

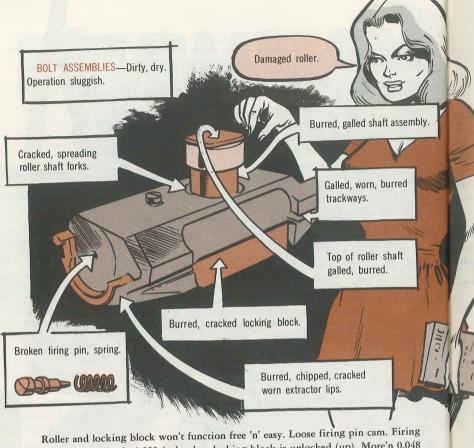
XM195 GUN

FIRING CONTACT ASSEMBLY -

Bent, twisted, loose, dirty. Loose contact pin in cam. Bottom of contact cam damaged. Spring pin hole in cam elongated. Broken, weak springs. Cracked, broken, connector or potting compound. Broken, damaged conductor. Worn, damaged sleeving.



Burred, broken. Cotter pin missing. BARRELS—Dirty, powder-fouled, rusty, corroded. Damaged locking lugs, flanges. Cracked, bulged barrel(s). Pitted, eroded, bulging chambers.

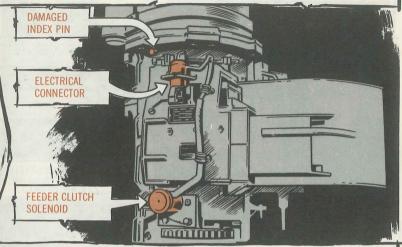


Roller and locking block won't function free 'n' easy. Loose firing pin cam. Firing pin sticks out more'n 0.023 inch when locking block is unlocked (up). More'n 0.048 inch when locked (down). Firing pin, firing pin cam insulators cracked, worn too much.

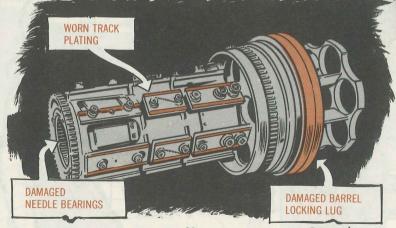


END PLATE — Dented, burred, scarred, worn mounting socket. Galled, burred, worn rotor bearing surface or race.

HOUSING ASSEMBLY — Dirty, cruddy, too much oil. Bent, damaged cover lock pins. Chipped, burred, cracked, worn main and clearing cam surfaces. Galled, cracked, worn unlocking cams. Damaged indexing pin assembly. Worn, galled locking cam. Bent, cracked, damaged fingers on housing.



ROTOR ASSEMBLY — Dry, dirty, corroded, rusty. Damaged barrel locking lugs. Worn, chipped locking wells. Flattened, broken, damaged stops. Cracked, damaged stub rotor. Binding, damaged needle bearings. Cracked, binding housing ball bearings. Worn, chipped rotor gear teeth. Bent, galled, burred, twisted tracks. Cracked, flaked, burred, worn track plating. Pitted, dented, grooves (or ball pathways) in bearing housing.





GUN DRIVE MOTOR—Filter box legs crack easy-like. Have your DS unit install a "Z" bracket—FSN 5340-148-5302—for added strength.

DRIVE MOTOR GEARS—Too dry.

HOUSING—Damaged, cracked.

DATA PLATE—Missing, un-readable.

ELECTRICAL CONNECTORS—Burred, jammed, damaged threads.
Broken pin(s).

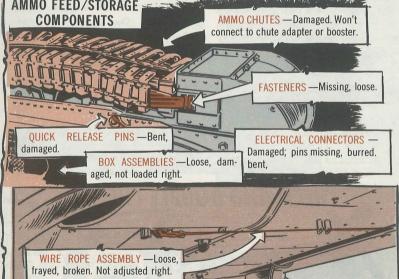
BRAKE—Spring weak. Won't work.

CONNECTOR PINS—Broken, bent.



GUN MOUNT ASSEMBLY





A couple of last words, Podner. Watch c-a-r-e-f-u-l-l-y for any missing parts, excessively worn connections, data or caution plates, printed poop. How 'bout chafed, bent, twisted, burred, bared or frayed parts? Any item collapsed, torn, cut or deteriorated?

YOU'LL NEED ONLY 2 BOOKS FOR HOMEWORK: TM9-1005-299-12 (MAY 72) AND LO9-1005-299-12 (JUNE 72).