

Issue 189

PS

1968 Series

THE
PREVENTIVE
MAINTENANCE
MONTHLY

...WELL, IT'LL
BECOME WITH ONE
OF THE SAFETY
TRAINING CLASS.
TOWARD THE END
OUT HERE
OVER LEAVE
WITH US
ON...

© 1968
C. E. B. S.



LIKE CLEAN, MAN!

A lot of Army equipment gets knocked out by dirt.

Yes... just plain, ordinary, everyday dirt.

Dirt is a real bad business — and dangerous — killer.

There's just one thing for you to do... keep your equipment like well-oiled, clean, neat.

Fight dirt all the time... scrape it off, wipe it off, blow it off, keep filters clean, change dirty lube.

But dirt — before it kills your equipment... and maybe you too.

**DIRT
IS THE
ENEMY**

Dirt clogs up filters, and the equipment sneezes from a lack of that cool air. Or the equipment gets all gapped up from the dirt that didn't get filtered out.

Dirt gets on parts that work to gather and convey water and dirt.

Dirt gets in fuel and can ruin the parts of your fuel system like fuel pumps, carburetors and injector nozzles.

Dirt clogs up bearings, gets under seals, and is into bearings.

Dirt gets into and grinds and grinds up the insides of things like engines.

Dirt gets on ammo and in your weapon and keeps it from firing.



FOR CATALOGS, BROCHURES, SAMPLES
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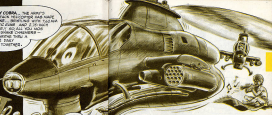
FOR A LIST OF ALL THE PRODUCTS
AND SERVICES IN THIS ISSUE
CONTACT: A COMPANY OF
COMMUNICATIONS ELECTRONICS

Army Mail
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BUEY COBRA... THE WORLD'S MOST AFFAIRS PHOTOGRAPHY HAS MADE THE SCENE... BRINGING YOU THE MOST AUTOMATIC JUNE... AND 2 IN REAL ROCKETS... SO ALL YOU GALS CAN HAVE DRINK CHEAPERS - LET'S HAVE THAT A LITTLE DAILY AA... TOWERS.



ARE LEAN AND MEAN?

SO ARE YOU!

A T154-11 gas turbine powers this baby. The 1400 shaft horsepower, the used to 1100, produces roughly 300 BHP more than the T154-11B engine. With a slim, trim design the weight here the same as up to 150 lbms.

There's several "bits" in this latest model in the Ray-series. The big feature is the stability augmentation system (SAS) which provides a stable wing span delivery platform. The latest comes playing the critical part of the bit is included.

Self-feeding fuel and oil tanks, plus duplicate hydraulic control systems, are just part of her rugged makeup. She can take it — as well as dish it out.

With only a 20mm crew — a co-pilot/pilot/observer being the TAT-102A and the pilot/gunner being the wing gun and rocket (as well as the TAT-102A in the third position) — there's no flying crewed.

However, it's equally important that pilots freely discuss deficiencies, during

pre-flight inspections and following missions with the mechanics... helps work off log book writings. Spouting of the log book—page through its hours for any extended deficiencies.

Eye Nose

Eyeball the area for skin cracks and tears.

MAKE SURE....

- The nose compartment is clean, with no corrosion around the battery, and the battery and landing light connections are tight. Check the wing area (brakes and transmission oil level) circuit breakers for proper setting.

- The pilot seat's not drained, or jammed with dirt.



- All the screws are in the landing light cover and there's no cracks or gaps in the component plates around the pilot seat.



THAT IN
THE BATTERY
VENT AGAIN?



GLAD I FOLLOWED
DOWNED SPACE, AND
ENJOYED SOME JING
CHOCOLATE FLUTTY (ALL-NEW)
AROUND THE PIT OF TURE.
WE'D HAVE SHOOKED OUT
LEADS BY NOW!



The new door looks OK. When you close the door push in on the wire guides so they don't get broken off.



Turret Area

Focus on the turret to see that all the cooling fans are in place, and none are broken.



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Be sure the turret ammunition doors lock properly. Use the electrical receptacles in the ammunition bay for charge and receive.

Make sure the turret doors and turret drive cables are not damaged and that they're connected.

Caution: — Make sure your TAT-101A is raised and the right elevation lock engaged when the turret is in use.

The automatic gun will hit the ground in the straight-down position. There's a ground safety device on the right side of the TAT-101A sighting station. Lower engagement restricts the turret from depressing more than 20 degrees.

Look for worn hydraulic linkage which will show up in the transmission bay. Be it the overdrive is damaged.

The Cockpit



PILOT COCKPITS
POORLY AND LACK CAREFUL
SERIES WORKING FIRST?... HOW
ABOUT THE MOTOR TIE DOWN AND
OTHER LOCKS EQUIPMENT SECURED
BEHIND THE PILOTS SEAT?
BEHIND WERE SECURED?



Intensive check? Range markings
in the right place? Loose or broken
glass?

Examine the pilot
and engine
gum tight
to see that
motors
but are
needed
less flapping.



Lower Forward Fuselage

Along the exterior nose, no door, hinge, and no fractured and see if the steps are in shape.

All the areas place in place? Devise should be clean as a board's nose.

Don't forget the main gear. These step holes can get plugged and may and when this happens the air speed, altitude, auto-land and TST-100A computer system will be out of whack.



Main Motor

The HoneyCobra has the same 140-ohm things-ops come as the LH-1C Model — with one exception.

The push boxes are altered to provide direct connection between the main-plate and the motor... simplifies the control system. You'll find the repair facts in Chap 9 of TSM 11-1120-211-20 (11-Nov 87).

Mount your charge and focus on the hole, blind grips, push boxes, drag boxes and main difference. Look for subtle cracks and check for ripples.

Any obvious cracks, splits, dents, creases at the leading edge or bond failures bear further looking into.



Landing Gear

WHEELS
ARE... IT'S
CRITICAL
TO GET THEM
RIGHT!

WHEEL
WASHERS
ARE A
MUST-HAVE
ACCESSORY!

You've got it made as far as ground handling wheels are concerned. All the other Huey wheels fit the Huey-Cater's skills.

Check tube fittings—Check for cracked discs. When you mount your tube be sure you use the caps.

The disk cover must be secure.

DON'T PLANT YOUR BAG ANY
FEET WIDE. THE DISKS WILL
TWO-STEP AND CRACK EARLY.



Pylon

Overhaul, wear down and inspection: please have any broken hardware or bushes?



All the working limit components can be adjusted to give you added clearance for the right fit... adjust 'em.

The exposed part of the mast should be clean. Look for possible damage.

Open the pylon access
door and check the oil level.
Look for oil leaks and line
leakage.

WASH-OUT
AND INSPECT



Is a cylinder, valve or seal damaged? Tight! Make the fuel line for an engine jibe on the drive belt bearing . . . on all accessible bearings for that matter. And remember, Chap 8 of your air-conditioning maintenance job specifies these checks in more detail.



Here's how you can take the guess-work out of adjusting the pick-up change valves and save yourself a lot of more work after a main water replacement.

STEP 1 . . . MAKE A MARK ON THE



THIS MARK AGAIN TO THE POINT WHERE THE POINT OF THE MARK . . .

MARK CAN BE DRAWN STRAIGHT UP AT EACH END AND EQUAL WIDTH TO THE



Make drive shaft couplings — Clamps leak? Clamps damaged or loose?



Make sure there's no water in the transmission compartment and the oil level is appropriate.



Hydraulic compartment — damaged? Sealed? No leaks around the reservoir, modules and lines?



Field level in the reservoir OK? Depress the collection reservoir hose for a check off the No. 1 system.

That your units on the engine take care and that operators to make sure it's right.

Also, are the hydraulic module filter bypass indicators popped?

An extended indicator means that the filter needs changing.

Transmission external filter bypass indicator popped?

Transmission and associated damaged? Oil leaks?



Wings

Something new has been added to an Army chopper—these "Hooy" wings on the HooyCobra give additional lift and provide mounting points for the weapon's pylons. Here's what you should look for on the Daily.

Look for dents in the skin and chip-ped paint. Make sure the decals are available and that the safety pins are installed as the control wires can't be accidentally jammed.

THE BOMB



Remember—clean the spine rack at the end of each flying day in which the emergency jettison is used. Also, replace the rollers on the subfloor ejector rack after each normal jettison of stores. You'll find the cleaning poop in Chap 14 of your organizational maintenance pub.

CLEANLY
A CARE OF
DAMAGED
EJECTOR
RACK.



NOT TO
MENTION
LOOSE STORES.

Stores ejector adjusted so it seats on the rocket post? Post security clamped in the pylon?



SEE BOMB LOCK ON POST

Here's another tip: The electrical connection on XM-08 connector sockets won't pop out due to vibration (which means the support can't be freed unless you take this action):

LOOSE PLUG



Insert the plug in, which is actually a lock, from the pilot.



Leave the adapter into the XM-08 electrical receptacle on cabin.



This lock is your electrical plug while both into the adapter both that plug.



Remember, also, when the pod is prepared for any reason, the adapter goes right along with it. So, it might pop you to have a couple of those locking adapters, P/N 008-142, P/N 008-143-001 on hand.

Center Fuselage

BE LIKE THE MEXICAN SAY: "NO MORE NUTS AND BOLTS, NO MORE WRENCHES AND NOT A WORD OF BARE BROWN PASTERS."

AND BELIEVE THE DECALS: MESSAGE TO THE GUN ON THE TAIL-ROD (MUSTY QUACK)

WARNING
DO NOT WALK
CLOSE BY GUN

This weapon will clear all connections from the if barrels after the trigger is released but you can't see that this operation has been accomplished for sure. So, never return this weapon because if there should be a (crack) in the chamber it will fire.



Heading the poop on death can also keep your hand from taking it on this.

Take the oil fuel-tank stress point. You can take it off for inspection but just be sure you have some support under the tail boom.

The support is only a precaution in case somebody should try to lean down on the tail boom to install ground handling wheels while the panel is off . . . would'nt' huckle some of the airplane structural members for real?



External drains clogged? Remember that water, being heavier than JP-4, will settle in the bottom of the fuel tanks. So, every day, get rid of that water accumulation in the tanks by draining it into a sampling jar. Drain the fuel filter on the left side of the engine daily (battery must be out). Fuel line or fuel cell leaks?



Now, check the oil cooler air intake screen for broken wire. Give the oil cooler the once-over for security.



Unscrew the panel to the electrical compartment and give the wiring and components the once-over.



Tail cone boom cylinders looking? Cylinders support loose?

Hydraulic cylinders and lines looking? Tight? Hydraulic accumulator precharged to the green? This mighty important due this weekly emergency hydraulic system is ready to go if needed.

HYDRAULIC LINE IN



CHECK FOR CRACKS

Engine

The increased horsepower T15-L13 weighs about 40 pounds more than the T15-L11B. One nice gas product turbine stage and one more



power turbine stage in the combustion section accounts for most of the weight.

With the added stage the turbine inlet temperature is reduced and since the turbine blades are more lightly loaded, you get more reliability. You'll probably get longer life on hot section components due to the lower temperatures.

Upper fairing and cowling—Should it be cracked? If you see a bubble scratch ... make the second one!

THEY'VE GOT THE AREA. IF YOU GET A DIFFERENT BUBBLE IN THE SAME SPOT... YOU PROBABLY GOT A CRACK.

Tailpipe fitting—How successful? Go over the rubber insulation on the fitting to make doubly sure it's securely bonded. Here's why.

There's a transmission and engine off-coupling blower mounted on the forward section of the tail rotor drive shaft. This baby has no controls or clutches and draws cooling air from a screened door in the left side of your HueyColes.

This blower runs all the time the engine is running. The only problem is that any block of rubber or a loose rivet in the discharge can be sucked into the fan. You know what happens when it hits the fan — the blower coupling on the shaft is forced to stretch and your bird is grounded for a blower change.



I KEEP GETTING AN ANOMALY IN SCREW CODE.



REBEL
RUBBER
FITTING

Look over the blower for damage and a possible ground seal leak and, above all, make doubly sure the doghouse is clean as a whistle. A rise in engine oil or transmission oil temperature will tip you off that the blower is kaput.

LOOKS
ABOUT
RIGHT?



Engine accessories and connections sound? Not changed?

Control linkage system and cables sound?

Run your eyeballs over the engine compressor housing, combustion chamber housing, exhaust diffuser, support cross, tailpipe heat shield and space for cracks, dents and burned or buckled spots.

Be sure you read Chap. 3 in VM 55-1510-210-20 for damage limits. For example, check for dents and scratches in the tailpipe, ejector and heat shield (see usually for details regarding).

ENGINE ACCESSORIES
TIGHT? — NO PROBLEMS?
BE SURE THERE'S
PROPER AIR EXCHANGE
ON THE BLANK DISCONNECT
COMPLIANT!



Tail Boom

NOSE, CABIN, HOSE,
CONDUIT IN THE BOOM

NO CRACKS
IN THE
STIFFER
AND
BRACES!

Place your index on the clevises and tail skid) to see if you've got that "sniff" feeling.

Inspect the attachment hole holes in the tail boom and fuselage fittings for wear. Didst wear?



Open the tail boom door check covers and give the door's hinges, coupling clamps and the covers the big look. Make sure no wires for anything that are rubbing against the high-speed skins.

Any leaks in the 45-degree gear box or in the 90-degree gear box? Leaks will show up on the skin. Check the oil levels.

Have a maintenance crew up in the tail boom hole. Hub damaged? Tight? And the push-charge (look for ripples).

Eye the blades — especially the trailing edge for dents. If you're at all in doubt about whether the damage is repairable, be sure to check the issue in the organizational maintenance path.

The tail boom control strap also gets the big look for ripples.

Service, Lubrication

Service the fuel tanks, oil tank, hydraulic reservoir and WASHOIL according to the servicing diagrams in the maintenance pub. The lub requirements are also in the pub. . . .

Chip 2.

Power Checks

You'll find the power-on checks for your daily rig in the checklist.

KEEP CLEAR OF THE WEAPON SYSTEMS AS YOU MAKE SURE THEY'RE TO BEHOLD UP.

DO YOU WANT YOUR COPIES?



When you step into the pilot's seat and check the controls for free action, watch your left foot as the left tail rotor pedal. Don't lose the electronic control supplies or you'll knock out the navigation equipment.

Turn on (and the switches-off) for in the distribution to complete your power-on checks.



Avionics Tests

If you check out the radios, remember there's a critical change in this chopper for buying the accessories. Don't pull the trigger to you do in all other choppers — or you might start spraying lead all over the place!

Instead, push the Chinese bar on the cyclic. Pilots want to be especially aware of this change when the weapons are "hot" during flight.

For you MCH 1420 radio repair men, the "welding" looks for all your avionics impressions are TM 11-17-130, TM 11-20 and TM 11-17-130-101, 101.

The FBI check intervals on electronic equipment are in agreement with the



short intervals for the aircraft daily, immediate and periodic inspections ... the bird will be available for your eagle-eye!

"I WANT TO FLIGHT THE RADAR, RIGHT?"

"WELL, NO MORE DO I WANT TO DO IT."



RIGHT ON, AND YOU SAID THEY'D CALL. NO-HOUR CHECKS EVERY SECOND AFTERNOON! — DON'T GET THE POOP ON YOUR PA.

Put your 100hr PM check wrap around periods by following the wrap in part 1-7, Chap 1, Sec II of TM 11-1179-111-00.

You'll also find that PM bench checks, in 100hr intervals, are required for certain equipment ... in part 1-4, next 'nall.

LET THE **TIPS** OF BATTERY...

Nickel-cadmium battery — Keep it free of corrosion. Electrolyte overflow will cause a short and loss of power, not to mention the stink.

Your best bet is to be sure the electrolyte level is not too high. Hydrate just 1-4 of TM 11-60-60-203-12 (1 Sep 68).

Don't — **NEVER** put a nickel-cadmium and a lead-acid cell battery side-by-side. This type of combination will ruin the nickel-cadmium job. The same goes for hydrocarbon and other battery work. Use separate tools for each type of battery to prevent contamination.



Weather, microphone cords — Dinged? Broken? A team who will give nothing but silence!



"BUT I DON'T HEAR ANY MESSAGE!"



Electrical connections — Dinged? Cracked? Connections must properly!

Remember— Damaged? Insulated line of cracked clear tape up with chalking compound. **ICM 4008-100-0142.**

The IIF loop antenna on the pilot's overhead canopy can be broken by vigorous cleaning of the canopy or by the pilot's helmet scraping against it.



Radars— Eye the metal housings for rust, corrosion and bare spots. Clean and repaint where needed.

Access panels— When you replace the Phillips head screws use the proper screwdriver or you'll strip the heads.

TM handling antennas— **UNSAFE** antennas— These include any in the main cabin door's air ducts for fuel heaters or fans against them. Treat all antennas with lubricants on the pilot's way to up the spots without a problem.

ICM—
TM 4008-114
REF 107 00001
AMPE 140 W. 100
TO 10000 1000.
A 10 0 10 10
10000

Electronic Equipment—
Security
measures!

WARNING
OF
ICM
1000
100!

Remember, you've got new equipment on this bike, so report all your ideas and problems on the IIR portion of the DA Form 2477 or your DA Form 2018.

Armament

Maintenance of the armament subsystem is done by air-craft maintenance personnel, **ICM 4020. TM 10-1 1000-221 00.** Chap 14 has the scoop on the weapons system, backed up by the various TM manuals plus on the TAT-100A, XM-18 and XM-119 subsystems.

Keep
Up-To-Date
Log Book.

ONE
LAST WORD!
ALL GET ALL YOUR
LOG BOOKS
ACCOUNTING
TM 10-1 100.



ALL
100.

WARNING
OF
ICM
100!

OUT!

THE NEW
SERIES

THE

FANG

OF THE

CLUB

DEADLY

That's the TAT-1004
High-Rise 90/94 Model
Gas subcompact, which
provides most of the reason
for your ABS-90 Mustang's.

"THE
THING'S FOR
YOU... YOU
GOT TO PLAY!
SAYS MOTHER,
THE BABY, DO,
BEFORE YOU
GO INSIDERS
WITH IT,
SAYS THERE
SOMETHING."

"GOODBYE
TO YOU."

MASTER ARMED

MASTER ARMED switch on the job's control panel is OFF and

OFF



DISCONNECT

ON THE
MOTOR



ESCAPE

WHEN YOU'RE UNDER
OR ESCAPING ON

And make sure the alarm history is disconnected. Disconnecting the history and putting the MASTER ARMED switch in the OFF position must also be done every time you connect or disconnect any external power source in the Club.

...and the club's history is disconnected.

Early, if there's any attention hanging on the ship — the guided KM 15 Missile or other launchers, or anything else — you'd be smart to close and early you better walking by them to get to the TAT-1004.



NO BARK!

Here's some things to watch out for and what to do to get back — pronto!

WACKET COILING PROBLEMS

Formless coils, missing or too loose wires, cracked or frayed cables, cracked dirty paint peeling.

PROTECTIVE COVER

Damaged, missing. Put your hand under it and lift. It should move. If you don't feel movement of the pump, look for repair. The coil has set up the alarm, and now either set it or have it reset a repair guy!

DOOR COVERS

Dented, bent, loose, cracked, broken, etc. not painted in and tight. Left and right covers are not interchangeable!



DRIP TAPPING

Loose, crack or ground wire after recent tap. Make sure for dip.

WORM WAPPOON

Not mounted right, missed pins loose, mounting holes in adapter not get really plugged.



MANUAL STEER LINK RELEASE — Is missing, are it's locked in down position, before starting ground operations. You won't have it unless it by hand, though, when you're through "reset" there's also an electrical reset link release in the system.

ROSEBUD COVERS

Loose, hole torn, missing. They're there to seal in those — they protect base of the head in contact parts of the turret.

DRIVE DRIVE ROSEBUD

Missing when you have detector arms that don't sit straight in right, hydraulic cylinder loose, bent, hole badly frayed, not checked plug loose, wiring badly frayed.

The LO over the drive gear assembly and the detaching feeder require cleaning and lubing with LSA-T after every 20,000 rounds. This could mean every day in Vietnam!

Humanitarian Tip When you're adjusting the azimuth and elevation to achieve...



And don't turn 'em more than half a revolution each or a click if the printer's off. If you do and somebody suddenly puts the power on, the turret will whip around and chatter you. Don't let it! A turn, then power, then another half a turn, more power, and so on. Or, if you harmonize with power on, turn those pointers way slowly... and use an inch-and-a-half...



Before you install the gun, make sure the pins on the valve cover and cover assembly head the right way or you won't be able to insert the turret adapters in the rear supports in the turret. The heads should be on your right as you look from the outside and...





ARM CHUTE — Check drive shafts, belts, and loading auger belt. Inspect the rubber flapping, or any number of links, adapter belt, bearing or loading pin for and wear's close tight.

Incidentally, make sure you look the same place in the detaching header and after loading as you'll find yourself between the drive and the drop. If a corner runs from the gear, flange will run down to head, but whiplash could cause a link to separate. That'd cause either a jam or bring out of the remaining reach. If the system jams, it becomes worse because of random reach left in the gear. And if it doesn't jam then you'll fill the corner with less rounds. Anyhow, always remember this: the less reach left in the gear will best!

COLLARING TIGHT — Not most years, but it's best to collar the drive shaft and the main shaft for enough days, 1/2" after of an inch. Heavy cut just if these 2 1/2" are in too far.

Always check that the gear and operators are tight. If they're loose, check replace the roll bearings plus of gear supports to be 'tis. Don't or square of spring pins in this area can hurt the detaching header and bed.

WHICH THAT
ARMCO PLEASER!

You need 18 links between the drop and the adapter to get a good head radius when the drive's attached to the detaching header. And you should have 127 links from the adapter back to the crossover assembly, though a couple more or less here won't make much difference.



LINK LOADER CHUTE — Loose, missing.



ELECTRICAL CONNECTOR — Plug targeted up, too plugged in tight, wrong end, badly fixed.

THE ARM CHUTE

This is your TAT-BEAK's second... Break up to 5000 rounds direct to the detaching header by way of 4 adapter boxes, the crossover assembly, the flexible chute and the synchronized carriage drive. Break-up operation in this area can overcome some of your firing problems.

DEPARTMENT — Access door won't open easily. Try loosening start slot in and out, supports loose, bent.

DRIVE SHAFT — Not connected right. Stranding flange, loose work, flange fit that close, loose flange and tubing.

Yikes this drive shaft with ball flange. It's one of the more vulnerable parts of the system.

ARM POCKET — Bent or the gear ends from the wheel together. Use cover's loose, cover fastener loose, missing.

CHUTE — Not loaded, broken, dented, drive pin, drive door, loose, not pushed in up of the way from the crossover to the rotating header.

DRIVE ADAPTER — Can't fit, missing or too tight, broken, worn, bent, teeth, too large, wrong.

DON'T BLAME THE ADAPTER ESPECIALLY DURING LOADING, AND CHECK THOSE LOADING LINKS CAREFULLY... YOU COULD GET A DAMN TAMP'D TEAR UP THE CROSSOVER HEAD CHUTE...

ARM CHUTE COVER — Must close and lock and locked by light from wheel, loading, the long lock pin broken, missing, missing.

If the cover's not closed right, it could fly up in flight. The lid of the box must be down, ready to load properly.



DISCOVER ASSEMBLY—Screws, nuts, springs and all the like loose or missing from an airplane are just old brass gears, pistons or bushes, after all, and are not of value. Don't work any, make one, break down, control.



COOKING SIZES
—Hot, cold, steam, electric, P.P. 224 is just 12 1/2 lbs. hot, hot.

BEST WAY TO GET LOADED

Considering the lightning speed and wild gyrations the linked cargo must go through, you can see why loading is so important.

The crate and links have to be perfect—no long or short screws (and no bent ones), no twisted links—each link has to be laid in there with the greatest of care.



LOAD ON BLOW AND YOU GET A BROCKY PAINT.



There's a special trick in loading T-42-181A crane boxes. These boxes, please, are about a third higher than those used on the M45 and M47 categories. So, if you load them the same way you load others, the crane belts are likely to slip over when the boxes go into a crane.

Here's a method—called "Maximum Loading"—that you might see that is your job, but which has solved this problem. It goes like this:

Load the boxes just the way Fig. 3-25 in your CI TM says—with the open links up and 2 cranks draped over the rear of the box and about 25 pounds over the front. BUT, instead of making one full-length back-to-back stem, do this:



A PRO TIP: USE THE AMERICAN LOADING TRICK.



Lay one bar across the bottom of the box. Then build up 3 bars in the center. Next fill in the 2 sides. Now build up the corner bars again, and fill in both sides—and keep doing this all you reach the top, with the final bar running completely across the top of the box.

This method spreads the weight of the crate, prevents tipping—and besides, leaves the chance of links snagging when it's time to pull. The crane then unloads.

It's right impossible to avoid some belt twisting when you're loading, but you can watch for it and correct it when it does happen. Be especially careful when you connect the crane belts between the forward and rear box assemblies and/or the other side—the crane-over assembly that you don't want the belt to get a round bottom swing in a bit.



SECRET RESEARCH—NEW TENSION TACTICS.

Washer things: Make sure you correctly align the lower air discharge components while you're feeding the hoses to be on the right the inner channels of the crossover hoses. But, after this is done, be mighty sure you check these hoses again—well spill out any the place.

When the belts are held in the correct lanes and set through the inner channel of the crossover, double-check that the wash belts are up with the double loop formed. And when they fall back down, the outer channel of the crossover and through the rollers to the pulleys over the double belts are up with the single loop formed. Repeat!



BE BACKWARD BOX

This is the brain and nerve center of your system... contains the control and elevation amplifiers, power supplies, diodes and resistors, capacitors and such like devices that also operate the TWT-HOA. You want to be sure the screws aren't bottomed up—same for the circuit card access panel. Can't you see these boards enough? And when they are open, are built-in the clean-stop stuff, too?

ELECTRONIC CONTROL BOX — Cleanse belts here; dirty, wiring greasy, frayed, boards wiring dirty, lead up, plug in circuit needs checked.



HEY! AHEAD... AHEAD, THE FORWARD SECTION OF AHEAD FORWARD, AHEAD STRUCK AHEAD!!

Well!

Here's a couple of tips for the 2 big jobs you have in this case:

Adjusting the New Plate—Be careful with your connections that you don't step the same leads off while you're adjusting the elevation and azimuth drive potentiometers when you're loosening the turret assembly with the sighting machine. These parts are only to be used to support, which means your whole system would be out of commission for a spell.

STOW ADJUST
E.L. A.Z.



Replacing Amplifier Tubes—Take a copy and use the replacements just right in the correct work area or always in this work! Be sure the real important thing is to remember in this case:

1. None of these work are interchangeable. There are guide pins or keys in the connector part of the electronic assemblies to guide the right card into the right slot.



2. Whatever you do, don't ever touch around with these keys.... the covering 'em to get a seal in there. These keys can't be replaced, for any thing, for another, if you get the seal in the wrong slot you'll damage the circuit in the system.
3. You'll find additional allowances for the amp cards on page 11 of your JSP '76.

IN THE SMOKE'S NECK

Two critical pieces of equipment in this sub-system—the control panel and the sighting machine—give the general logistic control of the whole system. Where's around properly. Check them in a six feet.

—YOU CAN
NE, BANGS?



CONTROL PANEL — Monitor both low-voltage indicator lights and make sure all the pressure and temperature controls are set, and you'll be comfortable when they're supposed to do.

The control panel is a clever (ECC) exchange item which means you can't replace anything on it. You can replace the pressure-air light, but support's got to fix or replace anything else you find wrong.

SERVING SYSTEM — Split out most of items to their upper and lower food service systems and to both standard food handlers' tools, allowing light won't extend and also properly. Check food, belly from, all, secondary food, damaged.

EMERGENCY ESCAPE — Good luck, but not worth it.

The person's likely to kick back out of this switch on a low maintenance, so double check in every case.

EMERGENCY SELECTOR SWITCH — Won't be hot, right? Wrong. Make sure both the main light is hot.



RESCUE INTERCOM CONTROL — Not but 42, check, won't do the job.

NEVER FEEL LIKE TO LOOK FOR IN THE GUNNER'S NEST.



GROUND SAFETY LEVEL — Not work.

It should be clear when the Gunner's on the ground to keep the gun from being driven into the ground. But the gunner's wants to make sure he gets it up after mission started or he won't be able to depress the gun all the way.

LENS — Broken, dirty, scratched.



RANGE ADJUST CONTROL — Positioning motor from, numbers uncertain.

CABLES — Protective springs gone, missing, corroded from rust.

Keep the lens clean, wash those fingerprints; you can't get hold of lens clean, a couple of small lens cleaning swabs will do the trick. Use 2 pads between your fingers so that the smooth sides are against the glass. The swabs are wet about the side and slide from your strong fingers, the fourth one will buff the glass. But never use newspaper— that'll smear the lens, if you want it.

ACTION SWITCH — Not work, won't work.



HOW MANY TIMES FINGERING — Not work.

HOW MANY TIMES FINGERING — Not work.

SLIGHTER RANGE LOCK — Don't work.

RANGE GUN — Firing cover, not work, some good gun from.

REALLY? THAT IS THE FOURTH TIME I'VE MADE A PAGE AND I'VE NOTHING EVERYTHING BUT MY TARGET?

The Gunner's still, and everybody else who works around this area, make sure those 2 elevation gears' locking pins are started in place when the night's not being used or serviced. Otherwise the dropper's windows and the Monocle in the vehicle light are open to get lost.

BE PLUG'S CATHER

Here's the compressor that breathes for the TAT-8004 and the debris to look for:

PLUG SEAT — Screw base, glass coated, oily, smearing friction both on right side base (about 1/8" tight on the left) won't rotate and run the Rotator in the right hole.

The basic operation for the rotator (airline) side. When pliers and mechanics system fingered into wrapping it in any way.



PILE SEAT — Same as the plug seat but the Rotator won't work.



PROPS (TIGHT) CONTROL PANEL — Same, indicate light won't work for red control and starter wire switches won't work.



SON, HERE'S ANOTHER PLACE WHERE YOU WANT TO MOVE CAREFULLY!

STOP PUSHING!

YOU'RE ON MY FOOT, BARGE!

I CAN'T SEE WHAT COME'S FORWARD AT-A-MOVE!

WHAT DO YOU MEAN, NO ROOM, I WAS CHAMPION TELEPHONE BOOTS MOVING BACK AT, COLLECT!

WORKING ON CLIPPING, WIND!

Your CD spells out who applies what takes where and when. No need to have a deaf horse, but here's some common sense work considering:

SA-1 from Super — In USA 1 800 999-8881 ... I've told my place for it with the SA already about it is what!

Hands Off the gears in the counter assembly, never assembly and the righting motor assembly.

THOSE GET SPECIAL LUBING FROM US ON 66 TYPES!



GET YOU FOR THE OTHERS SIDE!

WATCH THOSE HELICOPTER RESTRAINTS!

WATCH YOUR ELBOW, BILL!



James Drive Shaft — Don't neglect it. Remove it from the casing and clean and lube it as soon as you can. Item 11110-200-1114 buys a fine one of Extreme Pressure Grease.

Filter — If the water chamber on the gas won't come or the filter won't follow working order, look for the cover in the hydraulic system — the filter's clogged.

SEE GOOD!



BE SURE! CHECK IT UPON!

The CD on page 3-4 of your -11 TM says to clean the filter element quarterly, but you'd be smart in Vietnam to check it once a month or less. Take out the element and inspect it. If it's clogged, get your command to clean it. But if it's damaged or badly worn, get support to replace it. The filter uses Item 11110-200-1114 (11110-1) while the element comes under Item 11110-200-1114 (11110-1).

There's only one way to take the elements out and put it back.

Swapping cells first removes the wires from the base or back of the filter. Then use your swap ring pliers to take all the swap ring, and finally pull out the element... all very, very carefully, of course.



REMOVE THE ELEMENT IN A CONTAINER OR IN A CLEANER BUCKET. FOR 4000-5000-10000, 1 GALLON... SWAP IT INTO GOOD WASTE CONTAINER



THE "SWAP" IS SIMPLE WITH FILTERS USE A CLEAN AND COMPACT ONE, NO MORE THAN 10 POUNDS IF IT'S BETTER AND WITH 40000.

Putting it back is very precise work for some in handling — that's one of the And, remember, you don't need an Anding here.

It's like a bag to make the Anding, but that means you have to remove the Anding element — and swap up just after you're through. The And of will catch that and you'll make trouble.

PLAY LIKE A PRO WITH ANDING

Anding is a career in our Anding on a Anding. It's likely to be even more of a Anding than the Anding in an Anding in an Anding good... one reason being that you can't get inside the career to pull out the Anding career.

But, here's an alternative method that will go a long way toward keeping Anding from taking you:

1. Remove the swap ring and Anding you should have after the Anding filter.

2. Turn the handle opposite to bring down the all you need to do.



3. Remove the Anding.



1. Remove the feeder blades.



1. Remove the blades in the long direction till the wagon is cleared ... at least one full rotation. Watch it through, because you will be very much inside the gas. Do the job you can say for your own.



2. Remove the gas-line meter.



AGRI
SOUTH
WEST
INC.
1075
THURSDAY
1075
1075
1075
1075
1075

TM 5-1005-205-15

113 Sep 68

TM 5-1005-205-11P

113 Sep 68

TM 5-1005-205-11

113 Sep 68

TM 5-1005-205-20P

113 Sep 68

MACHINE GUN GUIDE

If you own a machine gunned by trade, please do it your best. It gives you the table type and direction of food for every kind of machine gun.

SIZE	MODEL	LINE TYPE	SEE FOR LEFT VIEW	SEE FOR RIGHT VIEW
1.5-1.8	M10	Open	Double loop feed	Cartridge*
1.5-1.8	M11	Open	Double loop feed	Single loop feed**
1.5-1.8	M12	Open	Cartridge*	Single loop feed**
2.0-2.1	M13	Open	Double loop feed	Double loop feed
2.0-2.1	M14 M15 M16	Open	Double loop feed	Cartridge*
2.0-2.1	M17	Open	Double loop feed	Double loop feed
2.0-2.1	M18	Open	Double loop feed	Single loop feed**
2.0-2.1	M19	Open	Cartridge*	Double loop feed

*Feed in food for one direction, barrel forward.

**Double or to food the way between it.

GUIDE RIGHT

Look, Sergeant Y... WILL BE HERE EARLIER THAN ME! PA TIGERS! PA TIGERS! PA TIGERS!

OH, DON'T WORRY ABOUT THAT. IT'S NOT SO BAD.

LOOK AT THIS! THE NEW M14 IS THE BEST WEAPON WE'VE EVER HAD! IT'S SO GOOD, IT'S LIKE A TIGER!

Dear Staff Sergeant,
I think I've got trouble with my M14 rifle. The operating and guide is loose.

—CAPT. Y. M.

Dear Captain Y. M.,

Maybe you do... and then again maybe you don't have trouble.

One thing is sure with an M14 series rifle. When the barrel and receiver group is out of the stock you can have some misalignment between the operating rod and piston. And that can make you wonder about the guide. But the misalignment all but disappears when you put the whole works back together.

BY THE GUIDE TEST

THE BEST...



FRONT END



AND THE PISTON



THIS WITH THE NEW M14 SERIES IS THE BEST WE'VE EVER HAD! IT'S SO GOOD, IT'S LIKE A TIGER!

One reason the guide looses... the way some guys make with the receiver as they pull and twist the operating rod out of the guide in disassembling the rifle.

Something else . . . there's metal-to-metal contact between the rod and piston — plain and simple. A little extra grease in PL Special CLAW helps C/P on the inside of the guide and the part of the rod that goes through the guide will run down on the piston.

Half-Step



A FIRING PIN TIP

It can happen . . . another — the tip of the firing pin for the M16 will break and get hung up in its hole inside the bolt. The tip sticks out of the hole a bit, so that the primer on the cartridge is being compressed.

You know what happens next. Right — the cartridge fires and because it's not fully seated in the chamber, it tips open on the primer and. Chalk up a

failed weapon and maybe a gun, too.

So it's a wise guy who checks the tip of the firing pin every time he cleans his chamber. And he should get rid of any pin that has a cracked or chipped tip, no matter if the pin is old or new.

When you need a replacement, look into the latest design pin. It's on page C-15 of *TM 9-1304-211-25 (May 67)*, under *NSN 1604-011-5242*. It can be opened in a flash. The tip is shiny chrome-plated and the rest of the pin has full chrome finish. The old pin, of course, is blackish.





It is a model of a robot arm
 of the type that is used in
 the automobile industry. The
 arm is made of a metal alloy
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Light Bulbs

Here's the latest TSM's for Lamp, Inc. advertisement. That goes in the advertisement Light's your company's ad. PMS 21-05-222-0014 will get you a 12-watt, 23-watt and PMS 22-05-153-0014 is for the 25-watt, 25-watt. The new numbers are in EC 2101-PL-CL-AP4 (page 67).

Chemical News

For identification and supply and price listings info on chemical equipment see EC 210-2-12 (page 67), Chemical Equipment and Defense Equipment. The 1st is loaded with pictures, too. It represents EC 2-100 (page 61).

JOE'S DOPE

THE REPLACEMENT









Dope Sheet

IN COMBAT MAINTENANCE... TO BE SURE - USE THE PROVED METHOD

It takin' a Boone-type tour
The PM you pull must be SURE!
When your life's invested
Don't try the UNTESTED
And, man, you'll be combat secure!



WE HAVE THE WORLD'S BEST EQUIPMENT ...*Take care of it*

IF YOU WANT TO DISPLAY THIS ADVERTISEMENT ON YOUR WALL, OPEN STAPLES, LET IT GO! AND FOR IT UP.



MAN... YOU ARE
DOING SOMETHING RIGHT...
WHY NOT BRING THEM
FROM FRONT AND
IMPROVING THE
MAINTENANCE IN
THE FIELD?

IT'S NOT SMART... YOU'RE
MAINTAINING QUALITY AND
A BIT OF EFFICIENCY AND
PROFIT... BUT YOU ARE
EMPLOYING THE STRATEGIC
MILITARY... THE DOGS
ARE WITH THE
TM!

HEY, YOU
GUYS... BRATTLE
UP... YOU'RE ON
A CONTRACT!



I DON'T THINK YOU
WANT THEM IN THEIR
POCKET WATCHES... THEY'LL
KNOW I JERKED IN
FLIGHT AND CALLED
F.O.D.

BT!

WHY
WANT HIM
FOR BEING
THROUGH
PROBLEMS!

A HALF HOUR LATER...



OH
HELLO
YOU
ARE...
TOL
FOR YOU
UP
FRONT?

HEH HEH!

LATER... BACK AT THE MAIN BASE...

WHEN IN AFRICA DON'T USE LATEST TECHNOLOGY!

WORTH THAT PRICE, ONE BACK!

SHOULD BE NONE... THEY CAN ONLY BE USED A THOUSAND MILES!

WELL, ABOUT THE CHOPPER NOW.

OH... THAT'S GREAT!



WHAT HAPPENED TO THEM?

EQUIPMENT BROKE... NO REPAIRS EXCEPT **ONE!**



...AND I SUSPECT YOU'LL GO BY THE TIA ON PROPER STORAGE PROCEDURES!



NOW, COME, CAN YOU GIVE ME ONE GOOD REASON WHY I SHOULDN'T USE SOME MAINTENANCE BROKE-UP TO TO HAVE A LOT OF STUFF?

WELL, FOR ALL THAT THERE'S ONE!





You say you're making a maintenance problem in a radio set?

First . . . but don't double your trouble by prodding up over test volt, like the 25V/GRND-241), by pushing the GR-621 test prod into unexplained test points.

Like, before making sure in the A-1 module in a RT-100/FBC-15 receiver transmitter, make sure J2 and J3 jacks have correct DC polarities . . . +100 volts for J2 and -15 volts for J3 when checked on 100-volt range of the AN/URM-100 multimeter.

Caution, if there's a whopping big difference in these voltages or in the polarity, your GR-621's probe clamps will

be damaged. Small voltage variations due to input power may exist, but polarities must be correct.

So, if this voltage polarity differs or if the voltages are much higher — replace the A-1 module with a good one.

And, see to it the function switch is in C position before touching the test set's probe to the RT's A-1, A-3, A-11, A-14 or A-17 module.

High voltage applied while the GR-621 switch is set on A or B position could damage the test probe-clamps, and knock the whole meter's calibration out of kilter.

If you wind up having to replace the prod, ensure the test set is highest calibration for repair.

PUT 'ER TO THE TEST



An attached emergency roll-in can be just about as fast as a highly pointed fire hydrant that roared up inside and couldn't be opened when the fire alarm sounded.

Of course, you hope you never have to use the AN/PWC-10 or ACR RT-20 rolls at . . . but, when it's needed it's good to know you're in contact with someone and we just talking equipment.

So . . . like it says in TM 11-4000-640-13 (May 87), put in on the portable AN/PWC-10 and use it.

The test set procedures are covered in TM 11-4000-1498-13 (Oct 87).



LUBE LOOSELY, NOT LIBERALLY

Using Molykote on a service screen and they turn out to be dripping oil in your AQ-1800, 12 injection grease projector set can rule the life when you're trying to make the point.

Save . . . that AQ-2411 made tubing, like it says in TM 11-4734-54 (March 85), but not a bath.

Like in the central oil cup, give just a couple or three drops . . . and then, only when it's needed. The felt will stay soaked and that's all you need.

Too much oil can make for a real slick crawler as well as ruin the inside of the projector, especially the motor.

So, oil when needed . . . never overdo it.



TELEPHONE SET DING-A-LING



Dear Mr. Editor,

Too many PA-40/VT and PA-812/VT telephones are now sent off the repair lines a guy can't get a ring back when the PA-40/VT hand ringing generator handle is turned.

It winds up one of the other rollers has appeared the press-to-talk switch on the PA-40/VT handset. This'll keep the phone from ringing.

Should you call operators handle off the switch when speedringing ring?

100 W. S. B.

Glad to...
and will
also tell 'em
they should
never strap
on tape to
switch
sticks!

PRESS TO
TALK SWITCH



HANDS OFF

THE PRESS-TO-TALK
SWITCHES
UNLESS YOU'RE
USING THEM

JOINT EFFORT

In case you haven't heard, it sure pays to take apart the sections of your whip antennas—such as the AT-642 and AH-175—over and over to keep them from seizing like they've welded at the joints.

But there's more to it than just taking the sections apart and putting them back together. What you want to do is put some silicone compound on the threads before you join the sections. You'll find an 8-oz. tub of the stuff on page 4, TB of *Red-Lac-Glue* 6100-2. (Just RT.) It comes under P/N 6100-261-1000.

If you're in a wet place, it doesn't hurt any to put this kind of maintenance every day. Otherwise, once a week is a good bet.

THE APART
THE SEIZURE



GLUE
THE
THREADS



ANTENNA'S A MUST



Why ... Don't let that milk (water) under the antenna be connected to your **ANTENNA** () radio set.

WHY?

A low-key transmitter without an antenna hookup will have things on mighty fast.

So, just make sure your **ANTENNA** () **REC-41**, clean with an dipole antenna is not too far out before turning the **OPERATIVE** switch to **TUNE**.

And, do like it says in **TM 11-1000-108-12-1** for making the antenna connection.

MEAN TO CLEAN



Dear Editor,

We had trouble getting dirt and corrosion out of the upper end of the **ANTENNA** () antenna base ... that is, until we found your **ANTENNA** () brush.

Using an old small wire brush (part **REC 1000-108-4146**), we use it around inside the antenna socket to get 'er clean. The brush works well by hand or in an electric motor, and really gets dirt on the run.

REC 1000-108-4146
BY **SMOL, KY**



(Old Note — Search part ... and it takes only a couple or three spin-around's of the brush to get 'er job done.)

WATER, WATER EVERYWHERE

And if the wet stuff is in the AT-800/VEZ antenna for your AT-800/24 radio set, it's in the wrong place.

True . . . looking at the antenna, you might not think water could get inside. But it does.

So take out the drain plug every so often — every other day if you get lots of rain or humidity in your part of the world — and empty whatever water's inside.



DON'T SPARE THE AIR

SEE THAT LITTLE AIR VALVE ON THE BOTTOM OF YOUR ANTENNA?

ALWAYS KEEP IT BRICKED OFF BY SPINNING IT HALF A TURN TO THE LEFT! —VENTILATION WILL PREVENT DAMAGE TO THE SET FROM:
1. OVERHEATING
2. AIR PRESSURE BUILT-UP WHICH CAN POP THE ANTENNA BEGINS IN THE MOUNTING AND DAMAGE!

ALSO KEEP IT OPEN WHEN YOU'RE DONE SETTING!



POWER HAS PUNCH

Power is mighty power, and it can come in handy when you're operating electronic equipment . . .

Like, Filsonco, the RT-110 or -240 receiver-transmitter . . . Make sure that input voltage is between 22.5 volts when there's a lot of talking to do.

A little transmitting at more than 24 volts will change the set, and below 22 volts is not enough power.

Normally, the RT's guard for 25.5 volts, since it was designed with 500-1 motor-mountable sets in mind. But, extra transmitting can put the heat on and damage the equipment.

No matter what your voltage rate is, never key the transmitter for more than 25 minutes at a time.

OFF, THEN ON

RT-110/240



Never operate your vehicle with its radio set on. But what do you do when your run off the vehicle's ignition? Leave the radio on!

That's bad, not bad.

If you haven't found out already, when you leave the radio on and then turn the ignition off or on, the sudden surge of power can give the radio his Filsonco . . . It can ruin the filament in a vacuum tube set like the AM/FBC-1A. And it can knock out the transmitter in gear like the AM/FBC-1E.

Remember — Turn your radio off before you start or stop your vehicle's engine.



1

TURN
RADIO
OFF



2

BEFORE
STARTING
ENGINE
TURN RADIO
ON OR OFF

15/100-41 8283 —

9/10 OUNCE OF PREVENTION

I HEAR
something's got
loose...

IT'S THE
DEHYDRATOR!

You . . . along with the 48V100J-4A motor set, You'd better look us over so you can learn how the 110-204 dehumidifier might lower the boom on the boom of your motor set.

You know the dehydrator's mounted on the antenna group and it's there as the RF transmittal antenna will get dry air under pressure. That's needed so you won't have a bag of those beans or no beans at all.

A sure way to get your dehydrator out of commission is to forget about the oil in the motor seal-compensator assembly. You've got to check that oil as well as change it.

You change the oil in the gear box every three months or 100 hours of operation, whichever comes first. But, if those gears start making noise when they work, you'd better check the oil level right now.

Next, lower the hose and disconnect the power gang from the back of the deflator before you do anything else. Then remove the deflator from the table.



Now work and disconnect the air lines, take the two deflator sections out of the cabinet.



Next, remove the two wiring clamp strips that secure the motor wiring to the air intake filter bracket.



Remove the motor and compressor sections by from the cabinet. You may have to disconnect the wires if you're needed.

There's two mounting bolts that hold motor and compressor assembly in bottom of cabinet. Remove them. It's easier if you take out the front cover first.

Take compressor and all assembly to one side and tilt up. They slide it.

Get the assembly on something flat. Then take a look at the back of the gear box. You'll find three screws in the back arranged like a triangle. The top screw head's smaller than the two lower ones. The top screw's the oil level screw.

Take the lock wire off that goes through the screw head and remove the screw. The oil level should be up to this screw hole.

CHANGE OIL

To change oil between 3/8 to plug on bottom of your box, use a 1/2" oil level wrench, P/N 7139-746-0249. It's in both No. 1 and No. 2 Common Fuel Oil. (We say so, Ladies Road Crew.)

After draining, replace plug. It will use oil, between the 3/8 to plug on top front of your box (you can use the same box level wrench). Add 24 or so approximately 1/2" pints of 90-1-1000 Lubricating Oil, General Purpose, Low Temperature.



?

Now, now, now add too much oil. It'll ruin your equipment.

After you've changed the oil, replace the oil level sensor, the lock wire, and the oil fill plug and put your delivery device back together by screwing the method you used to get it out of the cabinet.

I FOUND
OIL. YOU
ARE GOING TO
CHANGE THE
OIL. SO I
BROUGHT
A SNACK.

LUBRICATING OIL

Here are the P/N's for the oil.

90-1-1000	4 qt
90-1-1000	1 gal can
90-1-1000	1 gallon
90-1-1000	11 gal drum

Maybe your P/N people will have it in a drum and will give you a quote.

SHOCKING TRUTH

**HEAVY
NOTES**

KEEP THAT
COTTON
"PISTON"
NEAR
CLEAR
OF THE
SHORTING
BAR!



It can happen in the high-voltage power supply section of your Hawk 450/500/55 pulsed neoplasia unit.

The high-voltage wire between the V7 series regulator tube grid and the 50 high-voltage anodes which can get wedged under the shorting bar. When you open the cabinet door, the shorting bar gets hung up—keeping the flaming bar from grounding out the G1 neoplasia. And this leaves you wide open for a mean fire from the neoplasia.

What you want to do is keep the high-voltage wire clear of the shorting bar by forcing it to the high-voltage lead resting in the T3 counterbase. A couple inches of nylon roller will do the job. It's listed under PSM 4030-107-0008 on page 19 of TM 9-8955-504-10P/1 (Sep 67).

CLOSE, THEN LOWER

The supply people sure are busy replacing the inside elevator switches in the factory master control in Hawk units.

Some moon's a few people leave the lifting control master power assembly when the shelf cover is raised. When the two covers meet, the ends of the switches get in the way and take a beating.

Be make sure the shelf cover is closed before you lower the master cover.



3002 0017 0008

CLEAN AND LUBE



RING
GEAR

Before it ... dry, used and when you may use gear to the ring gear, 50095004, to the minimum-range indicator assembly and the spur gear, 50094205, to the motor case drive of your Hawk 450/500/55 pulsed ray unit.

What to do? There's nothing in your 50-5-1-108-102-11 (Jan 67)—and you—has it's still a good idea to clean and lube the gears quarterly. Dry cleaning solvent's a good cleaner, and aircraft and instrument grease is the lube to use. Book one in TM 9-2055-504-1-20P/1 (Sep 67)—with 1 gallon of the solvent on page 14 ... and 1 pound of the grease on page 15.



When you've got 'em clean and dry—put some grease on 'em right away to head off corrosion.

You might also tell your support people that you'd sure like them to take apart the motor case drive once a year and use the same solvent and lube on the gears inside it.

WEAR YOUR HALO

They're back at support gathering dust instead of protecting you—these protective hats for your Hawk 305/302 ladder transport.

That's right ... MFRD 9-1408-108-10P/1 (Aug 66) puts protective hats on the E2 to keep you in one piece in case the landing mechanism pops out while you're transporting it. But a lot of units haven't asked their support unit to drop by with the modification kit.



HAWK NOTES

ONE AT A TIME

Maybe you're good at doing two things at the same time, but forget it when it comes to moving the masterly and designer switches on your Hawk launcher one by one—ON—the other the switches are on the launcher.

Learn that when you do this, the K40, K41 and K42 tubes in the air-to-air distribution box get energized at the same time with 208 VAC. This means arcing across the relay contacts and a chance of a short circuit that can give accidental missile electrical power and hydraulic ramjet.

So for the steady hand come on before you flip the designer switch to ON—even though there's nothing in your publications that say you should.



"WHO'S MISSING HERE? I JUST SAID, 'STAY IN YOUR OWN ASSIGNMENTS,' 'BUT STILL, GOTTA DO 'EM ONE AT A TIME!'"



"IT STILL SOUNDS BETTER TO SAY 'STAY IN YOUR OWN ASSIGNMENTS.'"

TAKES GOOD CONNECTIONS

Maybe they're slow and maybe they're slow—the J1 connector for the magazine power supply and J5 connector for the modulation power supply in your Hawk APL/MPQ-37 range only radar.

When they're made, bakelite connections run less the correct conductor slip. Then the male plug won't go into the connector. And you sure don't want to try to force it in.

The thing to do is check the connectors. If you can't pull out well that don't belong in the connector slip, you can figure the connector is too good. If there's nothing in the connector and it makes the male plug with no stress, you're home free.



UTOP

DONT FORG IT

LONG LIVE THE SEALS



You're right... the rubber seal in each of the forward wave windows on your Hawk launcher probably will go to you after being in the weather for a spell. And those water jets inside tend to leak up things like the valves across windows normally.

But you can give the seal a longer life by heating it with rubber preservative sooting every time you replace the wave pin in each wave assembly. You'll find a gallon of the stuff on page 14 of "DO & DON'TS" (AFM 77).



"YOU SHOULD GET A NEW GUNNER AND PROPELLANT IN THE HAWK MISSILE ELECTRICAL POWER UNIT AFTER THE J1 AND J5 ARE ACCIDENTALLY SET OFF!"



"DO THAT, SOLD!"

NEEDS CLEANING

When the EPQ's wear into action, the chances are there good that the seals in the gas machine got clogged... or the stars become oxidized. And then if the core propellant ignites—boom—in the machine blows apart.

It would be harmful... maybe as long as the launcher and any other birds on the launcher.

In other words... stay away from replacing the igniter and propellant gas in EPQ's that have been continuously ignited. Any EPQ in this shape wants to go back up the supply line for a good deep cleaning.

WIP! SPL, WIP! SPL AND
WIP! WIP! VOICES...

Two major engine (Model #FT17) have been also
down by OVERHEATING, POOR LUBRICATION
and CONTAMINATED AIR. Most of these killer
eye strains can be avoided by the following steps for
using a little know-how.

GET THE MOST FROM YOUR ENGINE

WELL AND
THE IS JUST
CAUSE OF ENGINE
DAMAGE... AND
HERE'S WHAT YOU
CAN DO ABOUT
IT...
1. OIL.

CRANK!
WELL THERE
BUT DAMN!
AND HERE'S...
THERE ARE
MAYBE
SPEED, NEVER
EXCEED THEM!

POOR
LUBE

1. Operating on steep grades or with loads in the wrong side
ways. In other words, loading your engine. Do not
exceed 1000 rpm on any road. Shift gears, steady and gear
for the road. Continued to Change 1 on TM 9-2110.
200-10 or Change 2 on TM 9-2110-23410.



OVERHEATING

Faulty Operation

Overheating due to an inexperienced operator
leads the list. An engine subjected to excessive heavy
loads or made to run above 2500 RPM is a sure loss.
Here are the conditions under which an engine will
overheat...

OVERHEATING	CAUSE	REMEDY
1st	1. 2000 RPM	Red, white, stop road, correct gears, for alternation and plenty the white to water.
2nd	1. 2000 RPM	Red, black, white, stop gears, for alternation or plenty the white to water.
3rd	17. 2000 RPM	Red, white, white, white, white, white, white, white.
4th	24. 2000 RPM	Red, black, white, white, white, white, white, white.
5th	4. 2000 RPM	Red, white, white, white, white, white, white, white.
6th	7. 2000 RPM	Red, white, white, white, white, white, white, white.

1. Operating with brakes adjusted wrong. Tracks on M107, M110 and M113 should be adjusted like shown in Fig. 63, Ch. 1 in TM 9-1120-100-10.

5/8" ID DIA.
END OF TRACK
OF 1/2" DIA. DIA.

DRAGS END OF TRACK

TRACK END SHOULD
COVER TRACK



2. Operating with brakes adjusted wrong. If you suspect your brakes are dragging or pulling to one side, have your unit mechanic readjust them like it says in M107 9-1200-110-10F1 (Other 94) and TM 9-2000-100-10, para 15a, or TM 9-1200-100-10, para 11a.

(1) Check cable slack and tight adjustment in para 1-1000.

(2) With brakes released, take pin shaft line up at "release" mark.

(3) With fully applied brakes, take pin shaft line between apply and adjust end off to align.

(4) If you are not aligned, or go in or beyond adjust mark — re-adjust brakes.



DIAL
END
ADJUSTMENT

1/4" 3/4"
LARGE MARK

DIAL
END

3. Starting and without a properly warmed engine. Always, but always, warm up your engine before moving out. When the engine reaches good and even speeds, set the hand throttle control to run between 1800-2000 RPM. Run for about five minutes until the temperature gauge begins to rise. Coolant temperature should level off between 170°-200°F. More details are covered in Ch. 3, TM 9-2000-100-10 and para 15a, Ch. 2, TM 9-2120-100-10.



TO READ TEMPERATURE
DO NOT AT 100-1000
RPM ONLY
TEMPERATURE
BEFORE 170-200° F.

4. Stopping without cooling engine. Before engine shutdown, make sure your cool air temperature is between 170° and 200°F. If it's higher, set your hand throttle and idle between 1000 and 1200 RPM. This should bring it down to the right temperature range. If it takes longer than five minutes to cool off, then you better check out the engine like it says in Table II, Item 7, TM 9-2000-100-10 or Item 7, Table II, TM 9-2120-100-10.



I THIRN BARRER, I
WALD CHACK THE
TEMPERATURE!

h. Reading 221°F while operating. When operating under a heavy (and heavy!) an eye peered on that temperature gauge. Even when you're driving in the "top" position through the open hatch, glance at that gauge often.

WAGE KEEPING UP TO 220°F
... AND RUN AT HALF LOAD —

STOP!

1000-1500 RPM WILL EXHAUST COOL TO 180°F.



f. Reading Redline RPM. Never, but never go beyond 2400 RPM. If your governor is adjusted right, this can't be done except on steep-down grades. So watch it on the down grades. Stay in 2nd and use your brakes to keep below 2 RPM.



WAGE
I SHOULD
STOP BY
210.

WAGE
I SHOULD
STOP BY
210.



g. Exceeds low idling if you coast hills. Set your hand throttle so that idle between 1000-1200. Never idle for long periods below 1000 RPM.

Faulty Cooling System



A faulty cooling system or low coolant level is the most common cause of overheating. Here's how the causes stack up.

1. Improper Filling. Improper filling means air can be trapped in the system. These air pockets become hot spots. To prevent air pockets always ...

When "filling" is?

- a. Remove both radiator caps.
- b. Add coolant slowly and continue until fluid level is near — never add water to a hot engine.
- c. Replace both radiator caps.
- d. Run engine at least five minutes at 1500 RPM.
- e. Inspect coolant level.



COOLING SYSTEM



READ THIS
CHECKLIST
FOR DAD!

When "refilling"?

- a. Remove both radiator caps.
- b. Add coolant slowly.
- c. When full, bleed air trapped air off by squeezing the vent plug from the vent hole in the thermostat housing. To do so, place the plug above water and in air space up of the vent.
- d. Tighten the radiator and head the caps.
- e. Run the engine at 1500 RPM for five minutes and recheck the coolant level.



2. Radiator radiator caps. Radiator caps should keep the cooling system pressurized to 14-17 PSI. If either one of yours is bad, replace it with a new one ... ESM 3028-006-1700 12/79 106600443. To discourage crew members from stepping on and damaging the caps, paint a "no step" warning on the dash nearby.



3. Leaks. Inspect the cooling system thoroughly. Place special emphasis on the radiator water hoses, thermostat housing and the water pump tubes and. Keep the belts and hoses tensioned tight.

After a leak or cleaning job, always use less than 100% antifreeze. Use 50% 50-50 antifreeze. It's easy to use 50% of water. A 50/50 cooling system takes about 17% less.



I PUT THE POWDER IN AND NOW I'M MIXING THE PERFECT WORK!

Don't pour the radiator into the radiator to its powder form. Besides, the stuff is hot — so even under the gas tank, the cooling system.



If your radiator is clogged externally, blow them out with hot water and air under pressure, or have your supplier steam them clean. To help prevent clogging or a minimum, don't let junk accumulate in the fan compartments. Vehicles in Southern states should have their radiators removed and cleaned at every 5000 miles when the power pack is on.

4. Belts and hoses. The only thing to do is to replace them if you find yours are faulty. Use ESM 6028-006-0000 to get new ones. Your '80 TM shows how they're replaced.



4. Belts or impellers adjusted too tight. The belt tensions should be adjusted to have a 1/2-in. clearance. That's how it shows in Fig. 74, TM 9-2100-114-10 or within "Operating Range" as shown in Fig. 74, Ch 1, TM 9-2100-114-10.



If the belts are badly worn or very old in service, replace the whole set. They come as a matched set of belts. Order Kit, belts 7: see, 920 5000-700-7000.



1. Dirty filter gas. Cleaning the filter pad is a daily after-operation job. Let the pad go dry, and you're taking the trouble. In areas dusty operation, you may have to clean them several times a day. The right way to remove and clean the filter pad is spelled out on page 116, TM 9-2100-114-10 and page 117 and 118, TM 9-2100-114-10. You can do it, use compressed air to wash these filter bags; but before you do any of these, read over the instructions given in the TM so the job will be done right and the filter won't get damaged. And above all, be certain to clean out the filter pad compartment.



HERE'S HOW TO CLEAN 'EM!



2. Washed like you. Are your filter pads installed right? The illustrations show in these TM illustrations are wrong and have been excluded.



Check your pads now. They should be done and ordered in these changes . . .

Change 1, TM 9-2100-114-10	Change 2, TM 9-2100-114-10
Change 2, TM 9-2100-114-10	Change 1, TM 9-2100-114-10

The correct installation method is to install the filter per assembly on the bucket "handle" face in front. In other words, the "handle" end of the bucket goes into the compartment first. In case you can't find the FSM for the filter part, it's 2940-791-7990 (FLTR004).



1. **Look for leaks.** Look for loose clamps, oxidized parts, holes or anything that looks like it'll let dirty air suck into your engine's induction system. Dirty, unfiltered air can stress your engine as big as a short drive.



POOR

LUBRICATION

1. **Low oil level.** Check your engine oil before and after every operation. The level should not be below the FULL mark. After an overnight stand the level may creep up to 1-2" (inches) above the FULL mark; this is OK.



2. **Old oil.** Change oil. If this is the case, change the oil filter element (FSM 2940-791-0788), clean out the filter shells, drain the recommended engine oil, fill the engine with OE oil and run for three to five hours. Repeat the flushing until all the sludge is washed out of the system. When it's done, again replace the oil filter element and fill the engine with OE oil.



3. **Wrong grade or diluted engine oil.** LO 9-2100-216-11 and LO 9-2100-216-02 specify OE oil for operating temperatures above + 32°F and OE oil for below + 32°F and + 10°F. The use of a too light weight oil, either the wrong grade or the right grade diluted with fuel can cause engine overheating. A situation like this can be spotted by a low oil pressure reading on the instrument panel gauge.

WOULD HE JUST
BACK THERE?

AT THE TAIL WHEEL...

NUTSSOME

BETTERBUT

TO GETTA VOY

FLUNKO, BUT IF
SCORNEY'S
DASHING...

HERE'S WHAT'S KEEPPIN'!

Here's that 'big in stores.

Musta come.

Scorney

Iron ...

Yeah, these new wheel nuts and studs are your MITZAI 21—see how big trailer we're for better. Your trailer got 'em either under MWD 9-2269-211-01/2 (Just 000) or its production.

They hold tight'n's the old way.

But, just about anything you tighten can loosen—all by itself. Give these nuts long enough, flange to check 'em over in a while and you may find your trailer struggle 'er roll behind 'er—leaving your wheels wrong back along the road.

To hit those nuts, wheel nuts and studs. Your tractor's OEM lug wrench ("nutched" like it says in P3 171) will do fine for checking and mechanical tightening. For plenty of muscle to it—with that 10-inch handle, you won't have to worry about over-tightening the nut.

We sure your mechanic follows up on any loose nuts you find. You stop 'em down good with your lug wrench, but get him to give 'em the full treatment with his torque wrench—150 to 160 ft-lb.

As you would, it's not quite that simple.

Loose trailer wheel nuts could mean loose inner wheel nuts too. To do the job right, your mechanic should take the outer wheel off, check the inner nuts (500 to 700 ft-lb) and retighten the outer wheel—with the smaller weights all the wheel while tightens' the nut back up, loose.

These just nuts on the inner ends of the studs won't likely loosen up. But they should be checked regular too—like when brake drums are pulled for maintenance inspection and service. They loose nuts get the full torque—175-200 ft-lb.

<p>5/8" x 17" 175-200 FT-LB MFG. PART NO. DASHING OR 110-274-040</p>	<p>1 1/8" STUDS 175-200 120-130/130/130 AND STUDS 100-100 OR 202-075-702 OR 100 OR 202-075-702</p>	<p>1 1/2" x 17" 200-225 FT-LB 100-100 OR 100 OR 202-075-702 OR 100 OR 202-075-702</p>	<p>1 1/2" x 17" 200-225 FT-LB 100-100 100-100 OR 100 OR 202-075-702 OR 100 OR 202-075-702</p>
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Whenever wheels are pulled in the time to look them over, make sure real close—for cracks and nipped or bent threads. Replace loose studs. Find a broken stud! Then get suspicious of the studs on either side—studs might have damaged them too.

When replacing your's from greases is the way they install wheel nuts. It make sure nuts are centered in the wheel's ball race. These suggest tight'n 'em—top, then bottom, then right, then left and so on.

Here's weights/balances!



LOOK INTO IT

YOU ASKED IT—NO GASKET

Dear Mr. Editor,

Is there supposed to be a gasket under the cover on the International units that supply electrical power from a truck to the trailer it's pulling?



BOB W. D.



Dear Sergeant M. D.,

You bet not. If you come across what looks like a gasket inside a trailer on separate covers, it's a homemade job. With a gasket inside the cover, and the cover closed, water and stuff can get inside through the indexing slot. The spring keeps the cover tight against the concrete, without adding a gasket—believe it.

The emergency on the truck is another story. It's made in a different way . . . so the cover needs a gasket.

Ray Hunt



BRAKE BETTER THAN BREAK

Never let it be said that you didn't know because here's the word now—when you park your modified or street truck, make sure the gearshift is in neutral and handbrake on.

Why? Handbrake and clutch are compression ignition engines, that's why. So with the gear relative to gear, the engine can be started over and started by pushing the vehicle. And an anti-theft/push-start means a repair job for anything that might get in the way of the vehicle—like people and things.

In other words, use your parking brake when you park your modified or street truck. Never . . . never . . . NEVER park with the transmission in gear.



THE PRECISE BRACE

OK, I'VE CHANGED
THE ELEMENTS
FOR THE OIL
FILTERS IN MY
MOTORFLY TRUCK.
SURE READY
TO ROLL.

NAH!!

CUP AND SPRING NEEDED

Did you remember to put the spring and cap in the filter—along with the new element? Without the spring and cap, the element is loose in the filter. And this means it can't do its filtering job.

WRONG



RIGHT



And remember, too, the small end of the cap points down.

Get the sequence right . . .



1 Replace cap . . .



2 Put element in housing first . . .



3 Put cap into element and remember the small end of the cap points down.



4 Put spring on top of cap . . .



5 Put on filter cover . . .



6 Replace retaining cover and washer . . .



M11 DECON NOTES

SEE LOCAL SOP FOR...

MOUNTING

Dear Staff/Chief,

We've searched high and low for instructions on how and where to mount the M11 portable decontaminating apparatus on our equipment. In there may be alternatives on what?

SP4 M. B. A.

Dear Specialist P. R. A.,

Local SOP—established by your CO and, probably, your safety officer—is your only guide for mounting the M11 decon on your equipment.

Here're some important guide points:

1. Mount it centrally — or near back-up, if possible.
2. Locate it within easy reach of the operator when he's in the driver's seat. Be handy, shouldn't he? Is it easier or when it's hard to reach, the operator should be able to grab the handle quickly with one hand and, at the same time, hit the backing strap with the other hand.



Dear Editor,

The extra locking detail on the mounting bracket for the M11 portable decon pulls you away with ease, and may often catch up fast. They can bend this off for mounting the longest of the haul, and right into a hole wide side of whatever, from 1/2" to 1 1/2" diam.



(Old Man — Good deal! Improved brackets are on their way.)



LOCK FIX

If your M11 portable decon has lost the locking pin, or the major locking pin, try this lock on the pin. Loops a short piece of locking wire (1/8" 303-304-307) around the pin's retaining ring groove, from the ends into a pinhole, and fold the tail over the end of the locking pin. In a pinch you can use a common paper staple for the locking pin.

MA-B-7200400, 437 ONE DECONTAMINATION TELL HOW TO DECONTAMINATE EQUIPMENT AND ALL YOUR GEAR—ON THE SPOT, ISO YOU CAN CONTINUE DOING IT.

3. Fix it up! when the decon won't go to the operator's eye and where it won't be, hit or crowd other equipment like the extinguisher, radio, compass, etc. plus handle, etc., even out to go.
4. The decon's instruction plate should face out so it's easy to see.

If drilling's needed to mount the decon bracket, make sure you aren't going to cut into something on the other side of the plate pinned for drilling.

All this should be spelled out in SOP for mounting the M11 decon unit. For the peace of everybody concerned, it's best if the SOP specifies specifically where and how the M11 decon is to be mounted on each type of equipment. In re mounting and maintenance of the M11 is Operation and maintenance of the M11 is covered by TM 5-2256-204-01 or FCs 1-209-50.

Chief Mast



SUPPLY

HOW DO YOU
ENJOY TO SEND
THE BEST ONE...

WATCH YOUR REPORTABLES...

TAKE YOUR TIME!
TA, GOES, WE PUSSEY
WITH YOUR
**EQUIPMENT
STATUS
REPORTS!**

BUT WHAT
ABOUT OUR DATE
AT THE PACT CLUB -
THEY GOT BRING ME!
TIGHT... MAKE
A MISTAKE...



Me P's, but not maybe's, friend— equipment status reports must be accurate!

For one, your reports pack a big wallop when it comes to OSHA's deciding how you and your facilities will be equipped or monitored. For two, the reports will be signals to supply support plans for such equipment.

"That's all, right...?"

The first thing you have to look into are SB 700-20 (Age Off), Adopted Items of Material and Reportable Items, and AE 711-5 (Etc-57), Army Equipment Issues Reporting System (Share's) Readiness. You'll also need your local OCP on equipment status reports. All 3 jobs you should know and good.

SB 700-20

AE 711-5

SBP
EQUIPMENT
STATUS
REPORTS

THESE
ARE THE
MAIN PLOTS
COVERING
YOUR
EQUIPMENT
STATUS
REPORTS!



And, right now here's some handy know-how to help you crank up a good report.

THE SCOOP ON RESPONSIBLE

Responsible items used to be reported in AR 711-240. You can forget about 711-140 now. It's been replaced by SR 700-20.

In SR 700-20 the responsibilities are tagged with a Responsible Item Control Code (RICC). And, as usual, RICCs with you who report it. For example, RICC 1, 2 and 4 items are reported by both Active and Reserve units. RICC 3 and 7 items are reported by Reserve only.

For a complete rundown on the RICCs, see page H-7, AR 711-5, or page 4-4, SR 700-20.

Your property book (PB) page for responsible items must be tagged with a 1/4 size red circle in the unit's inventory block. See it over in AR 700-55. The tag makes it easier to spot responsibilities when you're making out the report.



And, remember, responsible items will change as time goes on, so keep a real close check on changes to SR 700-20—and to your tags if needed.

SR 700-20 is being used quarterly—every 3 months. Get the hang of it!

THE REPORT

Normally, your support center will provide a machine print-out (MPO) of your unit's equipment status report. Then, it's up to you to update the report as changes occur, and have a report ready to go whenever its cut-off date with annual again.

MPO IS THE ONLY PRINT-OUT!

Item No.	QTY	UNIT	REMARKS	DATE	TIME	UNIT	REMARKS	DATE	TIME
1	1000	1							
2	1000	1							
3	1000	1							
4	1000	1							
5	1000	1							
6	1000	1							
7	1000	1							
8	1000	1							
9	1000	1							
10	1000	1							

*** THESE ARE SAMPLE REPORTS ONLY ***

And, it's always best to double-check the print-out against your property book before you start in a new report. That'll help you to review the previous report for accuracy, and will protect you against any growth that may belittle the machine's print-out, elsewhere. After all, even you own your report lines, all your facts and figures are fed into automatic data processing machines. And, even a machine good enough to, it can be repaired over and over and composed all kinds of problems . . . and it's caught and corrected by a human eye.



The machine print-out, of course, rolls nearly in order and uses columns. The columns may line up differently on different print-outs, but the info recorded on all print-outs is pretty much the same. And, the column headings and coded info that concerns you the most read like this:

SPECIAL DESIGNATION CODE



This code tells what kind of equipment an entry is reporting, for example, a capital—

- A** — Basic organizational property (it's a new organization PO).
- J** — Special installation property (there is your installation PO).
- D** — Say it's a substitute item.
- R** — Reports on all other code that's nothing for a new code value.
- F** — Is for financial code, and reports different equipment located in an equipment pool.



These codes are mighty important in fitting all the pieces together as reports, so look up on Appendix B, AR 711-1 and learn 'em all.

LIN

One-line contact.

And, if it's not you know, apply to either 1 line and 1 PIN, or they can cover several states and models, each with a separate PIN. So, one report you could file the LIN for each way it's carried on your property book. That is, for a LIN covering only 1 PIN, all the info is reported on 1 line. And, for a multiple-line LIN you use a line for the LIN on the PB header page. (And, that line'll report your total authorized allowance for the line -- like the line's header page does.)

Then you'll use a separate line to report the authorized quantities for each separate make and model PIN you have under that LIN.

Line Name Model
00000
00000
00000
00000
00000
00000
00000
00000
00000

NOW
I'M
DANCING!

WELL, IT SEEMS
WE'VE GOT SOME
DANCING TO
DO OVER!



AUTHORIZATION DOCUMENTS

And, they're called like this —

- 1 — Form 101, AFSC.
- 2 — Form 10, USA, AFSC.

- 3 — for maintenance that tests.
- 4 — The covers you when you're essentially authorized for authorization for on-hand quantities. It says that previously authorized stuff is waiting to be used in.

It's also important to the whole process to know what authorization document gives what quantity of on-hand. So, if you have the authorization authorized by 101, or 1010, 10, 101 or 1010, you make requests for only for such authorization.

TRAINING ALLOWANCE

This allows for the lowest rate only. 101 allows only — or normally equipped and staffed, equal the quantity of equipment needed to support of training needs.

101 allows only for the quantity needed to carry out current mission equipment — but not over full 101 allowance for the assignment.

TOTAL AUTHORIZATION

Let's make sure that allowance authorized to be at least — or under. The amount also for the modified allowance (that on your 101 page in the figure you want report in this column.

For 1010, 1010, the total allowance is the full 101 allowance or less which will apply when authorized at full strength for full time intensive training — before heading for combat areas.

For 1010, 1010, the total authorized is the full 101 1010 allowance as the only normally equipped.

KEEP IN MIND! THAT THE MACHINES CAN ONLY WORK WITH WHAT YOU'VE FEED IN!



ON-HAND QUANTITY

And, that's where you're really got to be on the ball. When you get right down to it, the figure is what the system is all about. To keep you properly equipped and supported, and to keep track of what's where, doing what, for who — the supply procedure and other top-level types need have an accurate on-hand count of reportable items from units and activities, worldwide.

In gloss, exact a little. If need be, to report exact authorized also, and, sometimes, you get the on-hand figure from the business column on the property book page. Therefore, every time you change a balance entry in your book, you have to update the on-hand figure on your next report.

PSN for the Item on Hand.

If you're setting up a line on your report for a multiple-line item, leave the PSN column blank — just fill the PSN block on the PS leader page for the line.

The separate lines for the separate codes and models will show the PSN.

ITEM DESCRIPTION

UNIT IDENTIFICATION CODE (U.I.C.)

Type Code	Line Number	Time Adv	Time Unit	On Hand	Column Item Number	Unit Identification Code	Item Description
1	1						101 1010 PICTURE
1	2						101 1010 PICTURE
1	3						101 1010 PICTURE
1	4						101 1010 PICTURE
1	5						101 1010 PICTURE
1	6						101 1010 PICTURE
1	7						101 1010 PICTURE
1	8						101 1010 PICTURE
1	9						101 1010 PICTURE
1	10						101 1010 PICTURE

LINE

for authorization items.

WHAT TO DO

As you can see there's nothing mysterious about FAD code calls. After a few pages you should be able to translate the code to working form.

The other columns you'll find in a primer are self-explanatory, as they generally transfer info for your supply support needs.

ABOUT OUR FORMS

It's possible to have 3 different situations when it comes to substitute items.

FOR EXAMPLE...

1. Normally you'll have a responsible substitute item in lieu of an authorized substitute item. In this case you simply report both items, as separate items.

2. But you can also have a non-responsible substitute item in lieu of an authorized responsible item. Since that happens, you report info on the authorized responsible item only.

3. And, when you have a reportable substitute item in place of a non-reportable authorized item, you report the reportable substitute. The only info on your report relating to the authorized item is its MFR which you put in column 7.

REMEMBER
WHEN YOU'RE
REPORTING
SUBSTITUTE
ITEMS...



use the special designation code 0200 R.I in column 8, and check your local MDP for any special instructions on reporting sub items.

GET THE HELP

If the publications leave you with questions, you can call on the U. S. Army Major Gene Don Agency (USAMDA), Chambersburg, Pennsylvania 17002. That outfit has tech representatives at all commands and Army areas twice a year. Your outfit can show in a report, through its headquarters, for a visit by a tech rep. An AR 710-1 report'll be around to help you check your printer and property book, and he'll show you how to come up with an accurate report.

I'M HERE, AND
I'VE GOT THE
GUT KNOW
CONDITIONAL ON
AR 710-1.



BOBTAIL 'EM

Keep those DA 2408-3 cards short — but specific. A single line entry on the 2408-3 for the periodic PM service includes any inspection items required as a part of it. So the only extra lines you need for the PM service entry are for adjustments, repairs or replacements allowed by the equipment TM as part of the service — and even for these actions, workbooks are included with the manuals on the PM service list. Lubrication and seal/leak checks are made on the 2408-3 only — not on DA 2408-1.

FLAME THROWER FEEDER

Placeholder records and gain, transfer and loss reports are logging on the M1 and M4A2 flame thrower service with DA Form 1340-740-1152 and DA Form 1340-740-1153 — TAERS list No. 770550. So, start reading, friend. See Appendices B, C1 and Y, TM 58-750 for forms needed and the mailing address.

PB/TAERS RECORDS

Property Book Reports use — For items listed in App Y, TM 58-750 (May 67), add the TAERS list number to the item description block on the property book page.

When any of those items are gained, lost, transferred, or their PON is changed, you make out and submit a DA Form 2408-7, like it says in the TM's para 4.5. The form's manual copy (Pic. 2 copy) goes in your document file.

WHENEVER YOU MAKE OUT THE 2408-7 PUT THE NO. 2 COPY (CONTROL COPY) IN YOUR DOCUMENT FILE.



WHAT DO YOU ASK
YOU DON'T KNOW WHERE
TO STICK THEM?
**CONNIE'S
REMINDERS**



Your military standard engine have a Connie dual telling you to keep that engine cool?

You can order 'em from the

U. S. Army Mobile Equipment Command,
ATTN: ANAMS-MGL
4700-Construction Blvd.,
St. Louis, Mo. 63124.

HERE'S WHERE TO PUT 'EM

3-HP 2000's engine
on power takeoff come
equipped dual come...



17-HP 1000 valve
on the wheel come in
ready...



4-HP 4000's valve on top
cooling ducts. 10-HP 2000
valve on top duct and 20-HP
4000 on top duct.



Couste Rodd's BRIEFS

I GOT A MAINTENANCE
PROBLEM!



Clad 290M Hose

You order the front wheel and the tube-to-tilt cylinder boots for your 290M Clark tractor by manufacturer's code and part numbers. You'll find the boots listed on page 22 of your TM 3-2020, 204-207 (Jan 66). You have to match the numbers by the Line Numbers. Be sure to include Code 10000 with each part number. Line Number 4073, Part No. 242204, 4074, 242205, 4077, 242189, and 4082, 2421 44.

Administrative Storage

The new word on administrative storage of Army equipment is in TM 740-75-1 (12 Mar 65), Administrative Storage of Equipment. It supersedes TM Ord 1041 and TM 740-73-2.

Believe the Words

The right torque — but the wrong piece. That's the slipping clutch and governor story on Page 61, P5-185. The right parts to work on are like the wrench with Numbers 4, 7, and 8 of Fig 39 from TM 3-2010-204-10 (May 62), and not the ones shown in the picture. If you torqued those rollers 120 to 160 ft lbs, you'd skirt the story.

Just Don't Switch

Is there any of you women get confused by that term on switching M561 rifle bolts on page 29 of PG 187, let me set you straight. M56 bolts and bolt carriers can be switched at the direct and general support levels where they have gauges and will be double-check M and headspace. But not at the rear level. For you, the wise word is still "Have switch bolts."

Multifuel Machines

Looky breech plugs (new one used) in your multifuel engine? Get your support to try sealing compound when installing. It makes 'em easier to install and they seal 'em. They'll want Sealing Compound, Type B, M3-L-47180, FM 8050-556-1405, 1 pint can, in Fed Cat C8000, S-A (Jan 65).

Multifuel Special

If you've got multifuel engine trouble on your mind, you need to have a 37 either bonded or BA Pamphlet T08-11 (10 May 65). The Multifuel Engine Operation looks like it was lifted right out of FM Caplan and available from the 20-Pole Center, Baltimore.

Would You Stake Your Life ^{on} ^{it} on
the Condition of Your Equipment?

Keep Your Powder Dry...

AND YOUR BATTERY

WET



ALWAYS

Maintain the electrolyte
Level Over the Plates

