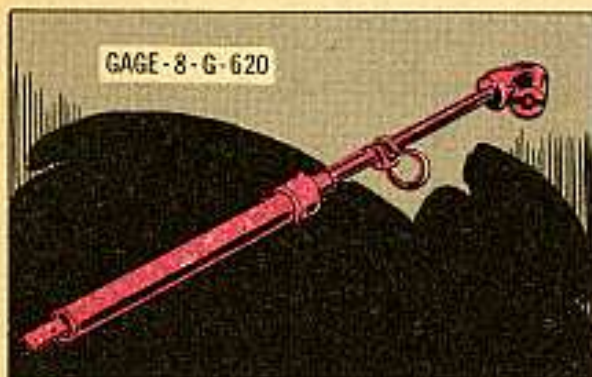
After the cab is warm, and only then, turn on the defrosters. This'll let a warm flow of air get the windshield ready for the coming hot blast. After a couple of minutes of this, you can safely turn the heater to **HIGH** without causing damage. For more info read the 9-2855 series technical bulletins.

Most windshields are made of two-pieces of glass sandwiched together. When the inside half is hit by a blast of hot air, it expands 'fore the outside half. And, then—pop goes the windshield.

### *Airing it out*

All Ordnance tactical-type trucks that have air-compressors are supposed to have a tire-inflating-hose and chuck-gage.

But some 5-ton M39 series, 2-1/2-ton M44 series and 2-1/2-ton M133 series trucks've been short-changed. All they're equipped with are regular air-chucks.

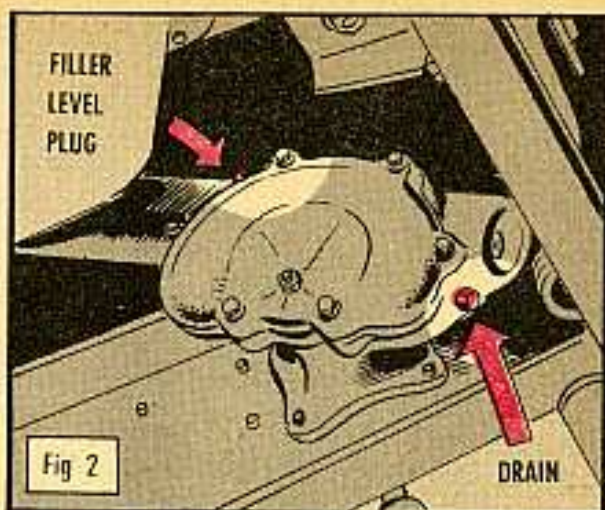


So, you guys running around in these trucks had better check 'em out. If all you've got is a regular air-chuck, you now can get a tire-pressure-gage.

Here's how to do it: Order a Gage, tire pressure, self-contained: dual-chuck foot, Ord Stock No. 8-G-620. The various Ord 7 SNL's are being revised to provide authority. (See SB 9-116).

### *Go, go with GO*

To fill or not to fill—that's no longer the question. Now, it's just a matter of pouring until the steering gear housing on your M44 series 2-1/2-ton trucks is full.



Next time you take 2-1/2-ton Betsy into her shack for a check up—at her next weekly (B) service—take that plug out of her steering gear housing. If the GO (lubricant, universal, gear) is not up to the top of the filler-level plug (Fig. 2), start pouring until it is.

The housing is drained and refilled at every annual (D2) service. When the housing is filled to the top, it'll take about 2-1/2 pints of GO. LO 9-819, which says the most you can fill her is with one pint, is getting a change. The change will come out as LO 9-8022.

### *Sloppy shafts*

Been too many propeller shafts replaced on account of some wear at the spline joints that still had lots of miles in 'em.

What I'm getting at is: Don't change the shafts until you have either noise or vibration to tell you they are too sloppy.

You can keep the wear down to a minimum by checking the condition of the cork or neoprene washer under the dust caps. This won't help wear that has already taken place, but it will keep abrasive dirt out of the spline joints.



HERE'S A LIST OF ADDITIONAL OFFICIAL PUBLICATIONS ON ORDNANCE EQUIPMENT WHICH ARE OF INTEREST TO A LOT OF YOU

**SNL's**

- Ord 7-8 SNL J-198 Grinder, elec: 1/2-hp, 115-v, univ curr, whl size 6-in (Albartsen mod 1195) (40-G-128-8) and grinder, elec: 1/2-hp, 115-v, univ curr, whl size 6-in, w/stand (Albartsen mod 9115) (40-G-281-10), Apr 55
- Ord 7-8 SNL J-231 Grinder, elec: port, 1/2-hp, 115-v, univ curr, whl size 6-in (Black & Decker type 6-in G) (40-G-128-8) and grinder, elec: 1/2-hp, 115-v, univ curr, whl size 6-in w/stand (Black & Decker type 6-in G) (40-G-128-10), Apr 55
- Ord 7-8 SNL J-247 Hammer, pneu, rivet, 3-in stroke, 1/2-in cap (Thor Power Tool No. RC-30 mod 5268) (40-H-285), Apr 55
- Ord 7-8 SNL J-257 Hammer, pneu, rivet, 3-in stroke, 1/2-in cap (Chicago Pneu Tool mod No. 3 Simple) (40-H-288), Apr 55
- Ord 7-8 SNL J-264 Machine, mill, plain, bench type, 1/2-hp, 110-v, 60-c, sgle-ph, w/ezulp and access (Atlas Press, mod MF-G) (40-M-38), Apr 55
- Ord 7-8 SNL J-285 Boring mach, eng cyl: pibl, 110-v, 60-c, sgle-ph, 2.6 to 5.343-in cap (Van Norman mods 777 and 777-5) (40-10-473-6361), Apr 55
- Ord 7-8 SNL J-401 Spray gun, metalliz: air op, oxy and acetate-fired, 0.491 and 0.125 wire cap (Metalizing eng mod 2E) (3175-243-2727), Mar 55
- Ord 7-8 SNL J-518 Spray Gun, paint: press feed, 7-CFM (Black Mfg Co, mod No. B-8900-AR-1) (4940-261-8413), spray gun, paint: syphon feed, 4-1/2-CFM (Black Mfg Co mod No. B-5500-AR-1) (4940-261-8414), spray gun, paint: syphon feed, 7-CFM (Black Mfg Co, mod No. B-8900-AR-1, B1920) (4940-261-8415), Apr 55
- Ord 7-8 SNL J-520 Jack, hand, hyd: 10-t cap (Walker mod 730) (41-I-154), Mar 55
- Ord 7-8 SNL J-708 Drill, pneu, port, revers, w/lead screw and grip hdl, No. 3 Morse taper spindle, 1-1/4-in cap, 3/8-in inlet (Thor Power Tool, size no. 367-RY-3 mod 5128 and size no. 367-R2-3 mod 5130) (40-D-453), Mar 55
- Ord 7-8 SNL J-762 Lathe, engine, bench type, 1/4-hp, 110-v, 60-c, sgle-ph, 12-in swing, 5-ft bed, quick change gear box, back gears, (Sheldon Machine mods "H" and "R") (40-L-24), Apr 55
- Ord 7-8 SNL J-763 Shears, metal cutting, elec: 115-v univ curr, 18-gage cap (Skill mod 17) (40-S-1725), Mar 55
- Ord 7-8 SNL J-766 Lathe, engine, tool room type, 5-hp, 220-v, 60-c, 3-ph, 12-in swing, 6-1/2 ft bed, 30 in bolt cent quick change gearbox, back-gears, (Monarch Mach Tool mod series 60) (40-L-26-25), Mar 55
- Ord 7-8 SNL J-767 Drill mach, upright, floor type, 3/4-hp, 110-v, 60-c, sgle-ph, 7/8-in max drill cap, 16-in swing (Kearney-Trecker mod 01100) (40-P-1177), Apr 55
- Ord 7-8 SNL J-777 Drill, pneu, port, non-rev, 1/4-in cap, 2,000-RPM, w/360-degree angle head (Chicago Pneu Tool mod 301-2500) (40-D-443-100), Mar 55
- Ord 3 SNL R-1 Ammo, filed and semifield including subcaliber, for pack, light and med field, aircraft, tank, and AT artillery, complete round data, Apr 55
- Ord 3 SNL Y-1 Val 2 Maj Items—Radio contr aerial target material, Mar 55
- Ord 7-8 SNL J-521 Grinder, pneu, port, slight hdl, size 1-1/2-x1/2-in whl (bitif): size 2-x 1/2-in whl (organic) (Thor Power Tool, Thor 10-16 mod 4812) (40-G-169-370), Mar 55
- Ord 7-8 SNL J-524 Forge, coal burn: steel hearth, 30-in lg, 24-in wd, 3-in deep, w/o coal box, w/water tank, windshield type hood, hand operated blower (Buffalo Forge mod 535) (1360-223-8942), Mar 55

- Ord 7-8 SNL J-525 Jack, hand, hyd: Roller car type, 10-t cap (Walker mod WA-75) (41-I-154), Mar 55
- Ord 7-8 SNL J-526 Grinder, pneu, pibl, pistol grip hdl, w/osc 6x1-in whl (bitif), and one 6x1 in wheel (organic) (Rotor Tool mod M-866 type D-325) (40-G-169), May 55

**TECHNICAL MANUALS**

- TM 9-1910 (TO 11A-1-34) Mil explosives, Apr 55
- TM 9-2024 (TO 11M-12-2-21) 20-mm auto gun M24A1, Mar 55
- TM 9-3036 4.5-inch multi rock launcher M21, Apr 55
- TM 9-3058 Cal. .50 spotting rifle M8; 106-mm rifle M40; and 106-mm rifle Mount M79, Apr 55
- TM 9-6029 'Scope M83 (T153), Apr 55
- TM 9-6061-10 PCS T39—diagrams and references, Dec 54
- TM 9-6163 Ball drive T24E2, Apr 55
- TM 9-7035 SP 155-mm how M44 (T194): Final drive Assy, univ joint Assy, turret bearing Assy, recoil spade mech, shifting contr Assy, rammer hydraulic sys, Mar 55
- TM 9-7009-1 L2-cyl air-cooled engine (Continental, mods AV-1790-SA, AV-1790-SB, AV-1790-7), Mar 55
- TM 9-7013-2 Traversing, elevating sys for 90-mm gun tank M48 (T48), Apr 55
- TM 9-7017-6 Tray mech; elev mech; cmdr's controls; elev control box; tray control box; firing control box; for 76-mm gun tank, M41A1 (T41E2), Feb 55
- TM 9-8226 1-1/2-ton, 2-whl cargo trailer M104, M104A1, M105A1: 1-1/2-ton, 2-whl chassis trailer M100A1; 1-1/2-ton, 2-whl water tank trailer M105, M105A1, M107A1, Apr 55
- TM 9-8426 5-ton 4x2 tract trk, 5-ton 4x2 bk chassis w/cab, and 5-ton 4x2 van trk (Fed mod 45M2), Dec 54
- TM 9-9008-1 90-degree angle 1/4-in cap univ current 110-v port elect drill (Chicago pneu tool mod 800-BA-1875) (40-D-310), Mar 55
- TM 9-9036-4 Sgle-ph 60 cy 110-v 1/4 HP Bosch grind w/whist drill holder for wire gage size 1.50 41, 1/8 size A to Z, and 3/32 to 1/4 inch fract size drills (Black Diamond Saw, Machine Works mod 3C) (40-G-148-50), Mar 55
- TM 9-9036-6 Wsl size 10x1 DC 110-v 1 hp unit grind, mach (Brown-Brockmeyer mod NS093-E55133) (40-C-144-15), Apr 55
- TM 9-9804-2 Spl-phase 60-cy 110/120-v 5-HP start motor and elect unit's gen-elect test and maint test (Hoeger Products Co., Inc., mod 550) (4910-356-7617), Apr 55
- TM 9-9814-1 0.720- to 2.000-in diam cap 1/3-HP AC 115-v 60-cy sgle-phase bench-type horiz honing mach w/mandrels, stones, Apr 55
- TM 9-9834-1 300-0-1000, 150-0-500, 30-0-100, 15-0-50, 3-0-10 amp range 0-100, 0-50, 0-10, 0-1 volt range low wall circuit tester (Joseph Weidenhoef mod 1120) (17-T-5579-50), Apr 55
- TM 9-9838-1 1/4- to 5/8-in cap wet-type univ curr 110-v valve face grind mach (US Elect Tool mod VR-7) (4920-261-7848) (Form valve refacer 40-V-505), Mar 55

**ORDNANCE MWO's**

- G184-W4 38-ton high-speed tract M6, provide means of draining water from box frame F Apr 55
- G244-W35 Med tanks M46, M46A1: replace of servo lever shafts in cross-drive transmissions CD-850-4, CD-850-4A F Mar 55
- G244-W37 Med tank M46: Fabri of drilling template and drilling of AV-1790-5A engi crank-case D Apr 55
- G251-W8 76-mm gun tank M41, M41A1: install of deflect screen for ejected 76-mm cart cases F Apr 55
- G268-W16 Tracked arm inf veh M75 (T18E1): mod of fixed fire exting remote control line to prevent accident ditch F Apr 55
- G268-W3 4x4 hev-gus-lift ft brks M249, M250: relocate air cleaner intake port F May 55
- G268-W4 4x4 hev-gus-lift f trk M249, M250: 4x4 drill drain holes in cab doors O Apr 55
- G268-W5 4x4 hev-gus-lift rear trk M250: provide extens for lub fittings on 5th wh O Apr 55
- G508-W17 2-1/2-ton 6x6 cargo trks (GMC mod AFRWX 353, CCKW 352, CCKW 353, CCKWX 353 w/splix type axle): alt of transfer front axle output shaft shifter (declutch) lever Mar 55
- G742-W20 2-1/2-ton 6x6 bk M44, M45, M46, M34, M35, M108, M47, M50, M49; M109, M50, M48, M275, install lub fittings in hand brake shoe Apr 55
- G744-W8 5-ton 6x6 truck M40, M61, M53, M139, M41, M54, M55, M64, M51, trk M62 M246, M52: provide cir for blackout clear lights on towed veh Apr 55
- G744-W17 5-ton 6x6 trk M39, M40, M61, M63, M139, M41, M54, M55; trk M64; M51; M62; M246; M52: install lub fitting in handbrake shoe Mar 55
- G744-W18 5-ton 6x6 med wreck trck M62: provide means of lub boom swing motor w/o removing swing motor cover Apr 55
- G744-W19 5-ton 6x6 trk M39, M40, M61, M63, M139, M41, M54, M55, M64, M51, M62, M246, M52, Relocate of shifter lock set screw hole in transfer input shifter shaft Mar 55
- G749-W16 2-1/2-ton 6x6 trks M135, M211, M215, M217, M220, M221, M222, Add lub for by-D trans reduct unit output shaft by install grooved bearing Apr 55
- G749-W22 2-1/2-ton 6x6 trks M135, M211, M215, M217, M220, M221, M222: install front suspen slab br F Apr 55
- G749-W23 2-1/2-ton 6x6 trk M135, M211, M215, M217, M220, M221, M222: install drain plug in fly wh housing cover F Mar 55
- G749-W24 2-1/2-ton 6x6 cargo trk M135: Re-routing starter cables F Mar 55
- G749-W25 2-1/2-ton 6x6 trks M135, M211, M215, M217, M220, M221, M222: secure studs in drive shaft side of axle housing F Apr 55
- G754-W5 1-1/2-ton 2-whl trail M104, M106: removal o emerg brake sys F May 55
- G758-W2 1/4-ton 4x4 util trk M38A1: install new battery box tray hanger brackets F Mar 55
- G758-W4 1/4-ton 4x4 util trk M38A1: provide prep shaft univ jnt assys w/lub fittings O May 55
- G770-W1 5-ton 4x2 trk tract (White mod WC 22 PLT): install new eng mtg bolts F Apr 55
- G770-W2 5-ton 4x2 trk trac (White mod WC 22 PLT): lub and install insul plate to prev burn of insul on eng cowl F Apr 55
- J6-W2 Single end box wrench 7950489: install of steel blocks F Mar 55
- J6-W3 Spec tools for auto mat: adapt span wrench to rec bar wrench F May 55
- Y5-W1 Lather-loader, GM, XM 26: apply field changes to correct deflec and to insure op perform of the lather-loaders O Mar 55
- Y13-W1 Organ maint and Assy spec tool set for Nike GM XM-A-7: Correc deflec and insuring opt perform O Mar 55

**TECHNICAL BULLETINS**

- TB Ord 595 Track-laying vehs: Instruct for use of track link end-connector puller O, Mar 55
- TB Ord 596 AV-1790 series Continental engines: Maint of throttle control rods F, Apr 55
- TB Ord 597-1 (TO 35D4-1-2) Rebuild standards for plain trolley spur gear chain hoist (41-H-2185) D, Apr 55
- TB Ord 597-2 Rebuild standards for coal burning forge w/30-in long, 24-in wide, 3-in deep hearth, D, Mar 55
- TB Ord 597-3 Rebuild standards for 7 1/2-hp, 220/440-v, 60-cy, 3-ph, precision type, tire tread buffer (40-B-938), D, Mar 55
- TB Ord 597-4 (TO 3473-1-2) Rebuild standards for 36-in long, 18-in wide, 20-in deep, 12-gal cap, 110-v, 60-cy, single phase sparkless motor drive, solvent-type, mechanical parts cleaner (40-C-1009-5), D, Apr 55
- TB Ord 597-5 Rebuild standards for 3-ph 60-cy 220/440-v heavy-endless rubber-conveyor-tumbler abrasive-blasting cleaner w/dust collector (40-C-1007-600) D, Apr 55
- TB Ord 597-6 (TO 36-1-24) Twin post pneu motor veh lift (4910-221-1826) rebuild standards D, Apr 55
- TB Ord 598 Interim whled vehs op of power plant heaters during moderate ambient temps, O, Apr 55
- TB Ord 599 A03-895-3, A0-895-4, AV-179018 and AV-1790-7 Continental engines: maint of oil press sending units and switches O, Apr 55
- TB Ord 600 Additional disting marking of wps and ammo made under the offshore procurement program in Europe, Apr 55

NOTE—On TB's, SB's and MWO's:  
O—Organizational Maintenance  
F—Field Maintenance  
D—Depot Maintenance



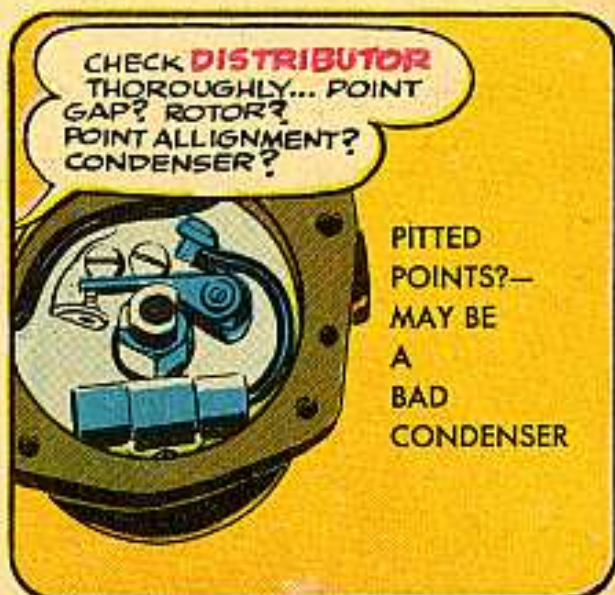
# LUBRICATION



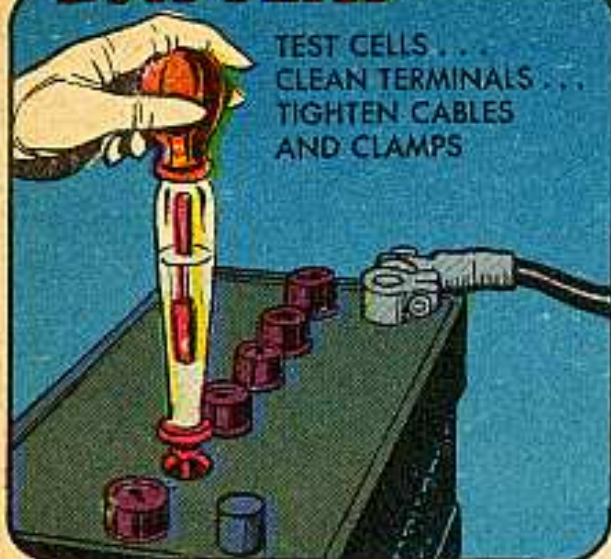
## THE TEMPERATURE HELPS CLUE YOU ON LUBES.

FOR AREAS LIKE:	TEMPERATURES	LUBES (FOR EXPECTED TEMPERATURE)	REMARKS
<b>THE FRIGID NORTH</b>  ALASKA, CANADA, ETC.	EXTREME COLD (-10° TO -65° F)	OES; GOS; HBA; OHA; GAA; PL (SPECIAL)	IN THIS CLIME KEEP TM 9-2855 HANDY
<b>THE SHIVERIN' NORTH</b>  MINN. MON. ETC.	COLD (-0° TO -20° F)	OES; GOS; HBA; OHA; GAA; PL (SPECIAL)	THESE USE THE SAME LUBES AS THE ARCTIC
<b>THE MIDDLE BELT</b>  KANSAS, OHIO, MARYLAD, ETC.	NORMAL WINTER TEMP (-10° TO +40° F)	OE10; G075; HB; OHA; GAA; PL (SPECIAL)	CHANGE AHEAD OF COLD WEATHER
<b>THE SUNNY SOUTH</b>  SO. CALIF. FLA.; LA., ETC.	HIGH WINTER TEMP (+30° TO +70° F)	OE30, OR 50; G090; HB; OHA; GAA; PL (MEDIUM)	YOU PROBABLY WON'T NEED COLD LUBES HERE

# IGNITION



## BATTERY



TEST CELLS...  
CLEAN TERMINALS...  
TIGHTEN CABLES  
AND CLAMPS

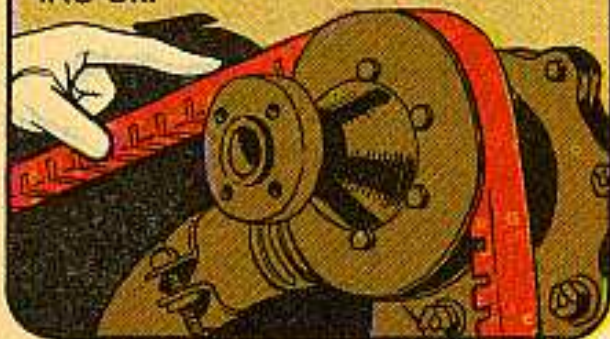


A HALF-LOADED  
BATTERY HASN'T  
GOT A CHANCE...  
CHARGE IT... MAKE  
SURE THE WATER'S  
UP TO LEVEL

## COOLING SYSTEM

### WATCH FOR LEAKS

AVOID TROUBLE BEFORE IT STARTS...  
MAKE SURE WATER PUMP, THER-  
MOSTAT AND FAN BELT ARE WORK-  
ING OK.



LOOK FOR LOOSE BOLTS  
AND CLAMPS, LOOSE  
SOLDERED JOINTS, DIRTY  
OR CORRODED WATER  
PASSAGES, WORN HOSES  
MAKE SURE ALL'S  
TIGHT AND CLEAN.



AFTER DRAINING, **FLUSH**  
**OUT** ALL STUBBORN DIRT,  
SLUDGE AND RUST.  
WHILE YOU'RE AT IT...

...TIGHTEN  
DRAIN  
COCKS  
AND ALL  
JOINTS.



THEN ADD THE  
**RIGHT MIXTURE**  
OF WATER AND  
ANTI-FREEZE.

COMPOUND  
ANTI FREEZE  
ETHYLENE  
GLYCOL  
TYPE

THIS PIN-UP  
SHOWS HOW MUCH



# Dope Sheet

**W**inter, says our expert the witch, Should catch you after you switch.

Winterize now -

Your TM tells **HOW** -

A whole suit is oft saved by a stitch.



## ANTI-FREEZE FOR WINTER-TIME PROTECTION

	1/4-TON TRUCKS	3/4-TON TRUCKS	2 1/2-TON TRUCKS	5-TON TRUCKS
	(WATER CAPACITY, 11 QUARTS, WITH HEATER, 11 1/2 QUARTS)	(WATER CAPACITY, 17 QUARTS, WITH HEATER, 17 1/2 QUARTS)	(WATER CAPACITY, 22 QUARTS, WITH HEATER, 23 QUARTS)	(WATER CAPACITY, 44 1/2 QUARTS, WITH HEATER, 45 1/2 QUARTS)
TEMPERATURE				
+10° F	4 PINTS	6 PINTS	8 PINTS	16 PINTS
+10° F	6 PINTS	9 PINTS	11 PINTS	22 PINTS
0° F	8 PINTS	12 PINTS	15 PINTS	31 PINTS
-10° F	9 PINTS	14 PINTS	18 PINTS	36 PINTS
-20° F	10 PINTS	15 PINTS	20 PINTS	39 PINTS
-30° F	11 PINTS	17 PINTS	22 PINTS	45 PINTS
-40° F	12 PINTS	18 PINTS	24 PINTS	47 PINTS
-50° F	13 PINTS	19 PINTS	25 PINTS	50 PINTS
-60° F	14 PINTS	20 PINTS	26 PINTS	53 PINTS

ADD FOR HEATERS: 1/4-ton, 3/4-ton - 1/2 pint anti-freeze, 2 1/2-ton, 5-ton - 1 pint anti-freeze, If the temperature is consistently below -40° F, and can go as low as -90° F, fill your cooling system with a straight mixture of compound, anti-freeze, arctic. See TM 9-850 for more poop on anti-freeze.

WILL EISNER

# WE HAVE THE WORLD'S BEST EQUIPMENT... Take care of it

COPYRIGHT 1955 BY WILL EISNER



AND NOW, BACK TO OUR STORY . . . JOE IS AT THE DANCE . . . WITH A WITCH



. . . AND NOW A WORD FROM OUR LOVELY WINTERIZER AGAIN . . . .

## OVERCOOLING

(when engine runs below normal temperature) A constant winter threat . . . If you've got a dirty or broken thermostat cold water in radiator'll only get colder. This'll cause condensation and water in the crankcase . . . then you've got troubles. Water & Oil whipped together—means **SLUDGE**:

**SLUDGE**—clogs filters, screens, oil lines

—hardens and sticks on valve stems and piston rings.

When engine's stopped, condensation freezes and'll knock out the oil pump. Ice crystals'll form and block oil flow—shot bearings. Carbon monoxide plus water forms **carbonic acid**—which'll etch heck out of engines.

TO AVOID ALL THIS . . . KEEP WATER PUMP, THERMOSTAT AND FAN BELT IN TOP SHAPE.

## EXHAUST

WANT TO BE AROUND TO ENJOY SPRING?

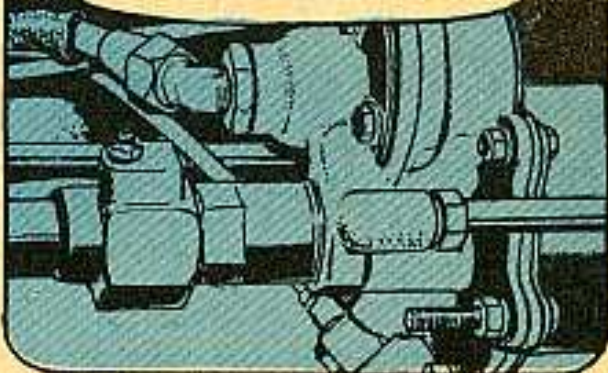


## BRAKES

A MAN'S BEST FRIEND IS HIS BRAKES. **GO OVER** THAT **BRAKE ADJUSTMENT** ... THE **LININGS** ... **HOSES** AND **CONNECTIONS**



**FLUID** LOOK A BIT SUSPICIOUS? **FLUSH** OUT THE OLD... PUT IN THE NEW... AND YOU'LL BE AROUND FOR THE BALLGAMES.



## VISION

A **CLEAN WINDSHIELD** AND **GOOD HIGH AND LOW BEAMS** ... SO YOU CAN SEE.



**VENTILATION** INTO YOUR CAB WILL KEEP THE GLASS CLEAR

**FOR NIGHT PARKING ...**



**COVER WITH CARDBOARD OR CANVAS ... TO KEEP ICE OFF**

## FUEL SYSTEM

IN GETTING READY FOR EXTREME COLD..

**DRAIN FUEL TANK SUMP** TO GET RID OF ANY WATER OR DIRT.

ADD 1 PINT OF GRADE III DENATURED ALCOHOL TO EVERY 10 GALLONS OF GAS ... ALSO WHEN YOU FILL 'ER UP

TRACE ANY LEAKS RIGHT TO SOURCE. REPLACE PARTS IF NEEDED

ADJUST CARBURETOR FOR TOP PERFORMANCE

AND MAKE SURE INTAKES AND MANIFOLD GASKETS ARE OKAY



# WINCHES





LATER





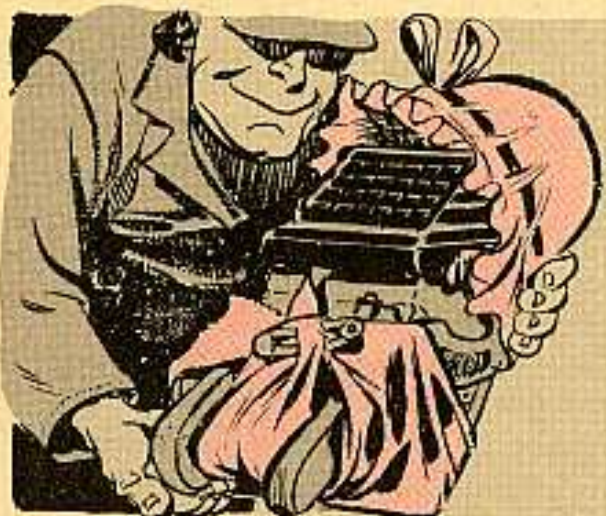
### INFRA-RED STOWAGE

Dear Half-Mast,

The M47 tanks assigned to our unit have a .50-caliber ammunition box in the driver's compartment that's supposed to be used for stowing the M19 infra-red periscope.

In its present form the box is completely inadequate for this job. What do you think of changing it to include a cover and padded brackets to hold and protect the scope?

Capt R. L. A.



Dear Capt R. L. A.,

I think that'd be OK—except for one thing. There's an MWO in the mill that's supposed to take care of the IR stowage situation. It'll fit out the M47

with a box made 'specially for the M19 scope. Should be ready soon.

Meanwhile, you should get by OK with the ammo box. To play safe make sure when the scope is stowed it's wrapped in rags, or some other good padding material. That'll keep it from getting banged up from bounding around in the box.

*Half-Mast*

### TACK BATTERIES

Dear Half-Mast,

I've got my tachometer, 18-T-231, in my second-echelon tool kit, but I can't get the two BA 415 U batteries it calls for. Can you help me?

Sgt J. R. T.

Dear Sgt J. R. T.,

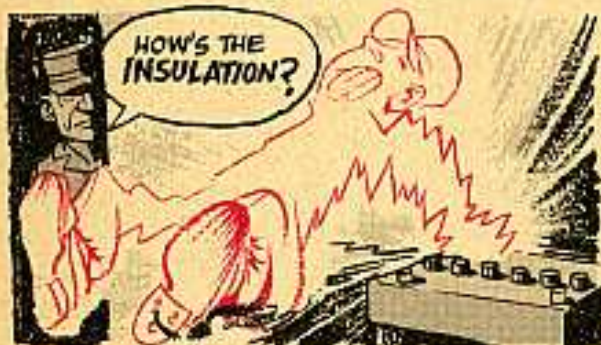
About this tachometer you can't get batteries for: The BA 415/U is a Signal Corps item, and you draw it from the Signal supply unit that supports your outfit. Ask your commo section.

And if they can't get you BA 415/U's ask 'em to try for Signal Corps Stock No. 3A-156-1 or 3A-164-18. These are 180-volt batteries, and one of them will take

the place of the two BA 415/U's. But they are smaller batteries, and won't last as long.

There are a couple of 45-volt batteries you can use if you have to. BA 419/U or BA 56's will fit the battery space in your tach—you use 4 of 'em to get your 180 volts. BA-67's (90v) can be used, but you won't be able to put the battery cover back. Or there is one other battery, Signal Corps No. 3A-164-14, which is a 180-volt battery, but it is so big that you'd have to tape it to the outside of the case.

Mind you, all these substitutions involve taking the plug-ins off the tachometer leads and cobbling up a connection. Be sure you have the permission of your shop officer, and then be real sure you get the polarity right and get your connections well insulated. (That 180 volts will sting if you touch it.)



Substituting batteries in this tach is not something to do if you can help it. But it will work if you can't do anything else. Any source of 180 volts direct current will operate the instrument.

If you make any of these substitutions, be real sure you save the plug-ins to put back on the tachometer when you get the right batteries.

*Half-Mast*

## BRACKETS BUSTIN' LOOSE?

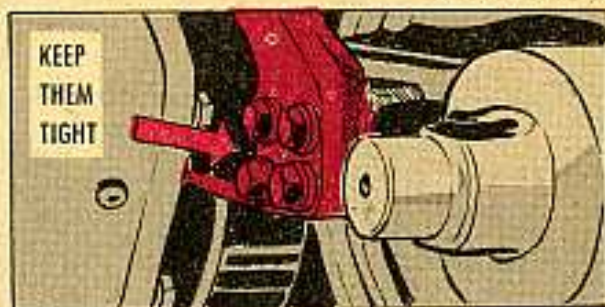
*Dear Half-Mast,*

*We're still having troubles with those M48 tank shock absorber brackets breaking off at the road-wheel-arms.*

*Tried tack-welding the bolt heads to the brackets, but in rugged going the bolts still sheer—and the bracket busts loose from the arm.*

*Got any other suggestions?*

*SFC D. H.*



*Dear SFC D. H.,*

*Sure have. Let's lay off the welding and just keep those bolts good and tight and hope they stay put for awhile.*

*There's a modification program in the mill that'll straighten out the problem shortly by replacing the lower shock-brackets—new brackets with split tapered dowels. Any welding now would just hamper the program.*

*Likewise with the front road-wheel-arm support-housing.*

*They've been busting loose from the hull, bending torsion bars and causing some general unpleasantness. You'll be seeing an MWO to take care of this situation by welding the support to the hull. But—don't go jumping the gun before you get the particulars. It's got to be done just right.*

*Half-Mast*

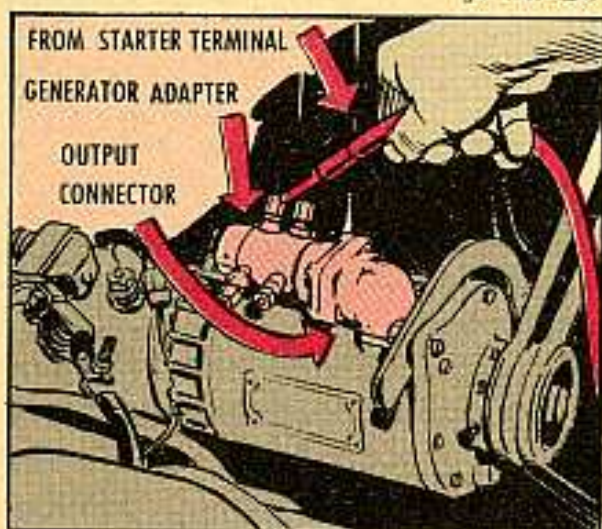
## BAD REVERSE

Dear Half-Mast,

We're having a heck of a lot of failures in our generator regulators (Ord Stock No. G742-7351925). The series windings are badly burnt; the current regulator, actuating relay, cutout relay points and left-hand capacitor are all shot.

Got any idea what's causing it?

J. A. D.



Dear J. A. D.,

Sounds like reverse polarity is your trouble. The symptoms you describe fit to a "T" a regulator which has been run with a bassackwards generator.

Your best bet for preventing this is to **always** flash a generator **every** time it has been off the truck, or has been disconnected and tested. It's so simple, and it can save you a regulator.

Install your generator adapter from the adapter kit (Ord Stock No. 17-A-3150) in the generator output connector. Then bring a jumper lead from the vehicle starter terminal and touch it briefly to the field link of the adapter (link closed).

That's all, now remove the adapter, hook up the harness and you're in business.

Half-Mast

## KEEP 'EM IN SIGHT (BOXES)

Dear Half-Mast,

Everything and everybody says we gotta keep our gun books with the guns at all times. But nobody or nothing tells us just where. Is there any special place to keep 'em?

Sgt H. E. L.

Dear Sgt H. E. L.,

Where you keep your gun book depends on what kind of gun you've got. Books for field artillery pieces should be kept in the sight boxes on the gun or mount. For tank guns, keep your book in the pamphlet bag stowed behind the tank commander in the turret bustle. Your recoilless rifle books should be kept in the tool chests.

Books for 40-mm or 90-mm M1A1 ack-ack guns should also be kept in the tool chests. The 75-mm Skysweeper uses the manual box on the computer side of the mount. For the 120-mm's, use the tool chest in the pedestal.

When you ship your piece, tape the gun book near the muzzle like your TM's tell you.

A suitable gun book container is currently being developed for installation on all field and AA Artillery weapons.

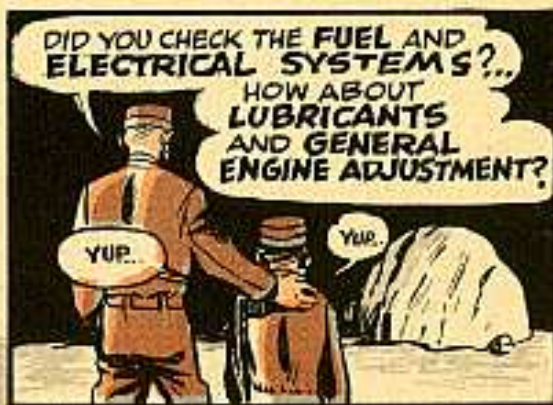
Half-Mast

# ENGINEERS



Make sure you're set for...

## WINTER'S BIG BLOW



Here's a run-down on what you do before Ol' Man Winter tries to do your equipment in with his tricks

It'll soon be time for those brass monkeys to run for cover—with Old Man Winter just around the corner.

All of us know how important it is to have that Engineer equipment ready for winter's cold blasts.

There are cooling systems to clean and protect with anti-freeze; electrical and fuel systems to look over; batteries to pull, clean and inspect; engine adjust-

ments to take care of; operator's controls to test; lubes to change or freshen up; tracks, wheels and tires to examine; power-control units to look after, and skillions of nuts, bolts, screws, gaskets and plugs to adjust and maybe replace.

Then there's a thorough scrub job for each piece of equipment, spot painting to be done, and preservative compound to be put on.





Before putting the anti-freeze in, it's a must to give the cooling system a thorough checking. Do it while the engine's shut off. Give your machine a good going over for water leaks in the radiator, water hose, water pump, head gaskets, drain plugs and drain cocks. Take a gander at the freeze plugs for signs of rust or corrosion. You'll also want to tighten the cylinder head, adjust the fan belt, make sure the thermostats are working right and clean the radiator fins.



Anything worth doing is worth doing right, so run a re-check on the cooling system—only do it this time with the engine running. Then shut it down and check 'er again. If you find she needs some repairs, make 'em right away. And

if higher echelon maintenance is required, don't put that off, either. The sooner you get your equipment off to the shop, the sooner it'll be back to you, snortin' and rarin' to go.

Now you're ready to give the system a good dose and clean 'er out slicker'n a whistle. Be sure and open all the drain points when you drain her.

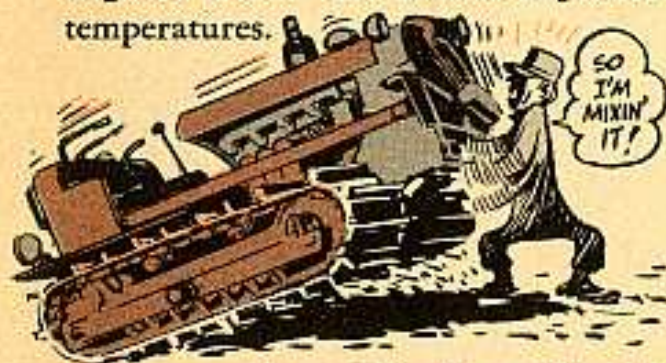


When you drain the system, you'll more'n likely find a little scale and rust in the coolant. If you find more than a little bit, fill the cooling system with a solution of cooling system compound, ORD STOCK NO. 51-C-1568-500, and run the engine about a half an hour. Flush out the system with just plain water. Flush the system like this and you'll make your cooling system feel like it's had a good strong laxative.



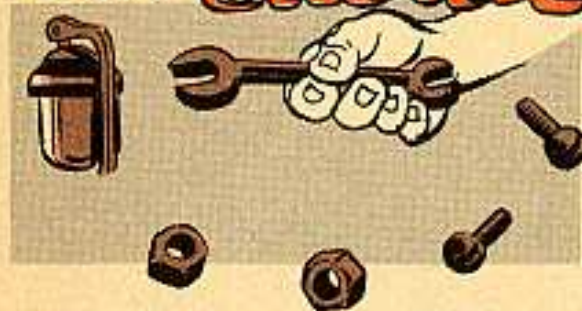
Once you've done this and are satisfied that everything's in good working order, you're ready to put in the anti-freeze. First pour the right amount of anti-freeze into the radiator. Then add water until the system's almost full.

Remember—don't fill it all the way to the top. You've got to leave room for the anti-freeze solution to expand. Also in the event of colder weather than expected, you'll want to allow enough room to add additional anti-freeze. You'll always want to have enough ethylene glycol in your equipment's system to protect it down to a point 10 degrees below the lowest expected temperatures.



Once you've put in the anti-freeze and added water, start the engine and let 'em get mixed together real good.

## ADJUST YOUR ENGINE



There are a few other things you'll want to check before your equipment is ready for winter. Check the carburetor, the ignition coil and distributor (or magneto), plug gaps and valve timing. Here's a timely tip—A slightly rich mixture and small plug gaps'll give you a faster start, but your vehicle's efficiency will drop off a little.



Your LO will tell you the grades of oil and grease to use for winter operation. On chassis lube points, of course, you'll be using GAA all year long . . . if GAA's what you're using. You'll have to look to the LO for the chassis grease you'll need if you're using CG. Follow the LO closely, because they're the best guides you can find to assure yourself of care-free operation.

Take care to flush out the gear cases and pump enough grease into open joints to force out the heavier summer grade lubricants. But—for goshakes, avoid the pressure-gun treatment to those closed bearing housings fitted with grease retainers. Your best bet is to start using lighter lube in these bearings before winter comes around. Then, when winter does arrive, the heavier lubricant will have already been replaced by the lighter stuff.



Drain and flush the crankcases before refilling with oil. And if the oil filter cartridge on your machine has seen better days, get rid of it and put in a new one.

## BE KIND TO YOUR **BATTERY**



No matter what your Engineer equipment's going to be doing this winter (working or waiting for warm weather to roll around), if you give its batteries all the care they need right along, there'll be less grinding irritation for all concerned.



To give a battery a proper going over, pull it off the equipment and give it a good cleaning. Check the case carefully for cracks and leaks. Also check the terminals, brackets, cables and connectors.



Batteries should be kept at full charge, especially in cold weather. At half charge (or less) you can't depend on 'em to start anything for you. A half charged battery will also deteriorate fast, and there's always the danger it'll freeze on you. So have your batteries fully charged before you re-install 'em.

Now, how about your seasonal items? Whether your equipment's been working or stashed in storage during the hot weather'll decide how much work it'll take to get it in top shape.

## COMING OUT OF **STORAGE**



This is easy, 'cause all the winter equipment you stored last spring got inspected, repaired, cleaned and painted before it went into storage . . . and it's been getting its in-storage maintenance right along, Right?

The equipment's storage tag and its maintenance form will tell you on just how job-ready it is.

## EQUIPMENT FOR WINTER **STORAGE**



SEE SR 750-305-20

Equipment that pulls summer-time duty only needs top-to-bottom care before it's stored for the winter.

Make all adjustments and repairs you're responsible for (by the book) and replace any worn parts. If you come up against any repair or replacement jobs that are out of your echelon, be sure



a Form 811, Work Order Request, goes out on 'em before you fix up the equipment for the storage shed.

Scrub it clean. Lube it per the LO. And spot paint it if it's not due a complete paint job.

On water-cooled equipment you've got a cooling-system cleaning job to care for and anti-freeze to add.

Replace defective gaskets on compartment covers to keep out moisture and fasten the covers securely.

## CARE OF ATTACHMENTS



All attachments on equipment that's sitting the winter out (mowers, cutters, spraying equipment, etc.) also need

careful inspection, repair, cleaning, lubing, preservative grease and painting.

And, by all means, remember to keep a close tab on all nuts, bolts, screws, clamps, washers and springs that're removed from the attachments when



equipment's being prepared for storage. They'll be needed in a bad way come spring-time change-over a few months from now.



When a piece of equipment's had all the good care it deserves, (and you've put your John Henry on its maintenance form) fill out a storage tag and attach it securely where it can easily be seen. Then you're ready to send the piece off to wait its monthly inspection and subsequent recall to duty.

With all that taken care of, you ought to be all set for winter. It means a lot of work, sure, but it's a great feeling to be hot stuff on a cold morning when your engine kicks right over and roars off for a day of trouble-free work.

# ARMAMENT

TO TALK BACK TO DIRTY BIRDS--

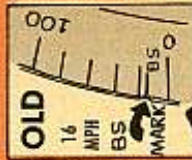
## YOUR M42's GOT TO BE SYNCHRONIZED

## SYNCHRONIZED

SNAP OFF THE SWITCHES AND STEADY THE TURRET MEN, 'CAUSE HERE'S SOME REAL HOT DOPE ON YOUR M42 DUSTER. IT'S THE LATEST LOW-DOWN ON SYNCHRONIZING THE M58 (T154) COMPUTING-SIGHT AND BORE SIGHTING THE GUNS. THERE'VE BEEN SOME CHANGES MADE SO THIS'LL GIVE YOU SOME POOP YOUR TMS DON'T HAVE!



As you jolly well know, you can't hit the side of a barn with a bass fiddle when your guns aren't boresighted. And if your computing-sight is out of synchro, it'll give you a bum steer, causing your guns to spit where they're not aiming. To be able to dust off anything except maybe a cloud, you gotta be boresighted and synchronized all the way around.

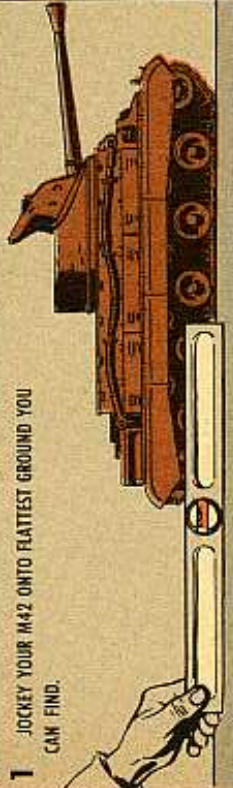


**Note:** This procedure applies only to the M42's with the new-type computing sight, which has the BS mark at the 20-MPH detent on the speed knobs. The old type sight has a separate BS mark at the 16-MPH detent on the speed knobs. With the old type sight, use the procedure outlined in TM 9-761A.

## SYNCHRONIZE FIRST

Getting your computing-sight synchronized with the guns is the first step. This has to be done in order to get the computer to do its job through the range of gun elevation. Here's how to do it:

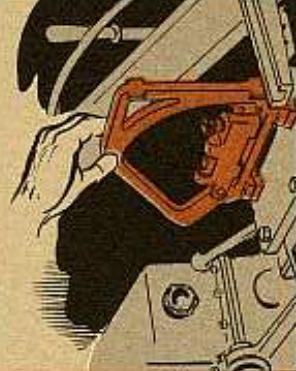
**1** JOCKEY YOUR M42 ONTO FLATTEST GROUND YOU CAN FIND.



**2** SET GUNS AT ZERO ELEVATION AND ZERO AZIMUTH.

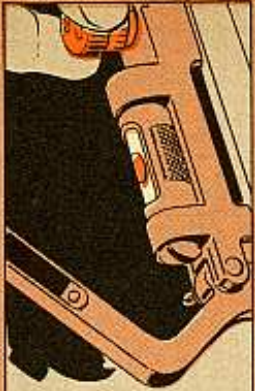


**3** PLACE M1 GUNNER'S QUADRANT ON TOP-CARRIAGE LEVELING-PADS, PARALLEL TO GUNS AND WITH LINE-OF-FIRE ARROW POINTING TOWARD DIRECTION OF FIRE.





**4** ADJUST QUADRANT UNTIL BUBBLE IS CENTERED. THIS IS YOUR BASIC SETTING SO MAKE NOTE OF QUADRANT READING. KEEP EXCESS BODIES FROM CRAWLING OVER DUSTER OR GUN MOUNT, OR YOU'LL GET VARIATION IN READINGS.



**5** NOW PUT QUADRANT ON GUN BREACH-CASING LEVELING-PADS AND ELEVATE OR LOWER GUNS BY MANUAL CONTROL TILL YOU GET SAME READING AS ON TOP-CARRIAGE LEVELING-PADS.



**6** PLACE GUNNER'S QUADRANT ON COMPUTER BODY LEVELING-PADS AND CHECK LEVEL OF COMPUTER-BODY. IF IT'S NOT LEVEL WITHIN TWO MILS OF PREVIOUS QUADRANT READING, YOU'LL HAVE TO DO SOME ADJUSTING.



**7** LOOSEN TWO ELEVATION DRAG-LINK LOCK-NUTS AND LEVEL COMPUTER BODY BY TURNING ELEVATION DRAG-LINK-ROD CLOCKWISE OR COUNTER-CLOCKWISE TO LENGTHEN OR SHORTEN LINKAGE.



**8** WHEN COMPUTER-BODY IS LEVEL TIGHTEN DRAG-LINK LOCK-NUTS, MAKING SURE NOT TO CHANGE SETTING OF YOUR QUADRANT.



**9** YOU SHOULD GET A LEVEL READING WHEN YOU PUT QUADRANT ON EITHER TOP-CARRIAGE LEVELING-PADS, THE BREACH-CASING LEVELING-PADS OR THE COMPUTER-BODY LEVELING-PADS. A DEFLECTION OF TWO MILS IS OK.



**10** NOW, ELEVATE GUNS TO 45° AND CHECK LEVEL OF COMPUTER-BODY. IT MUST REMAIN LEVEL TO WITHIN TWO MILS.



**11** RAISE GUNS TO FULL ELEVATION. COMPUTER BODY MUST REMAIN LEVEL WITHIN PLUS OR MINUS TWO MILS UP TO 45° AND PLUS OR MINUS 4 MILS FROM 45° TO FULL ELEVATION.



**12** IF IT DOESN'T, RE-ADJUST ELEVATION DRAG-LINK TILL IT DOES. MAKE ADJUSTMENTS WITH GUNS AT ELEVATION WHERE QUADRANT SHOWS GREATEST DEFLECTION.



When you reach the point where you get the same quadrant reading on all three of the leveling-pad positions (within two mils up to 45 degrees elevation and four mils up to full elevation) your computing sight is synchronized. If you try and try and just can't do it, notify Ordnance. Something's wrong somewhere. But, if everything's on the up and up so far, you're ready for boresighting.





## BORESIGHTING

**1** SET GUNS AT ZERO ELEVATION AND CHECK QUADRANT READING ON TOP-CARRIAGE LEVELING PADS, THE GUN-BREECH CASING LEVELING PADS AND COMPUTER BODY LEVELING PADS. YOU SHOULD HAVE SAME BUBBLE READING YOU HAD BEFORE WHEN SYNCHRONIZING COMPUTER-SIGHT.

**2** SET SPEED KNOBS ON COMPUTING SIGHT TO "85" MARK (20 MPH) AND SET CLIMB-AND-DIVE BAIL TO 30° DIVE.



**3** IN THIS POSITION THE DIRECTION-OF-FLIGHT INDICATOR WILL POINT DOWNWARD.



**4** TURN COMPUTER-POSITIONING HANDWHEEL UNTIL YOU GET AN AZIMUTH READING OF PLUS 1600 MILS.



**5** YOU NEED ONE MORE READING, SO PUT QUADRANT ON COMPUTER-MECHANISM-BODY LEVELING PADS. IF MECHANISM IS NOT LEVEL WITHIN TWO MILS, YOU HAVE SOME MORE ADJUSTING TO DO.



**6** LOOSEN COMPUTER-BOTTOM-COVER CLAMP-SCREW AND DROP COVER-OVER BALL-AND-SOCKET JOINT TO GET TO BOTTOM OF THINGS.



**7** LOOSEN VERTICAL-SLIDE-STEM-CLAMP-SCREW. SCREW VERTICAL-SLIDE STEM IN OR OUT TO LEVEL COMPUTER-MECHANISM-BODY.



**8** TIGHTEN UP THE STEM-CLAMP-SCREW. BEFORE YOU PUT COVER BACK WIPE VERTICAL-SLIDE AND STEM WITH CLEAN, LINT-FREE CLOTH AND APPLY THIN COAT OF GL GREASE, AIR-CRAFT AND INSTRUMENT (MIL-G-3278). STOCK NO. 14-G-611-5 WILL GET YOU AN 8-OZ. TUBE.



**9** SET COMPUTER-SPEED-KNOBS AT ZERO ON SPEED-KNOB SCALE.



SET CLIMB-AND-DIVE BAIL AT ZERO ON THE ANGLE-OF-FLIGHT SCALE.



**10** THIS SETTING WILL TILT COMPUTER-MECHANISM-BODY 9 MILS TO GIVE YOU YOUR SUPER ELEVATION. QUADRANT SHOULD READ 9 MILS LESS THAN PREVIOUS SETTING (THIS PUTS IN THE SUPERELEVATION).



**11** SET SPEED KNOBS TO "85" MARK (20-MPH ON KNOB SCALE).



**12** AND CLIMB-AND-DIVE BAIL AT 50 DEGREES ANGLE-OF-DIVE ON THE ANGLE-OF-FLIGHT SCALE.





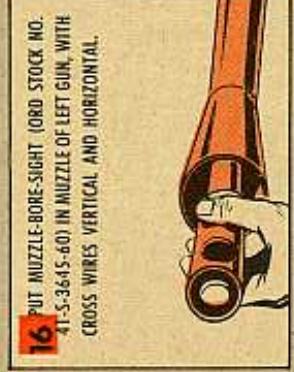
**13** CHECK QUADRANT BUBBLE AGAIN IF OFF MORE THAN ONE MIL. (FROM BASIC SETTING). RE-ADJUST MECHANISM BODY TO GET IT LEVEL.



**14** UNLOCK AND OPEN TOP COVER OF LEFT GUN. PULL HAND-OPERATING-LEVER AS FAR BACK AS IT WILL GO AND LOCK IT THERE.



**15** PUT M17 BORE-SIGHT INTO BREECH



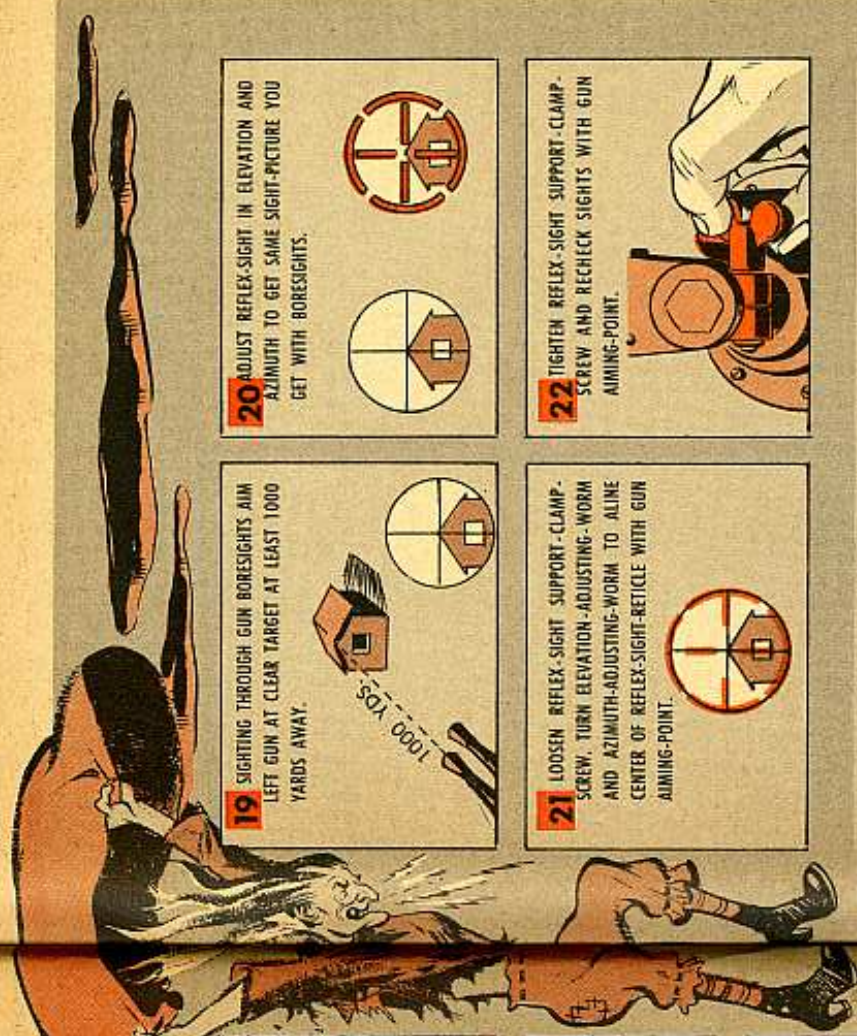
**16** PUT MUZZLE-BORE-SIGHT (ORD STOCK NO. 41-5-3645-60) IN MUZZLE OF LEFT GUN, WITH CROSS WIRES VERTICAL AND HORIZONTAL.



**17** COMPUTER SPEED KNOB  
CLIMB-AND-DIVE BAIL  
AZIMUTH SCALE  
PLUS 1600 MILS



**18** INSTALL REFLEX-SIGHT. PREPARE FOR MANUAL OPERATION.



**19** SIGHTING THROUGH GUN BORESIGHTS AIM LEFT GUN AT CLEAR TARGET AT LEAST 1000 YARDS AWAY.



**20** ADJUST REFLEX-SIGHT IN ELEVATION AND AZIMUTH TO GET SAME SIGHT-PICTURE YOU GET WITH BORESIGHTS.



**21** LOOSEN REFLEX-SIGHT SUPPORT-CLAMP-SCREW. TURN ELEVATION-ADJUSTING-WORM AND AZIMUTH-ADJUSTING-WORM TO ALINE CENTER OF REFLEX-SIGHT-RETICLE WITH GUN AIMING-POINT.



**22** TIGHTEN REFLEX-SIGHT SUPPORT-CLAMP-SCREW AND RECHECK SIGHTS WITH GUN AIMING-POINT.

By now your computing-sight should be synchronized and your guns bore-sighted to the nth degree. And you can talk right back to any dirty birds that come your way.

Note: Make sure the M17 bore-sight and muzzle bore-sight are removed before closing the breech and top cover.

In case you didn't catch it, the big difference between this system and the one in your TM is the setting of the climb-and-dive bail. The TM says to set the angle-of-flight at full dive, which is 85 degrees. This is OK for the old computer, but there aren't many of 'em around.

With this system you set the angle-of-flight at 50 degrees dive. The difference is about four mils, so you're better off with this method if you have the newer sight.







There's a big deal in the mill for your 3.5-in rocket launchers, so keep an eye peeled for MWO Ord B42-W2. It'll give you a new contactor latch-group-assembly, plus some bore-sighting notches on the muzzle deflector. It'll also convert the M20 into the M20A1, and the M20B1 into the M20A1B1. The work'll be done by Ordnance, and it's marked "Urgent."

### RECOIL OIL GUNS

Some of the 120-mm ack-ack boys have been complaining that the new recoil oil gun, Gun, (filler), oil, recoil, hand-lever operated, 41-G-1348-190 doesn't have the zap to push the big AAA weapons into battery.

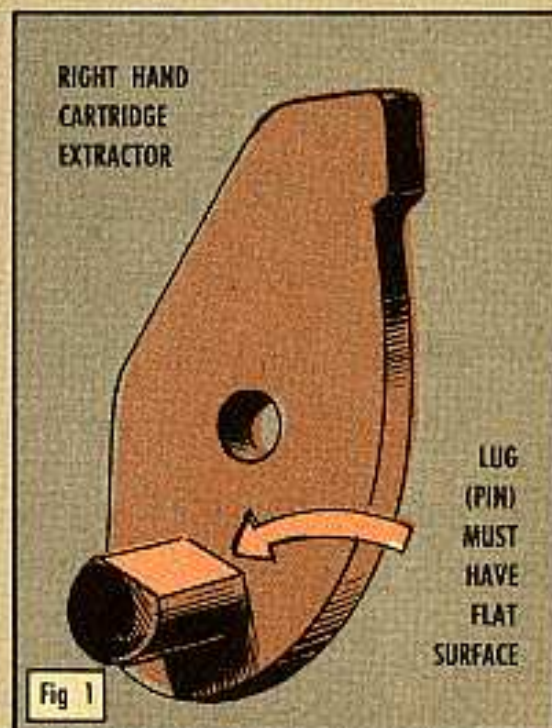
What they need is this new check valve on their recoil oil guns. It's valve, check assembly, Stewart-Warner No. G309360 with Bushing, Stewart-Warner No. 45120. The whole thing's carried under Federal Stock No. 4930-00-17004. Ordnance can get it for you under MWO Ord J17-W1. The MWO is dated May 55 and it's classified "Urgent."

### EXTRACTORS MODIFIED?

The chances are the original extractors on your 90-mm ack-ack guns were modified like it says in MWO Ord D28-30 (M1 series) or MWO Ord D38-W16 (M2 series). Your gun book will give you the dope.

But here's the curve ball: Could be that an unmodified extractor has slipped in on you since the MWO was applied. The modified extractors, both right and left, have a flat surface ground on the extractor lugs, like in Fig. 1.

So give your extractors the once-over to see if they have the flat surface on the lugs. If they don't, have Ordnance grind 'em down.



## Connie Rodd's BRIEFS



### *Clean that well*

Before you take a spark plug out of your vehicle's engine, be sure to clean out the plug well. If you've got any sand, dirt or trash in that well, it'll fall right down in the cylinder and really foul up your engine. So—clean that well.

### *Tight hatch? Natch!*

Gotta be tight to be right. Any good tankman'll tell ya. A loose hatch-cover flapping around over rough terrain can bust a periscope—or somebody's skull. Y'got handy catch locks there, friend. So keep your hatch-covers tight—open or shut—but tight. Right?

### *Just a reminder*

Next time you thumb through TM 9-767 (M26A1 truck-tractor), stick a note in on page 269 to remind the next guy that this vehicle uses an 18-mm spark plug (Ord Stock No. H004-0501002).

### *No rusty load*

Here's a way to get rid of that rusty load you might be carryin' around. The next time you park your dump truck, elevate the dumper a little bit. That way water won't accumulate and the dumper'll stay free of rust. It only takes a few seconds to set a block between the dump body and the truck chassis . . . and the water'll run right out the back. It's just one of those little things that'll help your equipment last longer and do a better job.

### *Oughta be a law*

Yeah, I'm against guys who play with fording-valve handles. Itchy hands could leave the valves partly closed, causing leaks all over the place. Better check the handle every day, at trip ticket set-up time, to make sure it's pushed in tight. And while you've got the hood up, see if the valves are wide open.

# INDEX PS 25-36

Your monthly reference guide to all subjects covered in the last 12 issues of PS Magazine

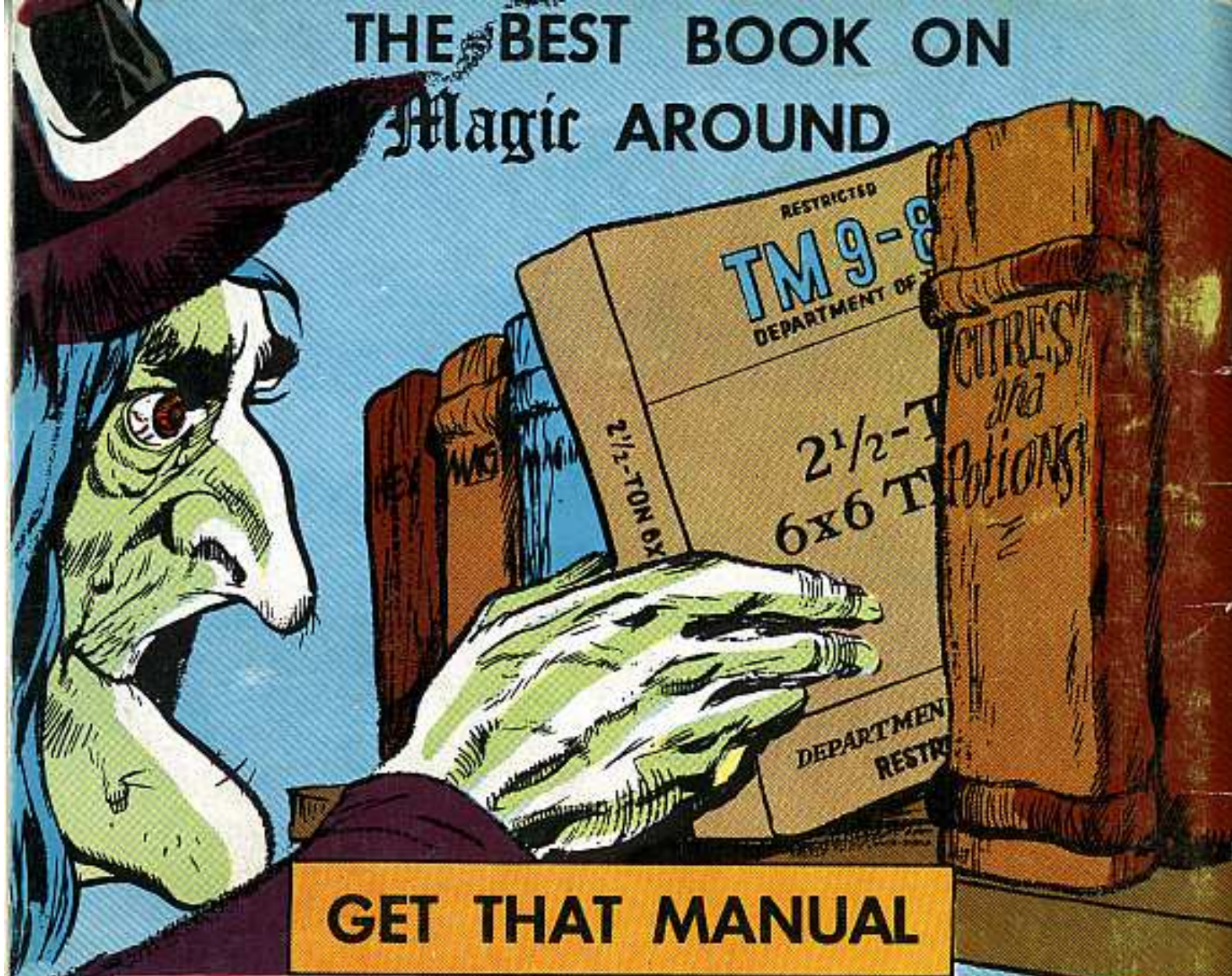
PS	ISSUE NUMBER	25	26	27	28	29	30	31	32	33	34	35	36	
DIV	MAJOR ITEM	PAGE NUMBER												
AUTOMOTIVE—GENERAL ITEMS	BRAKES	14	42, 45	46, 47	16, 31		47				48			
	COOLING SYSTEM		21, 49		17, 30			13, 31, 39		31				
	DOCTRINE	11			10	11, 48	70	10, 34	10	11, 49	10, 43	11	11	
	ELECTRICAL	31, 48	49	14, 35, 48	47	2, 18, 31	11, 32	5, 18	31	14, 29	16, 24	39, 48	14, 31	
	FORMS	17, 34	1, 18	29	48	31	40			43				
	LUBRICATION & OILS	15, 48		71, 37	31	31	16		7	33, 47	13, 46			
	PUBLICATIONS	16	28	30, 48	48, 41	70	41, 48	31	33	29, 32	41	30, 45, 47	45	
	SEASONAL CHANGES	19, 23, 21			28, 44									
	SUPPLY		11, 1, 31, 32	49	49	49				30	11, 31, 38	15, 21	32, 49	39
	TIRES—WHEELS	29	46, 49	31, 24, 49	38			29		18	37			
	TOOLS						4			18	1	1		
	WINCHES		48	4, 44	13, 30	30		11	47					
	ARMAMENT AND AMMUNITION	AMMO (GENERAL)		34	49					18	24			
80MM AAA GUN		31		29, 41		31, 36, 37	31	34	32, 49	30		21, 49	18	
120MM AAA GUN				35, 39		31, 37						34	18	
75MM AAA GUN			48	39		35, 37	49		31		18	25	18	
HOWITZERS & GUNS		14, 48			49							23	14, 19	
88MM TANK GUNS		33		40		38	36	34					14, 31	
90MM TANK GUNS				40	17	28	34, 35, 36, 49	35, 34	31	31	18		18, 47	
85MM AAA GUNS						29	37		14	18, 49	40		18	
12 CAL MACHINE GUNS					31, 32		34		38		39	24, 37		
16 CAL MACHINE GUNS			37, 48			24		32			31			
18 CAL BAR							33				29			
30 CAL RIFLES			21, 23		21	31, 34		48	34		12, 29	27		
30 CAL CARBINE		46				28			37, 49		16		24	
45 CAL PISTOL											18	29		
45 CAL SUBMACHINE GUN											29	18		
MORTARS					33, 39			34			39			
RECOILING RIFLES		34				37						38		
ROCKETS & LAUNCHERS							21, 33		34		49	49	14, 49	
FIRE CONTROL		MFL SYSTEM	31, 34	34, 49	33		38, 47	18, 28	30, 36, 48	35, 29, 49, 15	48	44	44	28, 48
	SIGHTS AND SCOPES	32, 48	48		32	49	37			49	38, 49		12, 31	
ENGINEERS	AIR COMPRESSORS									41	44, 45	41		
	WATER PUMPS				43				45					
	GENERATORS		48						42		43			
	TRANSMISSIONS											47, 43		
	GRADERS		43			41								
	HEATERS												44, 45	
	GASOLINE ENGINES		43							42			40	
	DIESEL ENGINES				45				44, 41					
	AIR CONDITIONERS							44						
	TRACTORS, DOZERS	0, 42, 45	43			42, 44	44, 45			44, 45	43	40	24, 27, 38	
	SUPPLY AND SPARE PARTS		43							49			42, 45	
	POWER CONTROL UNITS					44								
	MISCELLANEOUS		42		42		43			42			41	
	FIRE EXTINGUISHERS			42, 43										
	THE ROUND-UP PUBLICATIONS	44	47	41	42, 44	44	44	41	47, 43	44	43	40, 44	41	
	CLUTCHES			44									43	
	CRANES, SHOVELS				43		43							
SEASONAL CHANGE-OVER							11, 42, 43							

1-C—INSIDE FRONT COVER 3-C—INSIDE BACK COVER 4-C—OUTSIDE BACK COVER

THE FIRST NUMBER IS THE PS ISSUE. THE SECOND NUMBER IS THE PAGE NUMBER.

DIV	MAJOR ITEM	POWER UNIT	FUEL SYSTEM	EXHAUST SYSTEM	ELECTRICAL SYSTEM	TRANS-MISSION	FINAL DRIVE	TRACKS AND SUSPENSION	OPERATION	LUBRI-CATION OILS	TURRET	ACCESSO-RIES AND TOOLS	AUXILIARY GENERATOR	
TRACK	GUN CARRIAGES			24-4F		16-4F	27-10	26-44, 27-15, 31-15	22-2, 23-31, 31-4	27-16	27-14, 28-4F	33-11, 34-41	31-1, 32-20	
	PERSONNEL CARRIERS	31-1		28-11, 29-12, 24-4F	30-13	16-4F	27-18	26-44, 27-15, 31-15	21-2, 23-21, 25-4F	27-16	27-14, 28-4F	31-11, 32-4F, 34-41	31-1, 32-20	
	TANK-M41	16-4F		24-4F	20-13, 28-4F, 31-6	16-4F, 31-13	27-14	26-44, 27-14, 30-14, 31-15, 34-29	22-2, 23-21	27-16	27-14, 28-14, 31-27, 34-4F	33-11, 34-41	31-1, 32-20	
	TANK-M47	16-4F	25-13	31-4B, 34-4F	18-17, 20-18, 28-4F, 31-6	16-4F, 31-13, 31-15, 35-4F	27-14	26-44, 27-14, 30-14, 35-11, 34-29	22-2, 23-21	27-16	27-14, 28-31, 31-14, 32-37, 34-4F	33-11, 34-41	31-1, 32-20	
	TANK-M48	18-6, 29-4F, 34-4F	18-13	31-4B	17-4F, 20-18, 20-4F, 21-6	16-4F, 31-13, 31-15, 35-4F, 31-4F	27-18, 31-18	26-44, 27-14, 28-2, 29-14, 30-19, 28-20, 31-4B, 32-20, 31-15	25-2, 23-2, 31-21, 23-24, 24-18	27-16, 28-17	27-14, 29-4F, 30-14, 31-14, 31-37, 31-18, 34-47, 31-4F	33-11, 34-41, 31-19, 31-11, 34-41	31-1, 32-5, 34-29	
	TANK-M41 (M41)	15-20	18-13, 31-16	24-4F	18-10, 20-4F, 21-6	16-4F, 34-13	27-15	26-44, 27-14, 27-4F, 28-47, 29-17, 30-13, 30-14, 25-11	22-2, 23-21	27-16	27-14, 28-28, 32-14, 32-4F, 32-37, 33-21, 34-4F	33-11, 34-41, 34-32, 34-41, 34-4F	30-13, 31-17, 34-5, 34-20	
	TANK-M42 (SP)	15-20	19-14, 34-4F	16-4F	20-10	16-4F, 31-18	27-18	26-44, 27-14, 27-4F, 28-47, 31-15	22-2, 23-21	27-16	27-14, 29-47, 34-4F	33-11, 34-41, 34-31, 34-41	34-5, 34-23	
	WRECKER-M74			16-4F			27-18	16-4F		22-2, 23-21, 31-4, 34-14, 35-20	28-29, 33-11		31-13, 34-41	31-1, 32-20
WHEEL	MAJOR ITEM	ACCESSORIES	BODY	CHASSIS	ENGINE	EXHAUST SYSTEM	FUEL SYSTEM	INSTRUMENTS AND GAGES	LUBRI-CATION	POWER TRAIN	STEERING SYSTEM	OPER-ATION	TOOLS AND EQUIPMENT	
	TRUCKS-M41	19-24, 31-15, 32-21, 32-4F, 33-47, 34-17, 34-41	16-31, 25-4F, 27-15, 21-15, 31-17	27-13	21-19, 28, 27-15, 28-14, 29-21	24-4F	25-14, 28-20, 31-12, 31-4F	28-20, 31-2	21-16, 24-29	27-13, 29-47	21-48, 22-4F	28-2, 31-2, 31-8, 32-3	15-14, 15-17, 16-20	
	TRUCKS-M41	19-24, 32-21, 31-19, 31-47, 34-17, 34-41	16-4F, 28-4F, 32-44, 34-48	27-13	21-19, 28, 19-14, 29-21, 31-17	24-4F	25-14, 31-11	31-2				20-2, 31-2, 31-8, 34-21, 32-3, 33-47, 34-32, 34-47, 31-17, 34-13	21-17	
	TRUCKS-M43 SERIES 1 1/2 TON GMC'S	19-24, 32-21, 32-4F, 33-47, 34-17, 34-41	16-4F, 28-4F, 29-20, 28-4F, 32-48	27-13, 31-17, 29-16	21-19, 28, 25-44, 28-14, 29-21, 28-47, 31-12, 31-20	24-4F, 24-4F	21-14, 25-18, 15-47, 25-18, 21-12	28-19, 31-2	25-29, 26-48, 27-35, 18-44, 29-18, 24-32	25-48, 26-17, 24-28, 31-18, 34-11, 35-2	16-17, 21-24	28-2, 31-2, 34-21, 31-8, 33-2, 33-47, 34-32, 34-31, 34-12	15-17, 24-32	
	TRUCKS-M44 SERIES 1 1/2 TON RIG'S	19-24, 32-18, 22-31, 32-4F, 33-47, 34-17, 34-41	16-4F, 28-4F, 19-20, 31-14	27-13, 31-44, 31-17	21-19, 28, 28-14, 29-21, 29-41, 31-17, 31-28	24-4F	21-14, 25-18, 34-18, 31-12	31-2		27-15, 29-17	15-17	28-2, 31-2, 31-8, 31-2, 33-47, 34-31, 34-21, 35-21, 34-13	21-17	
	TRUCKS-M49 SERIES 4 TON	16-4F, 19-24, 22-31, 32-4F, 33-47, 34-17, 34-41	16-4F, 28-4F, 18-4F	27-13	21-19, 28, 28-48, 27-3, 28-14, 29-21, 31-12, 32-20	16-4F	21-14, 24-14, 21-12	31-2		25-48, 26-19, 27-15, 34-20	28-48, 29-14	28-2, 24-31, 31-2, 31-8, 34-19, 33-2, 33-47, 34-47, 34-33, 31-11, 34-13	15-17	
	WRECKER M42	20-15, 28-23, 29-18, 34-41	16-4F		21-19, 28, 28-14	18-17, 24-4F	21-14, 31-12			19-18, 31-4F	28-47, 33-21		28-29, 28-44, 33-2, 31-21	15-17
	TRAILERS	33-47	18-17, 32-13										31-4, 34-4F	31-24
	COMMERCIAL	33-29, 33-47	24-4F, 30-4F			21-19, 28, 31-12				22-20, 31-29, 26-31			33-2, 34-31	

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